power light source Luxeon[™]5-Watt Emitter

Technical Data DS34

Luxeon™ is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting

Diodes with the brightness of conventional lighting.

Luxeon Emitters give you total design freedom and unmatched brightness, creating a new world of light.

The Luxeon 5-Watt offers extreme luminous density, providing lumens per package of 4X a Luxeon 1-Watt or up to 50X that of alternative solid state light sources creating new opportunities for solid state lighting to displace conventional lighting technologies.

Luxeon Emitters can be purchased in reels for high volume assembly. For high volume applications, custom Luxeon power light source designs are available upon request, to meet your specific needs.



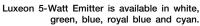












Features

- Highest Flux per LED in the world 4X the Flux of a comparable Luxeon 1-Watt and up to 50X the Flux of standard through hole
- Extreme Luminous Density 20X the lm/mm² of a standard through hole LED
- Very long operating life (up to100k hours)
- Available in White, Green, Blue, Royal Blue and Cyan
- Lambertian or Side Emitting radiation pattern
- More Energy Efficient than Incandescent and most Halogen lamps
- · Low voltage DC operated
- Cool beam, safe to the touch
- Instant light (less than 100 ns)
- Fully dimmable
- No <u>UV</u>
- Superior ESD protection

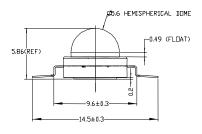
Typical Applications

- · Reading lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Task and Accent Lighting
- · Architectural Detail Lighting
- Decorative
- Fiber Optic Alternative
- Medical Applications
- Power Signaling / Airfield / Taxiway Lighting
- Edge-Lit Signs (Exit, Point Of Sale)
- LCD Backlights / Light Guides

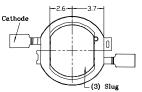


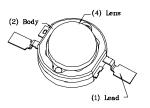
Mechanical Dimensions

TOP VIEW



BOTTOM VIEW



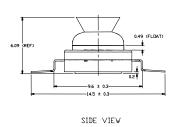


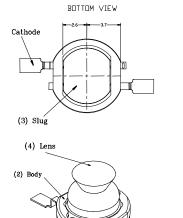
Lambertian

Notes:

- The anode side of the device is denoted by a hole in the lead frame. Electrical insulation between the case and the board is required – slug of device is not electrically neutral. Do not electrically connect either the anode or cathode to the slug.
- 2. Drawings not to scale.
- 3. All dimensions are in millimeters.
- 4. All dimensions without tolerances are for reference only.

TDP VIEW Cathode





Side Emitting

Notes:

- The anode side of the device is denoted by a hole in the lead frame. Electrical insulation between the case and the board is required – slug of device is not electrically neutral. Do not electrically connect either the anode or cathode to the slug.
- Caution must be used in handling this device to avoid damage to the lens surfaces that will reduce optical efficiency.
- 3. Drawings not to scale.
- 4. All dimensions are in millimeters.
- 5. All dimensions without tolerances are for reference only.

2

(1) Lead

Flux Characteristics at 700mA, Junction Temperature, T_J = 25°C

Color	LUXEON 5-WATT EMITTER	Minimum Luminous Flux (Im) or Radiometric Power (MW) $\Phi_V^{[1,2]}$	Typical Luminous Flux (Im) or Radiometric Power (MW) $\Phi_V^{[2]}$	Radiation Pattern
WHITE GREEN CYAN BLUE ^[3] ROYAL BLUE ^[4]	LXHL-PWO2 LXHL-PEO2 LXHL-PBO2 LXHL-PRO2	87.4 67.2 67.2 18.1 275 mW	1 20 1 20 1 20 30 500 mW	Lambertian
WHITE GREEN CYAN BLUE ^[3] ROYAL BLUE ^[4]	LXHL-DWO2 LXHL-DMO2 LXHL-DEO2 LXHL-DBO2 LXHL-DRO2	87.4 67.2 67.2 18.1 275 mW	110 110 110 27 450 mW	SIDE EMITTING

Electrical Characteristics at 700mA, Junction Temperature, $T_J = 25$ °C

Color	Forv Min.	vard Voltage Typ.	V _F (V) ^{t+1} Max.	Dynamic resistance $(\Omega) R_0$	Temperature coefficient of forward voltage $^{(3)}$ (mV/°C) $\Delta V_{F}/\Delta T_{J}$	Thermal resistance, junction to case (°C/W) R θ_{JC}
WHITE GREEN CYAN BLUE ROYAL BLUE	5.43 5.43 5.43 5.43 5.43	6.84 6.84 6.84 6.84	7.83 7.83 7.83 7.83 7.83	1.0 1.0 1.0	-4.0 -4.0 -4.0 -4.0	8 8 8 8

Notes:

- 1. Minimum luminous flux or radiometric power performance guaranteed within published operating conditions. Lumileds maintains a tolerance of \pm 10% on flux and power measurements.
- Luxeon types with even higher luminous flux levels will become available in the future. Please consult your Lumileds Authorized Distributor or Lumileds sales representative for more information.
- 3. Minimum flux value for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, the minimum luminous flux will vary over the Lumileds' blue color range. Luminous flux will vary from a minimum of 13.9 lm at 460 nm to a typical of 40 lm at 480 nm due to this effect. Although the luminous power efficiency is lower in the short blue wavelength range, radiometric power efficiency increases as wavelength decreases. For more information, consult the Luxeon Design Guide, available upon request.
- Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength.

Notes:

- Lumileds maintains a tolerance of ± 0.06V on forward voltage measurements.
- Dynamic resistance is the inverse of the slope in linear forward voltage model for LEDs. See Figure 3.
- 3. Measured between 25°C \leq TJ \leq 110°C at I_F = 700mA.

Optical Characteristics at 700mA, Junction Temperature, $T_J = 25^{\circ}C$

Radiation		Dominant Wavelength $^{(1)}$ λD , Peak Wavelength $^{(2)}$ λP , OR COLOR TEMPERATURE $^{(3)}$ CCT			SPECTRAL HALF- WIDTH ^[4] (NM)	TEMP COEFFICIENT OF DOMINANT WAVELENGTH (NM/°C)	TOTAL INCLUDED ANGLE ^[5] (DEGREES)	VIEWING ANGLE ^[6] (DEGREES)
PATTERN	Color	MIN.	TYP.	Max.	$\Delta\lambda_{1/2}$	$\Delta\lambda_\text{D}/\Delta T_\text{J}$	$\theta_{0.90V}$	2θ 1/2
Lambertian	WHITE GREEN CYAN BLUE	4500 K 520 nm 490 nm 460 nm	5500 K 530 nm 505 nm 470 nm	8000 K 550 nm 520 nm 490 nm	 35 30 25	0.04 0.04 0.04	50 50 50 50	120 150 150 150
	ROYAL BLUE ^[2]	440 nm	455 NM	460 nm	20	0.04	150	150

Optical Characteristics at 700mA, Junction Temperature, $T_J = 25$ °C, Continued

Radiation Pattern	Color	PEAK W	Wavelength ⁱⁱ Avelength ⁱⁱ DR Tempera CCT Typ.	²¹ λΡ,	Spectral Half-width $^{[4]}$ (nm) $\Delta\lambda_{1/2}$	TEMP COEFFICIENT OF DOMINANT WAVELENGTH (NM/°C) $\Delta\lambda_D/\Delta T_J$	Typical total flux percent within first $45^{\circ (7)}$ Cum $\Phi_{45^{\circ}}$	Typical Angle of Off axis PEAK INTENSITY ^[8] θ _{PEAK}
	WHITE	4500 K	5500 K	8000 K			<30%	75° - 85°
	GREEN	520 NM	530 NM	550 NM	35	0.04	<30%	75° - 85°
	CYAN	490 nm	505 им	520 NM	30	0.04	<30%	75° - 85°
SIDE EMITTING	BLUE ROYAL	460 nm	470 nm	490 мм	25	0.04	<30%	75° - 85°
	BLUE ^[2]	440 nm	455 им	460 nm	20	0.04	<30%	75° - 85°

Absolute Maximum Ratings

Parameter	WHITE/GREEN/CYAN/ BLUE/ROYAL BLUE			
DC FORWARD CURRENT (MA) [1]	700			
PEAK PULSED FORWARD CURRENT (MA)	1000			
AVERAGE FORWARD CURRENT (MA)	700			
REVERSE VOLTAGE (V) [2]	> 5			
LED JUNCTION TEMPERATURE (°C)	135			
STORAGE TEMPERATURE (°C)	-40 то + I 20			
SOLDERING TEMPERATURE (°C) [3]	260 FOR 5 SECONDS MAX			

Notes: (for both optical tables)

- Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color. Lumileds maintains a tolerance of ± 0.5nm for dominant wavelength measurements.
- Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength. Lumileds maintains a tolerance of ± 2nm for peak wavelength measurements.
- CRI (Color Rendering Index) for White product types is 70.
- Spectral width at ½ of the peak intensity.
- 5. Total angle at which 90% of total luminous flux is captured.
- θ½ is the off axis angle from lamp centerline where the luminous intensity is ½ of the peak value.
- 7. Cumulative flux percent within \pm 45° from optical axis.
- Off axis angle from lamp centerline where the luminous intensity reaches peak off axis value. On axis peak may be higher than off axis peak.
- 9. All products built with Indium Gallium Nitride (InGaN).
- All power light sources represented here are IEC825 Class 2 for eye safety.

Notes:

- Proper current derating must be observed to maintain junction temperature below the maximum. For more information, consult the Luxeon Design Guide, available upon request.
- 2. Measured at $I_F=100\,\mu$ A. LEDs are not designed to be driven in reverse bias. All products are not sensitive to ESD damage ($\pm 16,000$ Volts by HBM condition).
- Measured at leads, during lead soldering and slug attach, body temperature must not exceed 120°C. Luxeon emitters cannot be soldered by general IR or Vapor-phase reflow, nor by wave soldering. Lead soldering is limited to selective heating of the leads, such as by hot-bar reflow, fiber focussed IR, or hand soldering. The package back plane (slug) may not be attached by soldering, but rather with a thermally conductive adhesive. Electrical insulation between the slug and the board is required. Please consult Lumileds' Application Brief AB10 on Luxeon Emitter Assembly Information for further details on assembly methods.

Wavelength Characteristics, T_J = 25°C

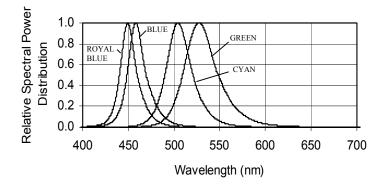


Figure 1a. Relative Intensity vs. Wavelength.

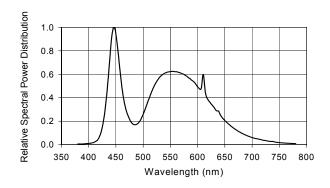


Figure 1b. White Color Spectrum.

Light Output Characteristics

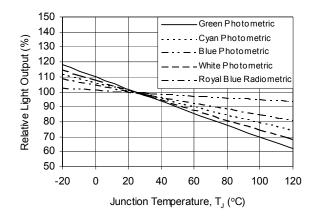
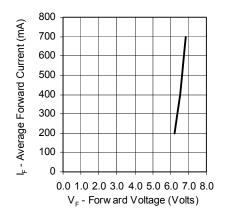
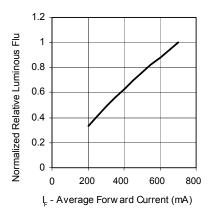


Figure 2. Relative Light Output vs. Junction Temperature.

Forward Current Characteristics, $T_J = 25^{\circ}C$





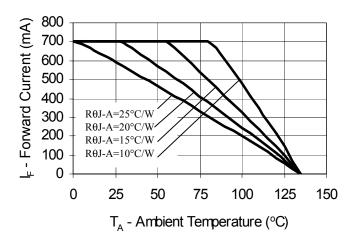
Note:

Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation (PWM) is recommended for dimming effects.

Figure 3. Forward Current vs. Forward Voltage.

Figure 4. Relative Luminous Flux vs. Forward Current at $T_J = 25^{\circ}C$ maintained.

Current Derating Curve



Note:

Additional heatsinking is required, even for extremely brief periods. Please consult AB05, Luxeon Thermal Design Guide, for additional information.

Figure 5. Maximum Forward Current vs. Ambient Temperature. Derating based on $T_{\text{JMAX}} = 135 \, ^{\circ}\text{C}$.

Average Lumen Maintenance Characteristics

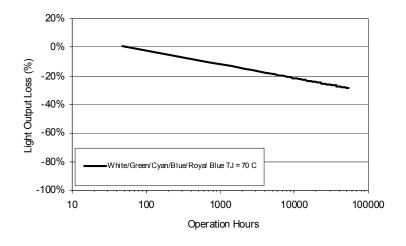
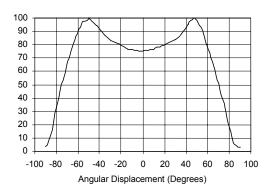
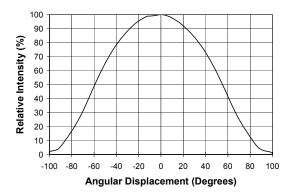


Figure 6. Light Output vs. Time at I_f 700mA, Relative Humidity less than 20%.

Representative Spatial Radiation Pattern

Lambertian Radiation Pattern





Side Emitting Radiation Pattern

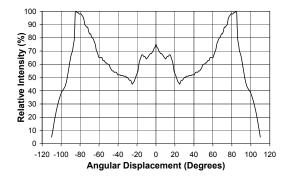
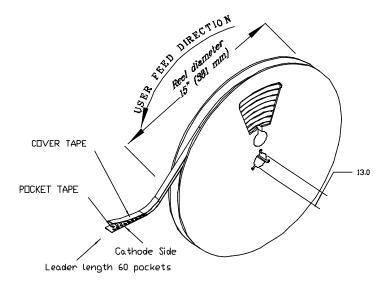


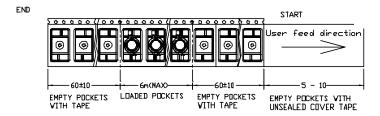
Figure 7a.
Representative Spatial Radiation Pattern for Luxeon 5-Watt Green, Cyan, Blue and Royal Blue.

Figure 7b.
Representative Spatial Radiation Pattern for Luxeon 5-Watt White.

Figure 8.
Representative Spatial Radiation Pattern for Luxeon 5-Watt White, Green, Cyan, Blue and Royal Blue.

Emitter Reel Packaging





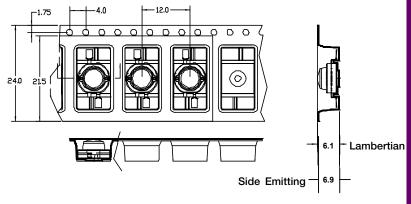


Figure 9. Reel dimensions and orientation.

Figure 10. Tape dimensions.

Notes:

- Luxeon emitters should be picked up by the body (not the lens) during placement. The inner diameter of the pick-up collet should be greater than or equal to 6.5 mm. Please consult Lumileds' Application Brief AB10 on Luxeon Emitter assembly information for further details on assembly methods.
- Drawings not to scale.
- All dimensions are in millimeters.
 All dimensions without tolerances are for reference only.

About Luxeon



Luxeon is the new world of solid state lighting (LED) technology. Luxeon Power Light Source Solutions offer huge advantages over conventional lighting and huge advantages over other LED solutions. Luxeon enables partners to create and market products that, until now, were impossible to create. This means the opportunity to create products with a clear competitive advantage in the market. Products that are smaller, lighter, sleeker, cooler, and brighter. Products that are more fun to use, more efficient, and more environmentally conscious than ever before possible!



Company Information

Luxeon is developed, manufactured and marketed by Lumileds Lighting, LLC. Lumileds is a world-class supplier of Light Emitting Diodes (LEDs) producing billions of LEDs annually. Lumileds is a fully integrated supplier, producing core LED material in all three base colors (Red, Green, Blue) and White. Lumileds has R&D development centers in San Jose, California and Best, The Netherlands. Production capabilities in San Jose, California and Malaysia.

Lumileds is pioneering the high-flux LED technology and bridging the gap between solid state LED technology and the lighting world. Lumileds is absolutely dedicated to bringing the best and brightest LED technology to enable new applications and markets in the Lighting world.



©2002 Lumileds Lighting. All rights reserved. Lumileds Lighting is a joint venture between Agilent Technologies and Philips Lighting. Luxeon is a trademark of Lumileds Lighting, Inc. Product specifications are subject to change without notice.

Lumileds may make process or materials changes affecting the performance or other characteristics of Luxeon. These products supplied after such change will continue to meet published specifications, but may not be identical to products supplied as samples or under prior orders.

LUMILEDS

www.luxeon.com www.lumileds.com

For technical assistance or the location of your nearest Lumileds sales office, call:

Worldwide:

+1 408-435-6044 US Toll free: 877-298-9455 Europe: +31 499 339 439 Fax: 408-435-6855 Email us at info@lumileds.com

Lumileds Lighting, LLC 370 West Trimble Road San Jose, CA 95131