k. Shirai	ЭПА		IS UE March 7, 2000
PPROVED BY: DATE:	GROUP SHARP COR	RPORATION	REPRESENTATIVE DIVICES D
MC 1. These specification sheet	EVICE SPECIFICATION FOR VOLTAGE REGULATOR DDEL No. PQ070XZ01Z Es include materials protected uncor cause anyone to reproduce the	PQ0 PQ0 der copyright of 5	
in these specification she for any damage resulting and the instructions incl (Precautions) (1) This product is OA equipme Telecommur Tooling mac. If the use of th (2) or (3), please (2) Appropriate menthe safety designand safety where safety in function Transportati Traffic signat Other safety (3) Please do not us and safety in function Space equipments of the safety in function Space equipments of the safety in function (4) Please contact a regarding interpeated	designed for use in the following that Audio visual equipment inication equipment (Terminal) thines Computers the product in the above application as be sure to observe the precautions of the overall system and equipment on and precision, such as: on control and safety equipment is Gas leakage sensor breaker equipment this product for equipment is Gas leakage sensor breaker equipment is Gas leakage sensor breaker equipment is the product for equipment is the product for equipment is Gas leakage sensor breaker equipment is the product for equipment is the produ	application area application area application area on areas is for equinos given in the applicant demands are a result and redundant dement, should be ent which demands are are area and area are area area.	es pment disted in paragraphs se respective paragraphs. esign considering taken to ensure reliability and high reliability and security equipment disecurity equipment demely high reliability
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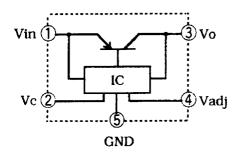
1. Application

This specification applies to the outline and characteristics of series regulator (linear type), Model No. PQ070XZ01Z.

Usage

PQ070XZ01Z is the device for stabilization of positive output voltage with built-in ON/OFF function, the over current protection function, the overheat protection function, adjustable DC output voltage by using external resistance and low consumption current at OFF-state (stand-by). These devices are possible to use in power supply circuit up to current capacity 1.0A.

Block diagram



- 2. Outline: Refer to the attached sheet, Page 3.
- 3. Ratings and characteristics: Refer to the attached sheet, page 4 to 8.
 - 3.1 Absolute maximum ratings
 - 3.2 Electrical characteristics
 - 3.3 Electrical characteristics measuring circuit
 - 3.4 Pd-Ta rating (Typical value)
- 4. Reliability: Refer to the attached sheet, Page 9, 10.
- 5. Outgoing inspection: Refer to the attached sheet, Page 10.



- 6. Supplement: Refer to the attached sheet, Page 11 to 17.
 - 6.1 Example of application
 - 6.2 Output voltage adjustment characteristics
 - 6.3 Taping and reel packaging (PQ070XZ01ZP)
 - 6.4 Sleeve packaging (PQ070XZ01ZZ)
 - 6.5 ODS materials

This product shall not contain the following materials. Also, the following materials shall not be used in the production process for this product.

 $\label{eq:materials} \begin{array}{ll} \text{Materials for ODS} \ : \ \text{CFC}_S, \ \text{Halon. Carbon tetrachloride}, \\ 1.1.1\text{-Trichloroethane} \ \text{(Methylchloroform)} \end{array}$

6.6 Brominated flame retardants

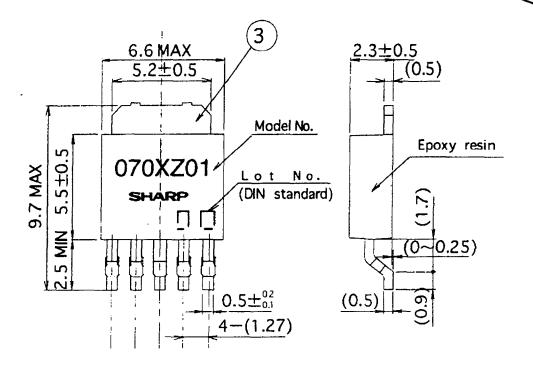
Specific brominated flame retardants such as the $PBBO_S$ and PBB_S are not used in this device at all.

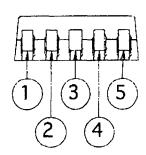
- 6.7 This product is not designed as electromagnetic and ionized-particle radiation resistant.
- 7. Notes: Refer to the attached sheet, Page 18 to 21.
 - 7.1 External connection
 - 7.2 Thermal protection design
 - 7.3 Static electricity
 - 7.4 Soldering
 - 7.5 For cleaning

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2. Outline





Applied model No.	Marked model No.		
PQ070XZ01ZZ	070XZ01		
PQ070XZ01ZP	070XZ01		

- ាទ្រី DC input (Vin)
- 2 ON/OFF control (Vc)
- 3 DC output (Vo)
- 4 Output voltage adjustment (Vadj)
- 5 GND

·(): TYP.
· Unit: mm
· Scale: 5/1

· Lead finish: Solder plating

Lead material : CuProduct mass : 0.3g

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3. Ratings and characteristics

3.1 Absolute maximum ratings

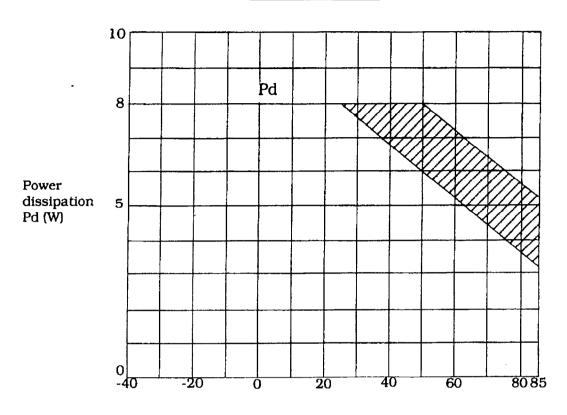
Ta=25°C

Parameter	Symbol	Rating	Unit	Conditions
Input voltage (*1)	Vin	10	v	
ON/OFF control voltage (*1)	Vc	10	V	
Output adjustment pin voltage (*1)	Vadj	5	V	
Output current	Io	1	Α	
Power dissipation (*2)	Pd	8	w	Refer to Fig. 1
Junction temperature (*3)	Tj	150	Ç	
Operating temperature	Topr	-40 to +85	ፖ	
Storage temperature	Tstg	-40 to +150	Ç	
Soldering temperature	Tsol	260	ŗ	For 10 s

^(*1) All are open except GND and applicable terminals.

^(*2) Pd: With infinite heat sink

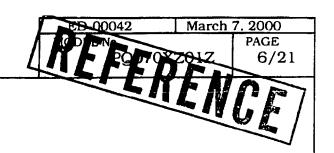
Fig. 1 Pd - Ta rating



Ambient temperature Ta (°C)

Pd: With infinite heat sink

(Note) There is case that over heat protection function operates at oblique line portion.



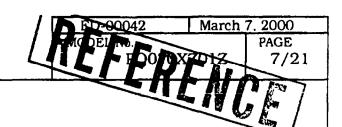
3.2 Electrical characteristics

Unless otherwise specified condition shall be Vin=5V, Vo=3V (R1=1k Ω), Io=0.5A, Vc=2.7V

Ta=25℃

· Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Conditions
Input voltage	Vin	2.35	-	10	v	
Output voltage	Vo	1.5	-	7	V	
Load regulation	RegL	-	0.2	2.0	%	lo=5mA to 1.0A
Line regulation	RegI	-	0.2	1.0	%	Vin=4 to 8V Io=5mA
Ripple rejection	RR	45	60	-	dB	Refer to Fig.3
Dropout voltage	Vi-o	-	_	0.5	V	Vin=2.85V, Io=0.5A
Reference voltage	Vref	1.225	1.25	1.275	V	
Temperature coefficient of reference voltage	TcVref	-	±1.0	-	%	Tj=0 to 125℃ Io=5mA
On-state voltage for control	Vc (on)	2.0	2	-	V	(*4)
On-state current for control	lc (on)	•	-	200	μA	
Off-state voltage for control	Ve (off)	-	-	0.8	v	Io=OA
Off-state current for control	Ic (off)	-	-	2	μA	Io=0A, Vc=0.4V
Quiescent current	Iq	-	1	2	mA	to=OA
Output off-state consumption current	lqs	-	-	5	μA	Vc=0.4V

^(*4) In case of opening control terminal (2th pin), output voltage turns OFF.



3.3 Electrical characteristics measuring circuit

Fig. 2 Standard measuring circuit of Regulator portion

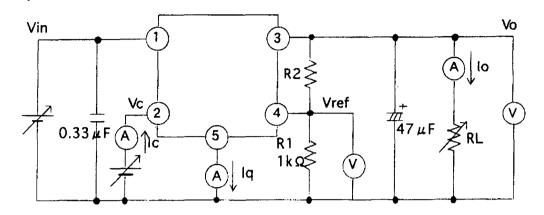
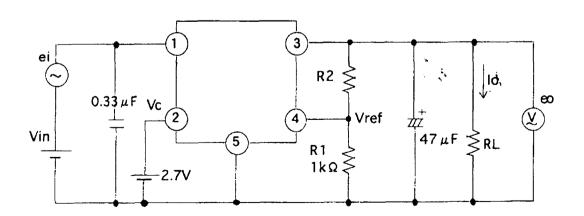
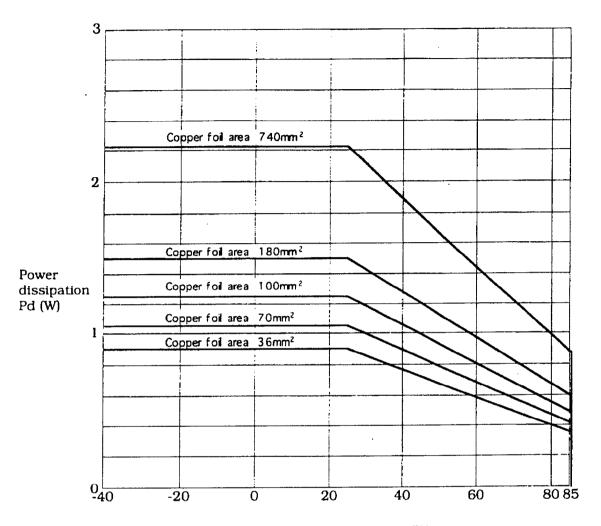


Fig. 3 Standard measuring circuit of critical rate of ripple rejection

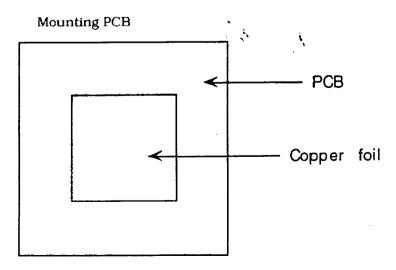
f=120Hz sine wave ei(rms)=0.5V Vin=5V Vo=3V (R1=1kΩ) Io=0.3A RR=201og (ei(rms)/eo(rms))



3.4 Pd - Ta rating (Typical value)



Ambient temperature Ta (℃)



Material: Glass-cloth epoxy resin

Size: $50 \times 50 \times 1.6$ mm Thickness of copper: 35μ m

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4. Reliability

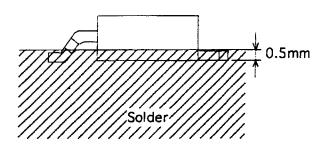
The reliability of products shall satisfy items listed below.

Confidence level: 90% LTPD: 10%/20%

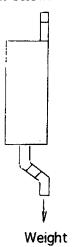
	T	<u> </u>	
Test Items	Test Conditions	Failure Judgement Criteria	Samples (n) Defective(C)
Temperature cycling	1 cycle -40°C to +150°C (30min) (30min) 20 cycles test	Vref <l×0.8< td=""><td>n=22, C=0</td></l×0.8<>	n=22, C=0
Humidity (Steady State)	+60°C,90%RH, 1000h	Vref>U×1.2	n=22, C=0
Damp Heat cyclic	1 cycle: -20°C to 70°C (2h) (2h) Transfer time between high and low temp. is 1h. 40 cycles test. 90%RH	RegL>U×1.2 Regl>U×1.2	n=22, C=0
High temp. storage	+150℃, 1000h	RR <l×0.8< td=""><td>n=22, C=0</td></l×0.8<>	n=22, C=0
Low temp. storage	-40℃, 1000h	Vi-o>U×1.2	n=22, C=0
Operation life	Ta=25℃, Pd=0.8W, 1000h	VI-0 > 0 × 1.2	n=22, C=0
Mechanical shock	15000m/s^2 , 0.5ms 3 times/ $\pm X$, $\pm Y$, $\pm Z$		n=11. C=0
Vibration (Variable frequency)	200m/s ² , 100 to 2000 to 100Hz/4 min 4 times/ X, Y, Z direction	U: Upper specification limit	n=11. C=0
Electrostatic discharge	±250V, 200pF, 0Ω Between GND and each terminal/ 3 times	L: Lower specification	n=11. C=0
Soldering heat	260°C, 10 s, Dip up to 0.5mm from resin portion *1	mmt , `	n=11, C=0
Robustness of Termination (Tensile test)	Weight: ION 10 s/ each terminal *2	Failure if it has breakdown and	n=11, C=0
Robustness of Termination (Bending test)	Weight: $2.5N$ $0^{\circ} \sim 90^{\circ} \sim 0^{\circ} \sim -90^{\circ} \sim 0^{\circ}$ each terminal *3	loosened pin. *4	n=11. C=0
Solderability	230±5°C. 5±0.5 s Use rogin flux *1	Failure if solder shall not be adhere at the area of 95% or more dipped portion. *5	n=11, C=0

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*1 Soldering area is shown below.



*2 Terminal tensile direction is shown below.



- *3 Terminal bending direction is shown below.
 - Weight

- *4 Except for the bending of terminal.
- *5 Except for the portion within 0.5mm from the interface between the heat sink and the resin portion, and the side surface of heat sink.

5. Outgoing inspection

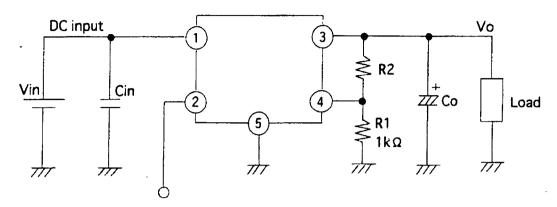
TABLE II-A single sampling plans for normal inspection based on ISO 2859 is applied. The AQL according to the inspection items are shown below.

Defect	Inspection items	AQL (%)	Judgement criteria	
Major defect	Electrical characteristics Unreadable marking	0.1	Depend on the	
Minor defect	Appearance Dimensions	0.4	specification	

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6. Supplement

6.1 Example of application

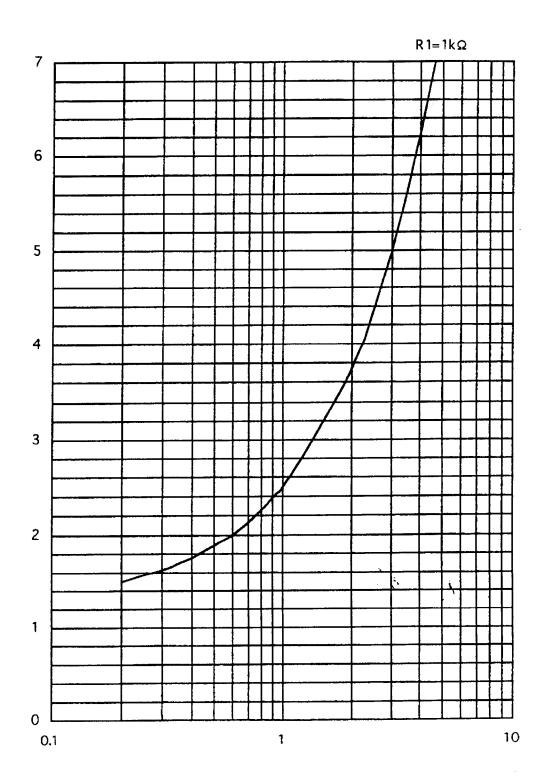


ON-OFF signal High: Output ON Low or Open: Output OFF

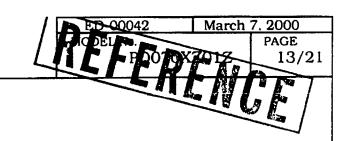
Output voltage

Vo (V)

6.2 Output voltage adjustment characteristics



R2 (kΩ)



6.3 Packing specifications (PQ070XZ01ZP)

6.3.1 Packing conditions

(1) Tape structure and Dimensions (Refer to Fig. A)

The tape shall have a structure in which a cover tape is sealed heatpressed on the carrier tape of polystyrene emboss protect against static electricity. Dimensions are shown Fig. A.

(2) Reel structure and Dimensions (Refer to Fig.B)

The reel shall be made of polystyrene. Dimensions are shown Fig. B.

(3) Direction of product insertion (Refer to Fig. C)

Product direction in carrier tape shall direct to the radiate fin of product at the hole side on the tape.

6.3.2 Tape characteristics

(1) Adhesiveness of cover tape

The peel-back force between carrier tape and cover tape shall be 0.1N to 0.8N for the angle from 160° to 180°. (Tape speed: 5mm/s)

(2) Bending strength

Sealed tape: Bended tape radius shall be more than 30mm.

If bended tape radius is less than 30mm,

there is case that cover tape come off carrier tape.

(3) Carrier tape: Bended tape radius shall be more than 15mm.

6.3.3 Rolling method and quantity

(1) Rolling method

Wind the tape back on the reel so that the cover tape will be outside the tape. Attach more than 20 pitch of empty cavities to the trailer and attach more than 10 pitch of empty cavities to the leader of the tape and fix the both ends with adhesive tape.

(2) Quantity

One reel shall contain 3000 pcs.

6.3.4 Indication

(1) Reel

The reel shall be pasted label with following information.

- * Model No. * Number of pieces contained * Production date
- (2) Package case

The outer packaging case shall be marked with following information.

* Model No. * Number of pieces contained * Inspection date

6.3.5 Storage condition

Taped products shall be stored at the temperature lower than 5 to 30°C and the humidities lower than 70%RH. If taped products aren't used longer than for 10 days, Please rewind the tape pulled out and storage.

6.3.6 Others

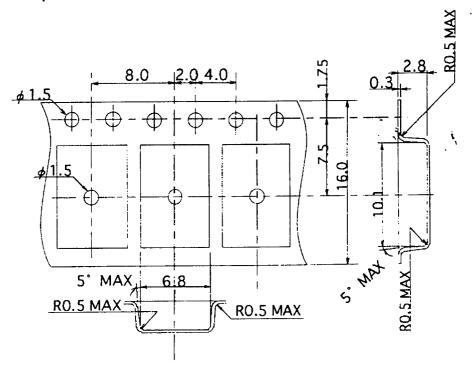
(1) joint of tape

The cover tape and carrier tape in one reel shall be jointless.

(2) The way to repair taped failure devices

The way to repair taped failure devices cut a bottom of carrier tape with a cutter, and after replacing to good devices, the cutting portion shall be sealed with adhesive tape.

Fig. A Tape structure and Dimensions



Dimensions: TYP. value

Unit: mm

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6.4 Sleeve packaging (PQ070XZ01ZZ)

6.4.1 Packing conditions

(1) Sleeve structure and Dimensions (Refer to Fig. D)

The sleeve shall be made of high inpuct polethylene (Plastics with preventing static electricity). Dimensions are shown Fig. D.

- (2) The packing case shall be made of corrugated cardboard. Dimensions are shown Fig. F.
- (3) Stopper structure

The stopper shall be made of styrene butadiene rubber.

6.4.2 Packaging method and quantity

(1) Packaging method

Max. 75pcs. of products shall be packaged in a sleeve and both of sleeve edges shall be fixed by stoppers. Fix the packing case by kraft tape.

(2) Quantity (Refer to Fig. E)

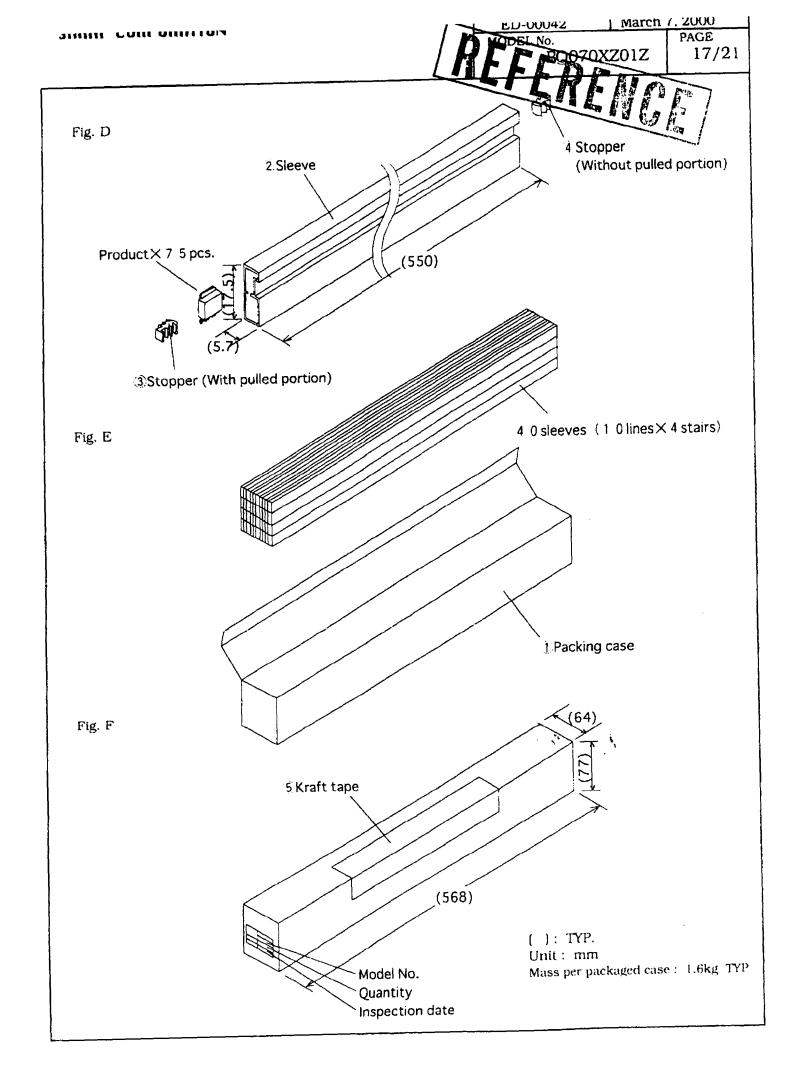
One package shall contain 3000pcs./package.

6.4.3 Indication

(1) Packing case

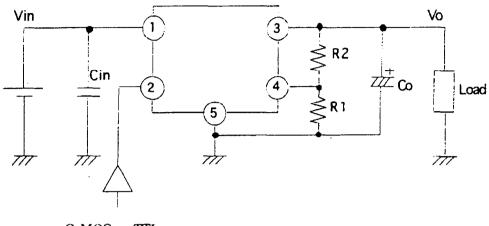
The packing case shall be marked with following information.

* Model No. * Number of pieces contained * Inspection date



7. Notes

7.1 External connection



C-MOS or TTL

- (1) Please perform shortest wiring for connection between Cin, Co and the individual terminal or fin. There is ease that oscillation occurs easily by kinds of capacitor and capacity. Before you use this device, you should confirm output voltage on your use mounting state.
- (2) The input terminal for ON/OFF output control; 2 is compatible with LS-TTL, and direct driving by TTL or C-MOS standard logic (RCA 4000 series) is also available. In case that ON/OFF terminal is not used, we recommend to connect the ON/OFF terminal directly to the input terminal: 1 input voltage.
- (3) As voltage application under conditions that the device pin is inserted divergently or reversely, may occur the degradation of characteristics or breakdown of the device, please avoid it absolutely.

7.2 Thermal protection design

Internal power dissipation (Pd) of device is obtained by the following equation.

 $Pd=lo\times(Vin-Vo)+Vin\times lq$

If the ambient temperature and Pd at the device operating state. make the thermal design enough to radiate the heat as allows the device to operate within the safety operation area specified by the derating curve in para. 3.4. Insufficient radiation gives an unfavorable influence to the normal operation and reliability of the device.

In the case of no passage within the safety operational territory illustrated by the derating curve, the overheat protection circuit operates to let output fall down, please avoid keeping such condition for a long time.

7.3 Static electricity

Good caution must be exercised against static electricity since this device consists of a bipolar IC. Following are some examples of preventive measures against excessive voltages such as caused by static electricity.

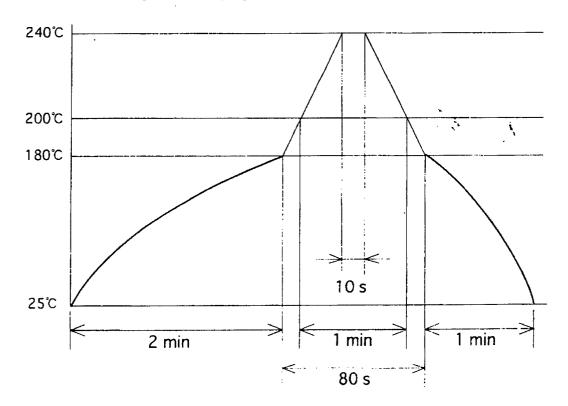
- (a) Human body must be grounded to discharge the static electricity from the body or cloth.
- (b) Anything that is in contact with the device such as workbench, inserter, or measuring instrument must be grounded.
- (c) Use a solder dip basin with a minimum leak current (isolation resistance $10M\Omega$ or more) from the commercial power supply. Also the solder dip basin must be grounded.

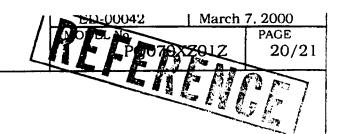
7.4 Soldering

(1) Reflow soldering

It is recommended that within two times soldering be done at the temperature and the time within the temperature profile as shown in the figure. (The temperature shown in the figure is fin portion temperature of the device.) It is recommended that the second reflow become at the device which is the room temperature.

- (a) An infrared lamp used to heat up for soldering may cause a localized temperature rise in the resin. The temperature of resin portion should be with in the temperature profile below.
- (b) The temperature sloping when soldering-reflow is 4°C/s or less.





(2) Dip soldering

We recommend that solder dip should be 260°C (Solder temp.) 10s or less and 1 time only. Please obey the note items below concerning solder reflow.

- (a) After solder dip, please do cooling naturally.
- (b) Please shall not give the mechanical stress or the impact stress to the device.

(3) Hand soldering

This device is basically designed for the soldering such as reflow soldering or dip soldering. In case when hand soldering is reluctantly needed for modification etc., it is recommended that only one hand soldering should be done at 260°C or less of soldering iron edge temperature, for 10s or less. Please be careful not to touch soldering iron edge to leads directly etc. in order not to give any stress to the leads.

Even within the above conditions regarding solder reflow, solder dip or hand soldering there is the possibility that the stress given to the terminals by the deformation of PCB makes the wire in the device package cut. In advance, please confirm fully at the actual application.

7.5 For cleaning

(1) Solvent cleaning: Solvent temperature 45°C or less Immersion for 3 min or less

(2) Ultrasonic cleaning: The effect to device by ultrasonic cleaning differs

by cleaning bath size, ultrasonic power

output, cleaning time, PCB size or device mounting condition etc. Please test it in actual using condition and confirm that doesn't occur any defect before starting

the ultrasonic cleaning.

(3) Applicable solvent: Ethyl alcohol, Methyl alcohol, Isopropyl alcohol

In case when the other solvent is used, there are cases that the packaging resin is eroded. Please use the other solvent after thorough confirmation is performed in actual using condition.

7.6 Output voltage fine tuning

Connecting external resistors R1 and R2 to terminals 3, 4, 5 allows the output voltage to be fine tuned from 1.5V to 7. Refer to the figure below and "Paragraph 6.3 Output voltage adjustment characteristics" when connecting external resistors for fine tuning output voltage.

