

RS1XXXXX0 Resistor Network

1. Scope

This specification applies to 1.6mm x 3.2mm (1206) size resistor network (8P4R) with 4 isolated resistor for use in electronic equipment.

2. Type Designation

RS1 - XXXX - X - 0
(1) (2) (3) (4)

Where (1) Type :

8 Pin 4 Resistor

(2) Nominal resistance value :

For example —

33R0 = 33Ω

1003 = $10k\Omega$

(3) Resistance tolerance :

B = $\pm 0.1\%$

D = $\pm 0.5\%$

F = $\pm 1.0\%$

(4) Outline type :

0 = Concave corner

3. Electrical Specifications

Power Rating*	64mW/each element		
Resistance Values	E-24 series		
Resistance Range	$10\Omega \sim 91\Omega$	$100\Omega \sim 33k\Omega$	$36k\Omega \sim 330k\Omega$
Resistance Tolerance	$\pm 0.5\%, \pm 1.0\%$	$\pm 0.1\%, \pm 0.5\%, \pm 1.0\%$	$\pm 0.5\%, \pm 1.0\%$
T.C.R. (Temperature Coefficient of Resistance)	$\pm 50\text{ppm} / ^\circ\text{C}$	$\pm 25\text{ppm} / ^\circ\text{C}$	$\pm 100\text{ppm} / ^\circ\text{C}$
Operating Temperature Range	-55°C to 125°C		
Maximum Operating Voltage**	25V		

Note: * Package Power Temperature Derating Curve

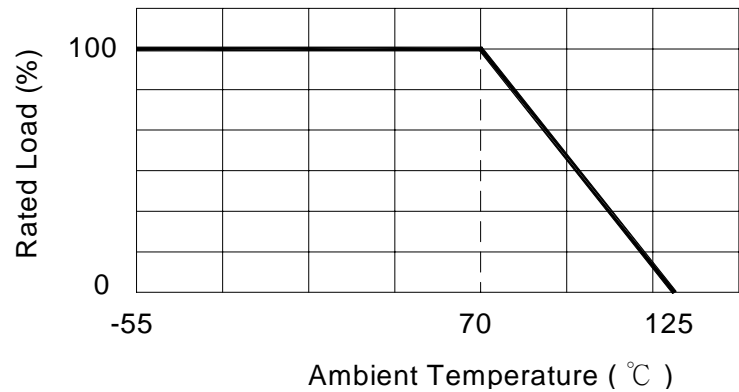


Figure 1. : Power Temperature Derating Curve

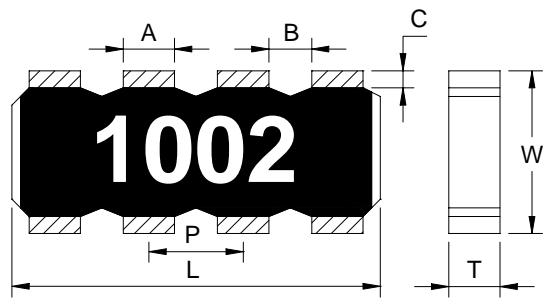
Note: **Resistors shall have a rated DC or AC(rms.) continuous operating voltage corresponding to the power rating, as calculated from the following formula

$$V = \sqrt{P \times R}$$

Where V : Rated voltage (V)
P : Rated power (W)
R : Nominal resistance (Ω)

If the voltage so obtained exceeds the maximum operating voltage, this maximum voltage shall be the rated voltage.

4. Outline dimensions and marking

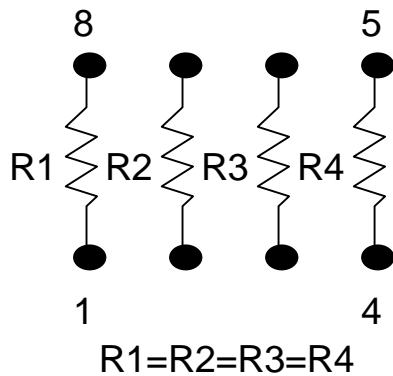


Four Digits:
56R0 = 56 Ω
1002 = 10k Ω

L	3.2 ± 0.3	A	0.5 ± 0.1
W	1.6 ± 0.15	B	0.3 ± 0.1
T	0.4 ± 0.1	C	0.3 ± 0.2
P	0.8 typical		

Unit : mm

5. Schematics



6. Life Tests

6-1 Electrical

ITEM	Specification and Requirement	Test Method
Short Time Overload	$\Delta R: \pm (0.5\% + 0.05) \Omega$ Without damage by flashover, spark, arcing, burning or breakdown	(1) Applied voltage: 2.5 x rated voltage or 2 x maximum operating voltage which ever is less (2) Test time : 5 seconds
Insulation Resistance	Over 100 M Ω on Overcoat layer face up Over 1,000 M Ω on Substrate side face up	(1) Setup as figure 2 (2) Test voltage: 100 V _{DC} (3) Test time: 60 + 10 / -0 seconds
Voltage Proof	$\Delta R: \pm (0.5\% + 0.05) \Omega$ Without damage by flashover, spark, arcing, burning or breakdown	(1) Setup as figure 2 (2) Test voltage: 100 V _{AC} (rms.) (3) Test time: 60 + 10 / -0 seconds

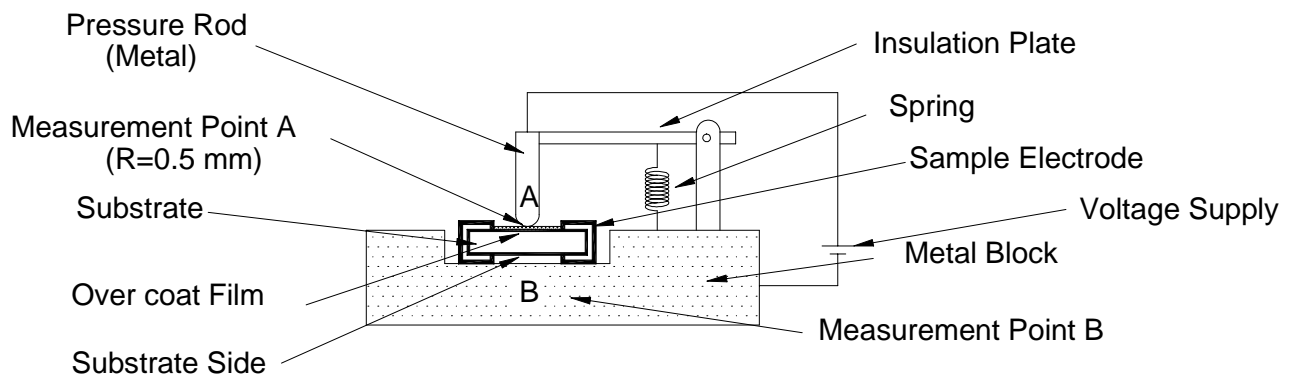


Figure 2 : Measurment Setup

6-2 Mechanical

Item	Specification and Requirement	Test Method
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder	Solder bath: After immersing in flux, dip in $235 \pm 5^{\circ}\text{C}$ molten solder bath for 2 ± 0.5 seconds
Resistance to Solder Heat	$\Delta R: \pm (0.5\% + 0.05)\Omega$ Without distinct deformation in appearance	(1) Pre-heat: $100\sim 110^{\circ}\text{C}$ for 30 seconds (2) Immersed at solder bath of $260 \pm 5^{\circ}\text{C}$ for 10 ± 1 seconds (3) Measuring resistance 1 hour after test
Vibration	$\Delta R: \pm (0.5\% + 0.05)\Omega$ Without mechanical damage such as break	(1) Vibration frequency: 10Hz to 55Hz to 10Hz in 60 seconds as a period (2) Vibration time: period cycled for 2 hours in each of 3 mutual perpendicular directions (3) Amplitude: 1.5mm
Shock	$\Delta R: \pm (0.25\% + 0.05)\Omega$ Without mechanical damage such as break	(1) Peak value: 490N (2) Duration of pulse: 11ms (3) 3 times in each positive and negative direction of 3 mutual perpendicular directions

6-2 Mechanical

Item	Specification and Requirement	Test Method
Bending Test	$\Delta R: \pm (1.0\% + 0.05)\Omega$ Without mechanical damage such as break	Bending value: 3 mm for 30 ± 1 seconds
Solvent Resistance	Marking should be legible Without mechanical and distinct damage in appearance	(1) Solvent: Trichloroethane or Isopropyl alcohol (2) Immersed in solvent at room temperature for 90 seconds

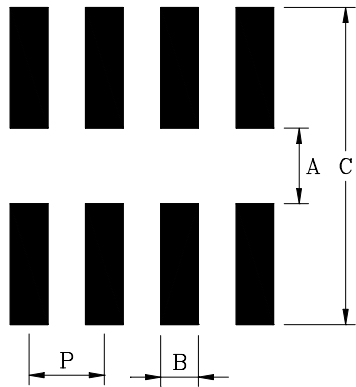
6-3 Endurance

Item	Specification and Requirement	Test Method
Rapid change of Temperature	$\Delta R: \pm (0.5\% + 0.05)\Omega$ Without distinct damage in appearance	(1) Repeat 5 cycle as follow: (-55 \pm 3°C, 30 minutes) → (Room temperature, 2~3 minutes) (+125 \pm 2°C, 30 minutes) → (Room temperature, 2~3 minutes) (2) Measuring resistance 1 hour after test
Moisture with Load	$\Delta R: \pm (0.5\% + 0.05)\Omega$ Without distinct damage in appearance Marking should be legible	(1) Environment condition: 40 \pm 2°C, 90~95% RH (2) Applied Voltage: rated voltage (3) Test period: (1.5 hour ON) → (0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test

6-3 Endurance

Item	Specification and Requirement	Test Method
Load Life	$\Delta R: \pm (0.5\% + 0.05) \Omega$ Without distinct damage in appearance	(1) Test temperature: $70 \pm 2^{\circ}\text{C}$ (2) Applied Voltage: rated voltage (3) Test period: (1.5 hour ON)→(0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test
Low Temperature Store	$\Delta R: \pm (0.5\% + 0.05) \Omega$ Without distinct damage in appearance	(1) Store temperature: $-55 \pm 3^{\circ}\text{C}$ for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test
High Temperature Store	$\Delta R: \pm (0.5\% + 0.05) \Omega$ Without distinct damage in appearance	(1) Store temperature: $+125 \pm 2^{\circ}\text{C}$ for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test

7. Recommend Land Pattern Dimensions



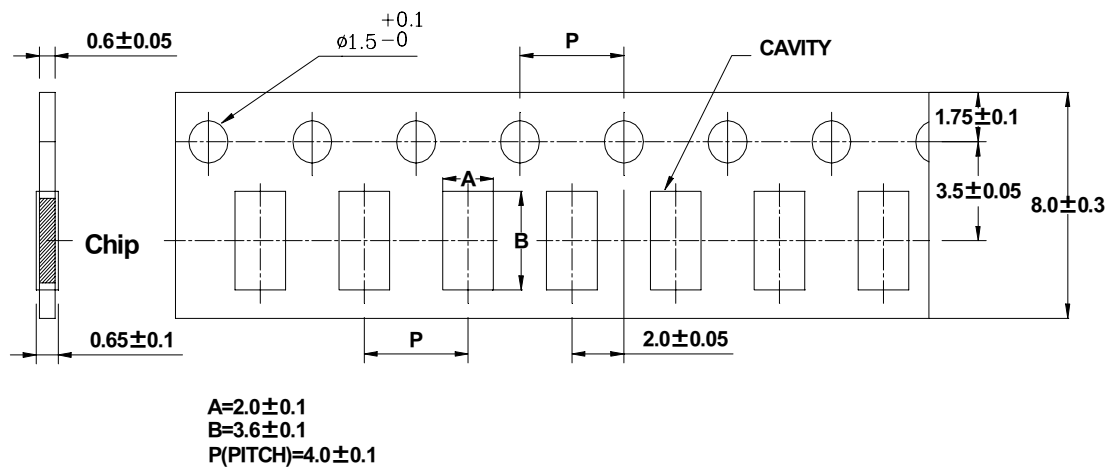
A	1.0
B	0.4
C	3.6
P	0.8

Unit : mm

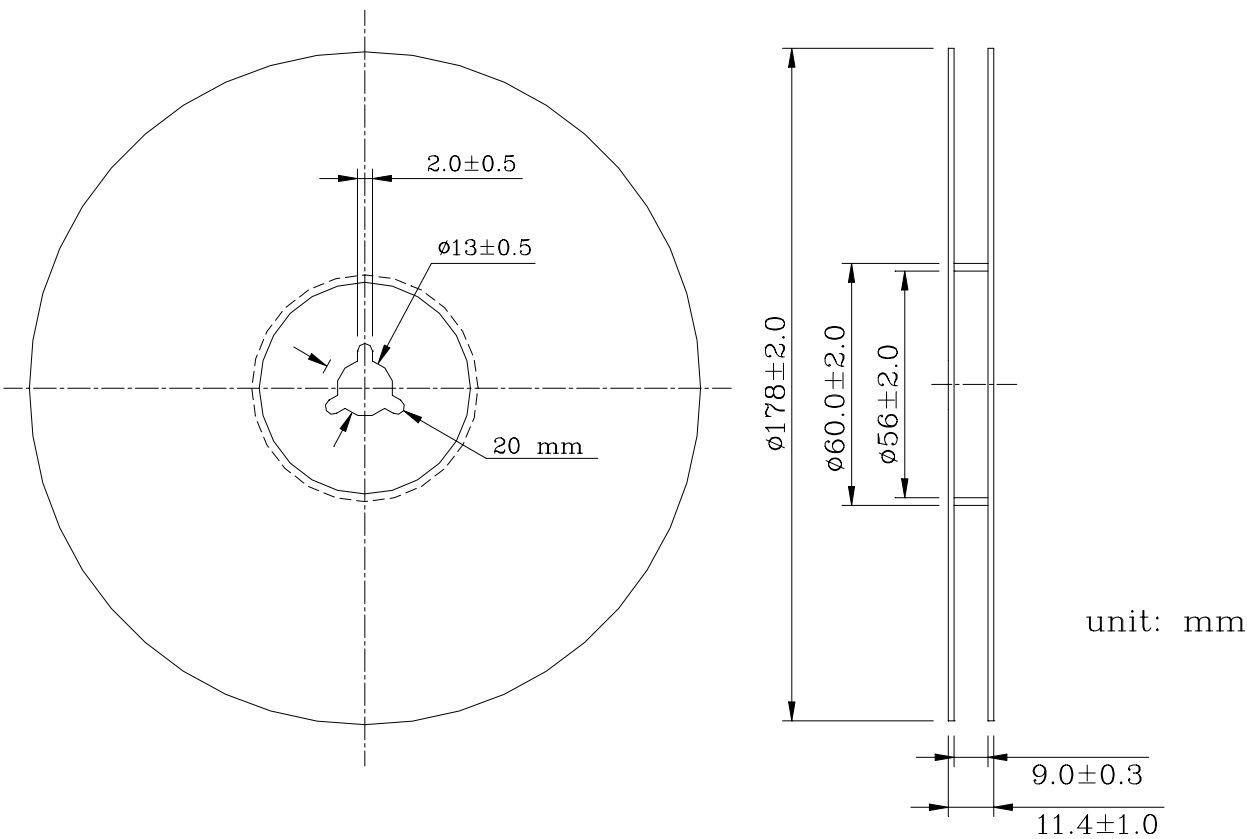
8. Packaging

8-1 Dimensions

8-1-1 Tape packaging dimensions



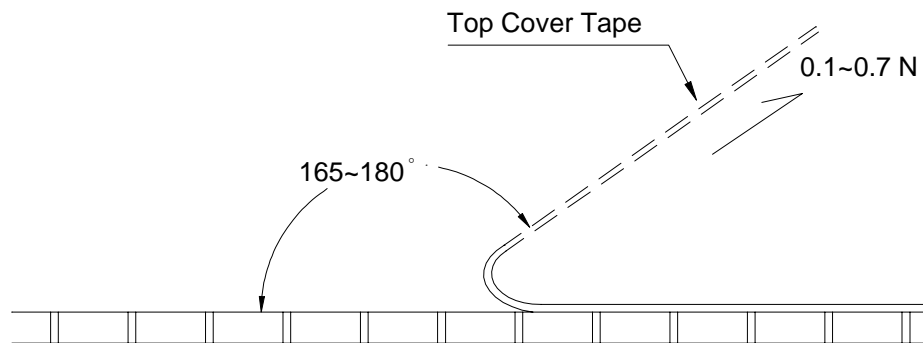
8-1-2 Reel dimensions



8-2 Peel force of top cover tape

The peel speed shall be about 300 mm/minute

The peel force of top cover tape shall be between 0.1 to 0.7 N



8-3 Numbers of taping

5,000 pieces/reel

8-4 Label marking

The following items shall be marked on the production and shipping Label on the reel.

8-4-1 production Label

- (1) Part No.
- (2) Description
- (3) Quantity
- (4) Taping No.

8-4-2 Shipping Label

- (1) *Customer's name
 - (2) *Customer's part No.
 - (3) Manufacturer's part No.
 - (4) Manufacturer's name
 - (5) Manufacturer's country
- *Note : Item (1) and (2) are listed by request

9. Care note

9-1 Care note for storage

- (1) Resistor network shall be stored in a room where temperature and humidity must be controlled. (temperature 5 to 35°C, humidity 45 to 85% RH) However, a humidity keep it low, as it is possible.
- (2) Resistor network shall be stored as direct sunshine doesn't hit on it.
- (3) Resistor network shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Chloridation hydrogen, sulfurous acid gas, and sulfuration hydrogen)

9-2 Care note for operating and handling

- (1) It is necessary to protect the edge and protection coat of resistors from mechanical stress.
- (2) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (3) Resistors shall be used with in rated range shown in specification. Especially, if voltage more than specified value will be loaded to resistor, there is a case it will make damage for machine because of temperature rise depending on generating of heat, and increase resistance value or breaks.
- (4) In case that resistor is loaded a rated voltage, it is necessary to confirms temperature of a resistor and to reduce a load power according to load reduction curve, because a temperature rise of a resistor depends on influence of heat from mounting density and neighboring element.
- (5) Observe Limiting element voltage and maximum overload voltage specified in each specification
- (6) If there is possibility that a large voltage (pulse voltage, shock voltage) charge to resistor, it is necessary that operating condition shall be set up before use.