USTOMER: DATE:			
APPROVAL SHEET		PLEASE RETURN ONE SET OF APPLICATION TO US AFTER SIGNING ON THE BELOWING SPACE FOR APPROVAL IF YOU APPROVE OUR SAMPLES AND APPLICATIONS	
PART NAME Y	DB SERIES OF CERA	AMIC RESONATOR	
MODEL Z1.84—1.99M/Z1.84—1.99MT			
CUSTOM PART NO			

DESIGN

CHECK

APPROVAL

APPROVED BY	REMARK

Z1.84—1.99M/Z1.84—1.99MT

CUSTOM MODEL

SPECIFICATION FOR CERAMIC RESONATOR

MODEL NAME: **Z1.84—1.99M/Z1.84—1.99MT**



SHANDONG YIGUANG ELECTRONIC JOINT STOCK CO., LTD Tel: 86-539-8269397 8269399 Fax: 86-539-8269396



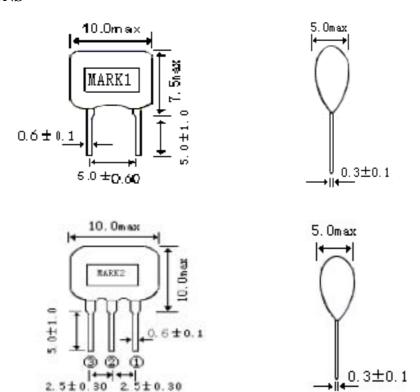
1. **SCOPE**

This specification is applied to the ceramics resonator used for the clock Oscillation of Microprocessor.

2. MODEL NAME

Part Name	Customer's Part number	Drawing No.
Z1.84—1.99M		
Z1.84—1.99MT		

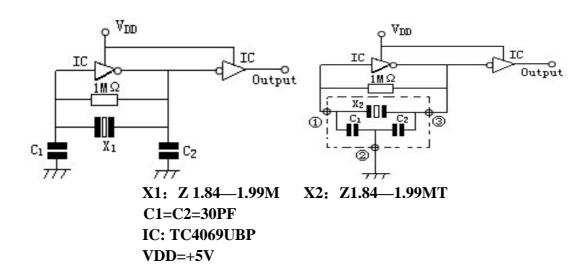
3. **DIMENSIONS**



MARK 1: **Z1.84—1.99M** MARK 2: **Z1.84—1.99MT**

4. TEST CIRCUIT

Parts shall be measured under a condition (Temp.:3 \sim 35°C.Hum:45 \sim 85%) unless any Necessity to measure under a standard condition (Temp.:20 \pm 2°C.Humi.:65 \pm 5%) is occurred.



4. ELECTRICAL CHARACTERISTICS

	Item	Requirements
5-1	Frequency Accuracy	1.84—1.99M±0.5%
5-2	Resonant Impedance	80 Ω max
5-3	Operating Temperature Range Storage Temperature Range	-20 to +80 -30 to +85
5-4	Stability Temperature	±0.3% max. (-20-+80°C)
5-5	Withstanding Voltage	DC 100V (less than 5 sec)
5-6	Insulation Resistance	100 M Ω min (DC 10V)
5-7	Aging for 10 Years	±0.5±% max



6.PHYSICAL AND ENVIRONMENTAL CHARCTERISTICS

	Test Item	Condition of Test	Requirements
	Lead strength	Force of 1 Kg is applied for 10 second to each lead in	No mechanical damage
6-1		axial direction.	and the measured
	Lead Bending	Firmed the terminal up to 2mm. Resonator lead	values shall meet Item
		shall be subjected to withstand against 90° bending	5.
		its stem. This operation shall be done toward both	
		direction.	
	Solder ability	The terminals of the Resonator shall be immersion	The solder shall for coat
6-2		in a soldering bath (230±5°C) for 3±0.5sec. (refer to	at least 95 % of the
		Mil-STD-202E-208C)	terminal.
	Vibration	Resonator shall be measured after being	
6-3		Applied vibration as below.	
		Vibration Freq: 10-55Hz	
		Amplitude:1.5 mm	
		Directions:3 axial directions	
		Time:2 Hour/each direction	The measured values
	Random Drop	Resonator shall be measured after 3 times	Shall meet table l
6-4		Random dropping from the height of 1m.	
		Concrete floor	
	Resistance to	Dipped in (350±10°C) measured solder to a point	
6-5	Soldering	1.5mm from Resonator body for	
	Heat	3±0.5 sec or dipped in (260±5°C) melted	
		solder for 10±1 sec. Resonator shall be measured	
		after being placed in natural	
		condition for 1 hour.	



5. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

	Test Item	Condition of Test	Requirements
6-6	Humidity	After being placed in a chamber (Humi: 90-95%RH Temp:40±2°C) for 96 hours Resonator shall be measured after placed in natural condition for 1 hour.	
6-7	Life Test (High temperature)	After being placed in a chamber 85± 2 °C for 96 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	
6-8	Life Test (Low temperature)	Stored in a chamber (Temp:-20±2°C) for 1000 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	The measured values Shall meet table l
6-9	Thermal shock	After temperature cycling of -20°C (30 min) to +80°C (30min) was performed 5 times the Resonator shall be measured after being placed in natural condition for 1 hour.	

Table 1

Item	Limit Value	
Frequency shift	F/FO≤±0.3%	
Resonant Impedance	Zr≪5Ω	

X Note: The limits in the above table are referenced to the initial Measurements.



7. NOTICE

- 7.1 Ceramic Resonator should be stowed in storeroom. And the surrounding atmosphere is acid less, alkali-free and no other harmful impurity.
- 7.2 The package for ceramic damage.
- 7.3 This specification limits the quality of the component as a single unit.

 Please make sure that the component is evaluated and confirmed the drawing When it is mounted to your product.