# Advance Information

# Power MOSFET 80 Amps, 24 Volts

## **N-Channel DPAK**

Designed for low voltage, high speed switching applications in power supplies, converters and power motor controls and bridge circuits.

## **Typical Applications**

- Power Supplies
- Converters
- Power Motor Controls
- Bridge Circuits

## **MAXIMUM RATINGS** (T<sub>J</sub> = 25°C unless otherwise noted)

Rating	Symbol	Value	Unit
Drain-to-Source Voltage	VDSS	24	Vdc
Gate-to-Source Voltage - Continuous	VGS	±20	Vdc
Drain Current – Continuous @ T <sub>A</sub> = 25°C – Single Pulse (t <sub>p</sub> = 10 μs)	I <sub>D</sub>	80* 200	Adc
Total Power Dissipation @ T <sub>A</sub> = 25°C	$P_{D}$	75	Watts
Operating and Storage Temperature Range	T <sub>J</sub> , T <sub>stg</sub>	-55 to 150	°C
Single Pulse Drain-to-Source Avalanche Energy – Starting T <sub>J</sub> = 25°C (V <sub>DD</sub> = 24 Vdc, V <sub>GS</sub> = 10 Vdc, I <sub>L</sub> = 17 Apk, L = 5.0 mH, R <sub>G</sub> = 25 Ω)	E <sub>AS</sub>	733	mJ
Thermal Resistance  – Junction–to–Case  – Junction–to–Ambient (Note 1)  – Junction–to–Ambient (Note 2)	$R_{ heta JC} \ R_{ heta JA} \ R_{ heta JA}$	1.65 67 120	°C/W
Maximum Lead Temperature for Soldering Purposes, 1/8" from case for 10 seconds	TL	260	°C

- When surface mounted to an FR4 board using 1" pad size, (Cu Area 1.127 in<sup>2</sup>).
- When surface mounted to an FR4 board using the minimum recommended pad size, (Cu Area 0.412 in<sup>2</sup>).

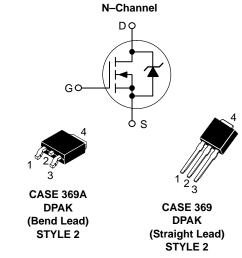


## ON Semiconductor™

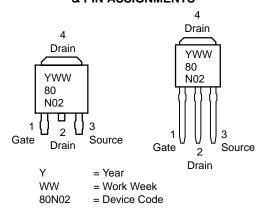
http://onsemi.com

# 80 AMPERES 24 VOLTS

RDS(on) = 5.0 m $\Omega$  (Typ.)



# MARKING DIAGRAMS & PIN ASSIGNMENTS



## **ORDERING INFORMATION**

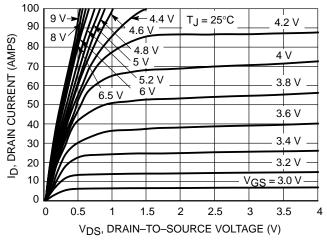
Device	Package	Shipping
NTD80N02	DPAK	75 Units/Rail
NTD80N02T4	DPAK	2500 Tape & Reel
NTD80N02-1	DPAK Straight Lead	75 Units/Rail

<sup>\*</sup>Chip current capability limited by package.

## **ELECTRICAL CHARACTERISTICS** ( $T_J = 25^{\circ}C$ unless otherwise noted)

Char	Symbol	Min	Тур	Max	Unit		
OFF CHARACTERISTICS							
Drain–to–Source Breakdown Voltag (V <sub>GS</sub> = 0 Vdc, I <sub>D</sub> = 250 μAdc) Positive Temperature Coefficient	V <sub>(BR)DSS</sub>	24 -	27 25	- -	Vdc mV/°C		
Zero Gate Voltage Drain Current (VGS = 0 Vdc, VDS = 24 Vdc) (VGS = 0 Vdc, VDS = 24 Vdc, TJ	I <sub>DSS</sub>		- -	1.0 10	μAdc		
Gate-Body Leakage Current (VGS	= $\pm 20$ Vdc, $V_{DS} = 0$ Vdc)	I <sub>GSS</sub>	_	_	±100	nAdc	
ON CHARACTERISTICS (Note 3)							
Gate Threshold Voltage (Note 3) ( $V_{DS} = V_{GS}$ , $I_{D} = 250 \mu Adc$ ) Negative Threshold Temperature C	VGS(th)	1.0	1.9 -3.8	3.0	Vdc mV/°C		
Static Drain-to-Source On-Resistance (Note 3)  (VGS = 10 Vdc, I <sub>D</sub> = 80 Adc)  (VGS = 4.5 Vdc, I <sub>D</sub> = 40 Adc)  (VGS = 10 Vdc, I <sub>D</sub> = 20 Adc)  (VGS = 4.5 Vdc, I <sub>D</sub> = 20 Adc)		R <sub>DS(on)</sub>	- - -	5.0 7.5 5.0 7.5	5.8 9.0 5.8 9.0	mΩ	
Forward Transconductance (VDS =	15 Vdc, I <sub>D</sub> = 10 Adc) (Note 3)	9FS	_	20	_	Mhos	
DYNAMIC CHARACTERISTICS		•		•	-	*	
Input Capacitance	(V <sub>DS</sub> = 20 Vdc,	C <sub>iss</sub>	_	2250	_	pF	
Output Capacitance	$V_{GS} = 0 V$	C <sub>oss</sub>	_	900	_		
Transfer Capacitance	f = 1.0 MHz)	C <sub>rss</sub>	1	400	_		
SWITCHING CHARACTERISTICS (I	Note 4)						
Turn-On Delay Time	(V <sub>GS</sub> = 4.5 Vdc,	t <sub>d</sub> (on)	-	17	-	ns	
Rise Time	$V_{DD} = 20 \text{ Vdc},$	t <sub>r</sub>	-	67	-		
Turn-Off Delay Time	$I_D = 20 \text{ Adc},$	td(off)	-	28	-		
Fall Time	$R_G = 2.5 \Omega$ )	t <sub>f</sub>	-	40	-		
Gate Charge	(VGS = 4.5 Vdc,	QT	-	30	-	nC	
	$I_D = 20 \text{ Adc},$	Q1	-	7.0	_	]	
$V_{DS} = 20 \text{ Vdc}$ ) (Note		Q2	-	18	-	]	
SOURCE-DRAIN DIODE CHARACT	TERISTICS						
Forward On–Voltage (IS = 20 Adc, VGS = 0 Vdc) (Note (IS = 40 Adc, VGS = 0 Vdc) (IS = 20 Adc, VGS = 0 Vdc, TJ =	VsD	- - -	0.92 1.05 0.70	1.2 - -	Vdc		
Reverse Recovery Time	(I <sub>S</sub> = 20 Adc, V <sub>GS</sub> = 0 Vdc,	t <sub>rr</sub>	-	38	_	ns	
		t <sub>a</sub>	-	20	-		
	$dI_S/dt = 100 A/\mu s)$ (Note 3)	t <sub>b</sub>	_	18	-		
Reverse Recovery Stored Charge		Q <sub>rr</sub>	_	0.036	_	μС	

Pulse Test: Pulse Width ≤ 300 μs, Duty Cycle ≤ 2%.
 Switching characteristics are independent of operating junction temperatures.





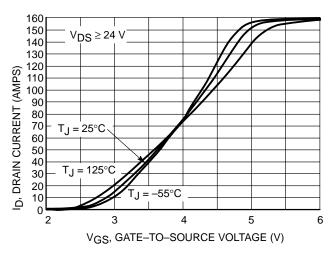


Figure 2. Transfer Characteristics

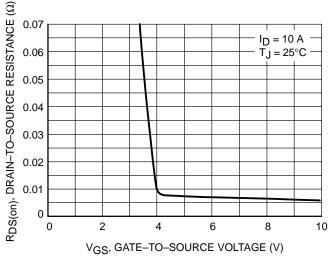


Figure 3. On-Resistance versus Gate-To-Source Voltage

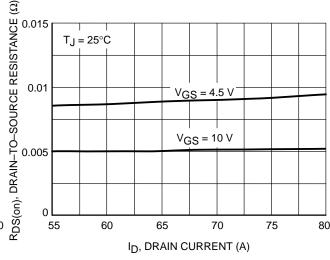


Figure 4. On-Resistance versus Drain Current and Gate Voltage

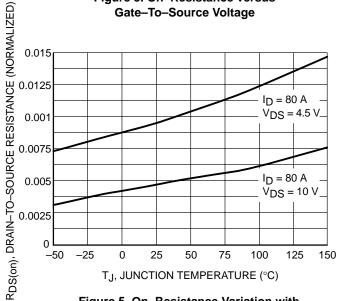


Figure 5. On-Resistance Variation with **Temperature** 

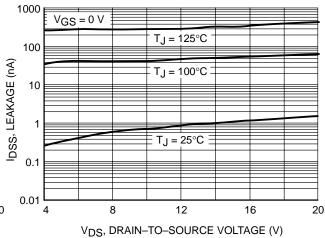


Figure 6. Drain-To-Source Leakage **Current versus Voltage** 

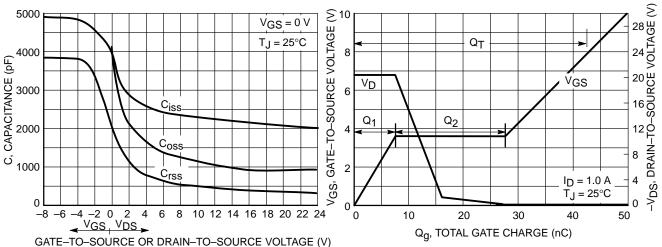


Figure 7. Capacitance Variation

Figure 8. Gate-to-Source and Drain-to-Source Voltage versus Total Charge

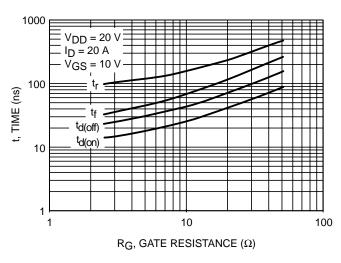


Figure 9. Resistive Switching Time Variation versus Gate Resistance

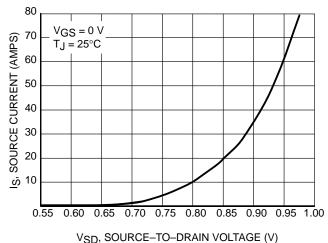
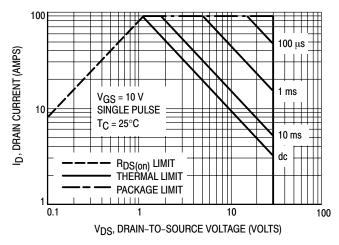


Figure 10. Diode Forward Voltage versus Current



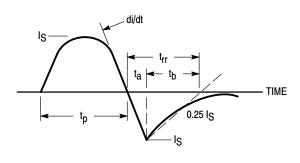


Figure 11. Maximum Rated Forward Biased Safe Operating Area

Figure 12. Diode Reverse Recovery Waveform

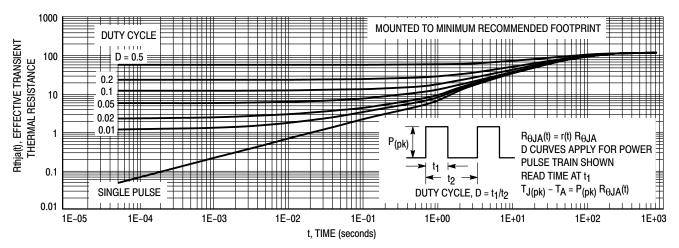


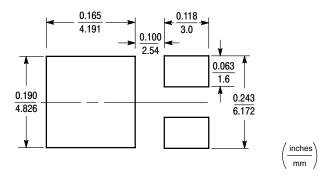
Figure 13. Thermal Response – Various Duty Cycles

## INFORMATION FOR USING THE DPAK SURFACE MOUNT PACKAGE

## RECOMMENDED FOOTPRINT FOR SURFACE MOUNTED APPLICATIONS

Surface mount board layout is a critical portion of the total design. The footprint for the semiconductor packages must be the correct size to ensure proper solder connection

interface between the board and the package. With the correct pad geometry, the packages will self align when subjected to a solder reflow process.



## **SOLDER STENCIL GUIDELINES**

Prior to placing surface mount components onto a printed circuit board, solder paste must be applied to the pads. Solder stencils are used to screen the optimum amount. These stencils are typically 0.008 inches thick and may be made of brass or stainless steel. For packages such as the SC-59, SC-70/SOT-323, SOD-123, SOT-23, SOT-143, SOT-223, SO-8, SO-14, SO-16, and SMB/SMC diode packages, the stencil opening should be the same as the pad size or a 1:1 registration. This is not the case with the DPAK and D<sup>2</sup>PAK packages. If one uses a 1:1 opening to screen solder onto the drain pad, misalignment and/or "tombstoning" may occur due to an excess of solder. For these two packages, the opening in the stencil for the paste should be approximately 50% of the tab area. The opening for the leads is still a 1:1 registration. Figure 14 shows a typical stencil for the DPAK and D<sup>2</sup>PAK packages. The

pattern of the opening in the stencil for the drain pad is not critical as long as it allows approximately 50% of the pad to be covered with paste.

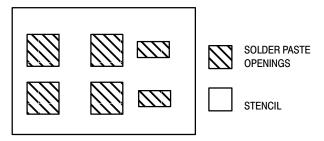


Figure 14. Typical Stencil for DPAK and D2PAK Packages

## **SOLDERING PRECAUTIONS**

The melting temperature of solder is higher than the rated temperature of the device. When the entire device is heated to a high temperature, failure to complete soldering within a short time could result in device failure. Therefore, the following items should always be observed in order to minimize the thermal stress to which the devices are subjected.

- Always preheat the device.
- The delta temperature between the preheat and soldering should be 100°C or less.\*
- When preheating and soldering, the temperature of the leads and the case must not exceed the maximum temperature ratings as shown on the data sheet. When using infrared heating with the reflow soldering method, the difference shall be a maximum of 10°C.
- The soldering temperature and time shall not exceed 260°C for more than 10 seconds.

- When shifting from preheating to soldering, the maximum temperature gradient shall be 5°C or less.
- After soldering has been completed, the device should be allowed to cool naturally for at least three minutes.
   Gradual cooling should be used as the use of forced cooling will increase the temperature gradient and result in latent failure due to mechanical stress.
- Mechanical stress or shock should not be applied during cooling.
- \* Soldering a device without preheating can cause excessive thermal shock and stress which can result in damage to the device.
- \* Due to shadowing and the inability to set the wave height to incorporate other surface mount components, the D<sup>2</sup>PAK is not recommended for wave soldering.

## TYPICAL SOLDER HEATING PROFILE

For any given circuit board, there will be a group of control settings that will give the desired heat pattern. The operator must set temperatures for several heating zones and a figure for belt speed. Taken together, these control settings make up a heating "profile" for that particular circuit board. On machines controlled by a computer, the computer remembers these profiles from one operating session to the next. Figure 15 shows a typical heating profile for use when soldering a surface mount device to a printed circuit board. This profile will vary among soldering systems, but it is a good starting point. Factors that can affect the profile include the type of soldering system in use, density and types of components on the board, type of solder used, and the type of board or substrate material being used. This profile shows

temperature versus time. The line on the graph shows the actual temperature that might be experienced on the surface of a test board at or near a central solder joint. The two profiles are based on a high density and a low density board. The Vitronics SMD310 convection/infrared reflow soldering system was used to generate this profile. The type of solder used was 62/36/2 Tin Lead Silver with a melting point between 177–189°C. When this type of furnace is used for solder reflow work, the circuit boards and solder joints tend to heat first. The components on the board are then heated by conduction. The circuit board, because it has a large surface area, absorbs the thermal energy more efficiently, then distributes this energy to the components. Because of this effect, the main body of a component may be up to 30 degrees cooler than the adjacent solder joints.

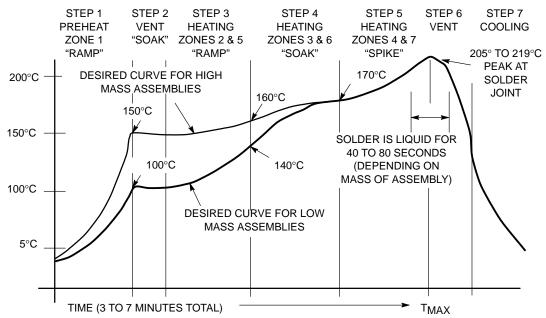
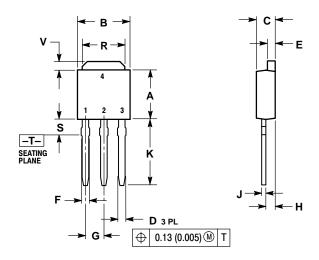


Figure 15. Typical Solder Heating Profile

## **PACKAGE DIMENSIONS**

## DPAK, STRAIGHT LEAD CASE 369-07

ISSUE M



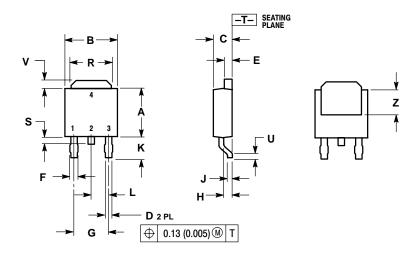
- NOTES:
  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.

	INCHES		MILLIMETERS		
DIM	MIN	MAX	MIN	MAX	
Α	0.235	0.250	5.97	6.35	
В	0.250	0.265	6.35	6.73	
C	0.086	0.094	2.19	2.38	
D	0.027	0.035	0.69	0.88	
E	0.033	0.040	0.84	1.01	
F	0.037	0.047	0.94	1.19	
G	0.090 BSC		2.29 BSC		
Н	0.034	0.040	0.87	1.01	
J	0.018	0.023	0.46	0.58	
K	0.350	0.380	8.89	9.65	
R	0.175	0.215	4.45	5.46	
S	0.050	0.090	1.27	2.28	
٧	0.030	0.050	0.77	1.27	

STYLE 2:
PIN 1. GATE
2. DRAIN
3. SOURCE
4. DRAIN

## **PACKAGE DIMENSIONS**

## DPAK CASE 369A-13 **ISSUE AB**



- NOTES:
  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.

	INCHES		MILLIMETERS		
DIM	MIN	MAX	MIN	MAX	
Α	0.235	0.250	5.97	6.35	
В	0.250	0.265	6.35	6.73	
С	0.086	0.094	2.19	2.38	
D	0.027	0.035	0.69	0.88	
E	0.033	0.040	0.84	1.01	
F	0.037	0.047	0.94	1.19	
G	0.180	80 BSC 4.58		BSC	
Н	0.034	0.040	0.87	1.01	
J	0.018	0.023	0.46	0.58	
K	0.102	0.114	2.60	2.89	
L	0.090 BSC		2.29 BSC		
R	0.175	0.215	4.45	5.46	
S	0.020	0.050	0.51	1.27	
U	0.020		0.51		
٧	0.030	0.050	0.77	1.27	
Z	0.138		3.51		

STYLE 2: PIN 1. GATE 2. DRAIN 3. SOURCE 4. DRAIN

# **Notes**

# **Notes**

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