Product Preview

Low Cost Variable OFF Time Switched Mode Power Supply Controller

The NCP1215 is a controller for low power off-line flyback Switched Mode Power Supplies (SMPS) featuring low size, weight and cost constraints together with a good low standby power performance. The operating principle uses switching frequency reduction at light load by increasing the OFF Time. Also, when OFF Time expands, the peak current is gradually reduced down to approximately 1/4 of the maximum peak current to prevent from exciting the transformer mechanical resonances. The risk of acoustic noise is thus greatly diminished while keeping good standby power performance.

A low power internal supply block also ensures very low current consumption at start-up without hampering the standby power performance.

A special primary current sensing technique minimizes the impact of SMPS switching on control IC operation. The choice of peak voltage across the current sense resistor allows dissipation to be further reduced. The negative current sensing technique offers advantages over a traditional approach by avoiding the voltage drop incurred by traditional MOSFET source sensing. Thus, the IC drive capability is greatly improved.

Finally, the bulk input ripple ensures a natural frequency dithering which smooths the EMI signature.

Features

- Variable OFF Time Control Method
- Very Low Current Consumption at Start-up
- Natural Frequency Dithering for Improved EMI Signature
- Current Mode Control Operation
- Peak Current Compression Reduces Transformer Noise
- Programmable Current Sense Resistor Peak Voltage
- Undervoltage Lockout

Typical Applications

- Auxiliary Power Supply
- Stand-by Power Supply
- AC/DC Adapter
- Off-line Battery Charger



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SO-8 D SUFFIX CASE 751





TSOP-6 SOT23-6, SC59-6) SN SUFFIX CASE 318G

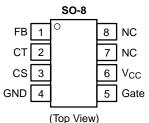


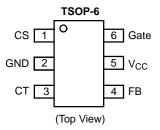
FAA = Specific Device Code

A = Assembly Location

L = Wafer Lot Y = Year W = Work Week

PIN CONNECTIONS





ORDERING INFORMATION

Device	Package	Shipping
NCP1215DR2	SO-8	2500 Tape & Reel
NCP1215SNT1	TSOP-6	3000 Tape & Reel

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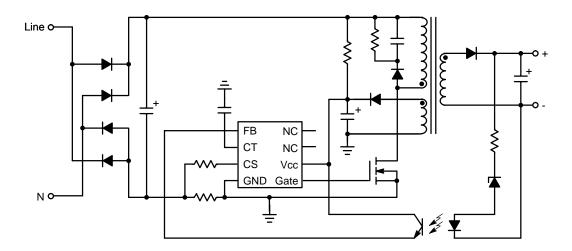


Figure 1. Typical Application

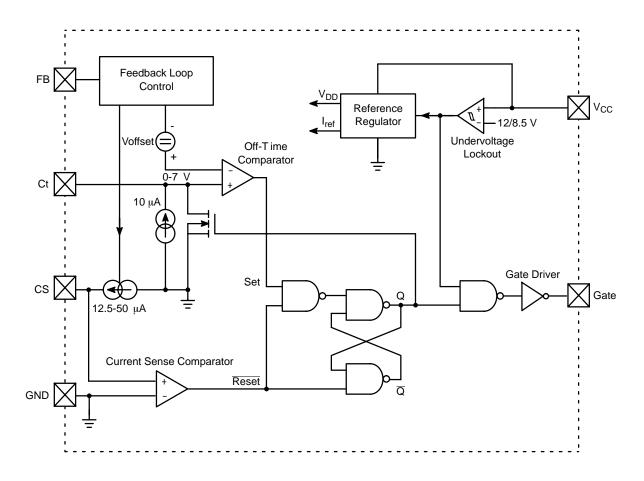


Figure 2. Representative Block Diagram

PIN FUNCTION DESCRIPTION

TSOP-6	SO-8	Symbol	Description
4	1	FB	The FB pin provides voltage feedback loop. The current injected into the pin determines the primary switch OFF time interval. It also influences the peak value of the primary current.
3	2	СТ	Connection for an external timing programming capacitor.
1	3	CS	The CS pin senses the power switch current.
2	4	GND	Primary and internal ground.
6	5	Gate	Output drive for an external power MOSFET.
5	6	Vcc	Power supply voltage and Undervoltage Lockout.
7	7	NC	Unconnected pin.
8	8	NC	Unconnected pin.

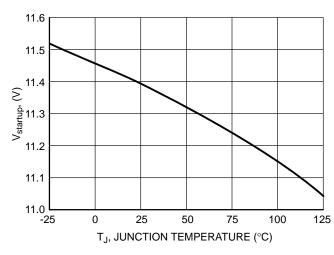
MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Power Supply Voltage	V _{cc}	18	V
FB Pins Voltage Range	V _{FB}	-0.3 to 18	V
CS and CT Pin Voltage Range	V _{in}	-0.3 to 10	V
Thermal Resistance, Junction-to-Air (SO-8 Version)	$R_{ heta JA}$	178	°C/W
Junction Temperature	T _j	150	°C
Storage Temperature Range	T _{stg}	-60 to +150	°C
ESD Voltage Protection, Human Body Model (Except Ct Pin)	V _{ESD- HBM}	2.0	kV
ESD Voltage Protection, Human Body Model for Ct Pin	V _{ESD-} H _{BM-} Ct	1.5	kV
ESD Voltage Protection, Machine Model (Except Ct Pin)	V _{ESD-MM}	200	V
ESD Voltage Protection, Machine Model for Ct Pin	V _{ESD- MM- Ct}	150	V

ELECTRICAL CHARACTERISTICS (V_{CC} = 12 V, for typical values T_j = 25°C, for min/max values T_j = 0°C to +105°C, unless otherwise noted.)

Characteristic	Symbol	Min	Тур	Max	Unit
VOLTAGE FEEDBACK					
Offset Voltage	V _{offset}	1.05	1.19	1.34	V
Maximum CT Pin Voltage at FB Current = 25 μA (Including V _{offset})	V _{CT- 25μ} A	2.4	3.1	4.3	V
Maximum CT Pin Voltage at FB Current = 50 μ A (Including V _{offset})	V _{CT- 50μ} A	3.6	4.6	6.2	V
CT PIN - OFF TIME CONTROL					
Source Current (CT Pin Grounded)	I _{CT}	8.0	9.8	11.5	μΑ
Source Current Maximum Voltage Capability	V _{CT- max}	-	6.5	-	V
Minimum CT Pin Voltage (Pin Unloaded, Discharge Switch Turned On)	V _{CT- min}	-	-	20	mV
CURRENT SENSE					
Minimum Source Current (I _{FB} = 180 μA, CT Pin Grounded)	I _{CS- min}	8.0	12.5	16	μΑ
Maximum Source Current (I _{FB} = 0 μA, CT Pin Grounded)	I _{CS- max}	40	49	58	μΑ
Comparator Threshold Voltage	V_{th}	15	42	80	mV
Propagation Delay (CS Falling Edge to Gate Output)	t _{delay}	-	215	310	ns
GATE DRIVE					
Sink Resistance (I _{sink} = 30 mA)	R _{OL}	25	40	90	Ω
Source Resistance (I _{source} = 30 mA)	R _{OH}	60	80	130	Ω
POWER SUPPLY					-
V _{CC} Start-up Voltage	V _{start- up}	-	12.5	14.2	V
Undervoltage Lockout Threshold Voltage	V _{UVLO}	7.2	9.0	-	V
Hysteresis (V _{start-up} - V _{UVLO})	V _{hys}	2.2	3.5	-	V
V _{CC} Start-up Current Consumption (V _{CC} = 8.0 V)	I _{CC- start}	-	2.8	6.5	μΑ
V _{CC} Steady State Current Consumption (C _{GATE} = 1.0 nF, f _{SW} = 100 kHz, FB open)	I _{CC-SW}	0.55	0.9	1.75	mA

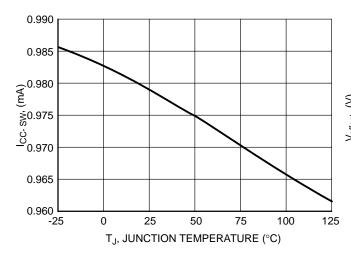
TYPICAL CHARACTERISTICS



8.8 8.7 8.6 **V**UVLO, (V) 8.5 8.4 8.3 8.2 -25 0 25 50 75 100 125 T_J, JUNCTION TEMPERATURE (°C)

Figure 3. V_{startup} Threshold vs. Junction Temperature

Figure 4. V_{UVLO} Threshold vs. Junction Temperature



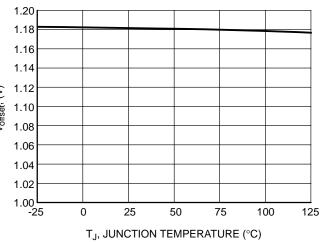
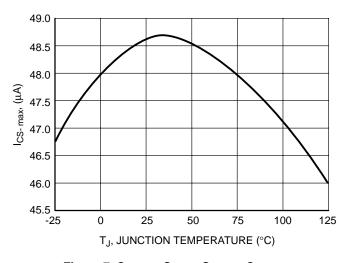


Figure 5. Operating Current Consumption vs.
Junction Temperature

Figure 6. Offset Voltage vs. Junction Temperature



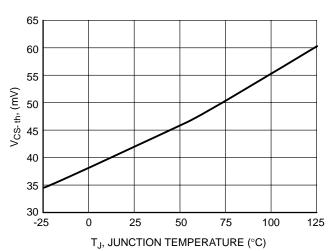


Figure 7. Current Sense Source Current vs.
Junction Temperature

Figure 8. Current Sense Threshold vs. Junction Temperature

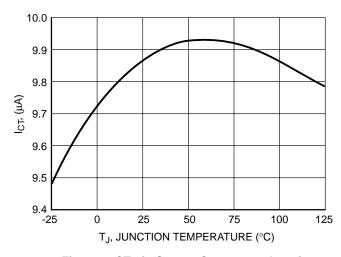


Figure 9. CT pin Source Current vs. Junction Temperature

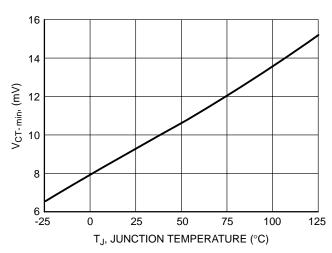


Figure 10. CT pin Threshold vs. Junction Temperature

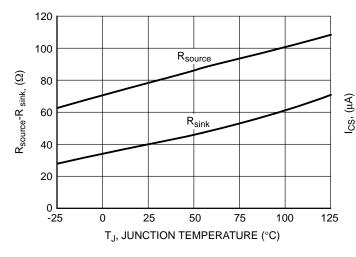


Figure 11. Drive Sink and Source Resistance vs. Junction Temperature

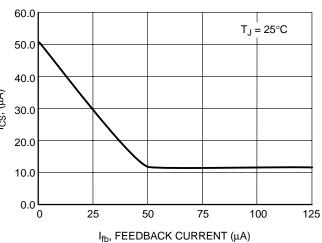


Figure 12. Current Sense Source Current vs. Feedback Current

APPLICATION INFORMATION

The NCP1215 implements a current mode SMPS with a variable OFF-time dependant upon output power demand. It can be seen from the typical application that NCP1215 is designed to operate with a minimum number of external component. The NCP1215 incorporates the following features:

- Frequency Foldback: Since the switch-off time increases when power demand decreases, the switching frequency naturally diminishes in light load conditions. This helps to minimize switching losses and offers excellent standby power performance.
- Very Low Start-up Current: The patented internal supply block is specially designed to offer a very low current consumption during start-up. It allows the use of a very high value external start-up resistor, greatly reducing dissipation, improving efficiency and minimizing standby power consumption.
- Natural Frequency Dithering: The quasi-fixed Ton mode of operation improves the EMI signature since the switching frequency varies with the natural bulk ripple voltage.
- Peak Current Compression: As the load becomes lighter, the frequency decreases and can enter the audible range. To avoid exciting transformer mechanical resonances, hence generating acoustic noise, the NCP1215 includes a patented technique, which reduces the peak current as power goes down. As such, inexpensive transformer can be used without having noise problems.
- Negative Primary Current Sensing: By sensing the total current, this technique does not modify the MOSFET driving voltage (Vgs) while switching. Furthermore, the programming resistor together with the pin capacitance, forms a residual noise filter which blanks spurious spikes. Also fixing primary current level to a maximum value sets the maximum power limit.
- Programmable Primary Current Sense: It offers a second peak current adjustment variable which improves the design flexibility.
- Secondary or Primary Regulation: The feedback loop arrangement allows simple secondary or primary side regulation without significant additional external components.

A detailed description of each internal block within the IC is given below.

Feedback Loop Control

The main task of the Feedback Loop Block is to control the SMPS output voltage through the change of primary switch OFF time interval. It sets the peak voltage of the timing capacitor, which varies upon the output power demand. Figure 13 shows the simplified internal schematic:

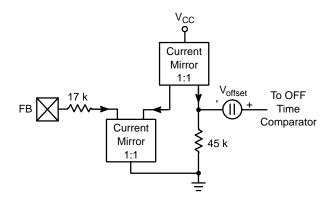


Figure 13. Feedback Loop - OFF Time Control

The voltage feedback signal is sensed as a current injected through the FB pin.

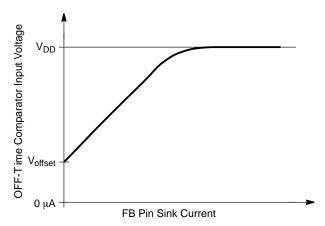


Figure 14. FB Loop Transfer Characteristic

The transfer characteristic (output voltage to input current) of the feedback loop control block can be seen in Figure 14. V_{DD} refers to the internal stabilized supply whereas the offset value sets the maximum switching frequency in lack of optocoupler current (e.g. an output short-circuit).

To keep the switching frequency above the audio range in light load condition the FB pin also regulates in certain range the peak primary current. The corresponding block diagram can be seen from Figure 15.

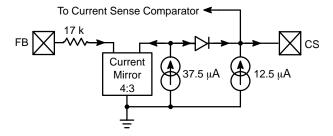


Figure 15. Feedback Loop - Current Sense Control

The resulting current sense regulation characteristic can be seen from Figure 16.

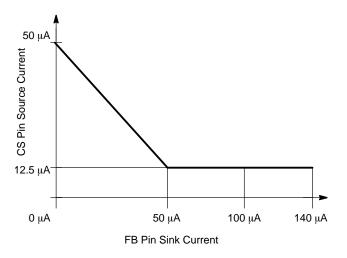


Figure 16. Current Sense Regulation Characteristic

When the load goes light, the compression circuitry decreases the peak current. This has the effect of slightly increasing the switching frequency but the compression ratio is selected to not hamper the standby power.

OFF Time Control

The loop signal together with the internal current source, via an external capacitor, controls the switch-off time. This is portrayed in Figure 17.

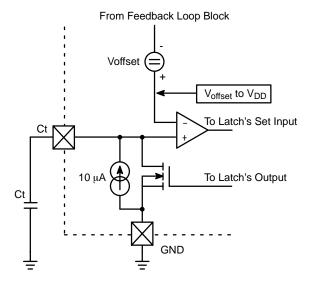


Figure 17. OFF Time Control

During the switch-ON time, the C_t capacitor is kept discharged by a MOSFET switch. As soon as the latch output changes to a low state, the voltage across C_t created by the internal current source, starts to ramp-up until its value reaches the threshold given by the feedback loop demand.

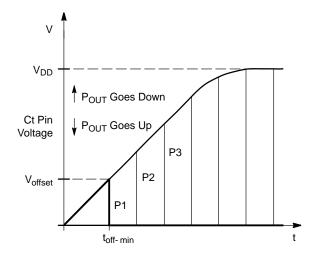


Figure 18. C_t Pin Voltage ($P_{out}1 > P_{out}2 > P_{out}3$)

The voltage that can be observed on C_t pin is shown in Figure 18. The **bold** waveform shows the maximum output power when the OFF time is at its minimum. The IC allows an OFF time of several seconds.

Primary Current Sensing

The primary current sensing circuit is shown in Figure 19.

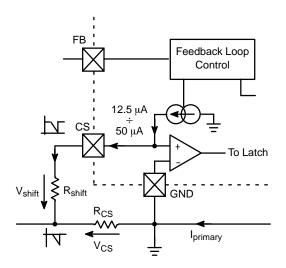


Figure 19. Primary Current Sensing

When the primary switch is ON, the transformer current flows through the sense resistor $R_{cs}.$ The current creates a voltage, V_{cs} which is negative with respect to GND. Since the comparator connected to CS pin requires a positive voltage, the voltage V_{shift} is developed across the resistor R_{shift} by a current source which level-shifts the negative voltage $V_{cs}.$ The level-shift current is in range from 12.5 to 50 μA depending on the Feedback Loop Control block signal (see more details in the Feedback Loop Control section).

The peak primary current is thus equal to:

$$I_{pk} = \frac{R_{shift}}{R_{CS}} \cdot I_{CS}$$
 (eq. 1)

A typical CS pin voltage waveform is shown in Figure 20.

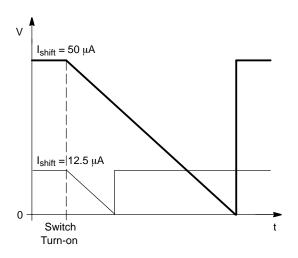


Figure 20. CS Pin Voltage

Figure 20 also shows the effect of the inductor current of differing output power demand.

The primary current sensing method we described, brings the following benefits compared to the traditional approach:

- Maximum peak voltage across the current sense resistor is determined and can be optimized by the value of the shift resistor.
- CS pin is not exposed to negative voltage, which could induce a parasitic substrate current within the IC and distort the surrounding internal circuitry.
- The gate drive capability is improved because the current sense resistor is located out of the gate driver loop and does not deteriorate the turn-on and also turn-of f gate drive amplitude.

Gate Driver

The Gate Driver consists of a CMOS buffer designed to directly drive a power MOSFET.

It features an unbalanced source and sink capabilities to optimize turn ON and OFF performance without additional external components. Since the power MOSFET turns-off at high drain current, to minimize its turn-off losses the sink capability of the gate driver is increased for a faster turn-off. To the opposite, the source capability is lower to slow-down power MOSFET at turn-on in order to reduce the EMI noise.

Whenever the IC supply voltage is lower than the undervoltage threshold, the Gate Driver is low, pulling down the gate to ground. It eliminates the need for an external resistor.

Start-Up Circuit

An external start-up resistor is connected between high voltage potential of the input bulk capacitor and Vcc supply capacitor. The value of the resistor can be calculated as follows:

$$R_{\text{Start-up}} = \frac{V_{\text{bulk}} - V_{\text{start-up}}}{I_{\text{start-up}}}$$
 (eq. 2)

Where:

 $V_{\text{start-up}}$ V_{cc} voltage at which IC starts operation

(see spec.)

I_{start-up} Start-up current

V_{bulk} Input bulk capacitor's voltage

Since the V_{bulk} voltage has obviously much higher value than $V_{start-up}$ the equation can be simplified in the following way:

$$R_{\text{start- up}} = \frac{V_{\text{bulk}}}{I_{\text{start- up}}}$$
 (eq. 3)

The start-up current can be calculated as follows:

$$I_{start- up} = C_{Vcc} \frac{V_{start- up}}{t_{start- up}} + I_{CC- start}$$
 (eq. 4)

Where:

C_{Vcc} Vcc capacitor value

t_{start-up} Start-up time

I_{CC-start} IC current consumption (see spec.)

If the IC current consumption is assumed constant during the start-up phase, one can obtain resulting equation for start-up resistor calculation:

$$R_{\text{start-up}} = \frac{V_{\text{bulk}}}{C_{\text{Vcc}} \frac{V_{\text{start-up}}}{I_{\text{start-up}}} + I_{\text{CC-start}}}$$
 (eq. 5)

Switching Frequency

The switching frequency varies with the output load and input voltage. The highest frequency appears at highest input voltage and maximum output power.

Since the peak primary current is fixed, the on time portion of the switching period can be calculated:

$$t_{on} = L_p \frac{I_{pk}}{V_{bulk}}$$
 (eq. 6)

Where:

 L_{p} Transformer primary inductance

I_{pk} Peak primary current

Using equation for peak primary current estimation the switch-on time is:

$$t_{OD} = L_p \frac{R_{Shift}}{R_{CS} \cdot V_{hulk}} 50 \cdot 10^{-6}$$
 (eq. 7)

Minimum switch-on time occurs at maximum input voltage:

$$t_{on-min} = L_p \frac{R_{shift}}{R_{cs} \cdot V_{bulk-max}} 50 \cdot 10^{-6} \text{ (eq. 8)}$$

As it can be seen from the above equation, the switch-on time linearly depends on the input bulk capacitor voltage. Since this voltage has ripple due to AC input voltage and input rectifier, it allows natural frequency dithering to improve EMI signature of the SMPS.

The switch-off time is determined by the charge of an external capacitor connected to the C_T pin. The minimum Toff value can be computed by:

$$t_{\text{off- min}} = C_T \frac{V_{\text{offset}}}{I_{\text{Ct}}} = C_T \frac{1.2}{10^-5}$$
 (eq. 9)
= 0.12 \cdot 106 CT

Where:

V_{offset} Offset voltage (see spec.)

I_{Ct} C_T pin source current (see spec.)

The maximum switching frequency then can be evaluated by:

$$\begin{split} f_{\text{SW- max}} &= \frac{1}{t_{\text{On- min}} + t_{\text{Off- min}}} \\ &= \frac{1}{\frac{L_{\text{p} \cdot R_{\text{Shift}}}}{V_{\text{bulk}} \cdot R_{\text{cs}}} \cdot 50 \cdot 10^{\text{-}\,6} + 0.12 \cdot 10^{\text{6}} \cdot C_{\text{T}}} \end{split}} \text{(eq. 10)}$$

As output power diminishes, the switching frequency decreases because the switch-off time prolongs upon feedback loop. The range of the frequency change is sufficient to keep output voltage regulation in any light load condition.

Application Design Example

An example of the typical wall adapter application is described hereafter.

As a wall adapter it should be able to operate properly with wide range of the input voltage from 90 VAC up to 265 VAC. The bulk capacitor voltage then can be calculated:

V_{bulk-min} = V_{AC-min}
$$\sqrt{2}$$
 = 90 · $\sqrt{2}$ = 127 VDC (eq. 11)

V_{bulk- max} = V_{AC- max}
$$\sqrt{2}$$
 = 265 · $\sqrt{2}$ = 375 VDC (eq. 12)

The requested output power is 5.2 Watts.

Assuming 80% efficiency the input power is equal to:

$$P_{in} = \frac{P_{out}}{\eta} = \frac{5.2}{0.8} = 6.5 \text{ W}$$
 (eq. 13)

The average value of input current at minimum input voltage is:

$$I_{\text{in-avg}} = \frac{P_{\text{in}}}{V_{\text{bulk-min}}} = \frac{6.5}{127} = 51.2 \text{ mA (eq. 14)}$$

The suitable reflected primary winding voltage for 600 V rated MOSFET switch is:

$$V_{flbk} = 600 \text{ V} - V_{bulk-max} - V_{spike}$$

= $600 - 375 - 100 = 125 \text{ V}$ (eq. 15)

Using calculated flyback voltage the maximum duty cycle can be calculated:

$$\delta_{\text{max}} = \frac{V_{\text{flbk}}}{V_{\text{flbk}} + V_{\text{bulk-min}}}$$

$$= \frac{125}{125 + 127} = 0.496 = 0.5$$
(eq. 16)

Following equation determines peak primary current:

$$I_{ppk} = \frac{2 \cdot I_{in-avg}}{\delta_{max}} = \frac{2 \cdot 51.2 \cdot 10^{-3}}{0.5}$$
 (eq. 17)

The desired maximum switching frequency at minimum input voltage is 75 kHz.

The highest switching frequency occurs at the highest input voltage and its value can be estimated as follows:

$$f_{\text{max-high}} = f_{\text{max-low}} \frac{V_{\text{bulk-max}}}{V_{\text{bulk-min}}} \delta_{\text{max}}$$

= 75 \cdot 10³ $\frac{375}{127}$ 0.5 = 110.7 kHz

This frequency is much below 150 kHz, so that the desired operating frequency can be exploited for further calculation of the primary inductance:

$$L_{p} = \frac{V_{bulk-min} \cdot \delta_{max}}{I_{ppk} \cdot f_{sw-max}}$$

$$= \frac{127 \cdot 0.5}{0.2047 \cdot 75 \cdot 103} = 4.14 \text{ mH}$$
(eq. 19)

The EF16 core for transformer was selected. It has cross-section area $A_e=20.1~\text{mm}^2$. The N67 magnetic allows to use maximum operating flux density $B_{max}=0.28~\text{Tesla}$.

The number of turns of the primary winding is:

$$\begin{split} n_{p} &= \frac{L_{p} \cdot I_{ppk}}{B_{max} \cdot A_{e}} \\ &= \frac{4.14 \cdot 10^{-3} \cdot 0.2047}{0.28 \cdot 20.1 \cdot 10^{-6}} = 150 \text{ turns} \end{split}$$
 (eq. 20)

The A_L factor of the transformer's core can be calculated:

$$A_L = \frac{Lp}{(n_p)^2} = \frac{4.14 \cdot 10^{-3}}{(150)^2} = 184 \text{ nH}$$
 (eq. 21)

For an adapter output voltage of 6.5 V, the number of turns of the secondary winding can be calculated accounting Schottky diode for output rectifier as follows:

$$\begin{split} n_S &= \frac{(V_S + V_{fwd})(1 - \delta_{max})n_p}{\delta_{max} \cdot V_{bulk-\ min}} \\ &= \frac{(6.5 + 0.7)(1 - 0.5)150}{0.5 \cdot 127} = 8.5 = 9 \ turns \end{split}$$

The number of turns for auxiliary winding can be calculated similarly:

$$\begin{split} n_S &= \frac{(V_S + V_{fwd})(1 - \delta_{max})n_p}{\delta_{max} \cdot V_{bulk-\ min}} \\ &= \frac{(12 + 1)(1 - 0.5)150}{0.5 \cdot 127} = 15.35 = 15\ turns \end{split}$$

The peak primary current is known from initial calculations. The current sense method allows choosing the voltage drop across the current sense resistor. Let's use a value of 0.5 V. The value of the current sense resistor can then be evaluated as follows:

$$R_{CS} = \frac{V_{CS}}{I_{ppk}} = \frac{0.5}{0.2047} = 2.442 \ \Omega = 2.7 \ \Omega \quad \text{(eq. 24)}$$

The voltage drop across the sense resistor needs to be recalculated:

$$V_{CS} = R_{CS} \cdot I_{ppk} = 2.7 \cdot 0.2047 = 0.553 \,V \text{ (eq. 25)}$$

Using the above results the value of the shift resistor is:

$$R_{Shift} = \frac{VCS}{ICS} = \frac{0.553}{50 \cdot 10^{-6}} = 11.06 \text{ k}\Omega = 11 \text{ k}\Omega$$
 (eq. 26)

The value of timing capacitor for the off time control has to be calculated for minimum bulk capacitor voltage since at these conditions the converter should be able to deliver specified maximum output power. The value of the timing capacitor is then given by the following equation:

$$\begin{split} C_T &= \frac{\frac{1}{f_{sw}} - \frac{Lp \cdot I_{ppk}}{V_{bulk \cdot min}}}{1.2 \cdot 106} \\ &= \frac{\frac{1}{75 \cdot 103} - \frac{4.14 \cdot 10^{-3} \cdot 0.2047}{127}}{0.12 \cdot 106} = 55.5 \text{ pF} = 56 \text{ pF} \end{split}$$

The value of the start-up resistor for start-up time of 200 ms and Vcc capacitor of 200 nF is following:

$$R_{\text{Start-up}} = \frac{V_{\text{bulk-min}}}{C_{\text{Vcc}} \frac{V_{\text{start-up}}}{t_{\text{start-up}}} + I_{\text{CC-start MAX}}}$$

$$= \frac{127}{200 \cdot 10^{-9} \frac{12}{0.2} + 10 \cdot 10^{-6}}$$

$$= 5.77 \text{ M}\Omega = 5.6 \text{ M}\Omega$$
(eq. 28)

The result of all the calculations is the application schematic depicted in Figure 21.

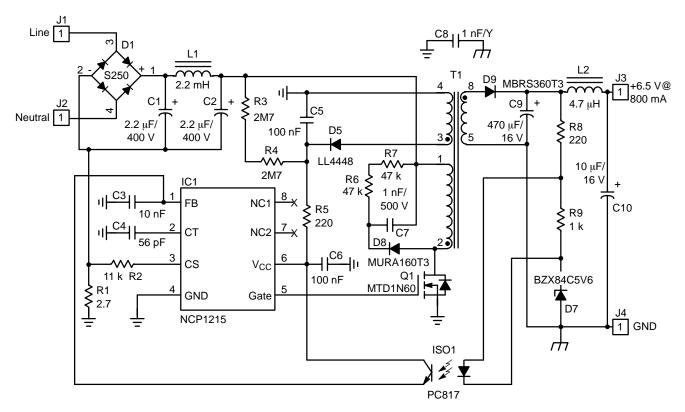


Figure 21. Adaptor Application Schematic

The following oscilloscope snapshots illustrate the operation of the working adapter. The Channel 3 in Figure 22 shows C_t pin voltage at full output load. The Channel 1 is a gate driver output.

The C_t voltage at no load condition is depicted in Figure 23.

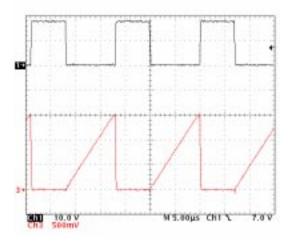


Figure 22. Ct Voltage at Full Load Condition

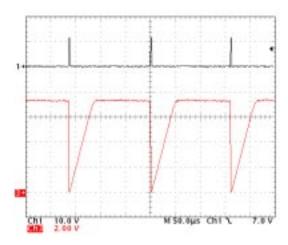


Figure 23. Ct Voltage at No Load Condition

Figure 24 shows C_t voltage and also by Channel 2 the switch's drain voltage at light load conditions.

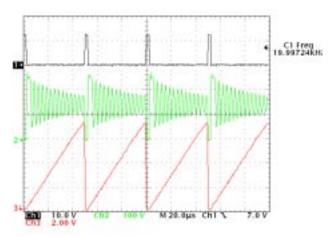


Figure 24. C_t and Drain at Light Load

The waveform on the current sense pin at full load conditions can be observed from Channel 3 in Figure 25.

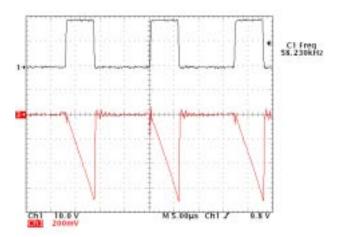


Figure 25. CS Pin at Full Load Condition

Figure 26 demonstrates the reduction of the peak primary current at light load conditions.

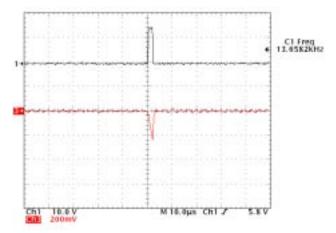
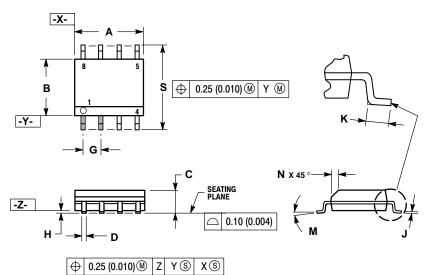


Figure 26. CS Pin at Light Load Condition

PACKAGE DIMENSIONS

SO-8 CASE 751-07 **ISSUE AA**



- NOTES:

 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.

 2. CONTROLLING DIMENSION: MILLIMETER.

 3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.

 4. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.

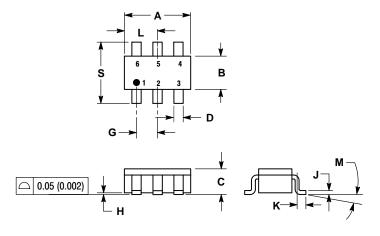
 5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION. SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.

 6. 751-01 THRU 751-06 ARE OBSOLETE. NEW STANDAARD IS 751-07

	MILLIMETERS		INCHES		
DIM	MIN	MAX	MIN MAX		
Α	4.80	5.00	0.189	0.197	
В	3.80	4.00	0.150	0.157	
С	1.35	1.75	0.053	0.069	
D	0.33	0.51	0.013	0.020	
G	1.2	1.27 BSC		0.050 BSC	
Н	0.10	0.25	0.004	0.010	
J	0.19	0.25	0.007	0.010	
K	0.40	1.27	0.016	0.050	
M	0 °	8 °	0 °	8 °	
N	0.25	0.50	0.010	0.020	
S	5.80	6.20	0.228	0.244	

PACKAGE DIMENSIONS

TSOP-6 CASE 318G-02 ISSUE H



- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
 3. MAXIMUM LEAD THICKNESS INCLUDES LEAD FINISH THICKNESS. MINIMUM LEAD THICKNESS IS THE MINIMUM THICKNESS OF BASE MATERIAL.

	MILLIMETERS		INC	HES
DIM	MIN	MAX	MIN	MAX
Α	2.90	3.10	0.1142	0.1220
В	1.30	1.70	0.0512	0.0669
С	0.90	1.10	0.0354	0.0433
D	0.25	0.50	0.0098	0.0197
G	0.85	1.05	0.0335	0.0413
Н	0.013	0.100	0.0005	0.0040
J	0.10	0.26	0.0040	0.0102
K	0.20	0.60	0.0079	0.0236
L	1.25	1.55	0.0493	0.0610
M	0 °	10°	0 °	10°
S	2.50	3.00	0.0985	0.1181

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