

MOS INTEGRATED CIRCUIT

μ PD421165

**1 M-BIT DYNAMIC RAM
64K-WORD BY 16-BIT, HYPER PAGE MODE (EDO), BYTE READ/WRITE MODE**

Description

The μ PD421165 is a 65,536 words by 16 bits CMOS dynamic RAM with optional hyper page mode (EDO).

Hyper page mode (EDO) is a kind of the page mode and is useful for the read operation.

The μ PD421165 is packaged in 44-pin plastic TSOP (II) and 40-pin plastic SOJ.

Features

- Hyper page mode (EDO)
- 65,536 words by 16 bits organization
- Single +5.0 V $\pm 10\%$ power supply
- CAS before RAS refresh, RAS only refresh, Hidden refresh
- 256 refresh cycles/4 ms
- Fast access and cycle time

★ Part number	Power consumption		Access time (MAX.)	R/W cycle time (MIN.)	Hyper page mode (EDO) cycle time (MIN.)
	Active (MAX.)	Standby (MAX.)			
μ PD421165-25	687.5 mW	5.5 mW	60 ns	109 ns	25 ns
μ PD421165-30	632.5 mW	(CMOS level input)	70 ns	124 ns	30 ns
μ PD421165-35					35 ns

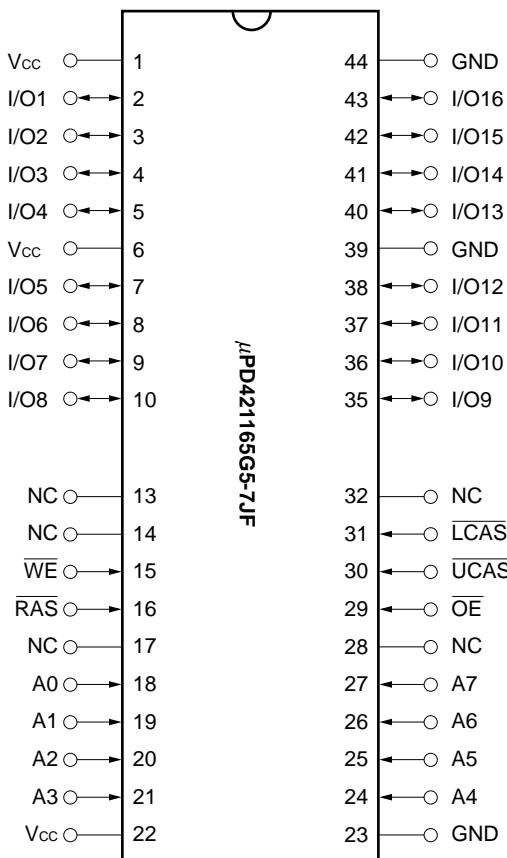
The information in this document is subject to change without notice.

★ Ordering Information

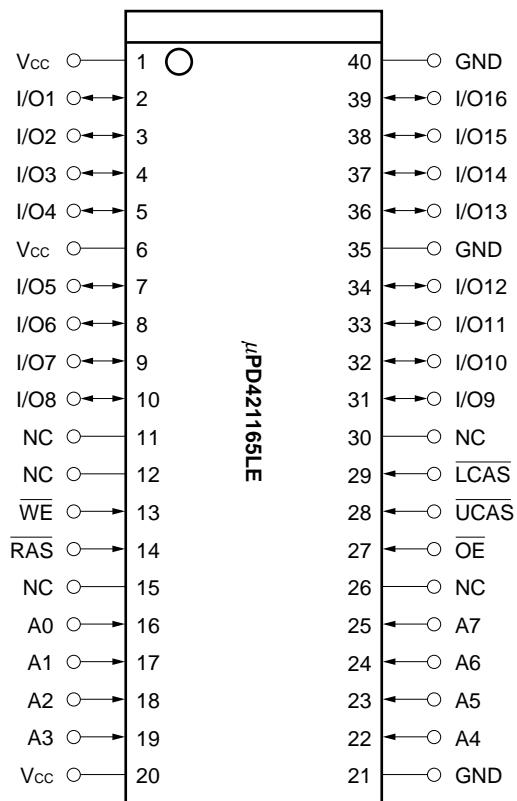
Part number	Access time (MAX.)	Hyper page mode (EDO) cycle time (MIN.)	Package	Refresh
μ PD421165G5-25-7JF	60 ns	25 ns	44-pin plastic TSOP (II) (400 mil)	$\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh
μ PD421165G5-30-7JF	70 ns	30 ns		$\overline{\text{RAS}}$ only refresh
μ PD421165G5-35-7JF	70 ns	35 ns		Hidden refresh
μ PD421165LE-25	60 ns	25 ns	40-pin plastic SOJ (400 mil)	
μ PD421165LE-30	70 ns	30 ns		
μ PD421165LE-35	70 ns	35 ns		

Pin Configurations (Marking Side)

44-pin Plastic TSOP (II) (400 mil)

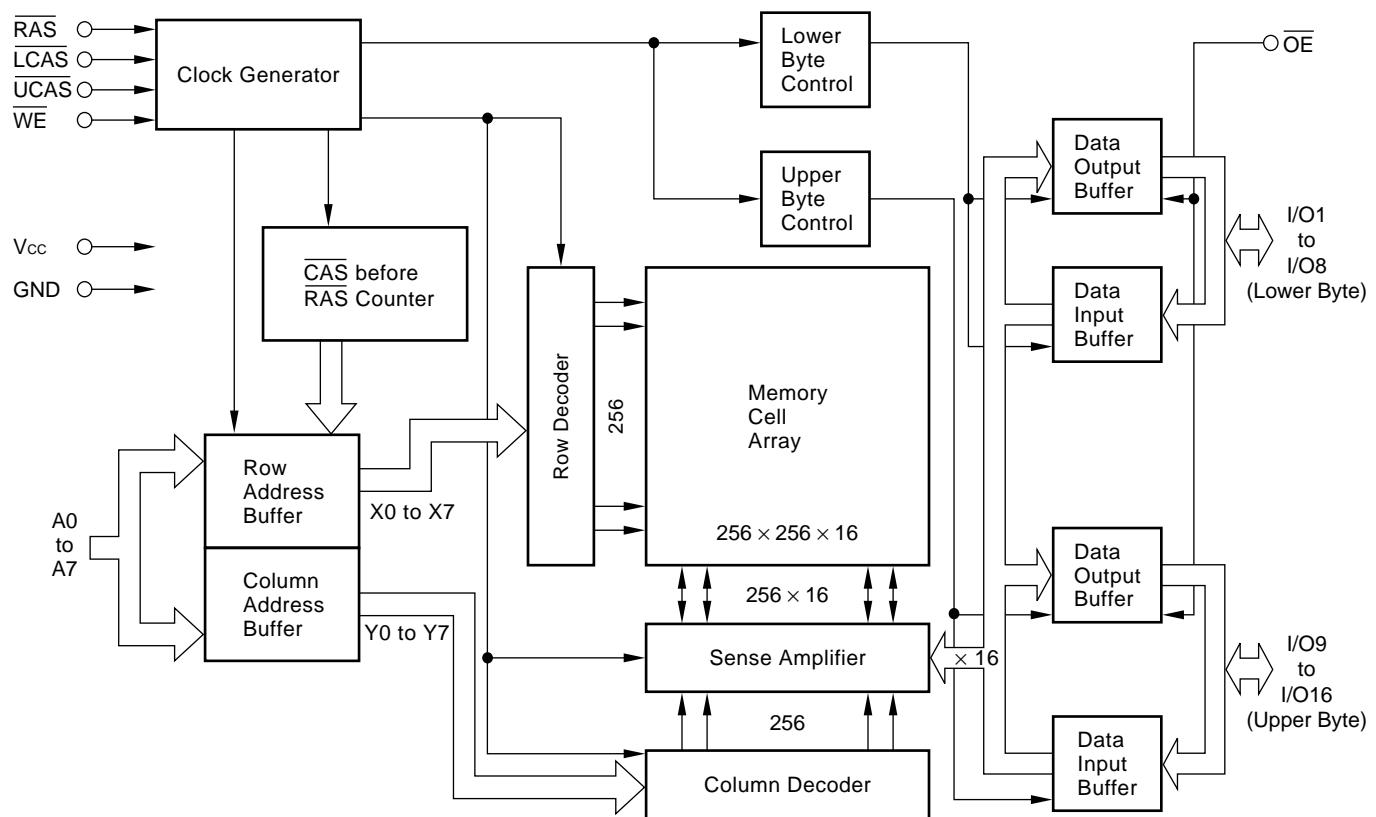


40-pin Plastic SOJ (400 mil)



- A0 to A7 : Address Inputs
- I/O1 to I/O16 : Data Inputs/Outputs
- RAS : Row Address Strobe
- UCAS : Column Address Strobe (upper)
- LCAS : Column Address Strobe (lower)
- WE : Write Enable
- OE : Output Enable
- Vcc : Power Supply
- GND : Ground
- NC : No Connection

Block Diagram



Input/Output Pin Functions

The μ PD421165 has input pins $\overline{\text{RAS}}$, $\overline{\text{CAS}}^{\text{Note}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$, A0 to A7 and input/output pins I/O1 to I/O16.

Pin name	Input/Output	Function
$\overline{\text{RAS}}$ (Row address strobe)	Input	$\overline{\text{RAS}}$ activates the sense amplifier by latching a row address and selecting a corresponding word line. It refreshes memory cell array of one line selected by the row address. It also selects the following function. <ul style="list-style-type: none">• $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh
$\overline{\text{CAS}}$ (Column address strobe)	Input	$\overline{\text{CAS}}$ activates data input/output circuit by latching column address and selecting a digit line connected with the sense amplifier.
A0 to A7 (Address inputs)	Input	Address bus. Input total 16-bit of address signal, upper 8-bit and lower 8-bit in sequence (address multiplex method). Therefore, one word is selected from 65,536-word by 16-bit memory cell array. In actual operation, latch row address by specifying row address and activating $\overline{\text{RAS}}$. Then, switch the address bus to column address and activate $\overline{\text{CAS}}$. Each address is taken into the device when $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are activated. Therefore, the address input setup time (t_{ASR} , t_{ASC}) and hold time (t_{RAH} , t_{CAH}) are specified for the activation of $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$.
$\overline{\text{WE}}$ (Write enable)	Input	Write control signal. Write operation is executed by activating $\overline{\text{RAS}}$, $\overline{\text{CAS}}$ and $\overline{\text{WE}}$.
$\overline{\text{OE}}$ (Output enable)	Input	Read control signal. Read operation can be executed by activating $\overline{\text{RAS}}$, $\overline{\text{CAS}}$ and $\overline{\text{OE}}$. If $\overline{\text{WE}}$ is activated during read operation, $\overline{\text{OE}}$ is to be ineffective in the device. Therefore, read operation cannot be executed.
I/O1 to I/O16 (Data inputs/outputs)	Input/Output	16-bit data bus. I/O1 to I/O16 are used to input/output data.

Note $\overline{\text{CAS}}$ means $\overline{\text{UCAS}}$ and $\overline{\text{LCAS}}$.

Hyper Page Mode (EDO)

The hyper page mode (EDO) is a kind of page mode with enhanced features. The two major features of the hyper page mode (EDO) are as follows.

1. Data output time is extended.

In the hyper page mode (EDO), the output data is held to the next $\overline{\text{CAS}}$ cycle's falling edge, instead of the rising edge. For this reason, valid data output time in the hyper page mode (EDO) is extended compared with the fast page mode (= data extend function). In the fast page mode, the data output time becomes shorter as the $\overline{\text{CAS}}$ cycle time becomes shorter. Therefore, in the hyper page mode (EDO), the timing margin in read cycle is larger than that of the fast page mode even if the $\overline{\text{CAS}}$ cycle time becomes shorter.

2. The $\overline{\text{CAS}}$ cycle time in the hyper page mode (EDO) is shorter than that in the fast page mode.

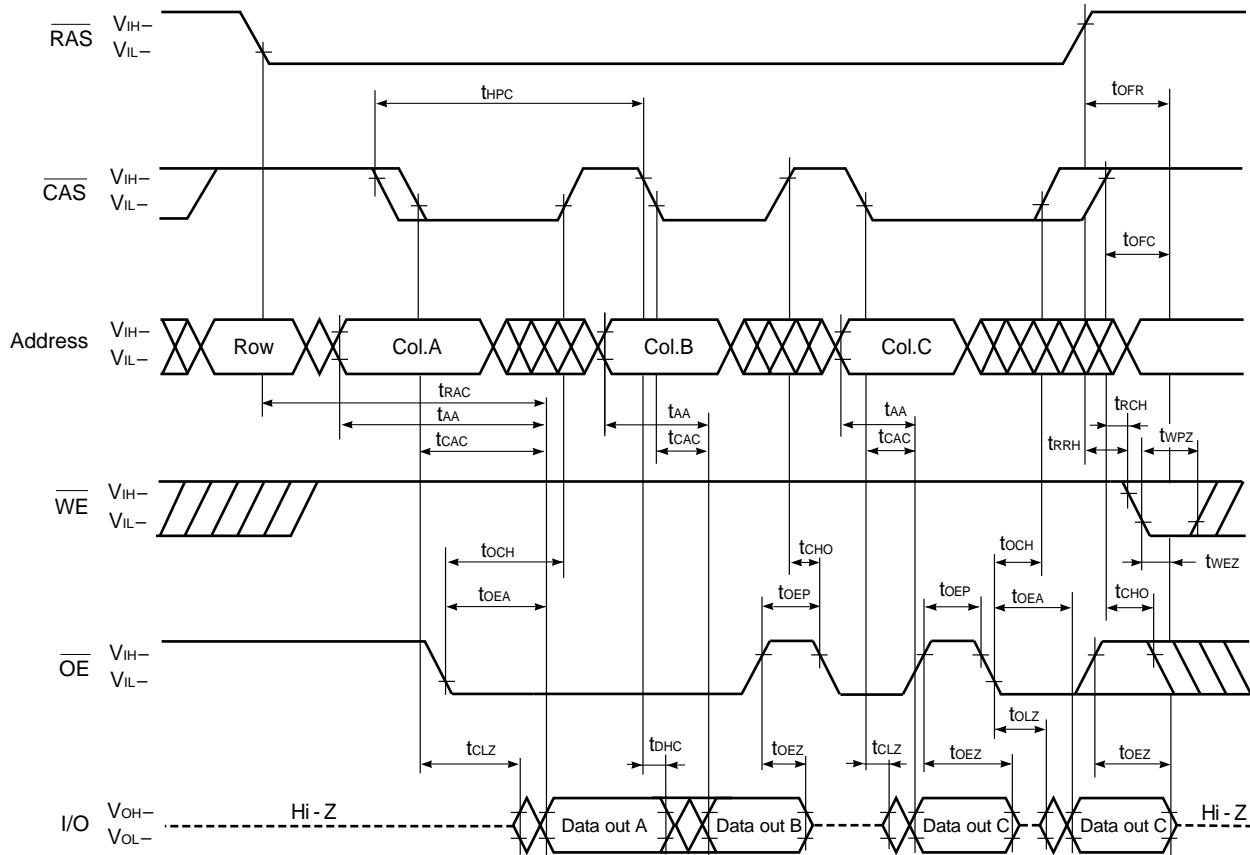
In the hyper page mode (EDO), due to the data extend function, the $\overline{\text{CAS}}$ cycle time can be shorter than in the fast page mode if the timing margin is the same.

Taking a device whose trac is 60 ns as an example, the $\overline{\text{CAS}}$ cycle time in the fast page mode is 25 ns while that in the fast page mode is 40 ns.

In the hyper page mode (EDO), read (data out) and write (data in) cycles can be executed repeatedly during one $\overline{\text{RAS}}$ cycle. The hyper page mode (EDO) allows both read and write operations during one cycle.

The following shows a part of the hyper page mode (EDO) read cycle. Specifications to be observed are described in the next page.

Hyper Page Mode (EDO) Read Cycle



Cautions when using the hyper page mode (EDO)

1. $\overline{\text{CAS}}$ access should be used to operate t_{HPC} at the MIN. value.
2. To make I/Os to Hi-Z in read cycle, it is necessary to control $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ as follows. The effective specification depends on the state of each signal.
 - (1) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive (at the end of read cycle)
 $\overline{\text{WE}}$: inactive, $\overline{\text{OE}}$: active
 t_{OFC} is effective when $\overline{\text{RAS}}$ is inactivated before $\overline{\text{CAS}}$ is inactivated.
 t_{OFR} is effective when $\overline{\text{CAS}}$ is inactivated before $\overline{\text{RAS}}$ is inactivated.
The slower of t_{OFC} and t_{OFR} becomes effective.
 - (2) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are active or either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ is active (in read cycle)
 $\overline{\text{WE}}, \overline{\text{OE}}$: inactive t_{OEZ} is effective.
Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive or $\overline{\text{RAS}}$ is active and $\overline{\text{CAS}}$ is inactive (at the end of read cycle)
 $\overline{\text{WE}}, \overline{\text{OE}}$: active and either t_{RRH} or t_{RCH} must be met t_{WEZ} and t_{WPZ} are effective.
The faster of t_{OEZ} and t_{WEZ} becomes effective.
The faster of (1) and (2) becomes effective.
3. In read cycle, the effective specification depends on the state of $\overline{\text{CAS}}$ signal when controlling data output with the $\overline{\text{OE}}$ signal.
 - (1) $\overline{\text{CAS}}$: inactive, $\overline{\text{OE}}$: active t_{CHO} is effective.
 - (2) $\overline{\text{CAS}}, \overline{\text{OE}}$: active t_{OCH} is effective.

Electrical Specifications

- $\overline{\text{CAS}}$ means $\overline{\text{UCAS}}$ and $\overline{\text{LCAS}}$.
- All voltages are referenced to GND.
- After power up ($V_{\text{cc}} \geq V_{\text{cc}}(\text{MIN.})$), wait more than $100 \mu\text{s}$ ($\overline{\text{RAS}}, \overline{\text{CAS}}$ inactive) and then, execute eight $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ or $\overline{\text{RAS}}$ only refresh cycles as dummy cycles to initialize internal circuit.

Absolute Maximum Ratings

Parameter	Symbol	Condition	Rating	Unit
Voltage on any pin relative to GND	V_T		-1.0 to +7.0	V
Supply voltage	V_{cc}		-1.0 to +7.0	V
Output current	I_o		50	mA
Power dissipation	P_D		1	W
Operating ambient temperature	T_A		0 to +70	°C
Storage temperature	T_{stg}		-55 to +125	°C

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended Operating Conditions

Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Supply voltage	V_{cc}		4.5	5.0	5.5	V
High level input voltage	V_{IH}		2.4		$V_{\text{cc}} + 1.0$	V
Low level input voltage	V_{IL}		-1.0		+0.8	V
Operating ambient temperature	T_A		0		70	°C

Capacitance ($T_A = 25$ °C, $f = 1$ MHz)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	C_{I1}	Address			5	pF
	C_{I2}	$\overline{\text{RAS}}, \overline{\text{CAS}}, \overline{\text{WE}}, \overline{\text{OE}}$			7	
Data input/output capacitance	$C_{I/O}$	I/O			7	pF

★ DC Characteristics (Recommended operating conditions unless otherwise noted)

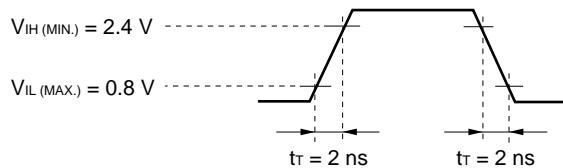
Parameter	Symbol	Test condition		MIN.	MAX.	Unit	Notes
Operating current	I _{CC1}	RAS, CAS cycling	t _{TRAC} = 60 ns		125	mA	1, 2, 3
		t _{RC} = t _{RC} (MIN.), I _O = 0 mA	t _{TRAC} = 70 ns		115		
Standby current	I _{CC2}	RAS, CAS \geq V _{IH} (MIN.), I _O = 0 mA			2.0	mA	
		RAS, CAS \geq V _{CC} - 0.2 V, I _O = 0 mA			1.0		
RAS only refresh current	I _{CC3}	RAS cycling, CAS \geq V _{IH} (MIN.)	t _{TRAC} = 60 ns		125	mA	1, 2, 3 ,4
		t _{RC} = t _{RC} (MIN.), I _O = 0 mA	t _{TRAC} = 70 ns		115		
(Hyper page mode (EDO))	I _{CC4}	RAS \leq V _{IL} (MAX.), CAS cycling	t _{THPC} = 25 ns		115	mA	1, 2, 5
		t _{THPC} = t _{THPC} (MIN.), I _O = 0 mA	t _{THPC} = 30 ns		105		
			t _{THPC} = 35 ns		95		
CAS before RAS refresh current	I _{CC5}	RAS cycling	t _{TRAC} = 60 ns		125	mA	1, 2
		t _{RC} = t _{RC} (MIN.), I _O = 0 mA	t _{TRAC} = 70 ns		115		
Input leakage current	I _{I(L)}	V _I = 0 to 5.5 V All other pins not under test = 0 V		-10	+10	μ A	
Output leakage current	I _{O(L)}	V _O = 0 to 5.5 V Output is disabled (Hi-Z)		-10	+10	μ A	
High level output voltage	V _{OH}	I _O = -2.5 mA		2.4		V	
Low level output voltage	V _{OL}	I _O = +2.1 mA			0.4	V	

- Notes**
1. I_{CC1}, I_{CC3}, I_{CC4} and I_{CC5} depend on cycle rates (t_{RC} and t_{THPC}).
 2. Specified values are obtained with outputs unloaded.
 3. I_{CC1} and I_{CC3} are measured assuming that address can be changed once or less during RAS \leq V_{IL} (MAX.) and CAS \geq V_{IH} (MIN.).
 4. I_{CC3} is measured assuming that all column address inputs are held at either high or low.
 5. I_{CC4} is measured assuming that all column address inputs are switched only once during each hyper page (EDO) cycle.

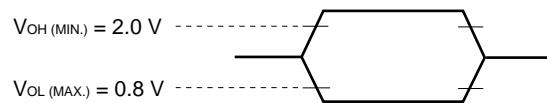
★ AC Characteristics (Recommended Operating Conditions unless otherwise noted)

AC Characteristics Test Conditions

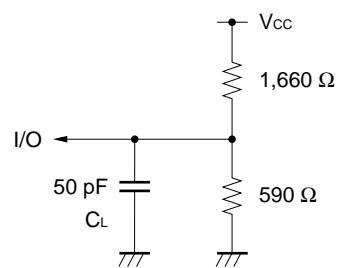
(1) Input timing specification



(2) Output timing specification



(3) Output load condition



Common to Read, Write, Read Modify Write Cycle

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read / Write cycle time	t _{RC}	109	—	124	—	124	—	ns	
RAS precharge time	t _{RP}	45	—	50	—	50	—	ns	
CAS precharge time	t _{CPN}	10	—	10	—	10	—	ns	
RAS pulse width	t _{RA}	60	10,000	70	10,000	70	10,000	ns	
CAS pulse width	t _{CA}	10	10,000	12	10,000	15	10,000	ns	
RAS hold time	t _{RSH}	17	—	20	—	20	—	ns	
CAS hold time	t _{CSH}	50	—	60	—	70	—	ns	
RAS to CAS delay time	t _{RC}	20	43	20	50	20	50	ns	1
RAS to column address delay time	t _{RD}	15	30	15	35	15	30	ns	1
CAS to RAS precharge time	t _{CRP}	5	—	5	—	5	—	ns	2
Row address setup time	t _{ASR}	0	—	0	—	0	—	ns	
Row address hold time	t _{RAH}	10	—	10	—	10	—	ns	
Column address setup time	t _{ASC}	0	—	0	—	0	—	ns	
Column address hold time	t _{CAH}	10	—	12	—	15	—	ns	
OE lead time referenced to RAS	t _{OES}	0	—	0	—	0	—	ns	
CAS to data setup time	t _{CLZ}	0	—	0	—	0	—	ns	
OE to data setup time	t _{OLZ}	0	—	0	—	0	—	ns	
OE to data delay time	t _{OED}	15	—	15	—	15	—	ns	
Masked byte write hold time referenced to RAS	t _{MRH}	0	—	0	—	0	—	ns	
Transition time (rise and fall)	t _T	2	50	2	50	2	50	ns	
Refresh time	t _{REF}	—	4	—	4	—	4	ms	

Notes 1. For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from RAS
t _{RD} ≤ t _{RC} (MAX.) and t _{RC} ≤ t _{CD} (MAX.)	t _{RC} (MAX.)	t _{RC} (MAX.)
t _{RD} > t _{RC} (MAX.) and t _{RC} ≤ t _{CD} (MAX.)	t _{AA} (MAX.)	t _{RD} + t _{AA} (MAX.)
t _{RC} > t _{CD} (MAX.)	t _{CAC} (MAX.)	t _{CD} + t _{CAC} (MAX.)

t_{RD} (MAX.) and t_{CD} (MAX.) are specified as reference points only ; they are not restrictive operating parameters. They are used to determine which access time (t_{RC}, t_{AA} or t_{CAC}) is to be used for finding out when output data will be available. Therefore, the input conditions t_{RD} ≥ t_{RC} (MAX.) and t_{CD} ≥ t_{RC} (MAX.) will not cause any operation problems.

2. t_{CRP} (MIN.) requirement is applied to RAS, CAS cycles.

Read Cycle

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Access time from RAS	t _{RAC}	—	60	—	70	—	70	ns	1
Access time from CAS	t _{CAC}	—	17	—	20	—	20	ns	1
Access time from column address	t _{AA}	—	30	—	35	—	40	ns	1
Access time from OE	t _{OE} A	—	15	—	20	—	20	ns	
Column address lead time referenced to RAS	t _{RAL}	30	—	35	—	40	—	ns	
Read command setup time	t _{RCS}	0	—	0	—	0	—	ns	
Read command hold time referenced to RAS	t _{RRH}	0	—	0	—	0	—	ns	2
Read command hold time referenced to CAS	t _{RCR}	0	—	0	—	0	—	ns	2
Output buffer turn-off delay time from OE	t _{OEZ}	0	15	0	15	0	15	ns	3
CAS hold time to OE	t _{CHO}	5	—	5	—	5	—	ns	4

Notes 1. For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from RAS
t _{RAD} ≤ t _{RAD} (MAX.) and t _{RCD} ≤ t _{RCD} (MAX.)	t _{RAC} (MAX.)	t _{RAC} (MAX.)
t _{RAD} > t _{RAD} (MAX.) and t _{RCD} ≤ t _{RCD} (MAX.)	t _{AA} (MAX.)	t _{RAD} + t _{AA} (MAX.)
t _{RCD} > t _{RCD} (MAX.)	t _{CAC} (MAX.)	t _{RCD} + t _{CAC} (MAX.)

t_{RAD} (MAX.) and t_{RCD} (MAX.) are specified as reference points only; they are not restrictive operating parameters.

They are used to determine which access time (t_{RAC}, t_{AA} or t_{CAC}) is to be used for finding out when output data will be available. Therefore, the input conditions t_{RAD} ≥ t_{RAD} (MAX.) and t_{RCD} ≥ t_{RCD} (MAX.) will not cause any operation problems.

2. Either t_{RCR} (MIN.) or t_{RRH} (MIN.) should be met in read cycles.
3. t_{OEZ}(MAX.) defines the time when the output achieves the condition of Hi-Z and is not referenced to V_{OH} or V_{OL}.
4. WE: inactive (in read cycle)
 CAS: inactive, OE: active t_{CHO} is effective.
 CAS, OE: active t_{CHO} is effective.

Write Cycle

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
WE hold time referenced to CAS	t _{WCH}	10	—	12	—	15	—	ns	1
WE pulse width	t _{WP}	10	—	12	—	15	—	ns	1
WE lead time referenced to RAS	t _{RWL}	15	—	15	—	20	—	ns	
WE lead time referenced to CAS	t _{CWL}	10	—	12	—	15	—	ns	
WE setup time	t _{WCS}	0	—	0	—	0	—	ns	2
OE hold time	t _{OEH}	0	—	0	—	0	—	ns	
Data-in setup time	t _{DS}	0	—	0	—	0	—	ns	3
Data-in hold time	t _{DH}	10	—	12	—	15	—	ns	3

- Notes**
1. t_{WP} (MIN.) is applied to late write cycles or read modify write cycles. In early write cycles, t_{WCH} (MIN.) should be met.
 2. If t_{WCS} \geq t_{WCS} (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle.
 3. t_{DS} (MIN.) and t_{DH} (MIN.) are referenced to the CAS falling edge in early write cycles. In late write cycles and read modify write cycles, they are referenced to the WE falling edge.

Read Modify Write Cycle

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read modify write cycle time	t _{RWC}	145	—	160	—	165	—	ns	
RAS to WE delay time	t _{RWD}	79	—	89	—	89	—	ns	1
CAS to WE delay time	t _{CWD}	36	—	39	—	39	—	ns	1
Column address to WE delay time	t _{AWD}	49	—	54	—	59	—	ns	1

- Note**
1. If t_{WCS} \geq t_{WCS} (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If t_{RWD} \geq t_{RWD} (MIN.), t_{CWD} \geq t_{CWD} (MIN.), t_{AWD} \geq t_{AWD} (MIN.) and t_{CPWD} \geq t_{CPWD} (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

Hyper Page Mode (EDO)

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read / Write cycle time	t _{HPC}	25	—	30	—	35	—	ns	1
RAS pulse width	t _{RASP}	60	125,000	70	125,000	70	125,000	ns	
CAS pulse width	t _{HCAS}	10	10,000	12	10,000	15	10,000	ns	
CAS precharge time	t _{CP}	10	—	10	—	10	—	ns	
Access time from CAS precharge	t _{ACP}	—	33	—	40	—	45	ns	
CAS precharge to WE delay time	t _{CPWD}	52	—	59	—	64	—	ns	2
RAS hold time from CAS precharge	t _{RHCP}	33	—	40	—	45	—	ns	
Read modify write cycle time	t _{HPRWC}	66	—	75	—	83	—	ns	
Data output hold time	t _{DHC}	5	—	5	—	5	—	ns	
OE to CAS hold time	t _{OCH}	5	—	5	—	5	—	ns	3
OE precharge time	t _{OEP}	5	—	5	—	5	—	ns	
Output buffer turn-off delay from WE	t _{WEZ}	0	15	0	15	0	15	ns	4,5
WE pulse width	t _{WPZ}	10	—	10	—	10	—	ns	5
Output buffer turn-off delay from RAS	t _{OFR}	0	15	0	15	0	15	ns	4,5
Output buffer turn-off delay from CAS	t _{OFC}	0	15	0	15	0	15	ns	4,5
Access time from previous WE (Hyper page mode (EDO) read modify write cycle)	t _{AWE}	—	55	—	65	—	75	ns	
Access time from previous CAS (Hyper page mode (EDO) write and read cycle)	t _{ACE}	—	55	—	65	—	75	ns	

Notes 1. t_{HPC} (MIN.) is applied to CAS access.

2. If twcs \geq twcs (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If trwd \geq trwd (MIN.), tcwd \geq tcwd (MIN.), tawd \geq tawd (MIN.) and tcpwd \geq tcpwd (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

3. WE: inactive (in read cycle)

CAS: inactive, OE: active tcho is effective.

CAS, OE: active toch is effective.

4. tofc (MAX.), tofr (MAX.) and twez (MAX.) define the time when the output achieves the conditions of Hi-Z and is not referenced to Voh or Vol.

5. To make I/Os to Hi-Z in read cycle, it is necessary to control RAS, CAS, WE, OE as follows. The effective specification depends on state of each signal.

(1) Both RAS and CAS are inactive (at the end of the read cycle)

WE: inactive, OE: active

tofc is effective when RAS is inactivated before CAS is inactivated.

tofr is effective when CAS is inactivated before RAS is inactivated.

The slower of tofc and tofr becomes effective.

(2) Both RAS and CAS are active or either RAS or CAS is active (in read cycle)

WE, OE: inactive toezi is effective.

Both RAS and CAS are inactive or RAS is active and CAS is inactive (at the end of read cycle)

WE, OE: active and either trrh or trch must be met twez and twpz are effective.

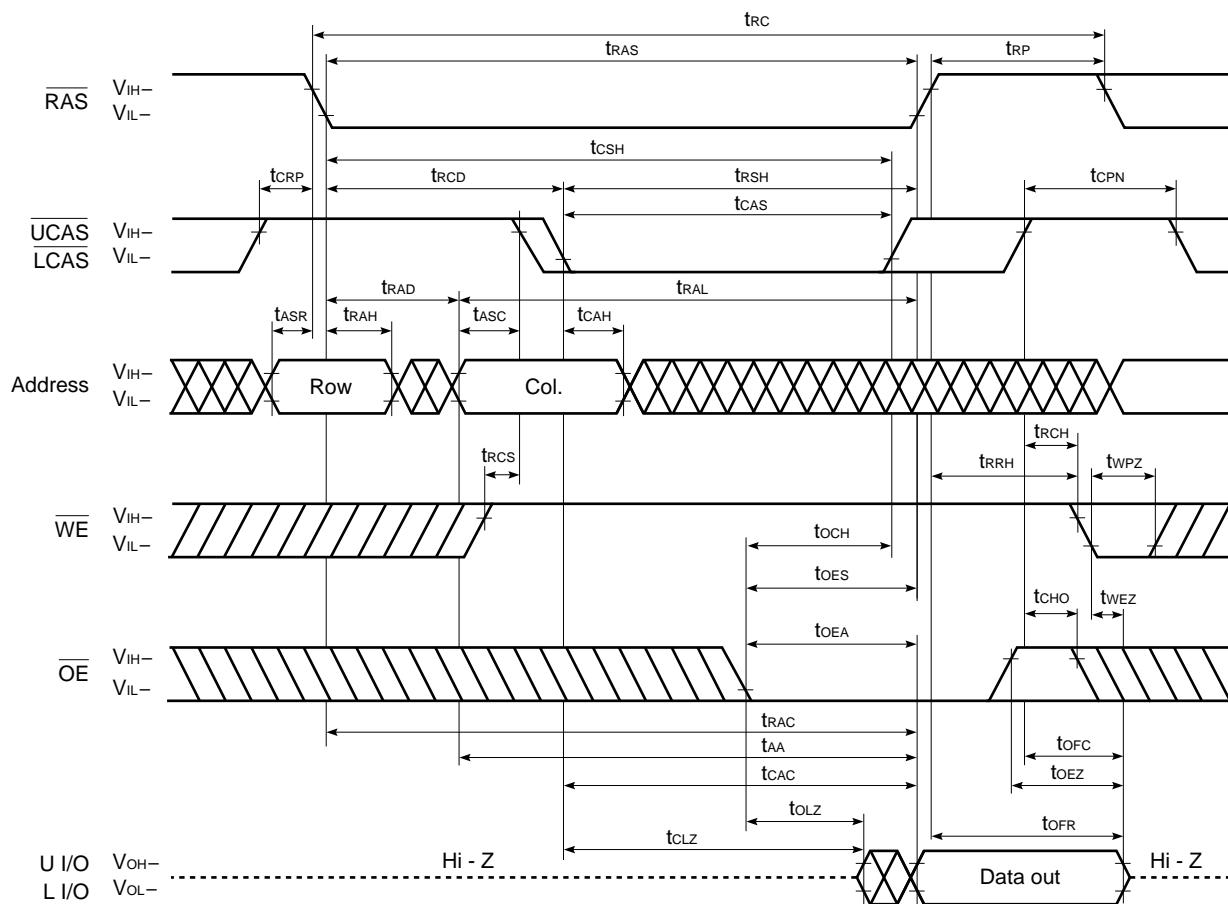
The faster of toezi and twez becomes effective.

The faster of (1) and (2) becomes effective.

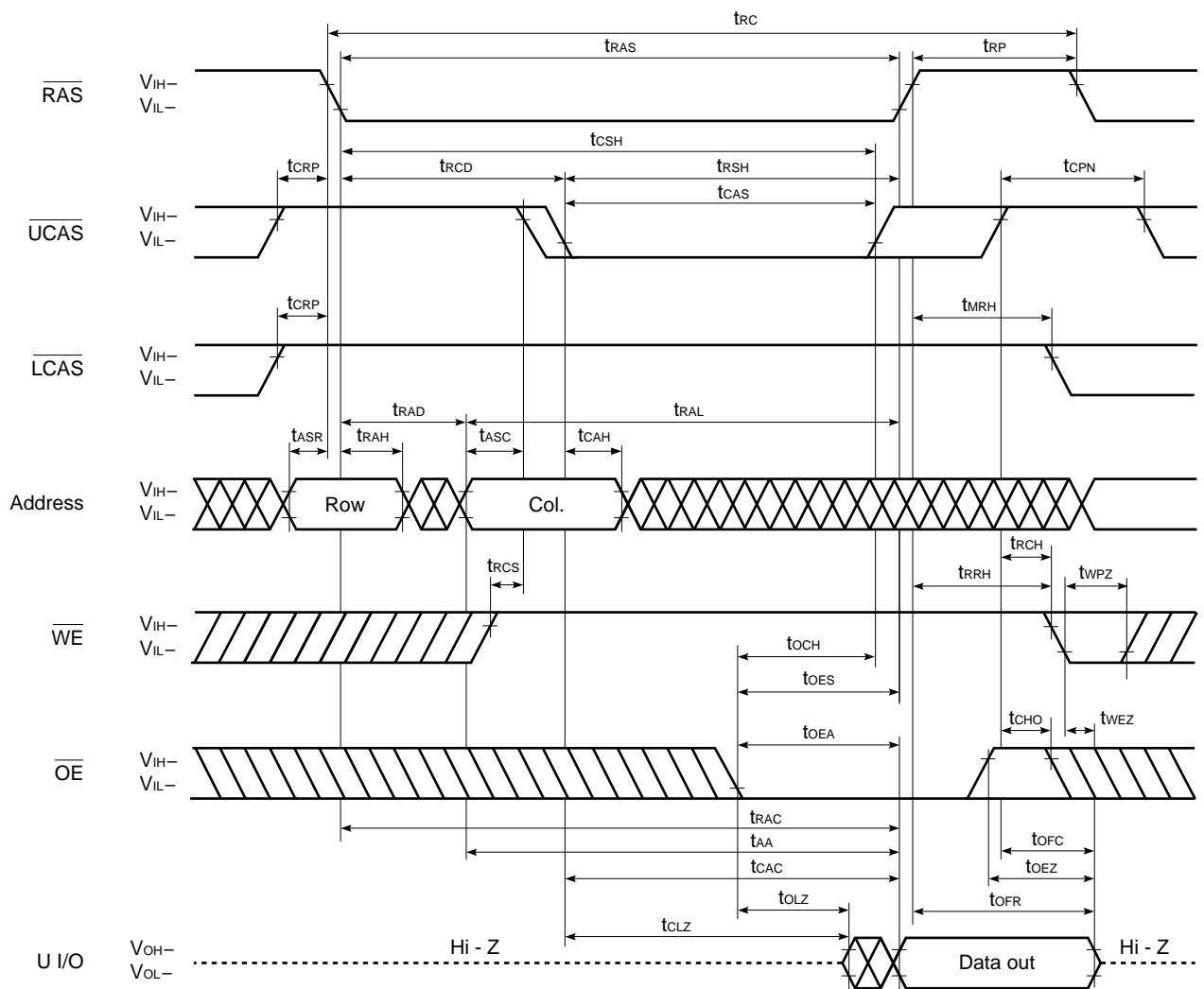
Refresh Cycle

Parameter	Symbol	t _{HPC} = 25 ns		t _{HPC} = 30 ns		t _{HPC} = 35 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
CAS setup time	t _{CSR}	5	—	5	—	5	—	ns	
CAS hold time (CAS before RAS refresh)	t _{CHR}	10	—	10	—	10	—	ns	
RAS precharge CAS hold time	t _{RPC}	5	—	5	—	5	—	ns	
WE hold time	t _{WHR}	15	—	15	—	15	—	ns	

Read Cycle

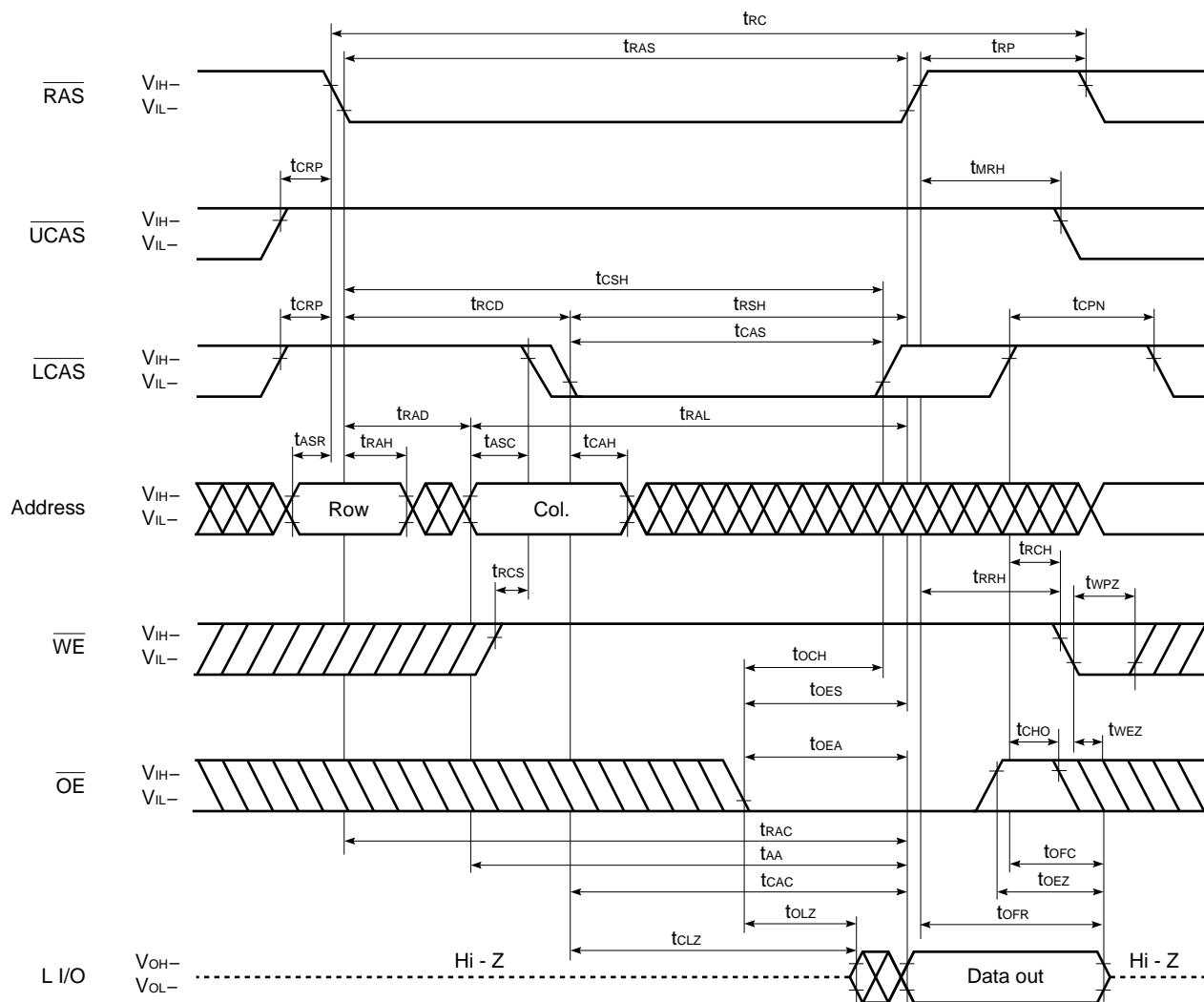


Upper Byte Read Cycle



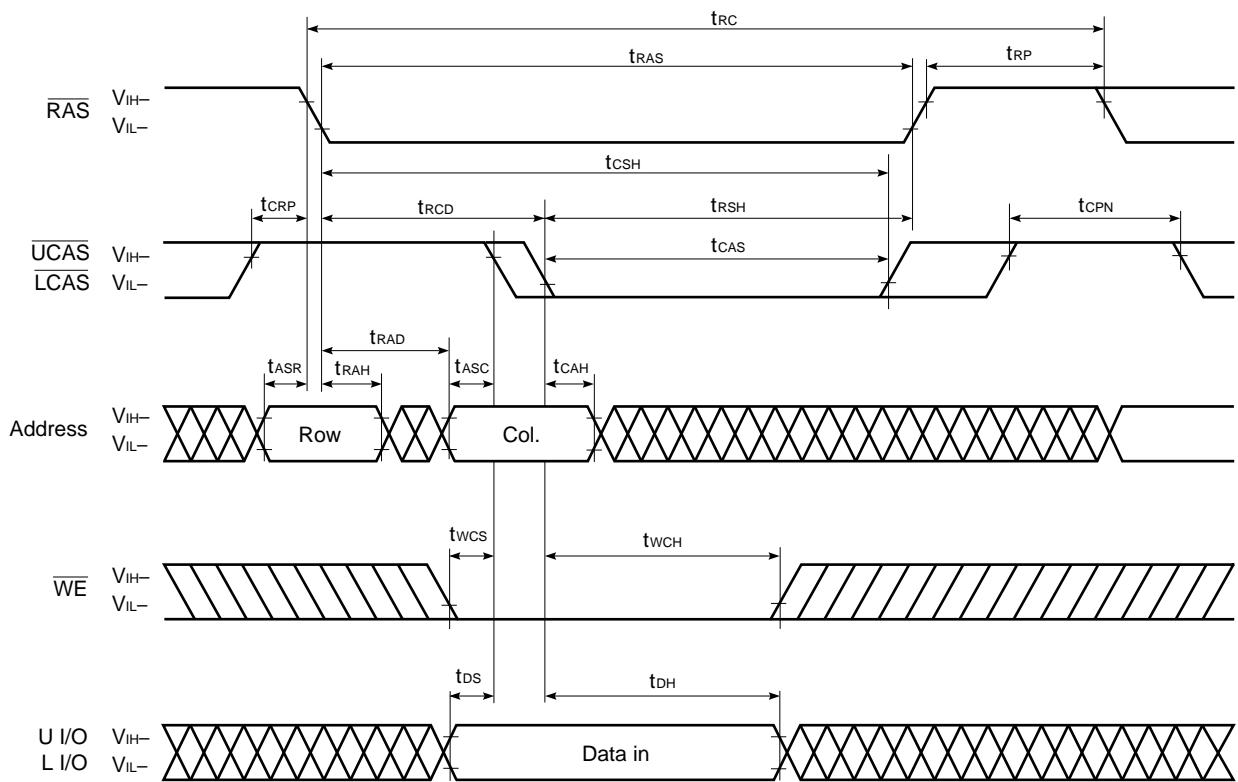
Remark L I/O: Hi-Z

Lower Byte Read Cycle



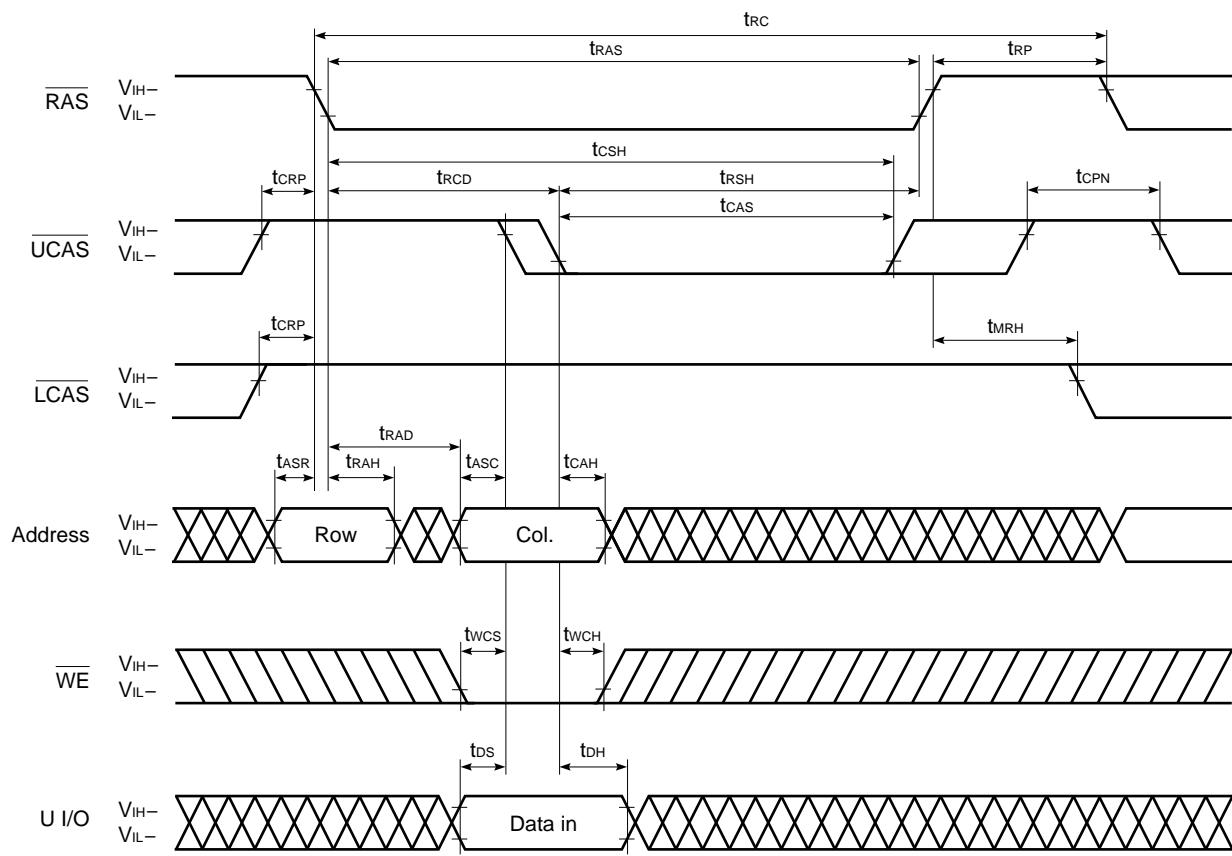
Remark U I/O: Hi-Z

Early Write Cycle



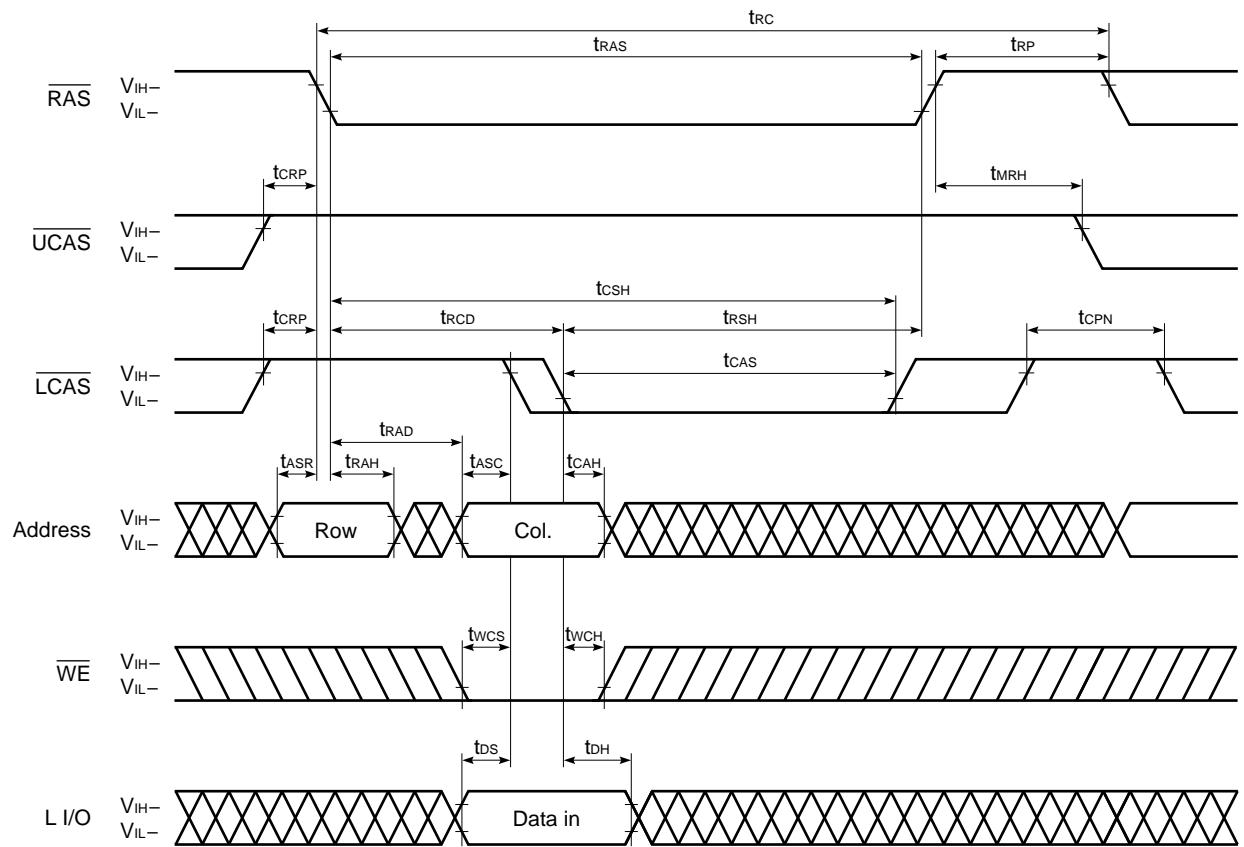
Remark \overline{OE} : Don't care

Upper Byte Early Write Cycle



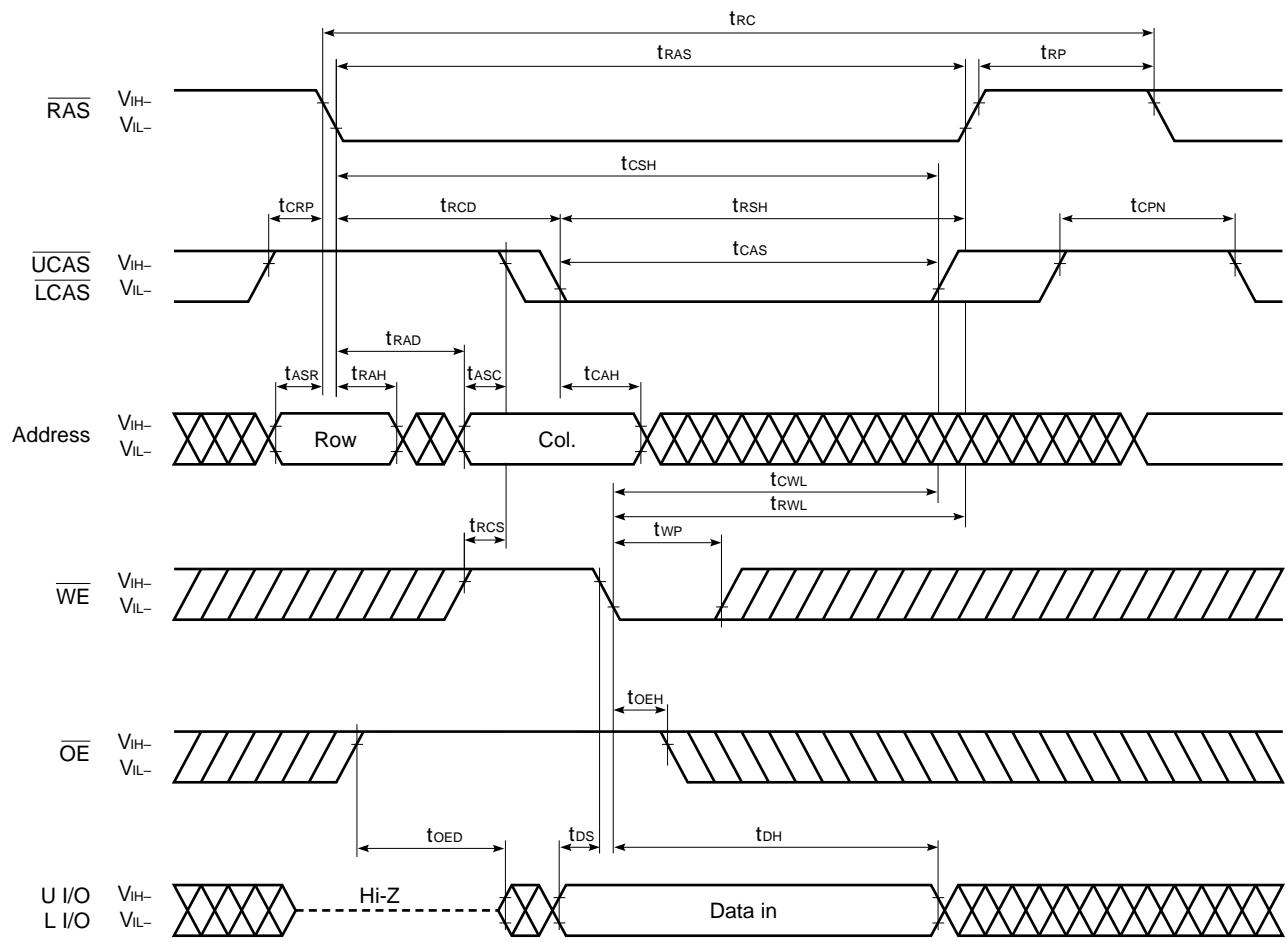
Remark \overline{OE} , L I/O: Don't care

Lower Byte Early Write Cycle

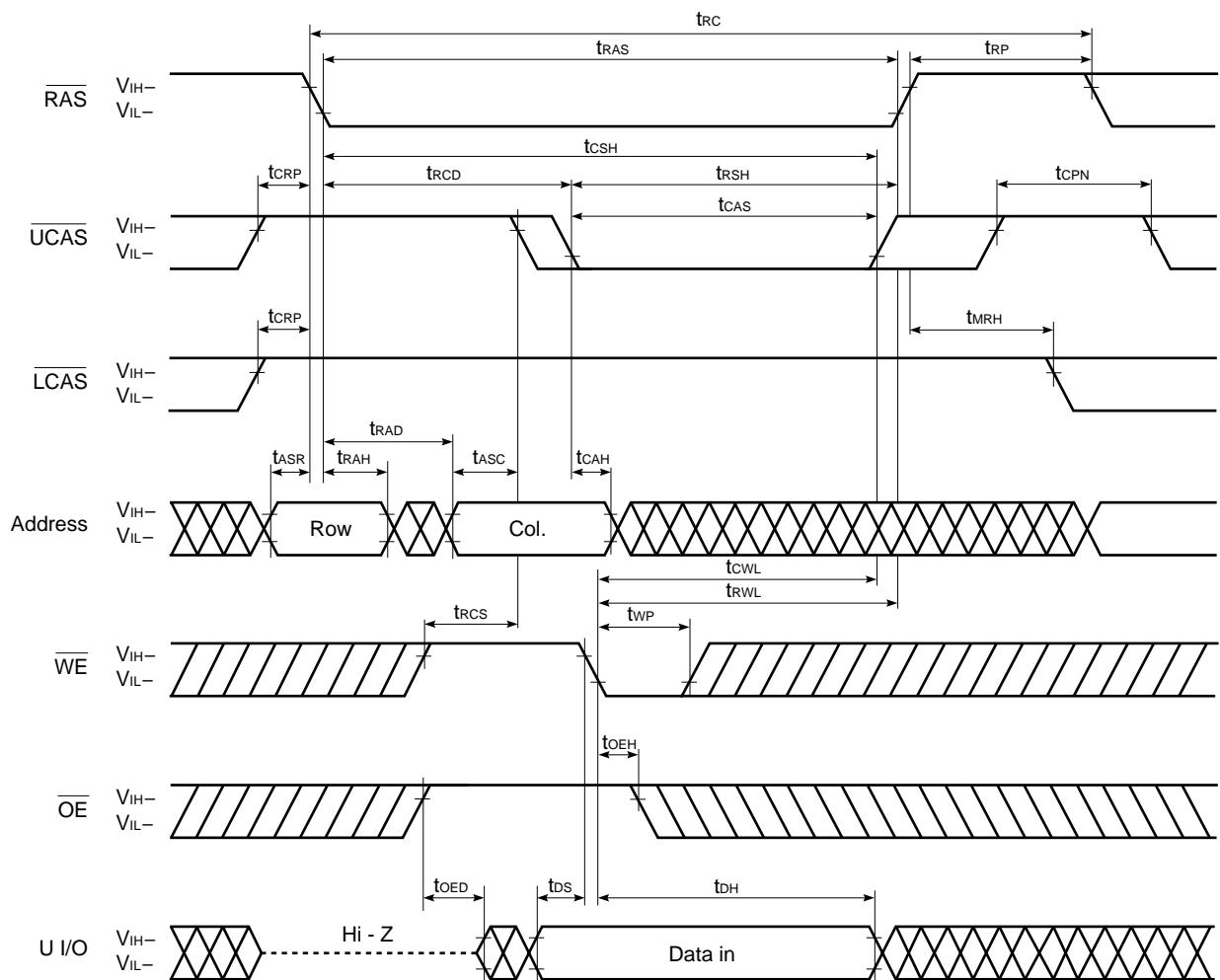


Remark \overline{OE} , U I/O: Don't care

Late Write Cycle

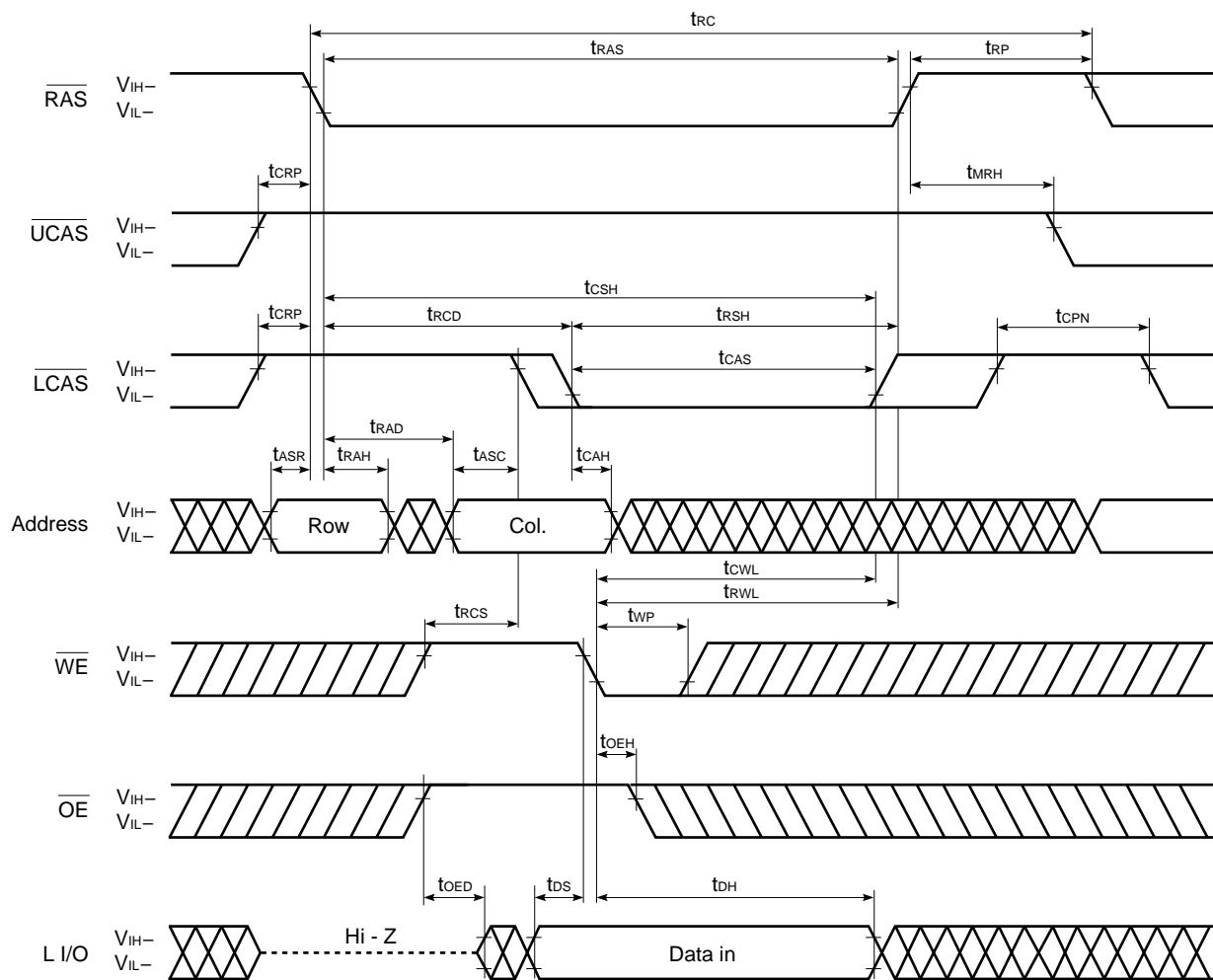


Upper Byte Late Write Cycle



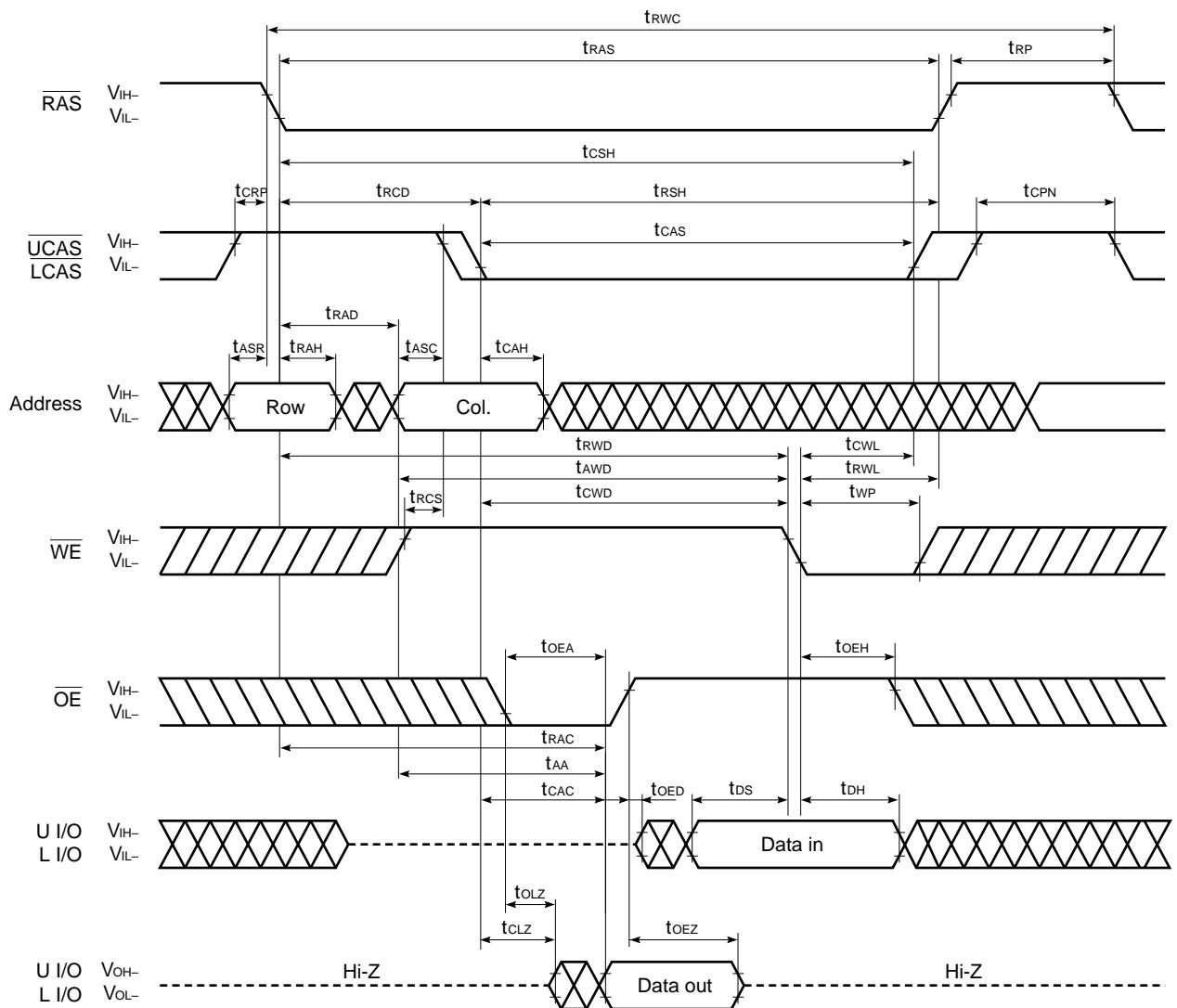
Remark L I/O: Don't care

Lower Byte Late Write Cycle

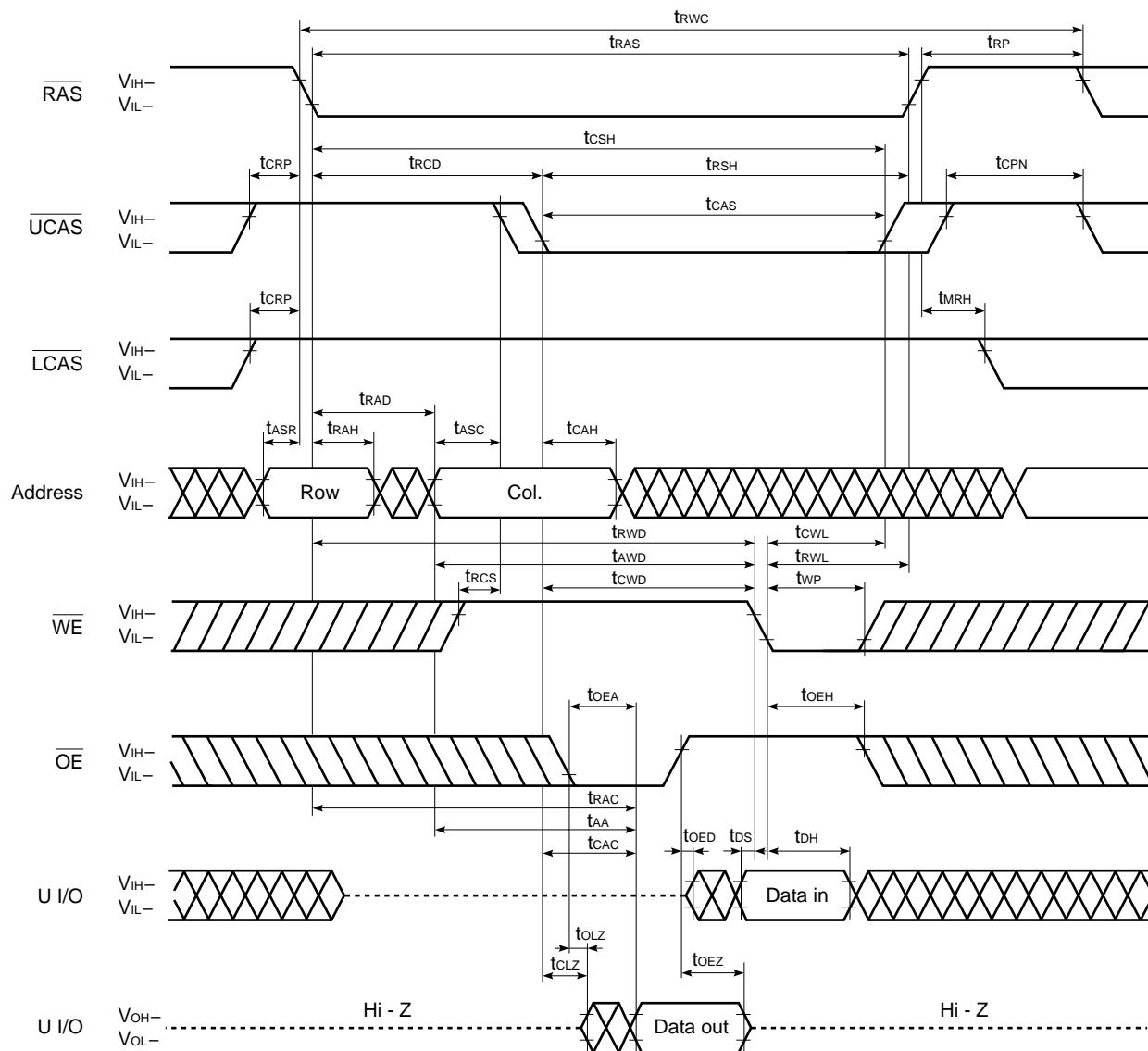


Remark U I/O: Don't care

Read Modify Write Cycle

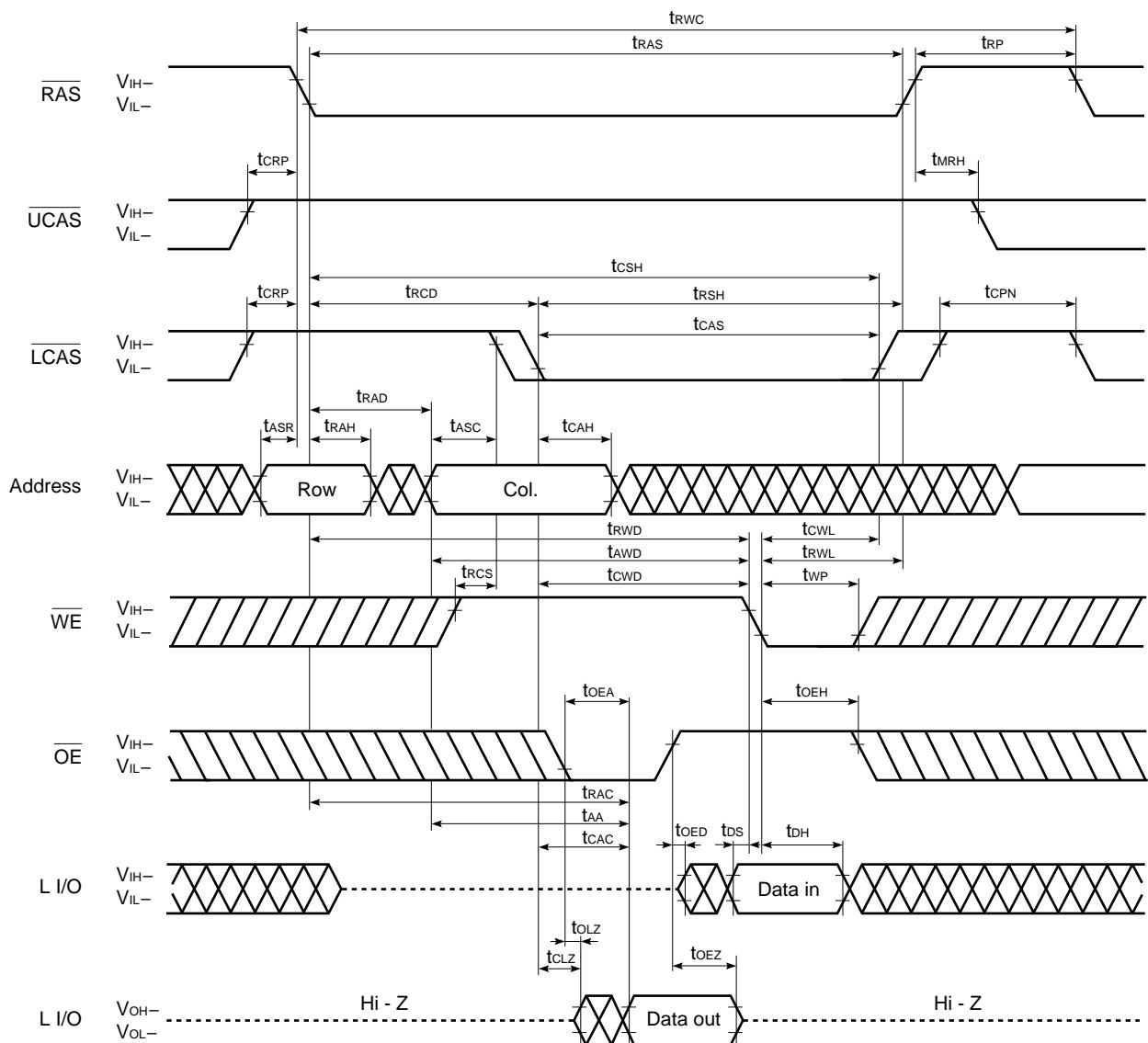


Upper Byte Read Modify Write Cycle



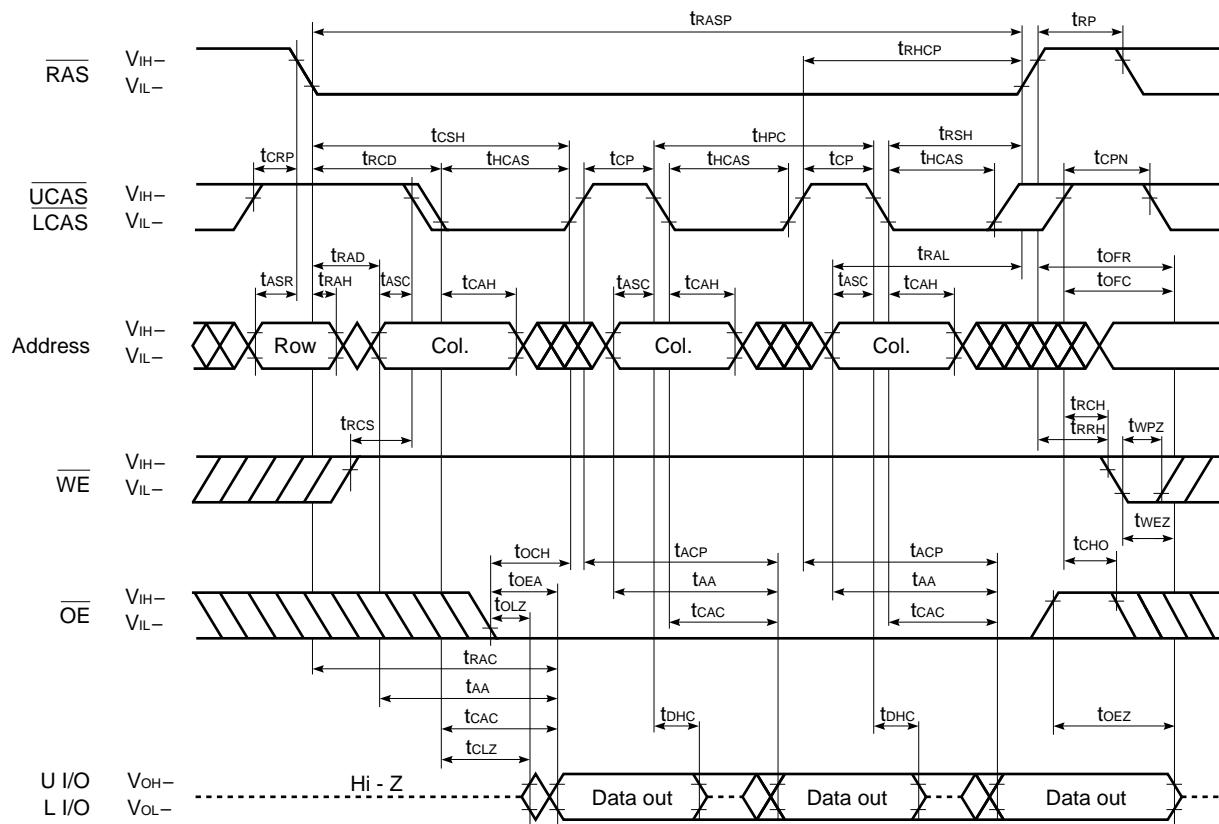
Remark In this cycle, the input data to Lower I/O is ineffective. The data out of that remains Hi-Z.

Lower Byte Read Modify Write Cycle



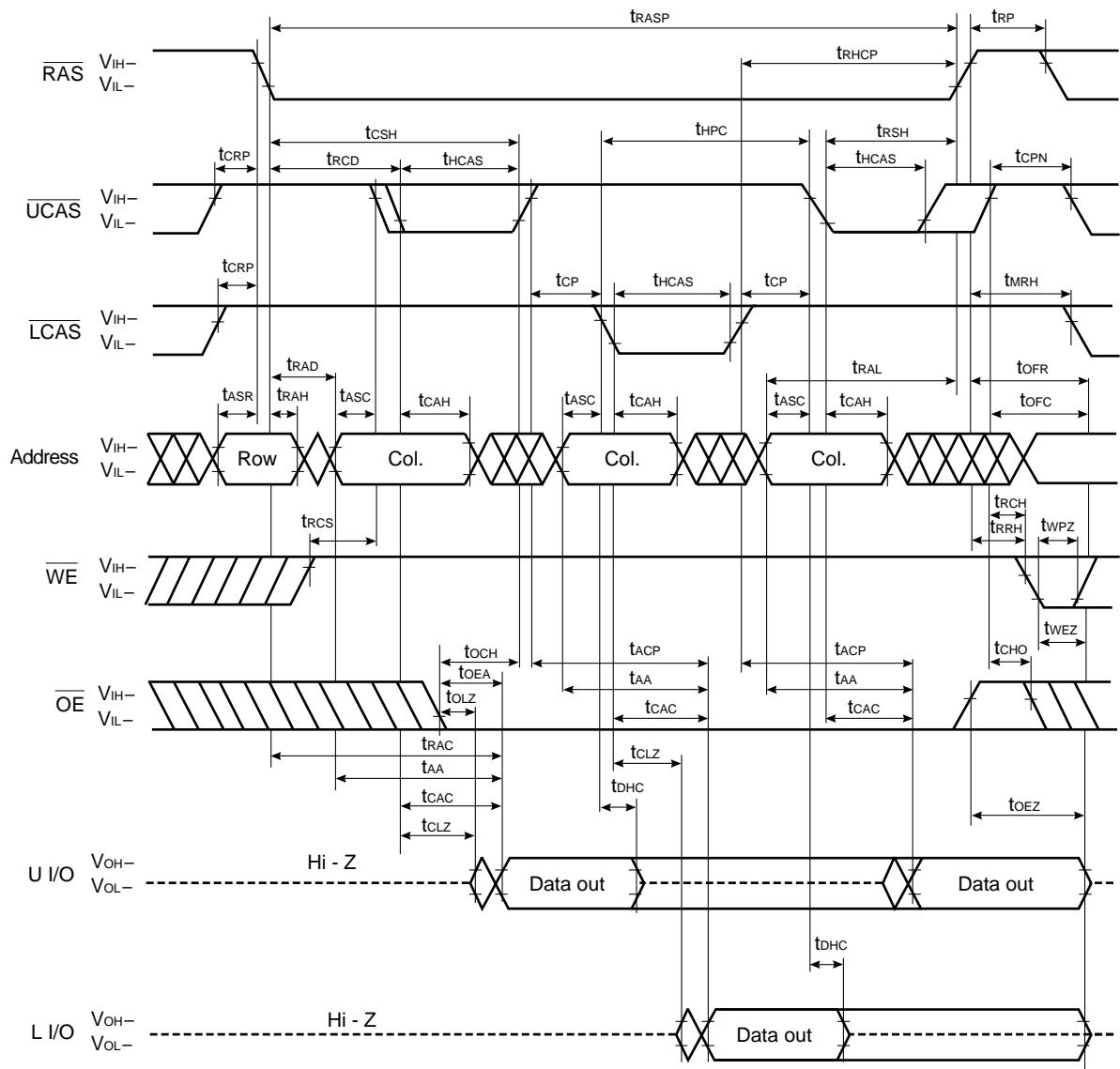
Remark In this cycle, the input data to Upper I/O is ineffective. The data out of that remains Hi-Z.

Hyper Page Mode (EDO) Read Cycle



Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

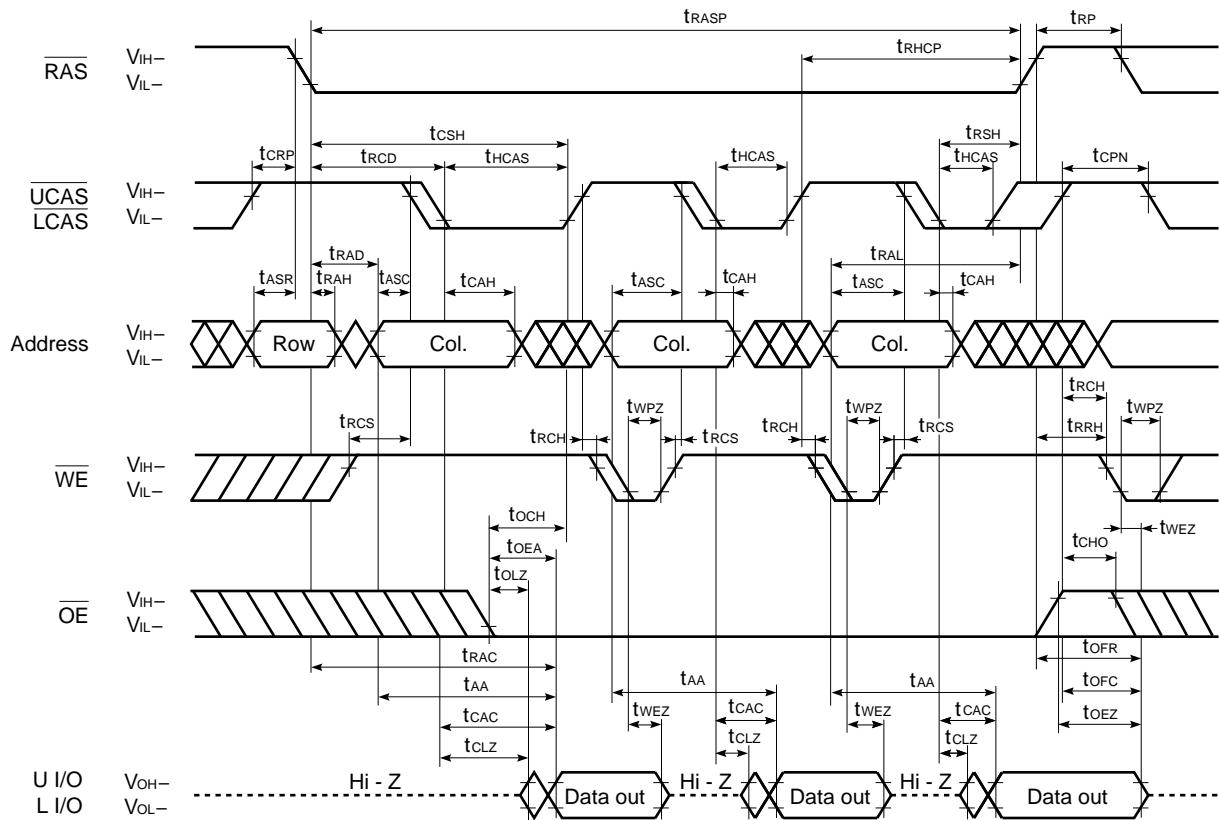
Hyper Page Mode (EDO) Byte Read Cycle



Remark

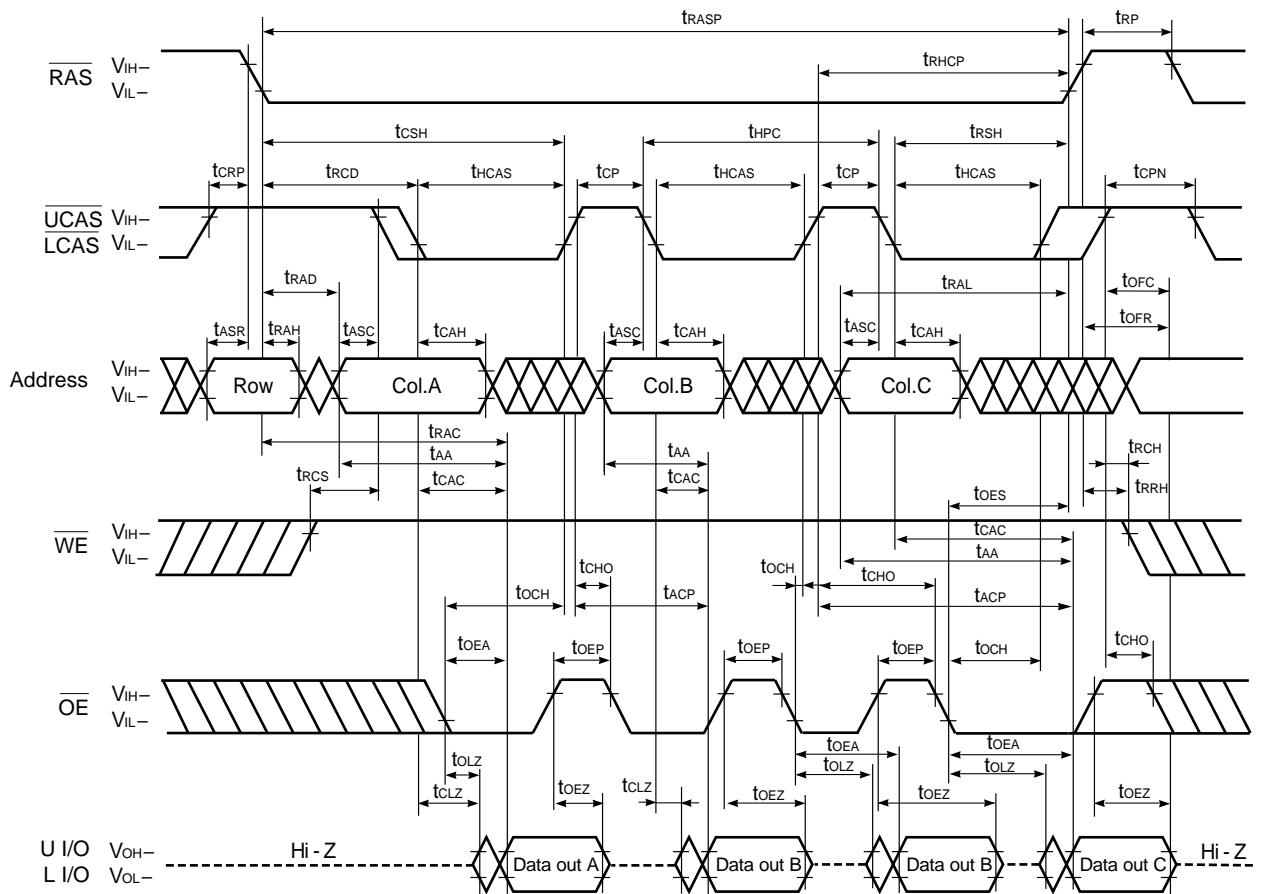
1. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.
2. This cycle can be used to control either UCAS or LCAS only. Or, it can be used to control UCAS or LCAS simultaneously, or at random.

Hyper Page Mode (EDO) Read Cycle (WE Control)



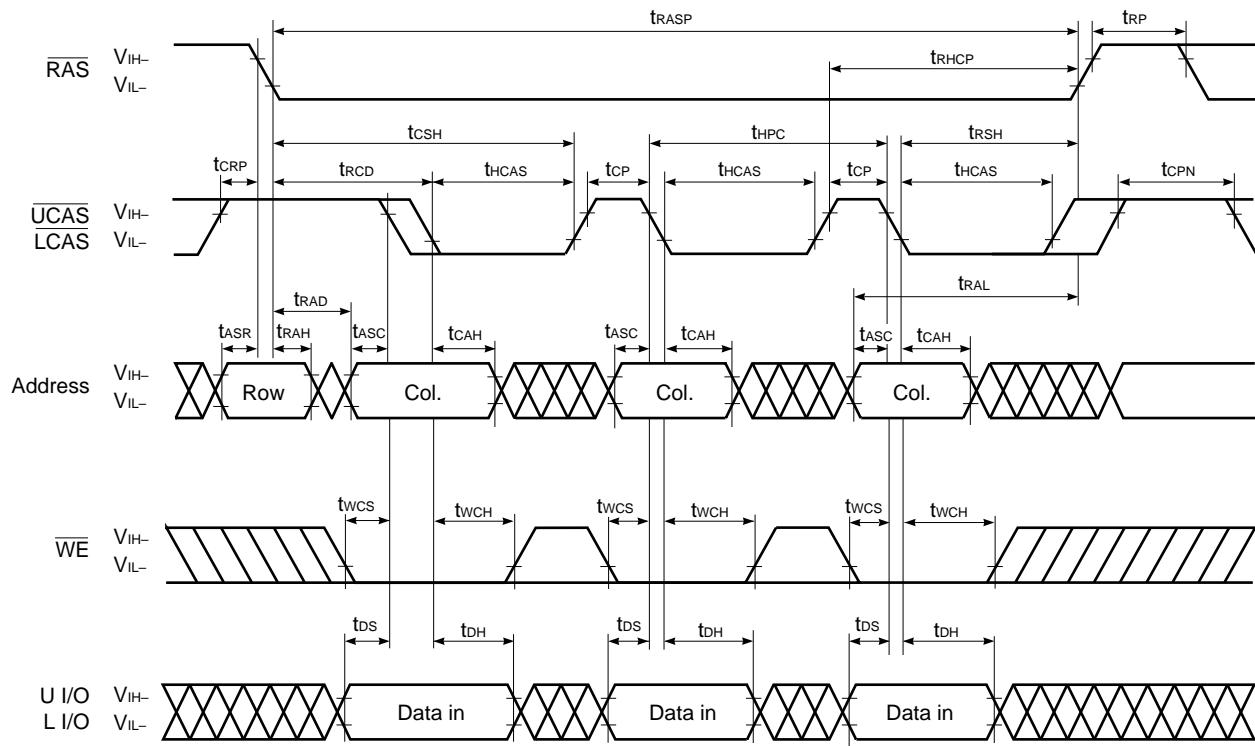
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Read Cycle (OE Control)

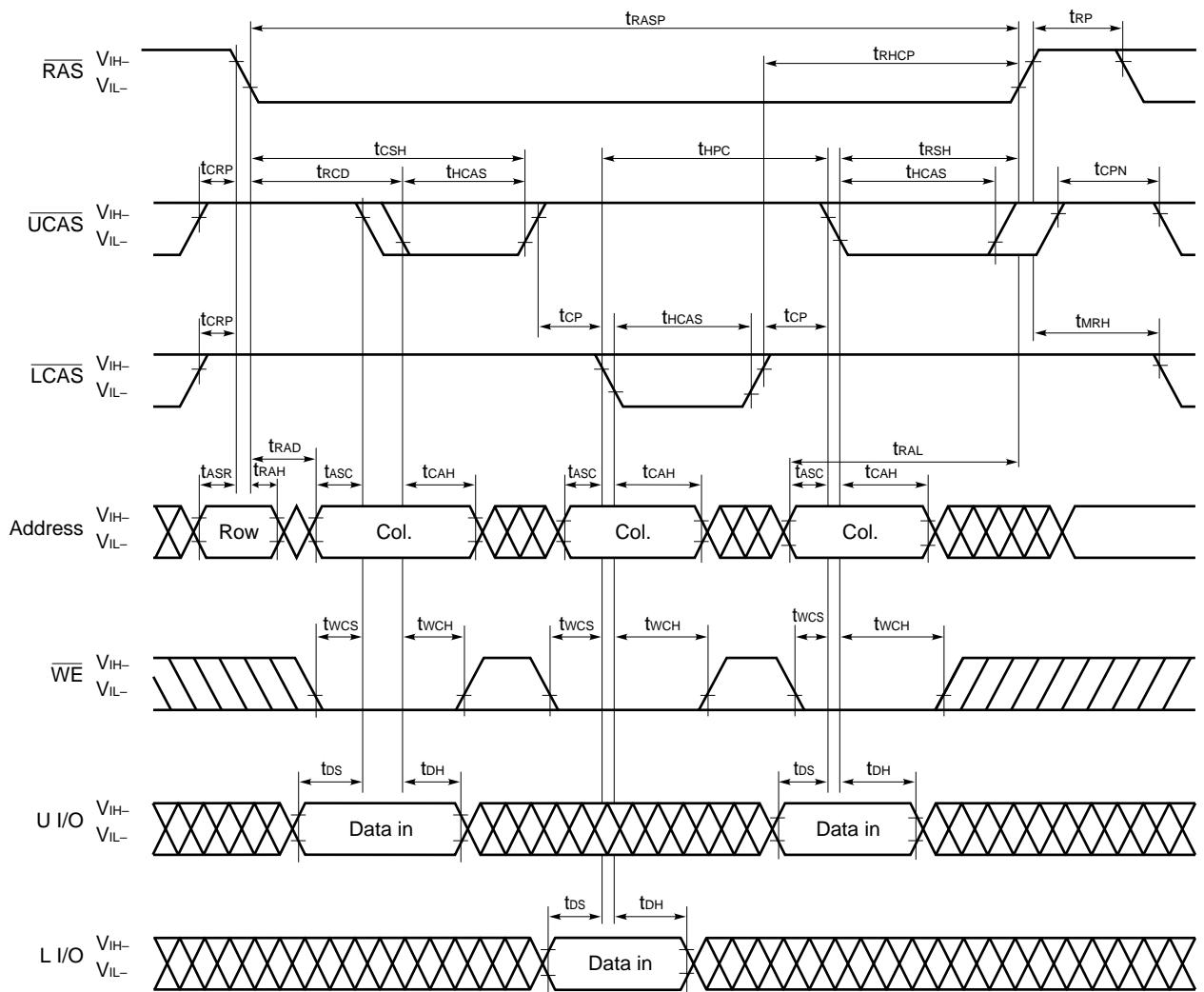


Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Early Write Cycle



- Remarks**
1. \overline{OE} : Don't care
 2. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.

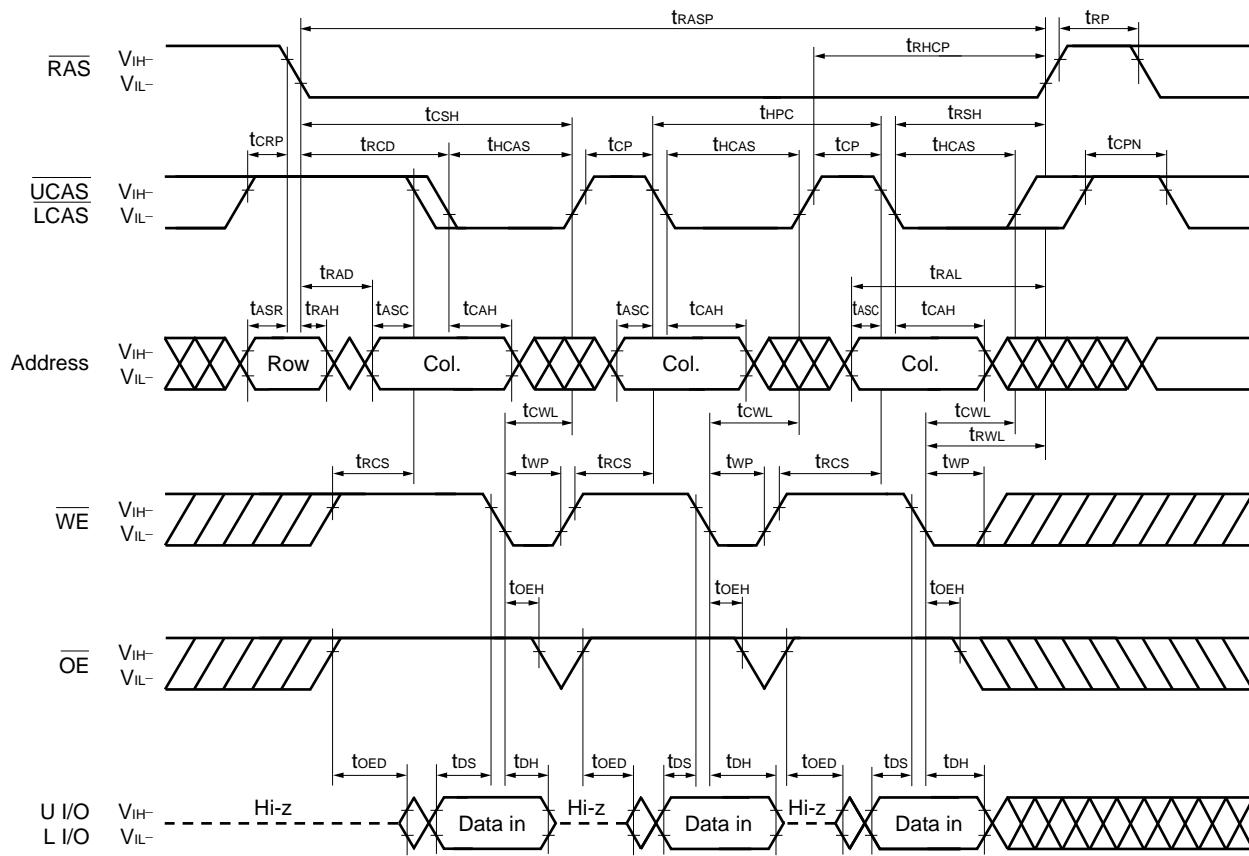
Hyper Page Mode (EDO) Byte Early Write Cycle


\overline{OE} : Don't care

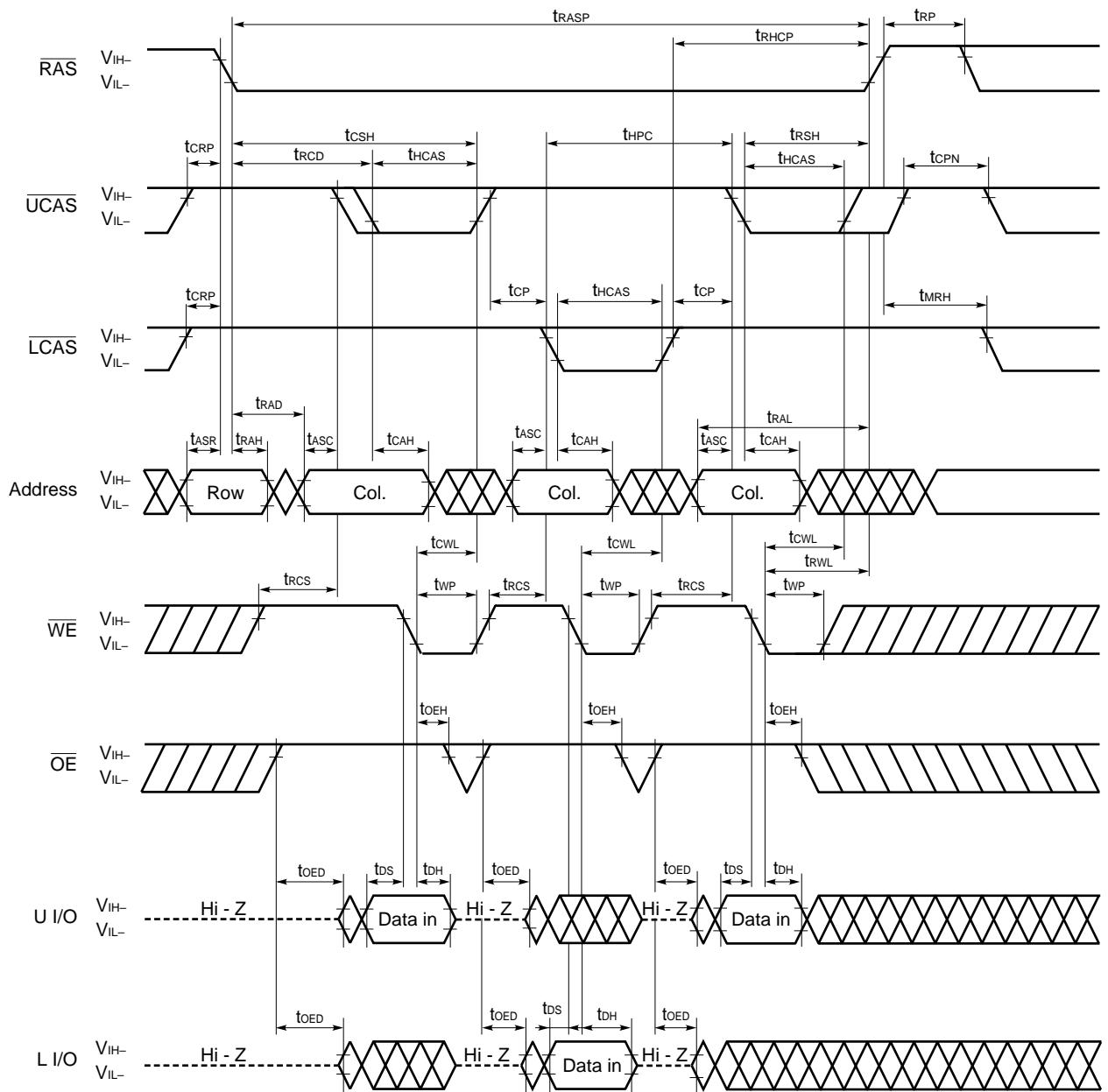
In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive $\overline{\text{CAS}}$ cycles within the same $\overline{\text{RAS}}$ cycle.

This cycle can be used to control either $\overline{\text{UCAS}}$ or $\overline{\text{LCAS}}$ only. Or, it can be used to control $\overline{\text{UCAS}}$ or $\overline{\text{LCAS}}$ simultaneously, or at random.

Hyper Page Mode (EDO) Late Write Cycle



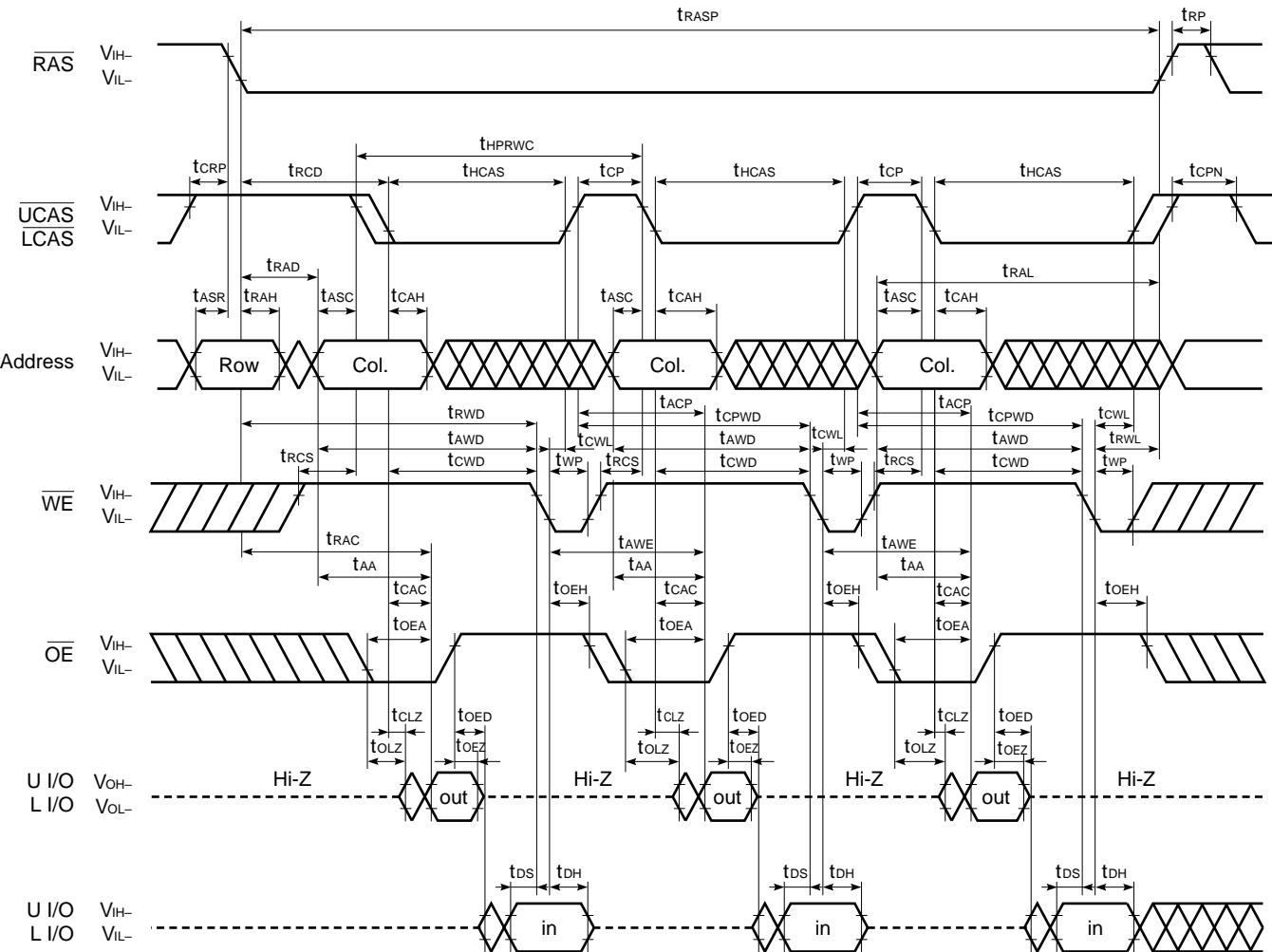
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Byte Late Write Cycle


Remarks

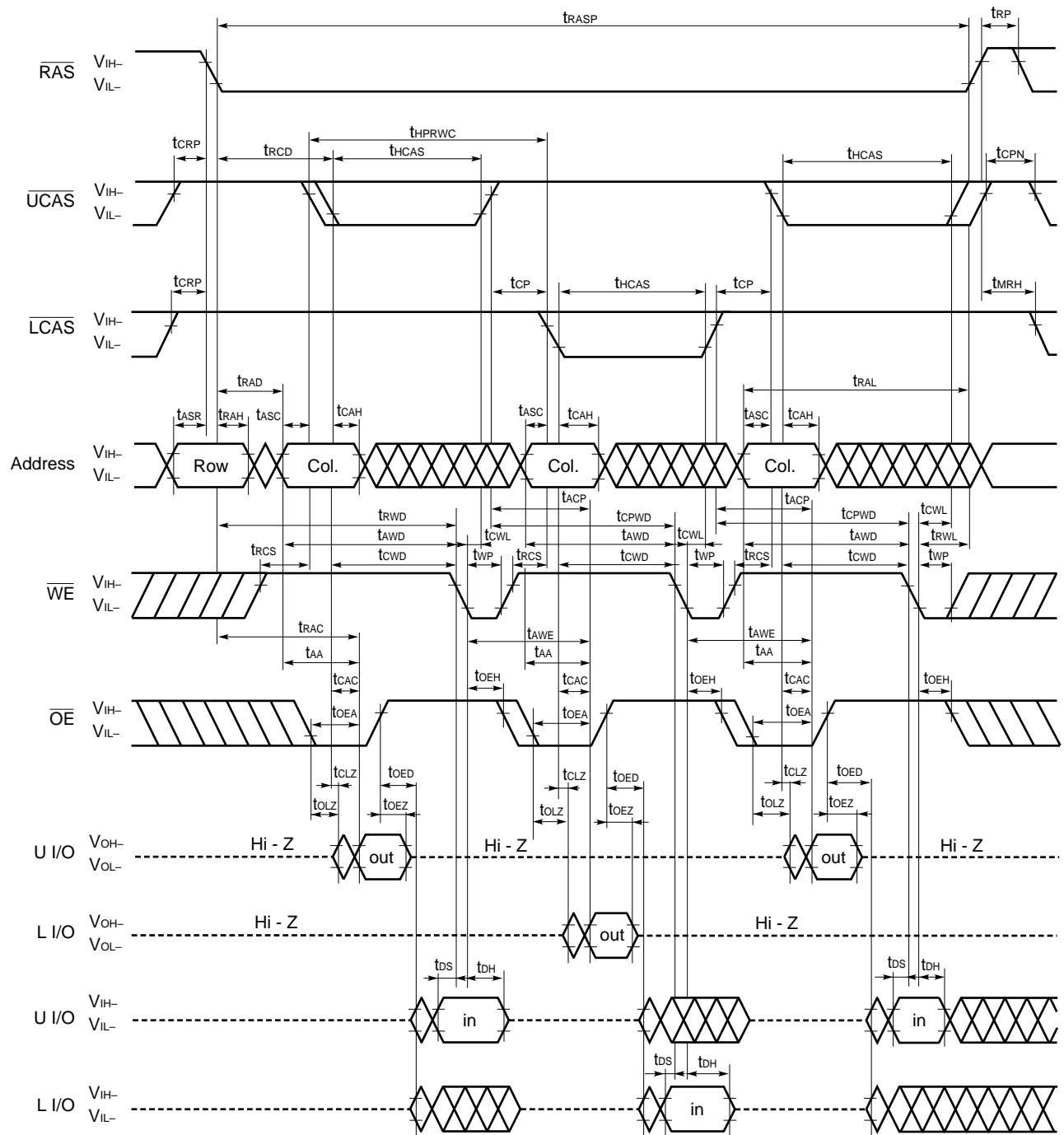
1. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.
2. This cycle can be used to control either UCAS or LCAS only. Or, it can be used to control UCAS or LCAS simultaneously, or at random.

Hyper Page Mode (EDO) Read Modify Write Cycle



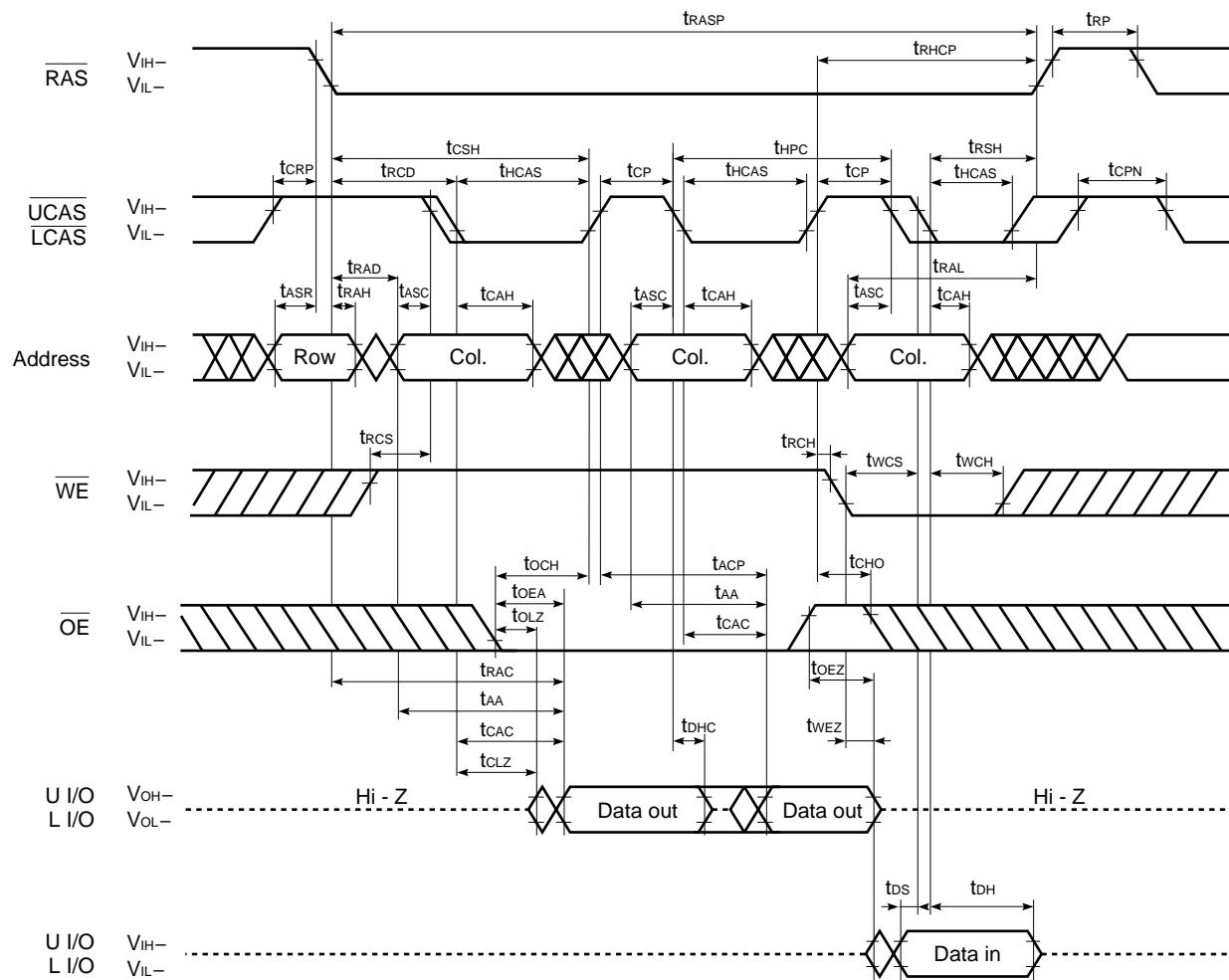
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Byte Read Modify Write Cycle



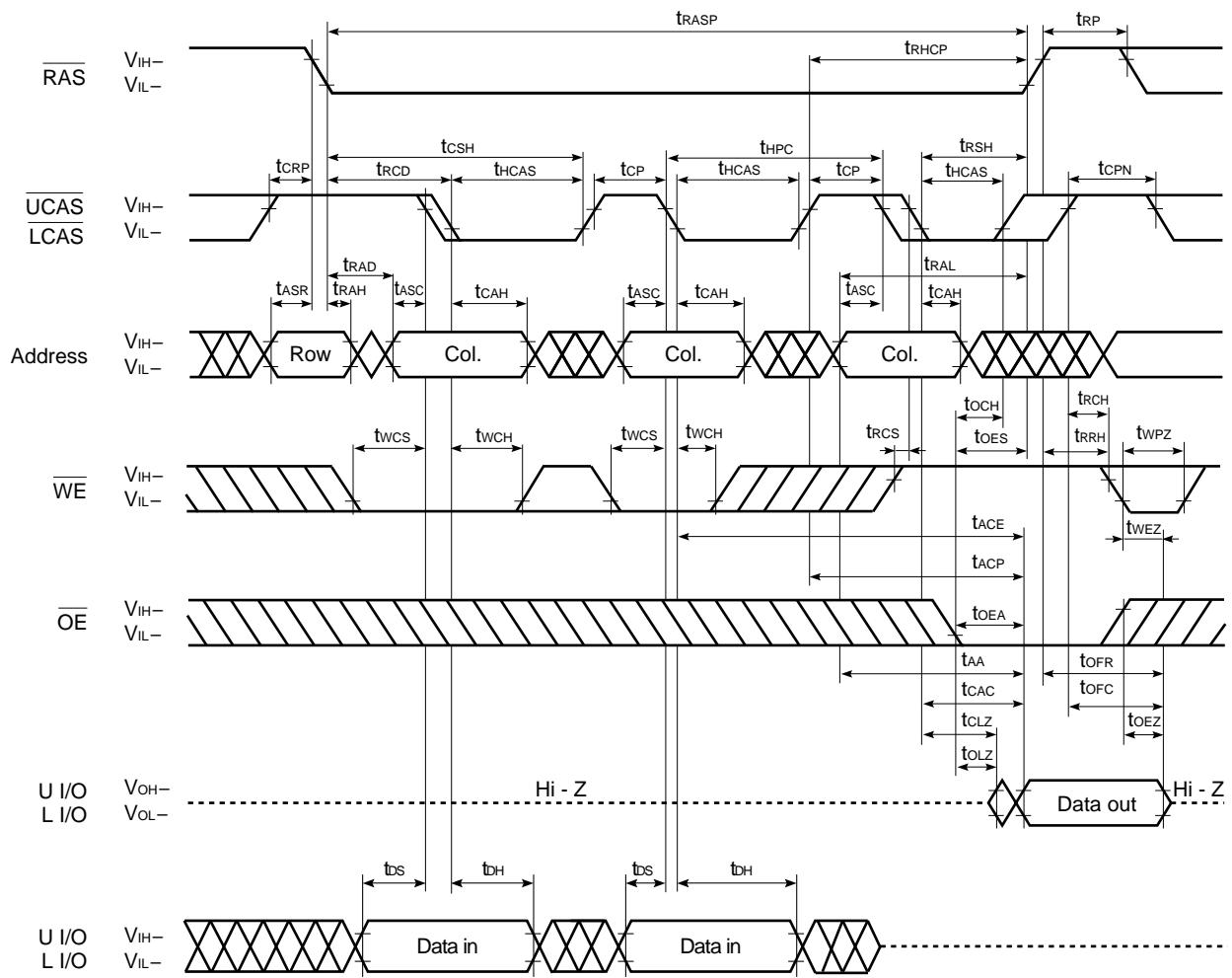
- Remarks**
1. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.
 2. This cycle can be used to control either UCAS or LCAS only. Or, it can be used to control UCAS or LCAS simultaneously, or at random.

Hyper Page Mode (EDO) Read and Write Cycle

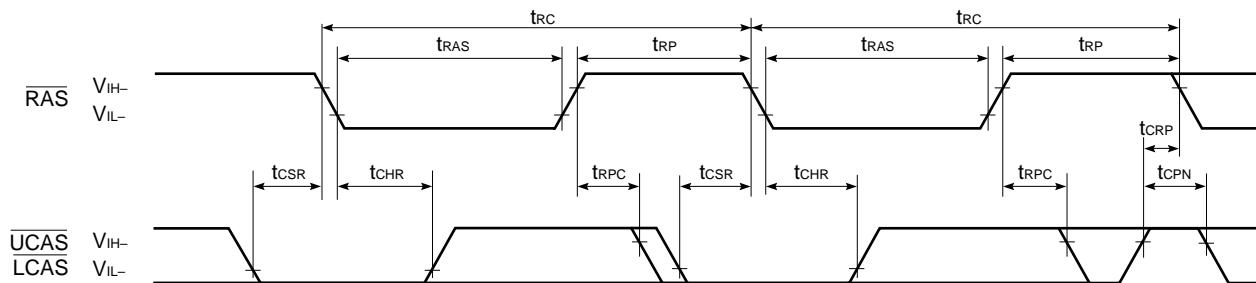


Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

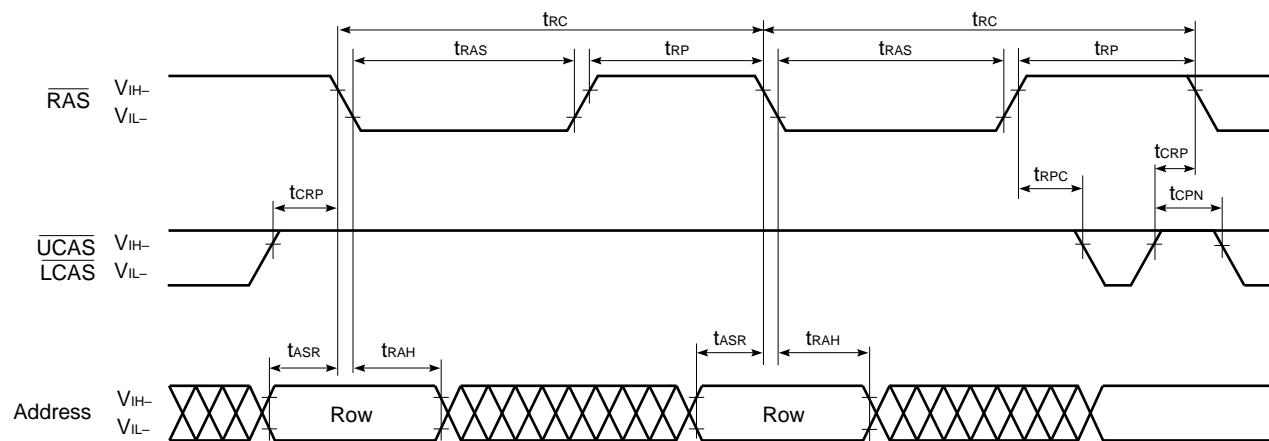
Hyper Page Mode (EDO) Write and Read Cycle



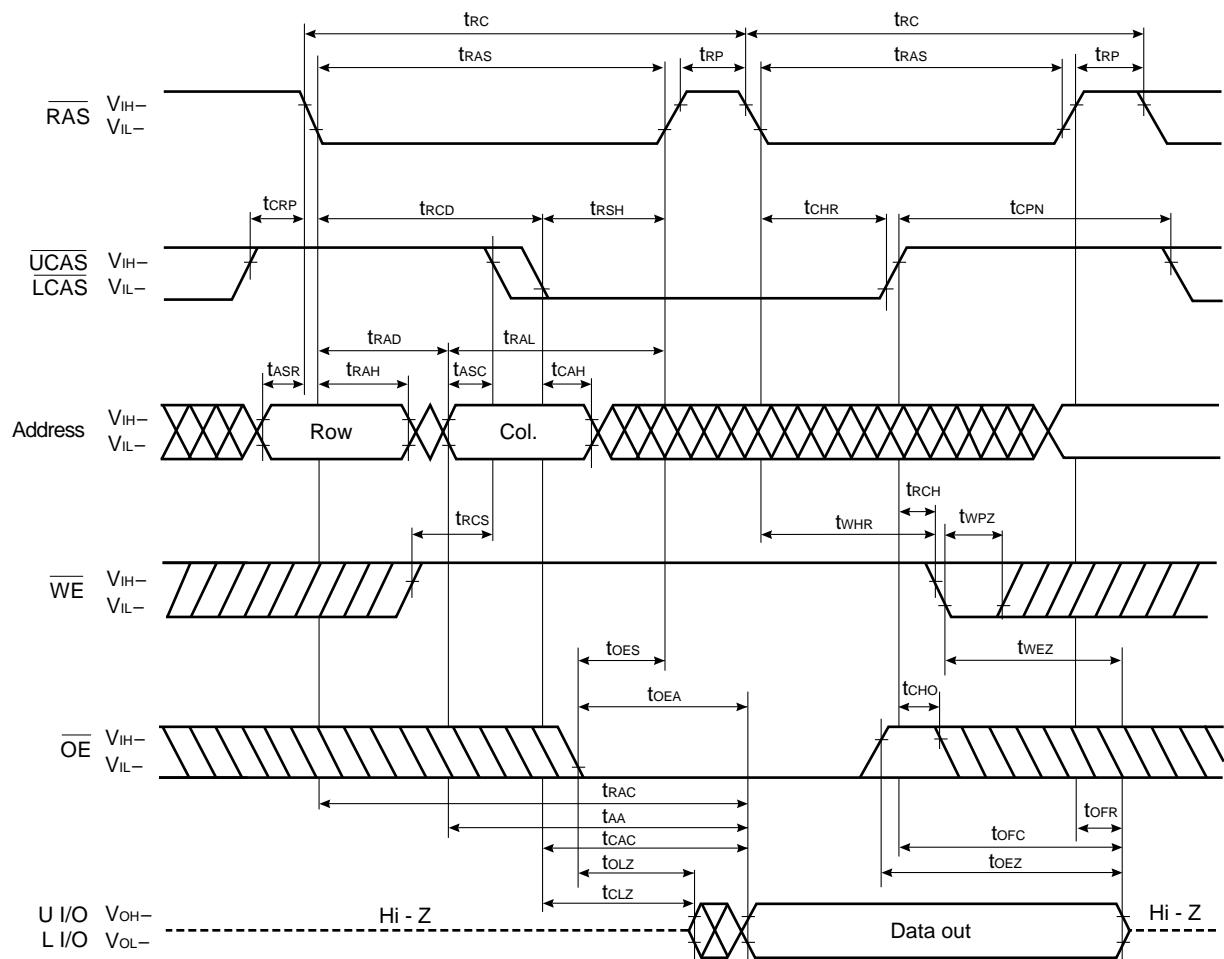
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

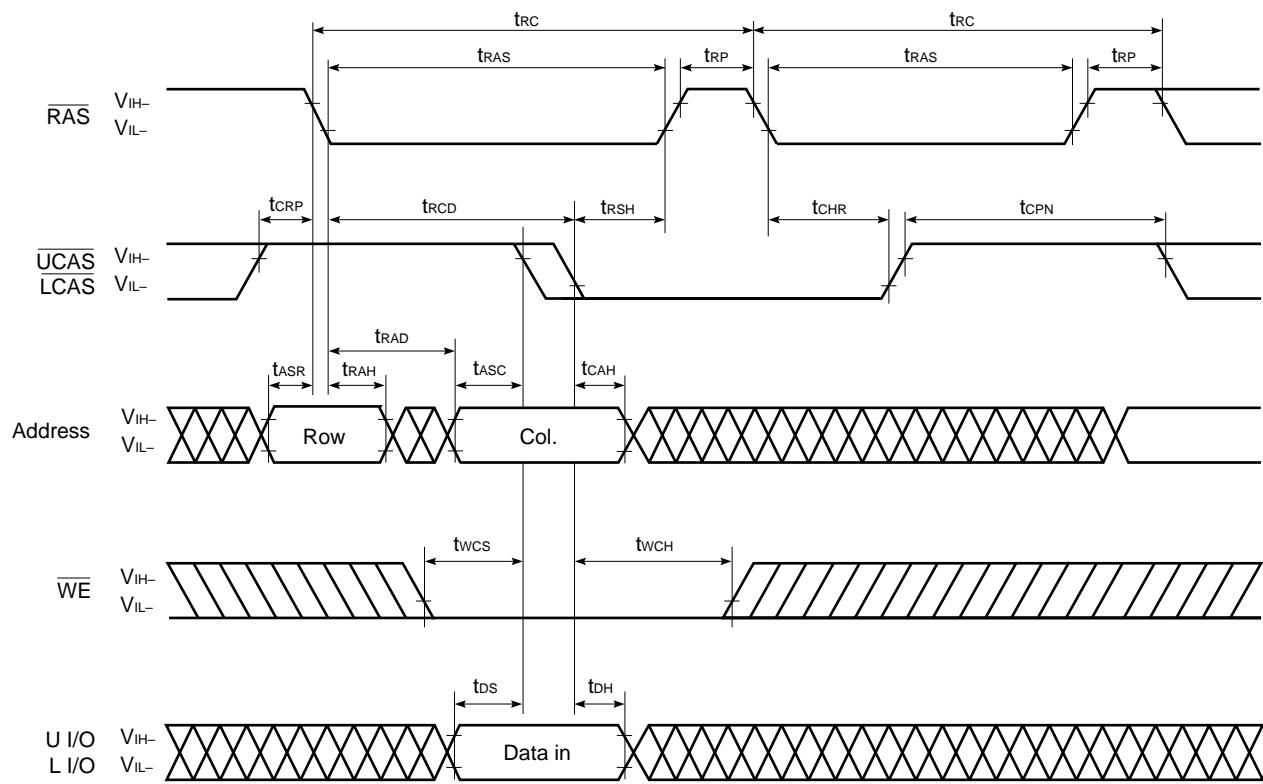
CAS Before RAS Refresh Cycle

Remark Address, \overline{WE} , \overline{OE} : Don't care L I/O, U I/O: Hi-Z

RAS Only Refresh Cycle

Remark \overline{WE} , \overline{OE} : Don't care L I/O, U I/O: Hi-Z

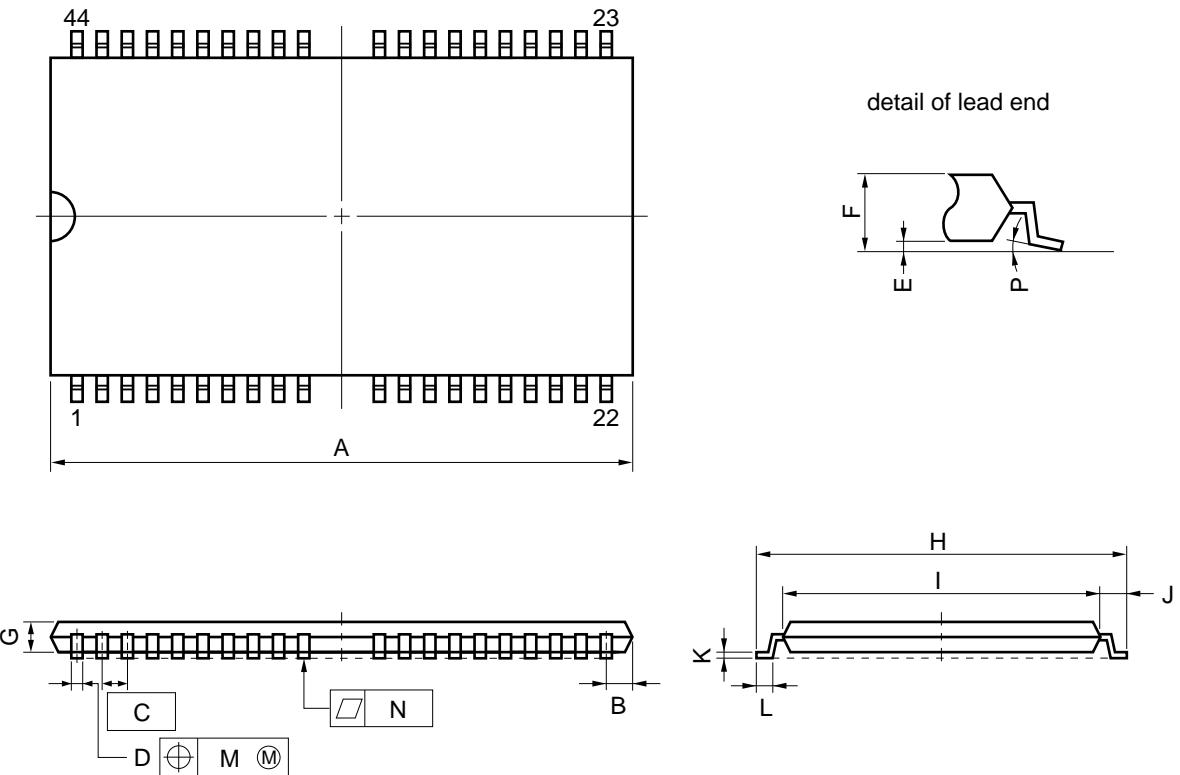
Hidden Refresh Cycle (Read)

Hidden Refresh Cycle (Write)

Remark \overline{OE} : Don't care

Package Drawings

44 PIN PLASTIC TSOP(II) (400 mil)



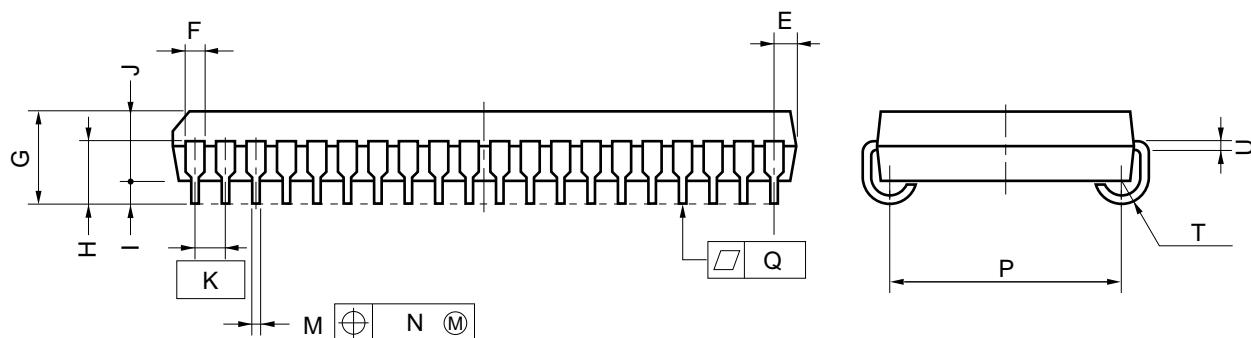
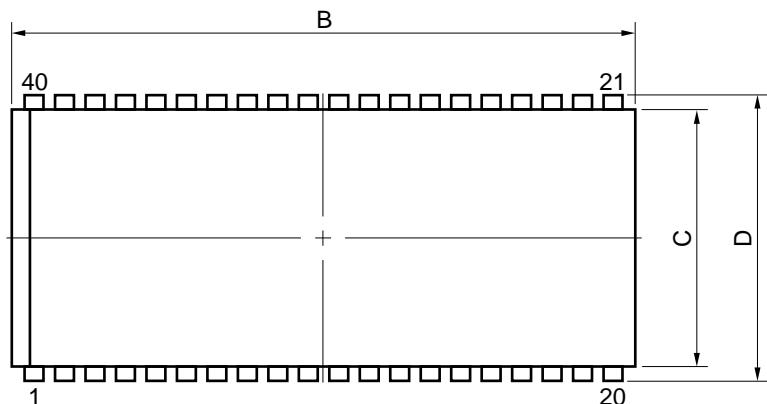
NOTE

Each lead centerline is located within 0.13 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	18.63 MAX.	0.734 MAX.
B	0.93 MAX.	0.037 MAX.
C	0.8 (T.P.)	0.031 (T.P.)
D	$0.32^{+0.08}_{-0.07}$	0.013 ± 0.003
E	0.1 ± 0.05	0.004 ± 0.002
F	1.2 MAX.	0.048 MAX.
G	0.97	0.038
H	11.76 ± 0.2	0.463 ± 0.008
I	10.16 ± 0.1	0.400 ± 0.004
J	0.8 ± 0.2	$0.031^{+0.009}_{-0.008}$
K	$0.145^{+0.025}_{-0.015}$	0.006 ± 0.001
L	0.5 ± 0.1	$0.020^{+0.004}_{-0.005}$
M	0.13	0.005
N	0.10	0.004
P	$3^{\circ} +7^{\circ}_{-3^{\circ}}$	$3^{\circ} +7^{\circ}_{-3^{\circ}}$

S44G5-80-7JF4

40 PIN PLASTIC SOJ (400 mil)

**NOTE**

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
B	$26.29^{+0.2}_{-0.35}$	$1.035^{+0.008}_{-0.014}$
C	10.16	0.400
D	11.18 ± 0.2	0.440 ± 0.008
E	1.08 ± 0.15	$0.043^{+0.006}_{-0.007}$
F	0.7	0.028
G	3.5 ± 0.2	0.138 ± 0.008
H	2.4 ± 0.2	$0.094^{+0.009}_{-0.008}$
I	0.8 MIN.	0.031 MIN.
J	2.6	0.102
K	1.27(T.P.)	0.050(T.P.)
M	0.40 ± 0.10	$0.016^{+0.004}_{-0.005}$
N	0.12	0.005
P	9.40 ± 0.20	0.370 ± 0.008
Q	0.15	0.006
T	R0.85	R0.033
U	$0.20^{+0.10}_{-0.05}$	$0.008^{+0.004}_{-0.002}$

P40LE-400A-2

★ Recommended Soldering Conditions

The following conditions (see tables below and next page) must be met for soldering conditions of the µPD421165.

For more details, refer to our document "SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL" (C10535E).

Please consult with our sales offices in case other soldering process is used, or in case the soldering is done under different conditions.

Types of Surface Mount Device

µPD421165G5-7JF: 44-pin plastic TSOP (II) (400 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days <small>Note</small> (10 hours pre-baking is required at 125 °C afterwards)	IR35-107-3
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit :7 days <small>Note</small> (10 hours pre-baking is required at 125 °C afterwards)	VP15-107-3
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or lower (Per side of the package).	—

Note Exposure limit before soldering after dry-pack package is opened.

Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for "Partial heating method".

μPD421165LE: 40-pin plastic SOJ (400 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards)	IR35-207-3
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards)	VP15-207-3
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or less (Per side of the package).	—

Note Exposure limit before soldering after dry-pack package is opened.

Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for "Partial heating method".

NOTES FOR CMOS DEVICES

① PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note: Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

② HANDLING OF UNUSED INPUT PINS FOR CMOS

Note: No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to V_{DD} or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

③ STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note: Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

[MEMO]

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While NEC Corporation has been making continuous effort to enhance the reliability of its semiconductor devices, the possibility of defects cannot be eliminated entirely. To minimize risks of damage or injury to persons or property arising from a defect in an NEC semiconductor device, customers must incorporate sufficient safety measures in its design, such as redundancy, fire-containment, and anti-failure features.

NEC devices are classified into the following three quality grades:

"Standard", "Special", and "Specific". The Specific quality grade applies only to devices developed based on a customer designated "quality assurance program" for a specific application. The recommended applications of a device depend on its quality grade, as indicated below. Customers must check the quality grade of each device before using it in a particular application.

Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots

Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

Anti-radioactive design is not implemented in this product.