

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

DESCRIPTION

The NE/SA/SE5212A is a 14k Ω transimpedance, wideband, low noise differential output amplifier, particularly suitable for signal recovery in fiber optic receivers and in any other applications where very low signal levels obtained from high-impedance sources need to be amplified.

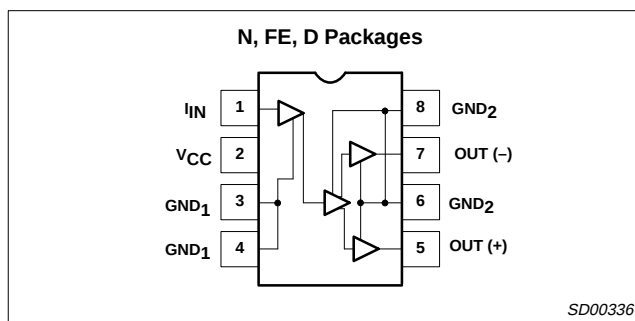
FEATURES

- Extremely low noise: 2.5pA/ $\sqrt{\text{Hz}}$
- Single 5V supply
- Large bandwidth: 140MHz
- Differential outputs
- Low input/output impedances
- 14k Ω differential transresistance
- ESD hardened

APPLICATIONS

- Fiber-optic receivers, analog and digital
- Current-to-voltage converters

PIN CONFIGURATION



- Wideband gain block
- Medical and scientific instrumentation
- Sensor preamplifiers
- Single-ended to differential conversion
- Low noise RF amplifiers
- RF signal processing

ORDERING INFORMATION

DESCRIPTION	TEMPERATURE RANGE	ORDER CODE	DWG #
8-Pin Plastic Dual In-Line Package (DIP)	0 to +70°C	NE5212AN	SOT97-1
8-Pin Plastic Small Outline (SO) Package	0 to +70°C	NE5212AD	SOT96-1
8-Pin Ceramic Dual In-Line Package (DIP)	0 to +70°C	NE5212AFE	0580A
8-Pin Plastic Small Outline (SO) Package	-40°C to +85°C	SA5212AD	SOT96-1
8-Pin Plastic Dual In-Line Package (DIP)	-40°C to +85°C	SA5212AN	SOT97-1
8-Pin Ceramic Dual In-Line Package (DIP)	-40°C to +85°C	SA5212AFE	0580A
8-Pin Plastic Dual In-Line Package (DIP)	-55°C to +125°C	SE5212AN	SOT97-1
8-Pin Ceramic Dual In-Line Package (DIP)	-55°C to +125°C	SE5212AFE	0580A

ABSOLUTE MAXIMUM RATINGS

SYMBOL	PARAMETER	RATING			UNIT
		NE5212A	SA5212A	SE5212A	
V _{CC}	Power Supply	6	6	6	V
P _D MAX	Power dissipation, T _A =25°C (still air) ¹				
	8-Pin Plastic DIP	1100	1100	1100	mW
	8-Pin Plastic SO	750	750	750	mW
	8-Pin Cerdip	750	750	750	mw
I _{IN} MAX	Maximum input current ²	5	5	5	mA
T _A	Operating ambient temperature range	0 to 70	-40 to 85	-55 to 125	°C
T _J	Operating junction	-55 to 150	-55 to 150	-55 to 150	°C
T _{STG}	Storage temperature range	-65 to 150	-65 to 150	-65 to 150	°C

NOTES:

- Maximum dissipation is determined by the operating ambient temperature and the thermal resistance:
 8-Pin Plastic DIP: 110°C/W
 8-Pin Plastic SO: 160°C/W
 8-Pin Cerdip: 165°C/W
- The use of a pull-up resistor to V_{CC}, for the PIN diode, is recommended

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

RECOMMENDED OPERATING CONDITIONS

SYMBOL	PARAMETER	RATING	UNIT
V_{CC}	Supply voltage range	4.5 to 5.5	V
T_A	Ambient temperature ranges		
	NE Grade	0 to +70	°C
	SA Grade	-40 to +85	°C
	SE Grade	-55 to +125	°C
T_J	Junction temperature ranges		
	NE Grade	0 to +90	°C
	SA Grade	-40 to +105	°C
	SE Grade	-55 to +145	°C

DC ELECTRICAL CHARACTERISTICS

Minimum and Maximum limits apply over operating temperature range at $V_{CC}=5V$, unless otherwise specified. Typical data applies at $V_{CC}=5V$ and $T_A=25^{\circ}C^1$.

SYMBOL	PARAMETER	TEST CONDITIONS	NE5212A			SA/SE5212A			UNIT
			Min	Typ	Max	Min	Typ	Max	
V_{IN}	Input bias voltage		0.6	0.8	0.95	0.55	0.8	1.05	V
$V_{O\pm}$	Output bias voltage		2.8	3.3	3.7	2.5	3.3	3.8	V
V_{OS}	Output offset voltage				80			120	mV
I_{CC}	Supply current		21	26	32	20	26	33	mA
I_{OMAX}	Output sink/source current		3	4		3	4		mA
I_{IN}	Maximum input current (2% linearity)	Test Circuit 6, Procedure 2	± 60	± 80		± 40	± 80		μA
$I_{N\ MAX}$	Maximum input current overload threshold	Test Circuit 6, Procedure 4	± 80	± 120		± 60	± 120		μA

NOTES:

- As in all high frequency circuits, a supply bypass capacitor should be located as close to the part as possible.

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

AC ELECTRICAL CHARACTERISTICS

Minimum and Maximum limits apply over operating temperature range at $V_{CC}=5V$, unless otherwise specified. Typical data applies at $V_{CC}=5V$ and $T_A=25^{\circ}C^5$.

SYMBOL	PARAMETER	TEST CONDITIONS	NE5212A			SA/SE5212A			UNIT
			Min	Typ	Max	Min	Typ	Max	
R_T	Transresistance (differential output)	DC tested, $R_L = \infty$ Test Circuit 6, Procedure 1	9.8	14	18.2	9.0	14	19	$k\Omega$
R_O	Output resistance (differential output)	DC tested	14	30	42	14	30	46	Ω
R_T	Transresistance (single-ended output)	DC tested, $R_L = \infty$	4.9	7	9.1	4.5	7	9.5	$k\Omega$
R_O	Output resistance (single-ended output)	DC tested	7	15	21	7	15	23	Ω
f_{3dB}	Bandwidth (-3dB)	Test Circuit 1 D package, $T_A = 25^{\circ}C$	100	140		100	140		MHz
		N, FE packages, $T_A = 25^{\circ}C$	100	120		100	120		
R_{IN}	Input resistance		75	110	143	70	110	150	Ω
C_{IN}	Input capacitance			10	15		10	18	pF
$\Delta R/\Delta V$	Transresistance power supply sensitivity	$V_{CC} = 5 \pm 0.5V$		9.6			9.6		%/V
$\Delta R/\Delta T$	Transresistance ambient temperature sensitivity	D package $\Delta T_A = T_{A \text{ MAX}} - T_{A \text{ MIN}}$		0.05			0.05		%/ $^{\circ}C$
I_N	RMS noise current spectral density (referred to input)	Test Circuit 2 $f = 10MHz$ $T_A = 25^{\circ}C$		2.5			2.5		$pA/\sqrt{Hz}$
I_T	Integrated RMS noise current over the bandwidth (referred to input) $C_S = 0^1$	$T_A = 25^{\circ}C$ Test Circuit 2 $\Delta f = 50MHz$		20			20		nA
		$\Delta f = 100MHz$		27			27		
		$\Delta f = 200MHz$		40			40		
	$C_S = 1pF$	$\Delta f = 50MHz$		22			22		
		$\Delta f = 100MHz$		32			32		
		$\Delta f = 200MHz$		52			52		
PSRR	Power supply rejection ratio ²	Any package DC tested $\Delta V_{CC} = 0.1V$ Equivalent AC Test Circuit 3	26	33		20	33		dB
PSRR	Power supply rejection ratio ² (ECL configuration)	Any package $f = 0.1MHz^1$ Test Circuit 4		23			23		dB
$V_{O \text{ MAX}}$	Maximum differential output voltage swing	$R_L = \infty$ Test Circuit 6, Procedure 3	2.4	3.2		1.7	3.2		V_{P-P}
$V_{IN \text{ MAX}}$	Maximum input amplitude for output duty cycle of $50 \pm 5\%^3$	Test Circuit 5		325			325		mV_{P-P}
t_R	Rise time for 50mV output signal ⁴	Test Circuit 5		2.0			2.0		ns

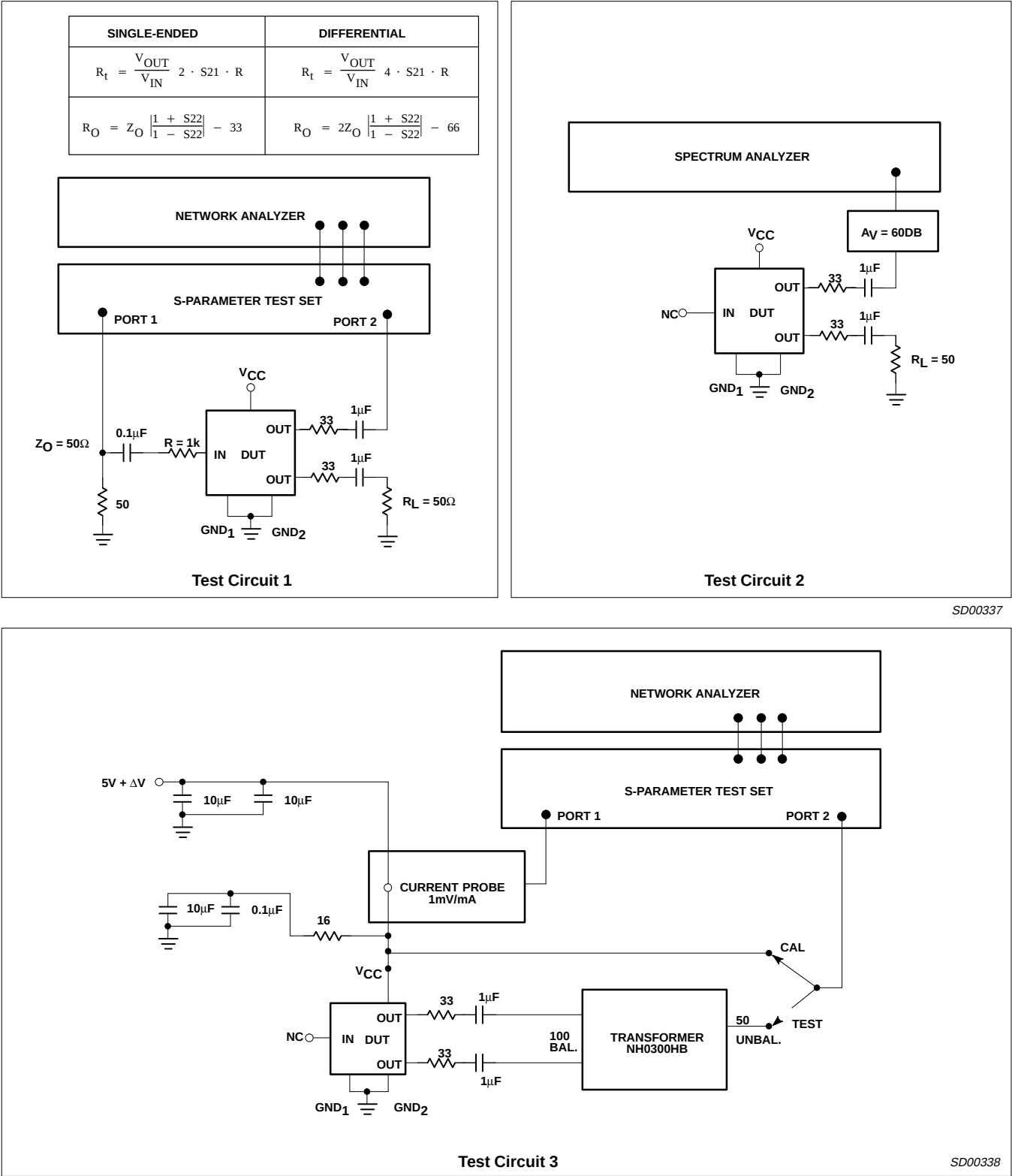
NOTES:

- Package parasitic capacitance amounts to about 0.2pF.
- PSRR is output referenced and is circuit board layout dependent at higher frequencies. For best performance use RF filter in V_{CC} line.
- Guaranteed by linearity and over load tests.
- t_R defined as 20-80% rise time. It is guaranteed by -3dB bandwidth test.
- As in all high frequency circuits, a supply bypass capacitor should be located as close to the part as possible.

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

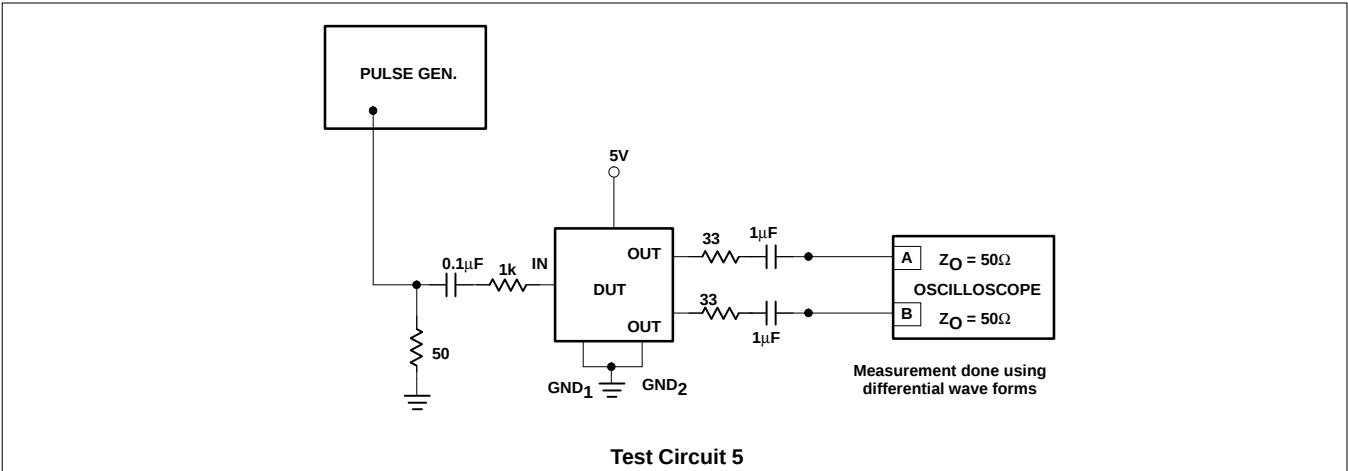
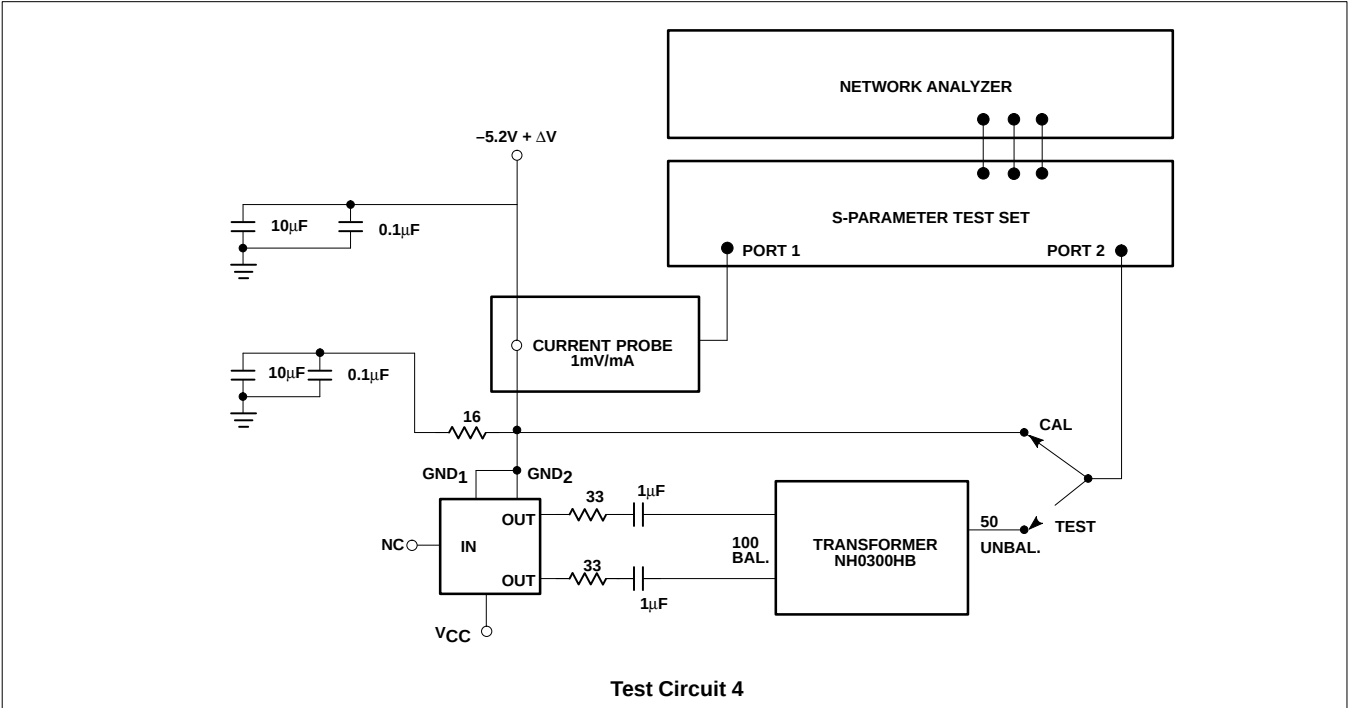
TEST CIRCUITS



Transimpedance amplifier (140MHz)

NE/SA/SE5212A

TEST CIRCUITS (Continued)

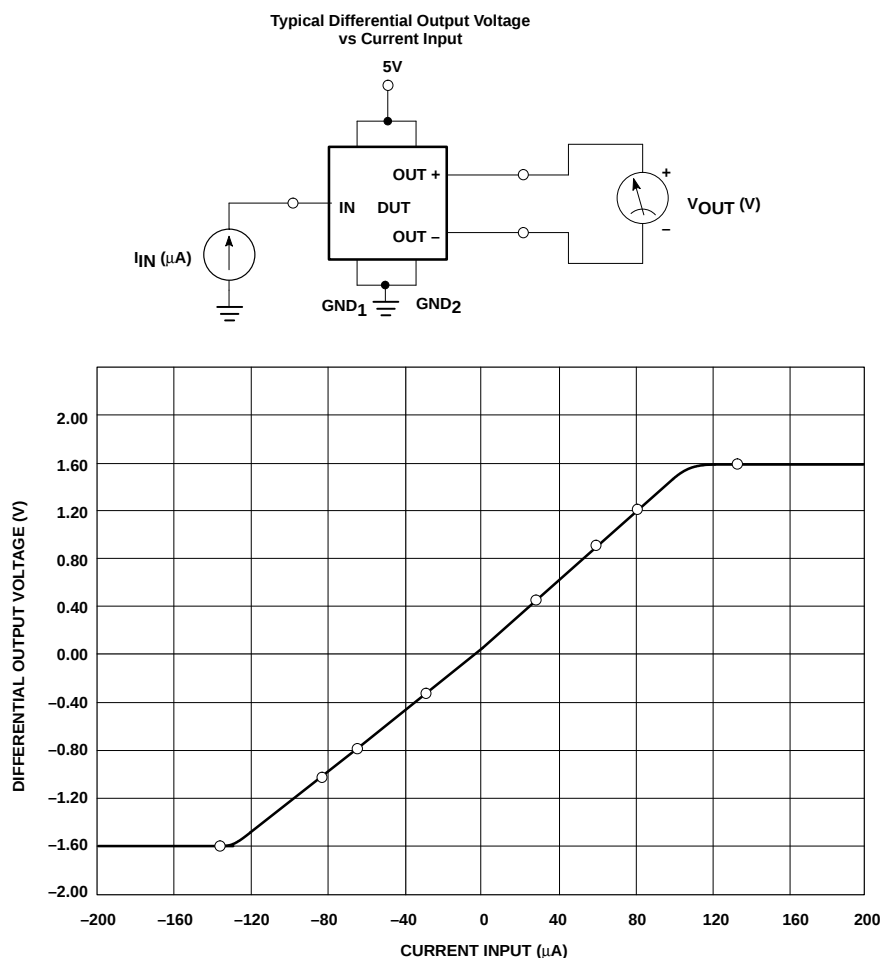


SD00339

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

TEST CIRCUITS (Continued)



NE5212A TEST CONDITIONS

Procedure 1

 R_T measured at $30\mu A$

$$R_T = (V_{O1} - V_{O2}) / (+30\mu A - (-30\mu A))$$

Where: V_{O1} Measured at $I_{IN} = +30\mu A$ V_{O2} Measured at $I_{IN} = -30\mu A$

Procedure 2

$$\text{Linearity} = 1 - \text{ABS}((V_{OA} - V_{OB}) / (V_{O3} - V_{O4}))$$

Where: V_{O3} Measured at $I_{IN} = +60\mu A$ V_{O4} Measured at $I_{IN} = -60\mu A$

$$V_{OA} = R_T \cdot (+60\mu A) + V_{OB}$$

$$V_{OB} = R_T \cdot (-60\mu A) + V_{OB}$$

Procedure 3

$$V_{OMAX} = V_{O7} - V_{O8}$$

Where: V_{O7} Measured at $I_{IN} = +130\mu A$ V_{O8} Measured at $I_{IN} = -130\mu A$

Procedure 4

 I_{IN} Test Pass Conditions:

$$V_{O7} - V_{O5} > 20\text{mV} \text{ and } V_{O6} - V_{O5} > 20\text{mV}$$

Where: V_{O5} Measured at $I_{IN} = +800\mu A$ V_{O6} Measured at $I_{IN} = -80\mu A$ V_{O7} Measured at $I_{IN} = +130\mu A$ V_{O8} Measured at $I_{IN} = -130\mu A$

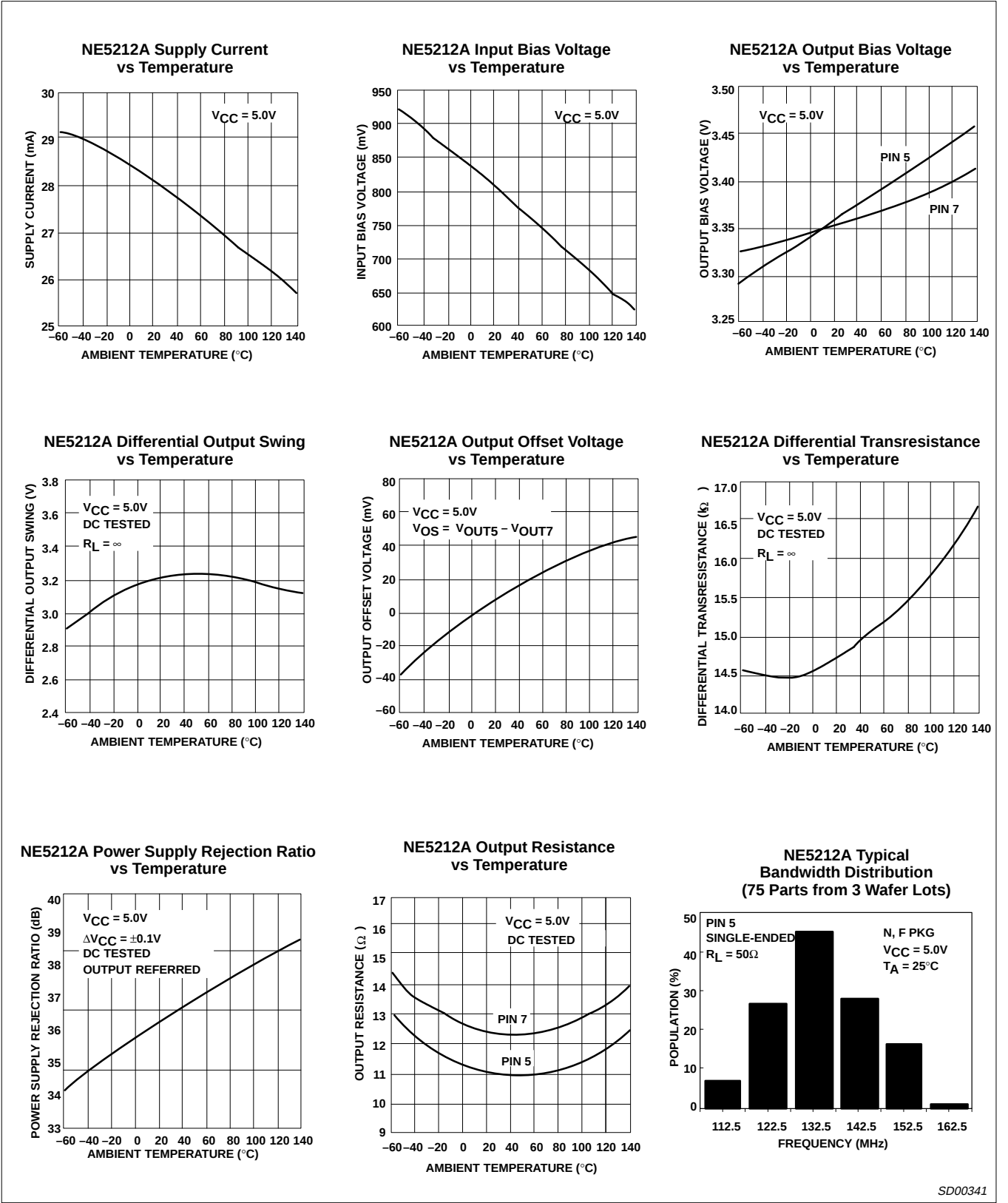
Test Circuit 8

SD00340

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

TYPICAL PERFORMANCE CHARACTERISTICS

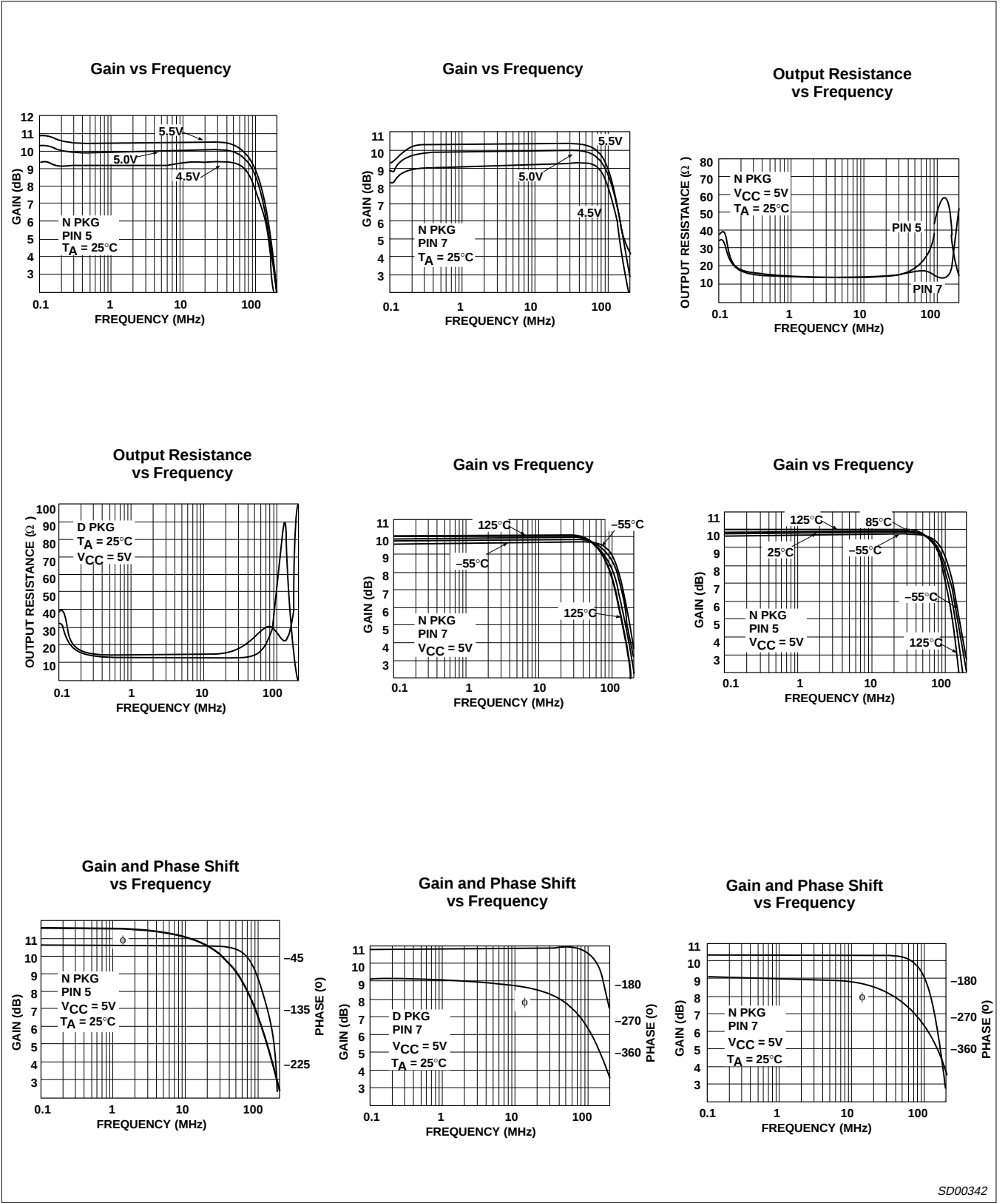


SD00341

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

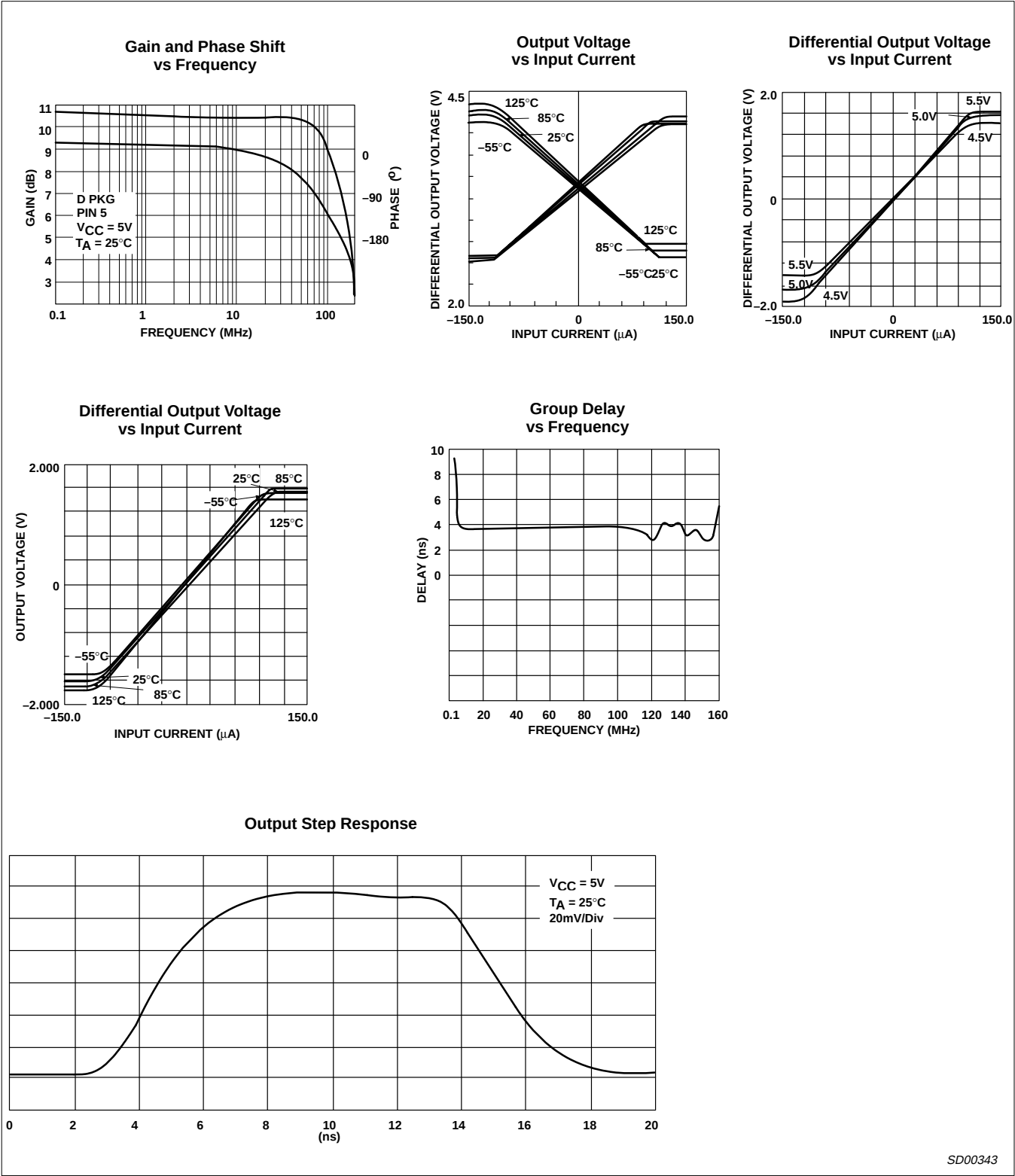
TYPICAL PERFORMANCE CHARACTERISTICS (Continued)



Transimpedance amplifier (140MHz)

NE/SA/SE5212A

TYPICAL PERFORMANCE CHARACTERISTICS (Continued)



SD00343

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

THEORY OF OPERATION

Transimpedance amplifiers have been widely used as the preamplifier in fiber-optic receivers. The NE5212A is a wide bandwidth (typically 140MHz) transimpedance amplifier designed primarily for input currents requiring a large dynamic range, such as those produced by a laser diode. The maximum input current before output stage clipping occurs at typically 240μA. The NE5212A is a bipolar transimpedance amplifier which is current driven at the input and generates a differential voltage signal at the outputs. The forward transfer function is therefore a ratio of the differential output voltage to a given input current with the dimensions of ohms. The main feature of this amplifier is a wideband, low-noise input stage which is desensitized to photodiode capacitance variations. When connected to a photodiode of a few picoFarads, the frequency response will not be degraded significantly. Except for the input stage, the entire signal path is differential to provide improved power-supply rejection and ease of interface to ECL type circuitry. A block diagram of the circuit is shown in Figure 1. The input stage (A1) employs shunt-series feedback to stabilize the current gain of the amplifier. The transresistance of the amplifier from the current source to the emitter of Q₃ is approximately the value of the feedback resistor, R_F=7kΩ. The gain from the second stage (A2) and emitter followers (A3 and A4) is about two. Therefore, the differential transresistance of the entire amplifier, R_T is

$$R_T = \frac{V_{OUT(diff)}}{I_{IN}} = 2R_F = 2(7.2K) = 14.4k$$

The single-ended transresistance of the amplifier is typically 3.6kΩ.

The simplified schematic in Figure 2 shows how an input current is converted to a differential output voltage. The amplifier has a single input for current which is referenced to Ground 1. An input current from a laser diode, for example, will be converted into a voltage by the feedback resistor R_F. The transistor Q₁ provides most of the open loop gain of the circuit, A_{VOL}≈70. The emitter follower Q₂ minimizes loading on Q₁. The transistor Q₄, resistor R₇, and V_{B1} provide level shifting and interface with the Q₁₅ – Q₁₆ differential pair of the second stage which is biased with an internal reference, V_{B2}. The differential outputs are derived from emitter followers Q₁₁ – Q₁₂ which are biased by constant current sources. The collectors of Q₁₁ – Q₁₂ are bonded to an external pin, V_{CC2}, in order to reduce the feedback to the input stage. The output impedance is about 17Ω single-ended. For ease of performance evaluation, a 33Ω resistor is used in series with each output to match to a 50Ω test system.

BANDWIDTH CALCULATIONS

The input stage, shown in Figure 3, employs shunt-series feedback to stabilize the current gain of the amplifier. A simplified analysis can determine the performance of the amplifier. The equivalent input capacitance, C_{IN}, in parallel with the source, I_S, is approximately 7.5pF, assuming that C_S=0 where C_S is the external source capacitance.

Since the input is driven by a current source the input must have a low input resistance. The input resistance, R_{IN}, is the ratio of the incremental input voltage, V_{IN}, to the corresponding input current, I_{IN} and can be calculated as:

$$R_{IN} = \frac{V_{IN}}{I_{IN}} = \frac{R_F}{1 + A_{VOL}} = \frac{7.2K}{70} = 103$$

More exact calculations would yield a higher value of 110Ω.

Thus C_{IN} and R_{IN} will form the dominant pole of the entire amplifier;

$$f_{-3dB} = \frac{1}{2 R_{IN} C_{IN}}$$

Assuming typical values for R_F = 7.2kΩ, R_{IN} = 110Ω, C_{IN} = 10pF

$$f_{-3dB} = \frac{1}{2 (110) 10 \cdot 10^{-12}} = 145MHz$$

The operating point of Q₁, Figure 2, has been optimized for the lowest current noise without introducing a second dominant pole in the pass-band. All poles associated with subsequent stages have been kept at sufficiently high enough frequencies to yield an overall single pole response. Although wider bandwidths have been achieved by using a cascade input stage configuration, the present solution has the advantage of a very uniform, highly desensitized frequency response because the Miller effect dominates over the external photodiode and stray capacitances. For example, assuming a source capacitance of 1pF, input stage voltage gain of 70, R_{IN} = 60Ω then the total input capacitance, C_{IN} = (1+7.5) pF which will lead to only a 12% bandwidth reduction.

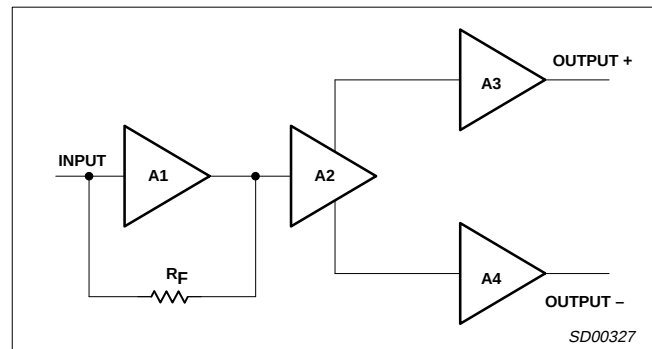


Figure 1. NE5212A – Block Diagram

NOISE

Most of the currently installed fiber-optic systems use non-coherent transmission and detect incident optical power. Therefore, receiver noise performance becomes very important. The input stage achieves a low input referred noise current (spectral density) of 3.5pA/√Hz. The transresistance configuration assures that the external high value bias resistors often required for photodiode biasing will not contribute to the total noise system noise. The equivalent input R_{MS} noise current is strongly determined by the quiescent current of Q₁, the feedback resistor R_F, and the bandwidth; however, it is not dependent upon the internal Miller-capacitance. The measured wideband noise was 66nA in a 200MHz bandwidth.

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

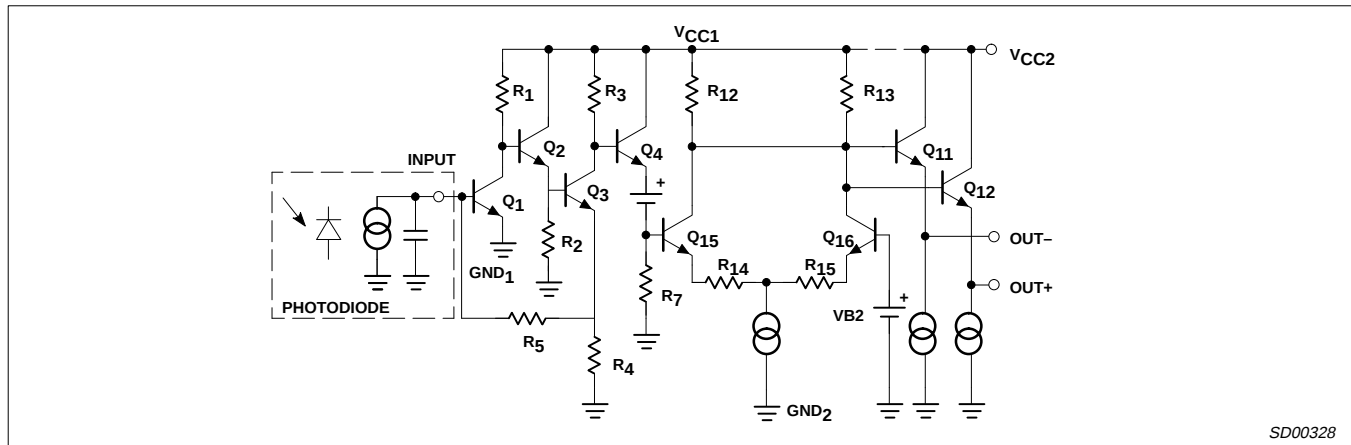


Figure 2. Transimpedance Amplifier

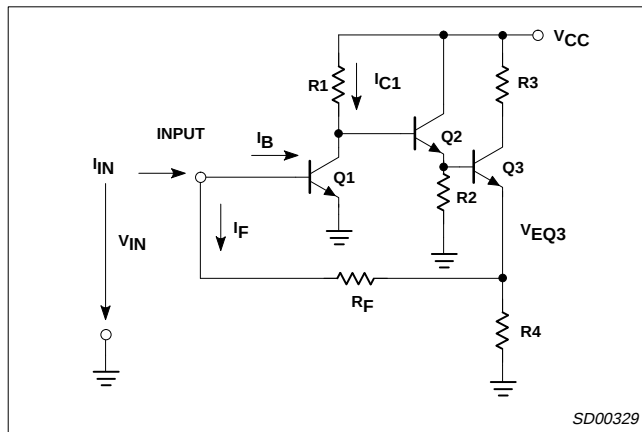


Figure 3. Shunt-Series Input Stage

DYNAMIC RANGE

The electrical dynamic range can be defined as the ratio of maximum input current to the peak noise current:

Electrical dynamic range, D_E , in a 200MHz bandwidth assuming $I_{INMAX} = 240\mu A$ and a wideband noise of $I_{EQ} = 52nA_{RMS}$ for an external source capacitance of $C_S = 1pF$.

$$D_E = \frac{(\text{Max. input current})}{(\text{Peak noise current})}$$

$$D_E(\text{dB}) = 20 \log \frac{(120 \cdot 10^{-6})}{(2 \cdot 52nA)}$$

$$D_E(\text{dB}) = 20 \log \frac{(120\mu A)}{(73nA)} = 64\text{dB}$$

In order to calculate the optical dynamic range the incident optical power must be considered.

For a given wavelength λ ;

Energy of one Photon = $\frac{hc}{\lambda}$ watt sec (Joule)

Where h = Planck's Constant = 6.6×10^{-34} Joule sec.

c = speed of light = 3×10^8 m/sec

c / λ = optical frequency

No. of incident photons/sec = where P = optical incident power

$$\text{No. of incident photons/sec} = \frac{P}{hc}$$

where P = optical incident power

$$\text{No. of generated electrons/sec} = \frac{P}{hc}$$

where η = quantum efficiency

$$= \frac{\text{no. of generated electron hole pairs}}{\text{no. of incident photons}}$$

$$I = \frac{P}{hc} \cdot e \text{ Amps (Coulombs sec.)}$$

where e = electron charge = 1.6×10^{-19} Coulombs

$$\text{Responsivity } R = \frac{e}{hc} \text{ Amp/watt}$$

$$I = P \cdot R$$

Assuming a data rate of 400 Mbaud (Bandwidth, $B=200\text{MHz}$), the noise parameter Z may be calculated as:¹

$$Z = \frac{I_{EQ}}{qB} = \frac{52 \cdot 10^{-9}}{(1.6 \cdot 10^{-19})(200 \cdot 10^6)} = 1625 \frac{\text{Amp}}{\text{Amp}}$$

where Z is the ratio of RMS noise output to the peak response to a single hole-electron pair. Assuming 100% photodetector quantum efficiency, half mark/half space digital transmission, 850nm lightwave and using Gaussian approximation, the minimum required optical power to achieve 10^{-9} BER is:

$$P_{avMIN} = 12 \frac{hc}{B} Z = 12 (2.3 \cdot 10^{-19})$$

$$200 \cdot 10^6 \cdot 1625 = 897nW = -30.5\text{dBm},$$

where h is Planck's Constant, c is the speed of light, λ is the wavelength. The minimum input current to the NE5212A, at this input power is:

$$I_{avMIN} = qP_{avMIN} \frac{1}{hc}$$

$$= \frac{897 \cdot 10^{-9} \cdot 1.6 \cdot 10^{-19}}{2.3 \cdot 10^{-19}} = 624nA$$

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

Choosing the maximum peak overload current of $I_{avMAX}=120\mu A$, the maximum mean optical power is:

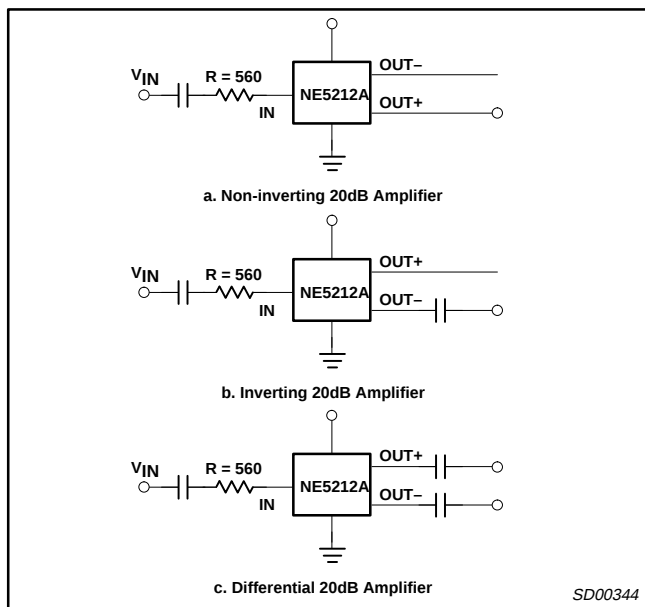


Figure 4. Variable Gain Circuit

$$P_{avMAX} = \frac{h\nu I_{avMAX}}{q} = \frac{2.3 \cdot 10^{-19}(120 \cdot 10^{-6})}{1.6 \cdot 10^{-19}} = 172\mu W \text{ or } -7.6\text{dBm}$$

Thus the optical dynamic range, D_O is:

$$D_O = P_{avMAX} - P_{avMIN} = -30.5 - (-7.6) = 22.8\text{dB}.$$

This represents the maximum limit attainable with the NE5212A operating at 200MHz bandwidth, with a half mark/half space digital transmission at 820nm wavelength.

APPLICATION INFORMATION

Package parasitics, particularly ground lead inductances and parasitic capacitances, can significantly degrade the frequency response. Since the NE5212A has differential outputs which can feed back signals to the input by parasitic package or board layout capacitances, both peaking and attenuating type frequency response shaping is possible. Constructing the board layout so that Ground 1 and Ground 2 have very low impedance paths has produced the best results. This was accomplished by adding a ground-plane stripe underneath the device connecting Ground 1, Pins 8–11, and Ground 2, Pins 1 and 2 on opposite ends of the SO14 package. This ground-plane stripe also provides isolation between the output return currents flowing to either V_{CC2} or Ground 2 and the input photodiode currents flowing to Ground 1. Without this ground-plane stripe and with large lead inductances on the board, the part may be unstable and oscillate near 800MHz. The easiest way to realize that the part is not functioning normally is to measure the DC voltages at the outputs. If they are not close to their quiescent values of 3.3V (for a 5V supply), then the circuit may be oscillating. Input pin layout necessitates that the photodiode be physically very close to the input and Ground 1. Connecting Pins 3 and 5 to Ground 1 will tend to shield the input but it will also tend to increase the capacitance on the input and slightly reduce the bandwidth.

As with any high-frequency device, some precautions must be observed in order to enjoy reliable performance. The first of these is the use of a well-regulated power supply. The supply must be capable of providing varying amounts of current without significantly changing the voltage level. Proper supply bypassing requires that a good quality 0.1μF high-frequency capacitor be inserted between V_{CC1} and V_{CC2} , preferably a chip capacitor, as close to the package pins as possible. Also, the parallel combination of 0.1μF capacitors with 10μF tantalum capacitors from each supply, V_{CC1} and V_{CC2} , to the ground plane should provide adequate decoupling. Some applications may require an RF choke in series with the power supply line. Separate analog and digital ground leads must be maintained and printed circuit board ground plane should be employed whenever possible.

BASIC CONFIGURATION

A trans resistance amplifier is a current-to-voltage converter. The forward transfer function then is defined as voltage out divided by current in, and is stated in ohms. The lower the source resistance, the higher the gain. The NE5212A has a differential transresistance of 14kΩ typically and a single-ended transresistance of 7kΩ typically. The device has two outputs: inverting and non-inverting. The output

voltage in the differential output mode is twice that of the output voltage in the single-ended mode. Although the device can be used without coupling capacitors, more care is required to avoid upsetting the internal bias nodes of the device. Figure 4 shows some basic configurations.

VARIABLE GAIN

Figure 5 shows a variable gain circuit using the NE5212A and the NE5230 low voltage op amp. This op amp is configured in a non-inverting gain of five. The output drives the gate of the SD210 DMOS FET. The series resistance of the FET changes with this output voltage which in turn changes the gain of the NE5212A. This circuit has a distortion of less than 1% and a 25dB range, from -42.2dBm to -15.9dBm at 50MHz, and a 45dB range, from -60dBm to -14.9dBm at 10MHz with 0 to 1V of control voltage at V_{CC} .

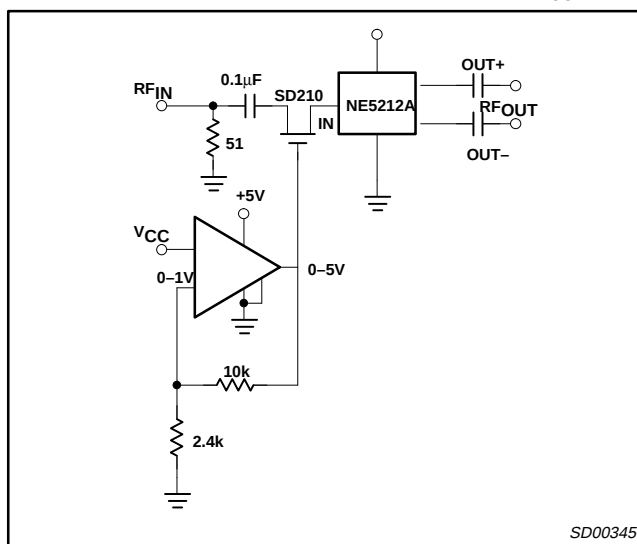


Figure 5. Variable Gain Circuit

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

16MHZ CRYSTAL OSCILLATOR

Figure 6 shows a 16MHz crystal oscillator operating in the series resonant mode using the NE5212A. The non-inverting input is fed back to the input of the NE5212A in series with a 2pF capacitor. The output is taken from the inverting output.

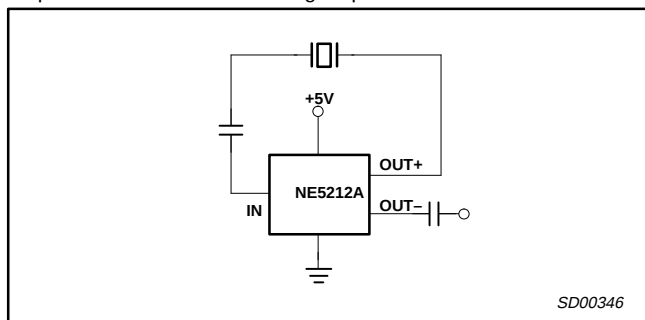


Figure 6. 16MHz Crystal Oscillator

DIGITAL FIBER OPTIC RECEIVER

Figures 7 and 8 show a fiber optic receiver using off-the-shelf components.

The receiver shown in Figure 7 uses the NE5212A, the Philips Semiconductors 10116 ECL line receiver, and Philips/Amperex BPF31 PIN diode. The circuit is a capacitor-coupled receiver and utilizes positive feedback in the last stage to provide the hysteresis. The amount of hysteresis can be tailored to the individual application by changing the values of the feedback resistors to maintain the desired balance between noise immunity and sensitivity. At room temperature, the circuit operates at 50Mbaud with a BER of 10^{-10} and over the automotive temperature range at 40Mbaud with a BER of 10^{-9} . Higher speed experimental diodes have been used to operate this circuit at 220Mbaud with a BER of 10^{-10} .

Figure 8 depicts a TTL receiver using the NE5212A and the NE5214 fast amplifier system along with the Philips/Amperex PIN diode. The system shown is optimized for 50 Mb/s Non Return to Zero (NRZ) data. A link status indication is provided along with a jamming function when the input level is below a user-programmable threshold level.

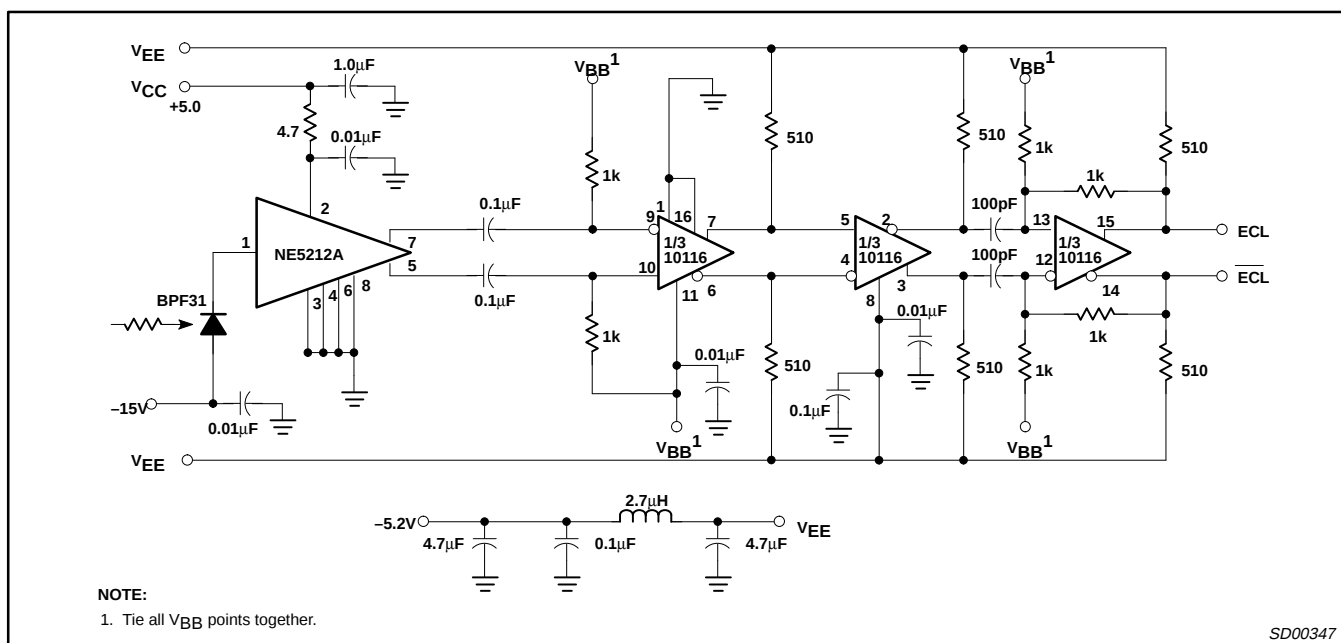


Figure 7. ECL Fiber Optic Receiver

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

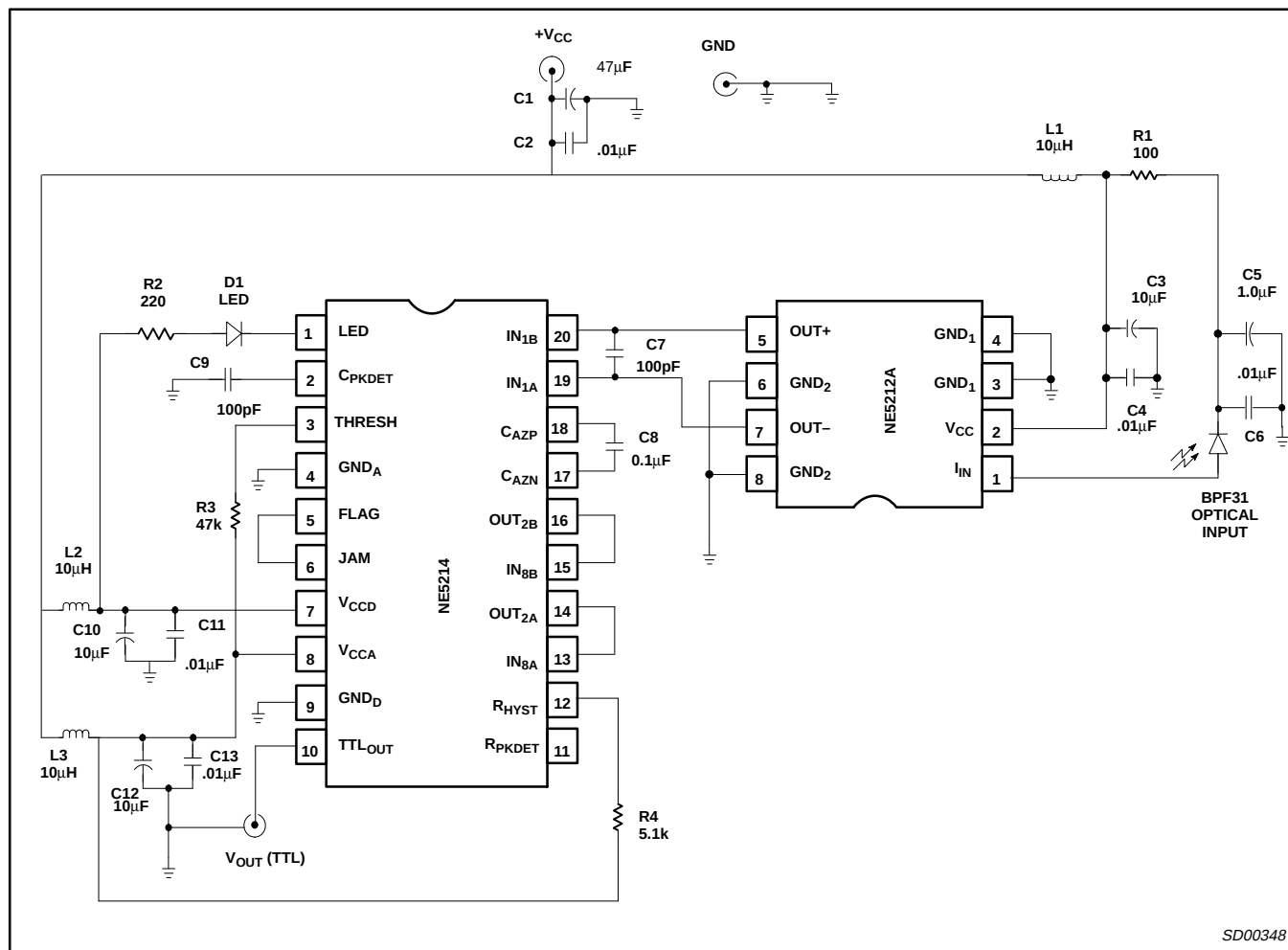


Figure 8. A 50Mb/s TTL Digital Fiber Optic Receiver

SD00348

Transimpedance amplifier (140MHz)

NE/SA/SE5212A

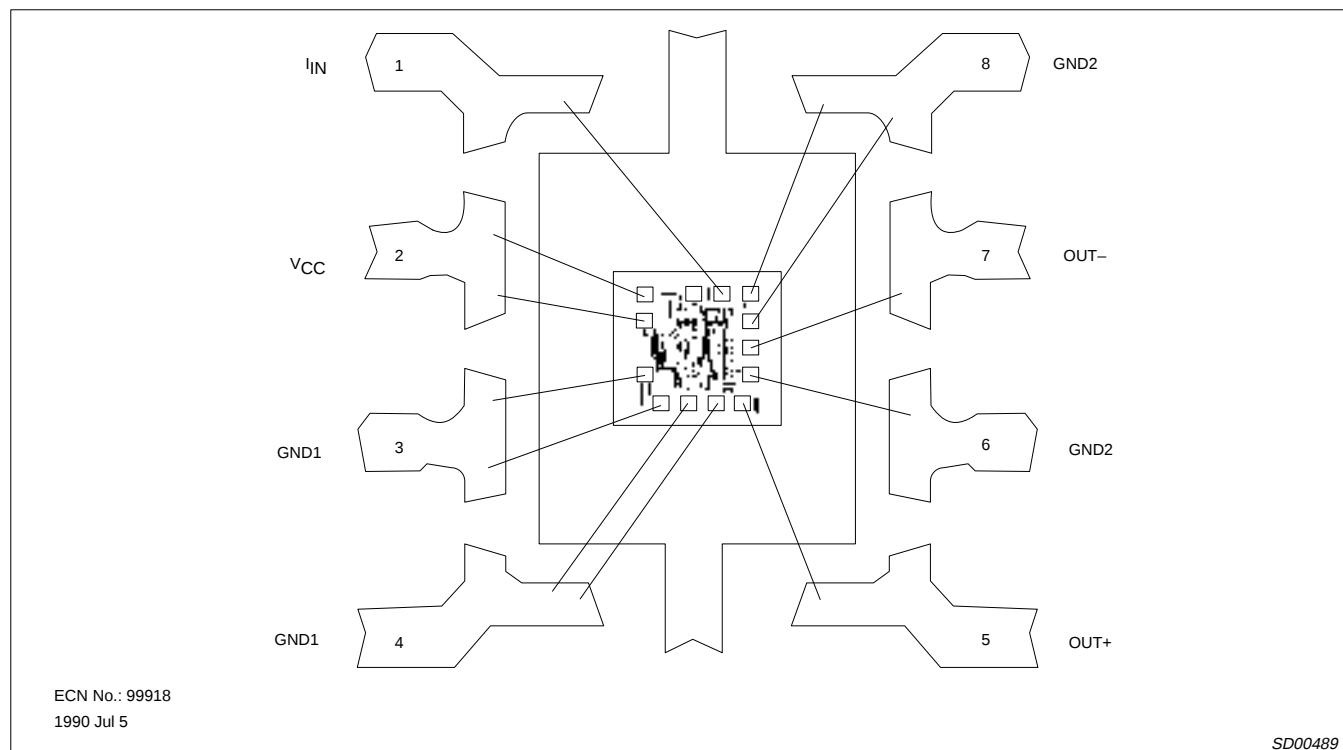


Figure 9. NE/SA/SE5212A Bonding Diagram

Die Sales Disclaimer

Due to the limitations in testing high frequency and other parameters at the die level, and the fact that die electrical characteristics may shift after packaging, die electrical parameters are not specified and die are not guaranteed to meet electrical characteristics (including temperature range) as noted in this data sheet which is intended only to specify electrical characteristics for a packaged device.

All die are 100% functional with various parametrics tested at the wafer level, at room temperature only (25°C), and are guaranteed to be 100% functional as a result of electrical testing to the point of wafer sawing only. Although the most modern processes are utilized for wafer sawing and die pick and place into waffle pack

carriers, it is impossible to guarantee 100% functionality through this process. There is no post waffle pack testing performed on individual die.

Since Philips Semiconductors has no control of third party procedures in the handling or packaging of die, Philips Semiconductors assumes no liability for device functionality or performance of the die or systems on any die sales.

Although Philips Semiconductors typically realizes a yield of 85% after assembling die into their respective packages, with care customers should achieve a similar yield. However, for the reasons stated above, Philips Semiconductors cannot guarantee this or any other yield on any die sales.