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		REPRESENTATIVE DIVISION	
		☐ IC DIV.	
		☐ SEMICONDUCTOR APPLICATION DIV	
		☐ DISPLAY DIV.	
		☐ ELECTRONIC COMPONENTS DIV.	
		☒ LCD DIV.	

DEVICE SPECIFICATION FOR
Dot Matrix LCD Unit
(240 X 64 dot, STN, Reflective
Positive type, with LCD controller
and CG-ROM)

MODEL No.

LM240 14W

☐ CUSTOMER-S APPROVAL

DATE _____

BY _____

PRESENTED

BY

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1. Application

This data sheet is to introduce the specification of the Dot-Matrix LCD Unit LM24014W .

(240 × 64 dot, STN ,Reflective, Positive type,with LCD controller and CG-ROM)

2. Construction and Outline

Construction : 240 × 64 full dot graphic display unit

Outline : See Fig. 6 .

Connection : See Fig. 6 and Table. 5 .

There shall be no scratches, stains, chips, distortions and other external drawbacks that may affect the display function.

Rejection criteria shall be noted in Inspection Standard S-U-008.

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3. Mechanical Specifications

Table 1

Parameter	Specifications	Unit
Outline dimensions *1	180(W) × 65(H) × 10.5MAX(D)	mm
Effective viewing area	132.6(W) × 39(H)	mm
Display format	2.40(W) × 64(H) full dot	
Dot size	0.48(W) × 0.48(H)	mm
Dot spacing	0.05	mm
Dot color *2	Dark blue	
Background color *2	Yellow green	
Weight	approx. 120	g

*1 : Excluded Oscillator. (See Fig.6)

*2 : Due to the characteristics of the LC Material, the colors vary with environmental temperature.

4. Absolute Maximum Ratings

4-1. Electrical Absolute Maximum Ratings

Table 2

Parameter	Symbol	Min.	Max.	Unit	Remark
Supply voltage (Logic)	VDD-VSS	0	6.0	V	Ta=25°C
Supply voltage (LCD drive)	VDD-VEE	0	18.0	V	Ta=25°C
Input voltage	VIN	0	VDD	V	Ta=25°C



4-2. Environmental Condition

Table 3

Item	Tstg		Topr		Remark
	MIN.	MAX.	MIN.	MAX.	
Ambient temperature	-25℃	+60℃	0℃	+45℃	Note 4
Humidity	Note 1		Note 1		No condensation
Vibration	Note 2		Note 2		3 directions (X/Y/Z)
Shock	Note 3		Note 3		6 directions (± X/± Y/± Z)

Note 1) $T_a \leq 40^\circ\text{C}$ 95% RH Max
 $T_a > 40^\circ\text{C}$ Absolute humidity shall be less than
 $T_a = 40^\circ\text{C} / 95\% \text{ RH}$

Note 2 Frequency : 10 ~ 55Hz
Vibration width : 1.5mm
Interval : 10Hz ~ 55Hz ~ 0Hz
(1 rein)
2 hours for each direction of X/Y/Z (6 hours as total)

Note 3 Accerelation : 100G
Pulse width : 6ms
3 times for each direction of ± X/± Y/± Z.

Note 4 Care should be taken so that the LCD Unit may not be exposed
the temperature ranges out of this specifications.

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5. Electrical specifications

5-1. Electrical characteristics

Table 4

 $T_a = 25^\circ\text{C}$, $V_{DD} = 5\text{V} \pm 5\%$

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage (Logic)	V_{DD}		4.75	5.0	5.25	V
Supply voltage (LCD drive)	$V_{EE}-V_{SS}$	$V_{DD} = 5\text{V}$ (Note)	-12.0		-6.0	V
Input signal voltage	IN	"H" Level	$V_{DD} - 2.0$	-	V_{DD}	V
		"L" Level	0	-	0.8	V
Output signal voltage	V_{OUT}	"H" Level	$V_{DD} - 0.1$	-	V_{DD}	V
		"L" Level	0	-	+0.3	V
Supply Current (Logic)	I_D	$V_{DD} = 5\text{V}$	-	12	15	mA
Supply current (LCD drive)	I_{EE}		-	1.5	2.0	mA
Power consumption	P_d	$V_{EE} = -10\text{V}$	-	75	95	mW

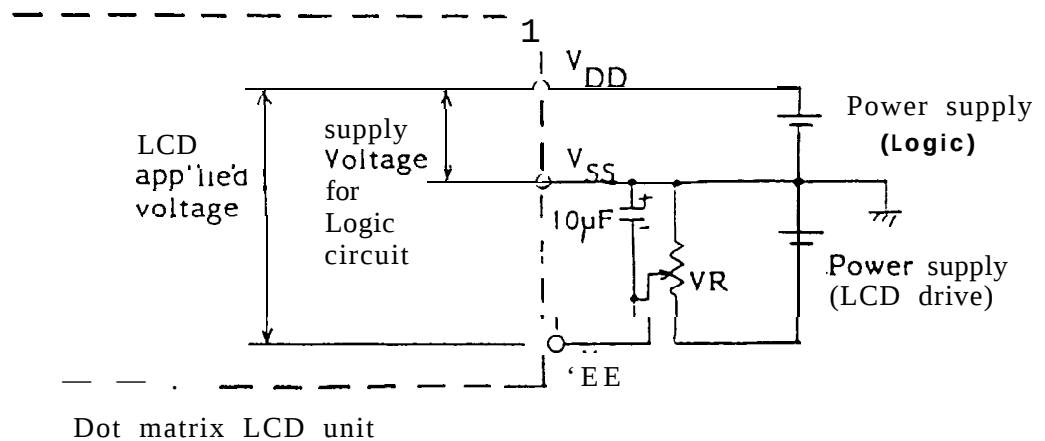
Note) The viewing angle θ where obtains the maximum contrast can be set by adjusting above $V_{EE}-V_{SS}$. Refer to Fig.2 for the definition of θ .

The typical value of LCD supply voltage normally means the optimum rating when set the θ at 15° . This rating varies around $\pm 0.5\text{V}$ in each unit.

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5-2. Contrast Adjustment of LCD Display Element.

Use the externally adjustable resistor (VR) to adjust the LCD display contrast for the change in viewing angle or power supply voltage.



How to connect the adjustable resistor (example)

SHARP**5-3. Interface signals****Table. 5**

Pin No.	Symbols	Description	I/O
1	FGND	Frame Ground (Connected to Bezel)	
2	Vss	Ground potential (Logic)	-
3	VDD	Power supply to logic and LCD (+)	-
4	VEE	Power supply to LCD (-)	-
5	WR	Data write	Input
6	RD	Data read	Input
7	CE	Chip Enable	Input
8	C/D	Code/Data	Input
9	NC	Non connection	
10	RESET	Controller reset	Input
11	D0	Data bus (LSB)	I/O
12	D1	Data bus	I/O
13	D2		
14	D3		
15	D4		
16	D5		
17	D6		
18	D7	Data bus (MSB)	I/O
19	FS	Font Select Note(2)	Input
20	NC	Non connection	-

Note (1) Pin No. and its location are shown in Fig.6.

Note (2) In case of FS="H" : 6×8 Character font

In case of FS="L" : 8×8 Character font

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5-4. Interface timing chart.

Fig.1 Interface Timing Chart

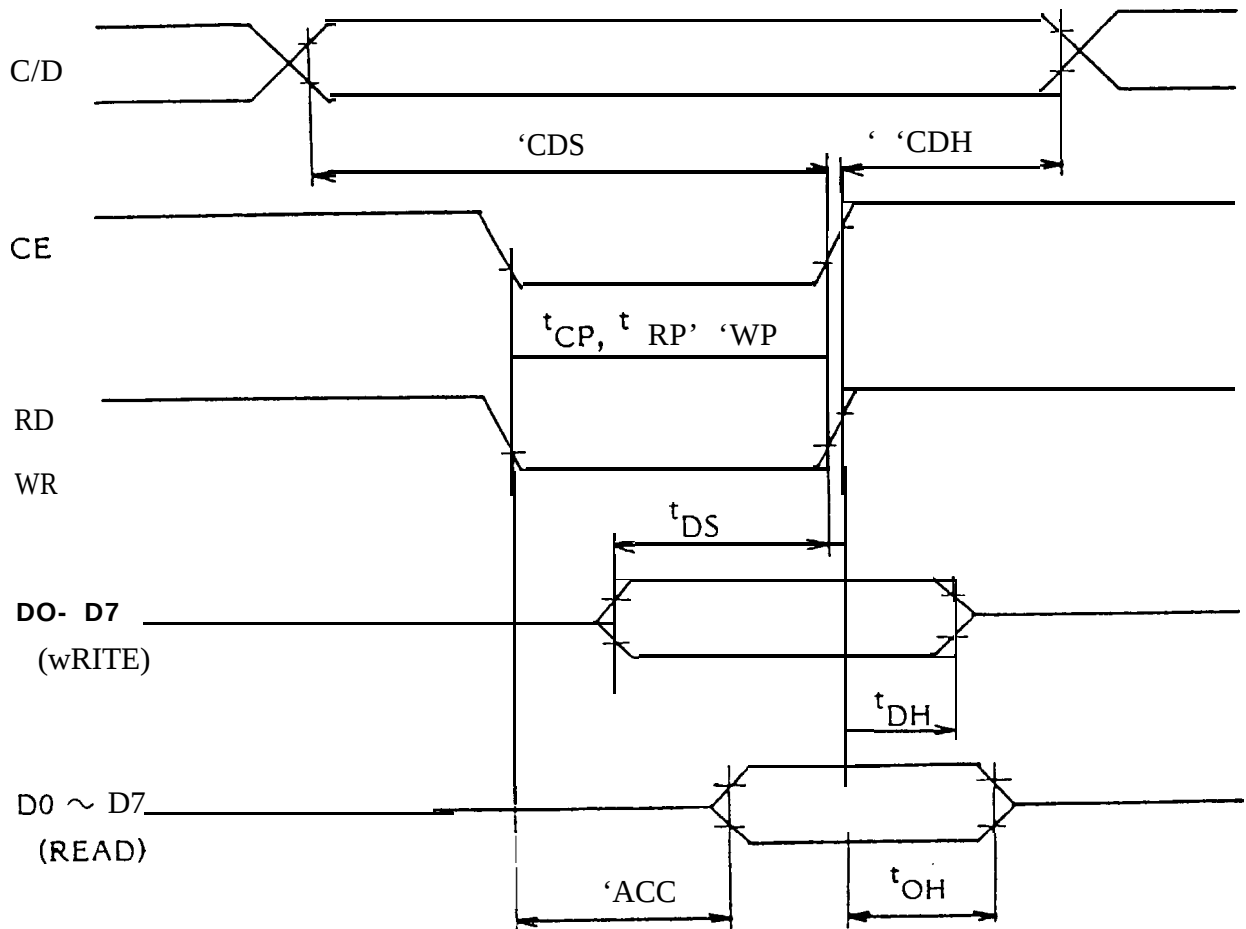


Table.6 Interface timing ratings

Item	Symbol	Condition	MIN,	MAX.	Unit
C/D set up time	$'CDS$		100	-	ns
C/D hold time	$'CDH$		10	-	ns
CE,RD,WR clock width	t_{CP}, t_{RP}, t_{WP}		80	-	ns
Data set up time	$'DS$		80	-	ns
Data hold time	$'DH$		40	-	ns
Access time	$'ACC$		-	150	ns
Data output hold time	$'OH$		10	50	nsns

5-5. Character Generator pattern.

Table. 7

ROM Code 0101

0101	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
0																
1																
2																
3																
4																
5																
6																
7																

SHARPQ-6) Example of RAM addresss set(In case of FS="H")

(1)Example of relation between Text mode and RAM adress

Text home position 0000H

40 Character

Text area 0028H

8 Lines

0000H	0001H	0026H	0027H
0028H	0029H	004EH	004FH
0050H	0051H	0076H	0077H
0118H	0119H	013EH	013FH

In Text mode,display pattern is memorized by 6x8 chracter font.
The character in Table.9 is displayed for Data code.

(2)Example of relation between Graphic mode and RAM adress

Graphic home position I 000H

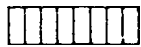
Graphic area 0028H

240 × 64 Dots

I 000H	I 001H	I 026H	I 027H
I 028H	I 029H	I 04EH	I 04FH
I 050H	I 051H	I 076H	I 077H
I 9DBH	I 9DCI	I 9FEH	I 9FFH

Left Light

MSB LSB



Dotnt care

In Graphic mode,display pattern shall be memorized by
pattern of 6×1 dot

The screen of this unit is divided to
40 byte (horizontal) × 64 byte (vertical)

I byte data is translated binary code.
"1" is "ON",and "0" is "OFF".

Upper 2 bit cannot be displayed.

Note(1) Display memory size is 8 Kbyte. RAM adress is from
0000H to 1FFFH.

Note(2) In Text mode,disply format is 40 character 8 lines,and
character font is 6X8 dot in case of FS="H".

Note(3) It is possible to clasify freely to ranges of Text/Graphic in
internal disply RAM.

Note(4) In case of setting Text/Graphic area bigger than real screen, it
is possible to transfer the position of display window by
transferring of home position. (Window function)

Note(5) It is possible to overlay Text screen and Graphic screen.

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6. Instruction

(6-1) Instruction table

Table.8

Function	Code											
	C/D	RD	WR	D7	D6	D5	D4	D3	D2	D1	D0	
Write memory (WTRM)	1	1	0	0	1	0	0	0	0	← N1 →		
Write resister (WTRG)	1	1	0	0	0	1	0	0	AR	OR	CP	
Display mode set (DSPM)	1	1	0	1	0	0	1	GD	TD	CD	CB	
Cursor pattern select (CSRP)	1	1	0	1	0	1	0	0	← N2 →			
Data read/write (DR/W)	1	1	0	1	1	0	0	0	← N3 →			
Auto mode (AS/R)	1	1	0	1	0	1	1	0	0 ← N4 →			
Mode set (MDST)	1	1	0	1	0	0	0	CG	← N5 →			
Screen peeking (PEEK)	1	1	0	1	1	1	0	0	0	0	0	
Screen copy (COPY)	1	1	0	1	1	1	0	1	0	0	0	
Bit set/reset (BS/R)	1	1	0	1	1	1	1	S/R	← BIT →			
Status read	1	0	1	← STATUS DATA →								
Data (write)	0	1	0	← WRITE DATA →								
Data (read)	0	0	1	← READ DATA →								

***** Function *****

(1) AND/OR/EX-OR [unctions of screen data between Text and Graphic.

(MDST)

(2) Read and Copy the data of display screen. (DR/W, PEEK, COPY)

(3) Software programmable of Text/Graphic ranges in display memory. (WTRM)

(4) Cursor ON/OFF/Brink. (DSPM)

(5) Cursor pattern selectable. (CSRP)

(6) Character ON/OFF/Inverse/Brink. (MDST)

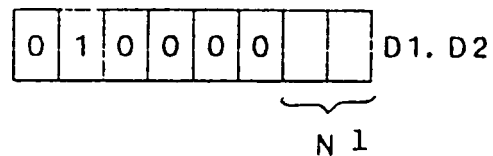
(7) Bit set and bit reset of display memory. (BS/R)

(8) Programmable CC-RAM. (WTRG, MDST)

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6-2. Explanation of command.

1. Internal RAM Write (WTRM)



N1,		D1	D2
00	Text Home Address	Alow	Ahigh
01	Number of Text Area	column	0
10	Graph. Home Address	Alow	Ahigh
11	Number of Graph. Area	column	0

1) The Text(or Graphic) home Address shows an address of the RAM which stored data displayed at the left end and the most upper position.

D1: Address lower byte.

D2: Address upper byte.

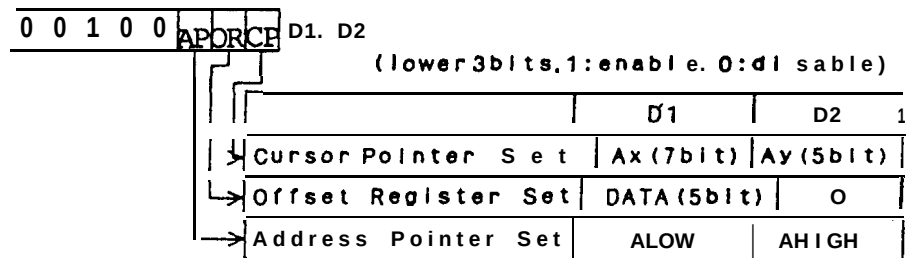
2) Column number "of Text(or Graphic) Area.

D1: columns (" FFH "max)

D2: " 00H -

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2. Internal Register Write (WTRG)



1) Cursor Pointer Set

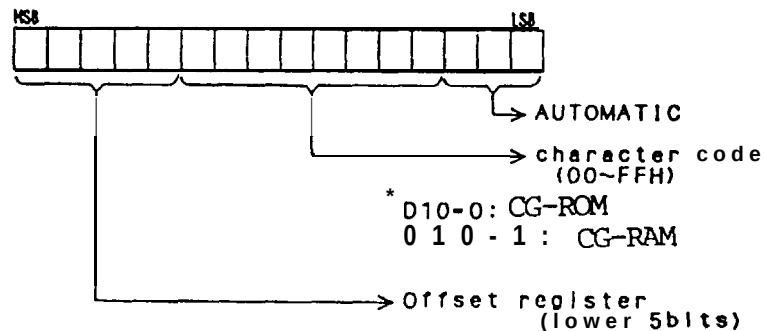
The cursor is displayed at the positions specified by cursor pointer.

D1: Point of horizontal (127 columns max.
MSB don't care)

D2: Point of vertical (32 rows max.
upper 3 bits don't care)

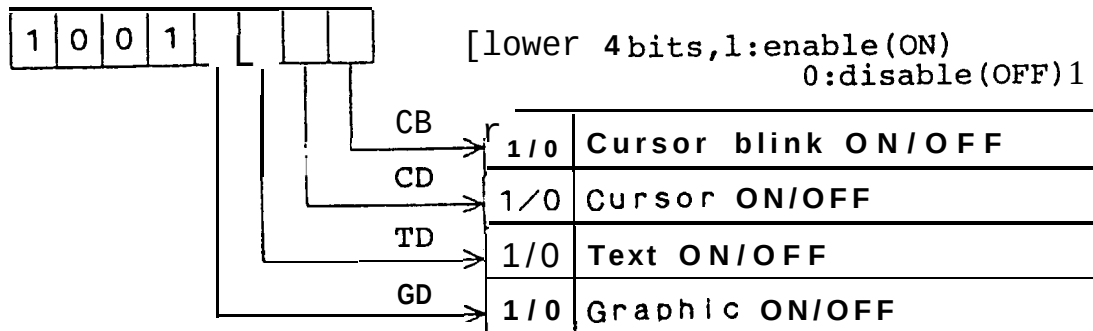
2) Offset Register Set

Address of CG-RAM

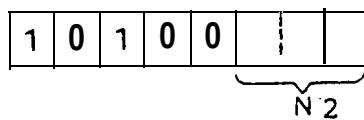


3) Address Pointer Set

Address pointer use to read or Write display RAM.

SHARP**3. Display Mode Set (DSPM)**

After hard reset, lower 4 bits is disabled.

4. Cursor Pattern Select (CSRP)

N2	
000	1 line cursor
001	2 "
010	3 "
011	4 "
100	5 "-----1
101	6 "
110	7 "
111	8 "

1) Cursor Pattern Select

8
7
6
5
4
3
2
1

SHARP**5. Data Read/Write (DR/W)**

1	1	0	0	0	←	N3	→
---	---	---	---	---	---	----	---

D1 (write)

0	0	0	Data Write ADP Increment
0	0	1	Data Read "
0	0	0	Data Write address pointer decrement
0	1	1	Data Read "
1	*	0	Data Write ADP nonvariable
1	*	1	Data Read "

Write this command after
address pointer set.
Write this command after
set data in case of "Data
Write".

This instruction is 1byte data Read/Write
command.

*:don't care
ADP:Address pointer

6. Auto Mode(AS/R)

1	0	1	1	0	0		
---	---	---	---	---	---	--	--

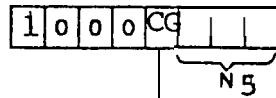
N4

N4	
00	Data Auto Write Set
01	Data Auto Read Set
1 *i	Auto Reset

- *This instruction is continuous data to Read
(or Write) command.
- *Auto mode operations should be performed after
checking status, STA2 or STA3.
- * If "Data Auto Write(Read) " was set ,address pointer is
increment by writing(reading) 1 byte data.
- * If "Data Auto Write(Read) " was finished, set "Auto Reset".
- * In case of "Auto Write", set "Auto Reset" after checking
status STA3.

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7. Mode Set (MDST)



N5	
000	Gr and TX are logically "ored"
001	Gr and TX are logically "exored"
011	Gr and TX are logically "anded"
100	TX attribute
0	CG-ROM (128 Character)
1	CG-RAM

Note: Gr-Graphics
TX-Text
CG-Character Generator

*This command is'nt cleared after hard reset.

3 2 1 0

--	--	--	--

 ←Attribute RAM (use graphic area)

0	0 0 0	Normal
	1 0 1	Inverse
	0 1 1	Display disable
1	*	Blinking

Note: If CG-ROM mode was set, Character code 80-FFH select automatically

*Only Text attribute.

*Use graphic area for attribute.

* If "Attribute" was used, Graphic is OFF.

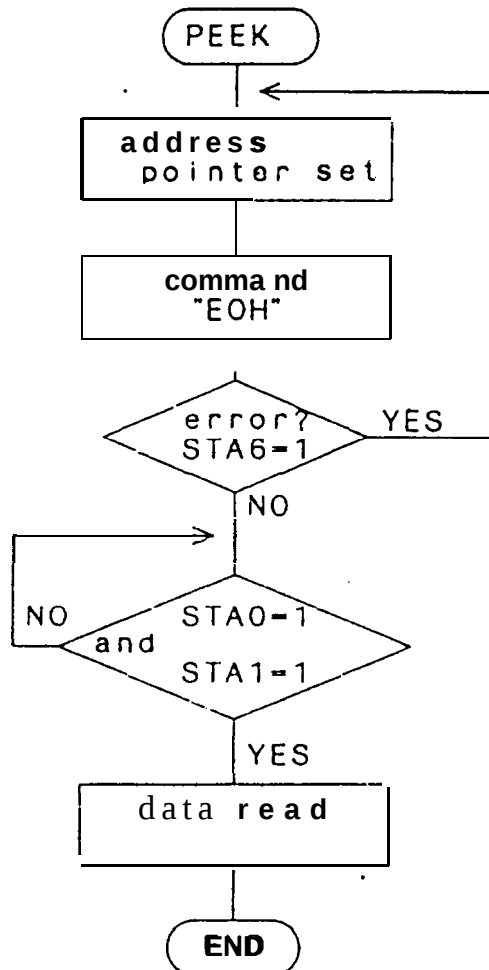
*Method of programing.

- 1) Graphic "10010***", write.
- 2) Write attribute area.
- 3) Write home address.
- 4) Mode set. "1000(1/0)***", write .
- 5) Graphic ON. "10011***", write.

SHARP**8. Screen Peeking (PEEK)**

1	1	1	0	0	0	0	0
---	---	---	---	---	---	---	---

This instruction use to read displayed data.
 It is possible to read logical combination data.
 If the address wasn't graphic RAM area, this
 instruction is ignored and status flag
 (STA6) is set.

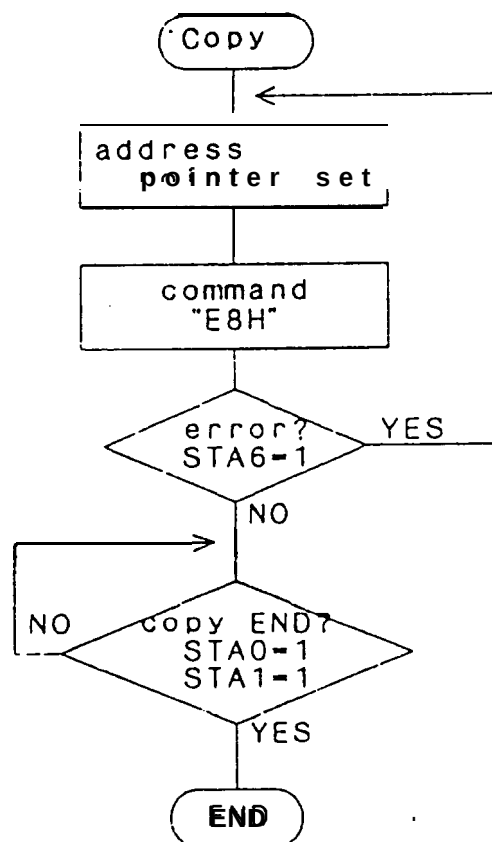


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9. Screen Copy (COPY)

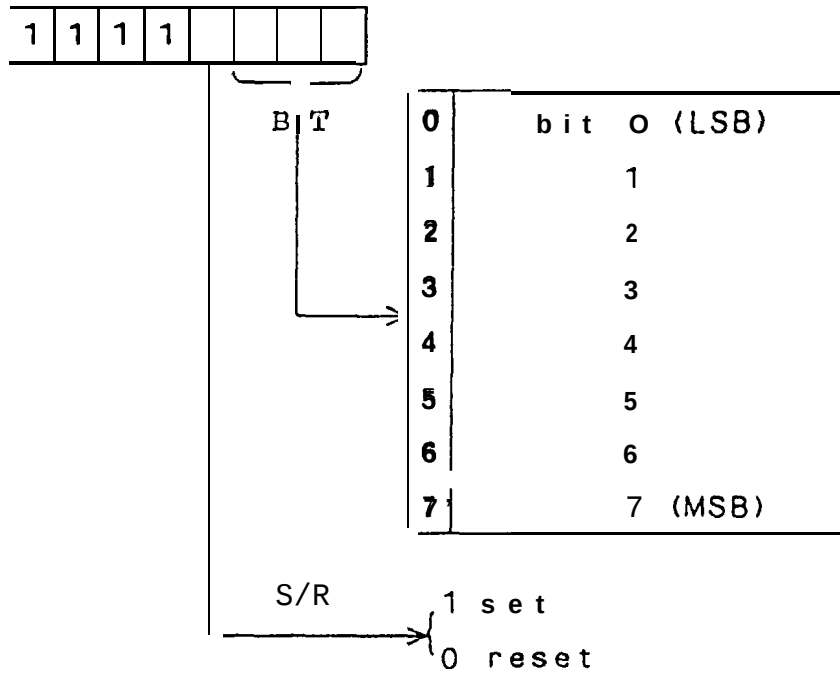
1	1	1	0	1	0	0	0
---	---	---	---	---	---	---	---

If the address pointer accorded with graphic pointer, LCDC writes the displayed data of 1 line after according position in graphic RAM area. If the address wasn't graphic RAM area, this instruction is ignored and status flag (STA6) is set.



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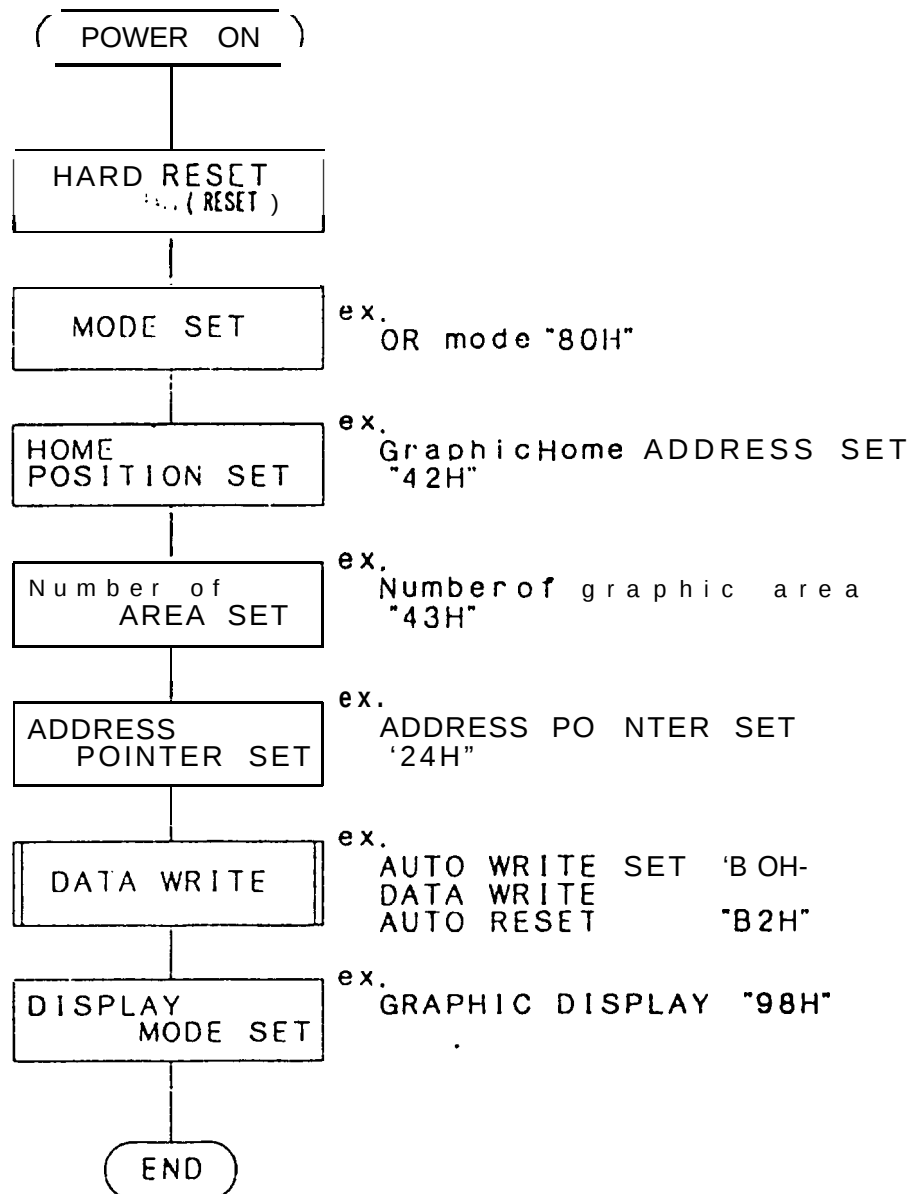
10. Bit Set/Reset (BS/R)



This instruction is command of bit manipulation,
The individual bit is set(reset) by this command.

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6-3. Method of initial

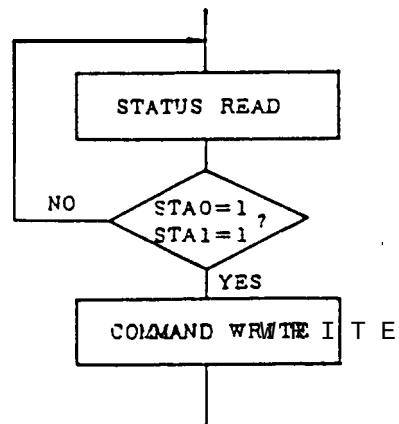


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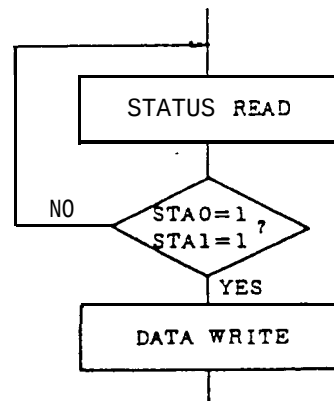
6-4 Programing flow chart

STANDARD COMMUNICATION FLOW CHART WITH CPU

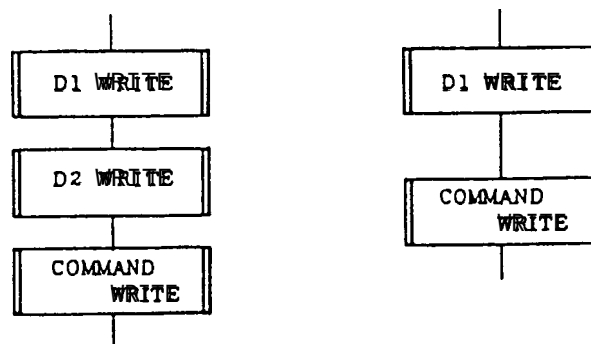
① COMMAND WRITE



② DATA WRITE



③ RELATION OF "COMMAND WRITE", "DATA WRITE"



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6-5. Status data

table. 9

STA0	I n s t r u c t i o n	1 : r e a d y 0 : b u s y
STA1	D a t a R e a d / W r i t e	1 : r e a d y 0 : b u s y
STA2	A U T O R E A D *1	1 : r e a d y 0 : b u s y
STA3	A U T O W R I T E *1	1 : r e a d y 0 : b u s y
STA 4	D o n ' t c a r e	
STA5	R E S E T *2	1 : d i s a b l e 0 : e n a b l e
STA6	E r r o r f l a g * 3	1 : e r r o r 0 : r i g h t
STA7	B l i n k s t a t u s	1 : d i s p . O N 0 : d i s p . O F F

MSB

LSB

STA7	STA6	STA5	STA4	STA3	STA2	STA1	STA0
------	------	------	------	------	------	------	------

*1: Only under "Auto Mode".

*2: This unit cannot enable 1~2 ms since Power ON, because clock is unstable.

*3: If the adress was set out of Graphic RAM area, this flag is set.

After writing next command, this flag is reset.

(See Page 16 or 17)

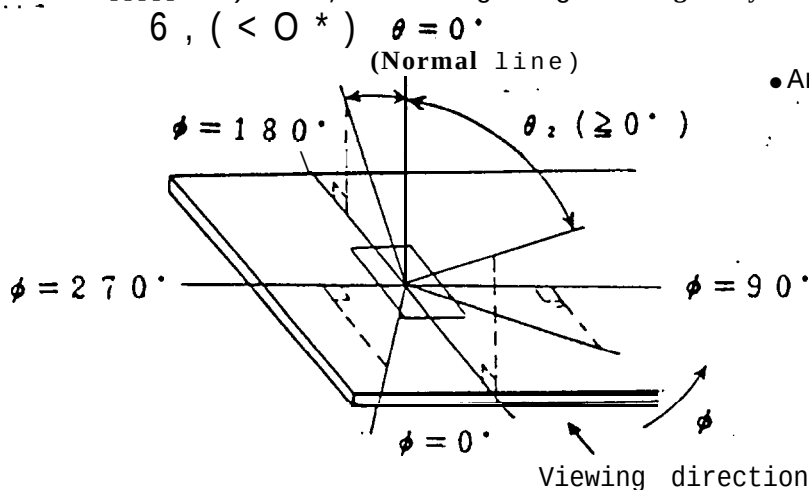
SHARP7. Optical Characteristics $V_{DD} = 5V$

Table 10

(Ta = 25°C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	$\theta_2 - \theta_1$	$\phi = 0^\circ$ $C_0 \geq 2.0$	60	-	-	dgr.	Note 1
	θ_1	$\theta_1 < \theta_2$ $C_0 \approx 2.0$		-	-30	dgr.	Note 1
	θ_2	$C_0 \approx 2.0$	25	-	-	dgr.	Note 1
	$\theta_2 - \theta_1$	$\phi = 45^\circ$ $C_0 \geq 2.0$	60	-	-	dgr.	Note 1
	θ_1	$\phi = 315^\circ$ $C_0 \approx 2.0$			-30	dgr.	Note 1
	θ_2	$C_0 \approx 2.0$	25	-	-	dgr.	Note 1
Contrast ratio	C_0	$\theta = 0^\circ$	5	7	-		Note 2
Response speed	Rise	T_r $\theta = 0^\circ$	-	150	250	ms	Note 3
	Decay	T_d $\theta = 0^\circ$		300	450	ms	Note 3

Note 1) The viewing angle range may be defined as shown below.



• Angles θ_1 , θ_2 and ϕ shall fall within the range over which the displayed character can be read.

Fig. 2 Definition of Viewing Angle

Note 2) Contrast ratio may be defined as follows:

Contrast ratio is calculated by using the following formula when the waveform voltage (Fig. 4) is applied in the optical characteristics test method (Fig. 3).

$$\text{Contrast ratio} = \frac{\text{Photo-detector output voltage with non-select waveform being applied}}{\text{Photo-detector output voltage with select waveform being applied}}$$

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- Note 3) The response characteristics of photo-detector output are measured as shown in Fig. 4, assuming that input signals are applied so as to select and deselect the dots to be measured, in the optical characteristics test method shown in Fig. 3.
- Note 4) Table 10 shows the optical characteristics detected when the LCD applied voltage waveforms are in the highest frequency.
- * The most critical condition for the characteristics of LCD.

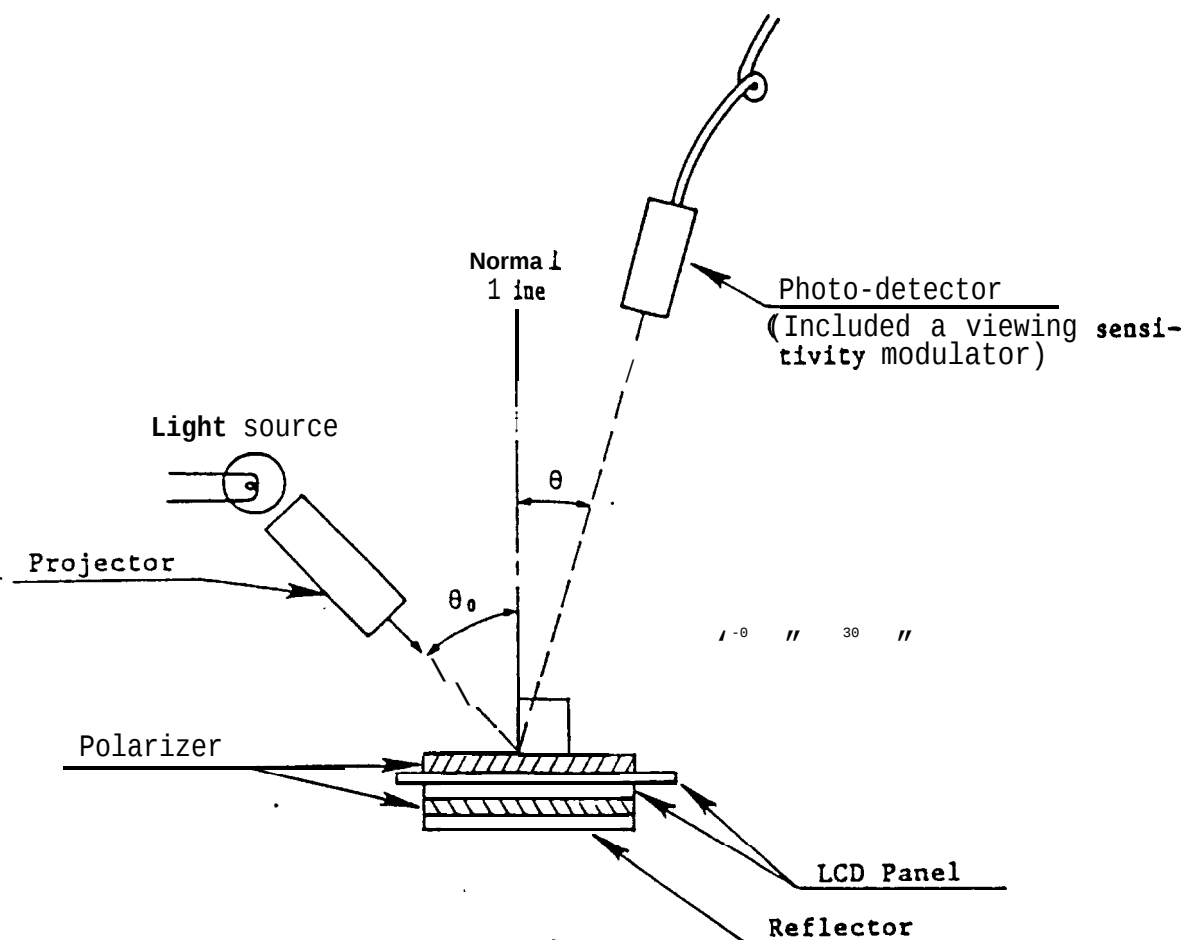
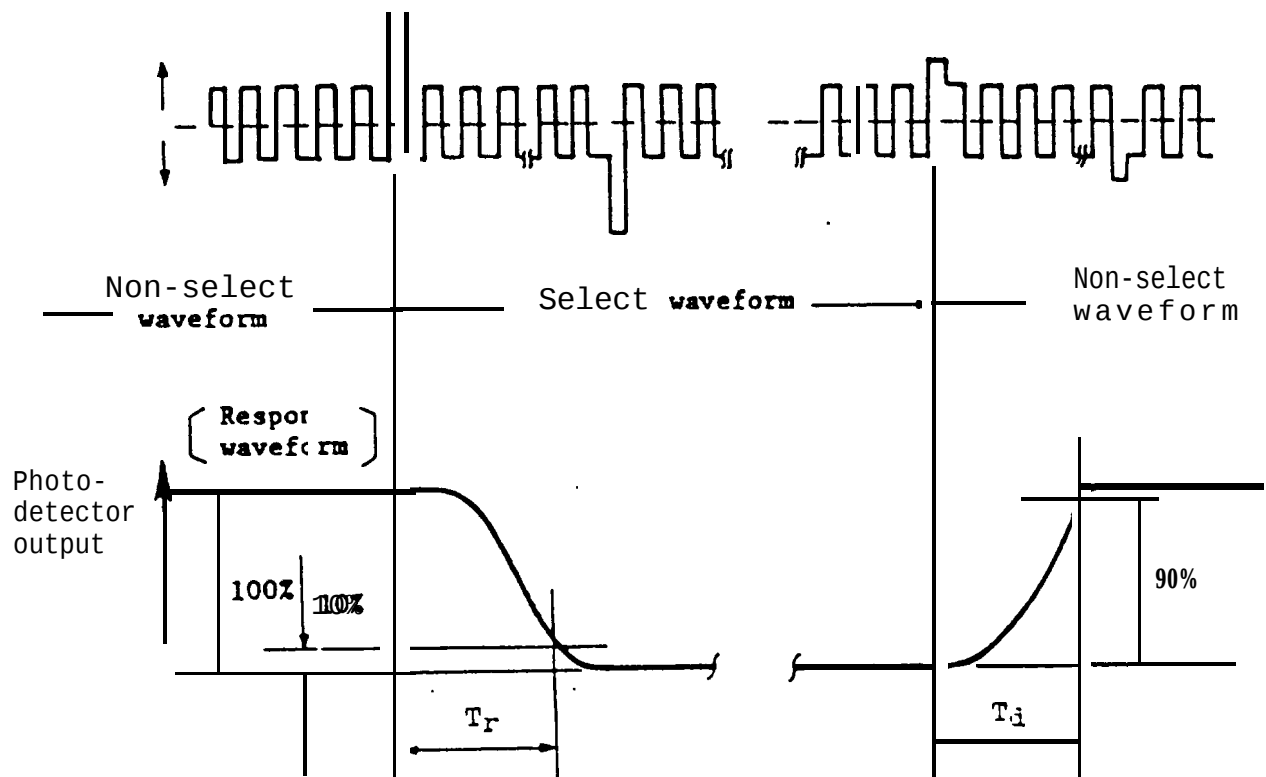


Fig. 3 Optical Characteristics Test Method

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[Drive waveform]

 $1/64$ Duty

T_R : Rise time
 T_d : Decay time

Fig. 4 Definition of Response Time

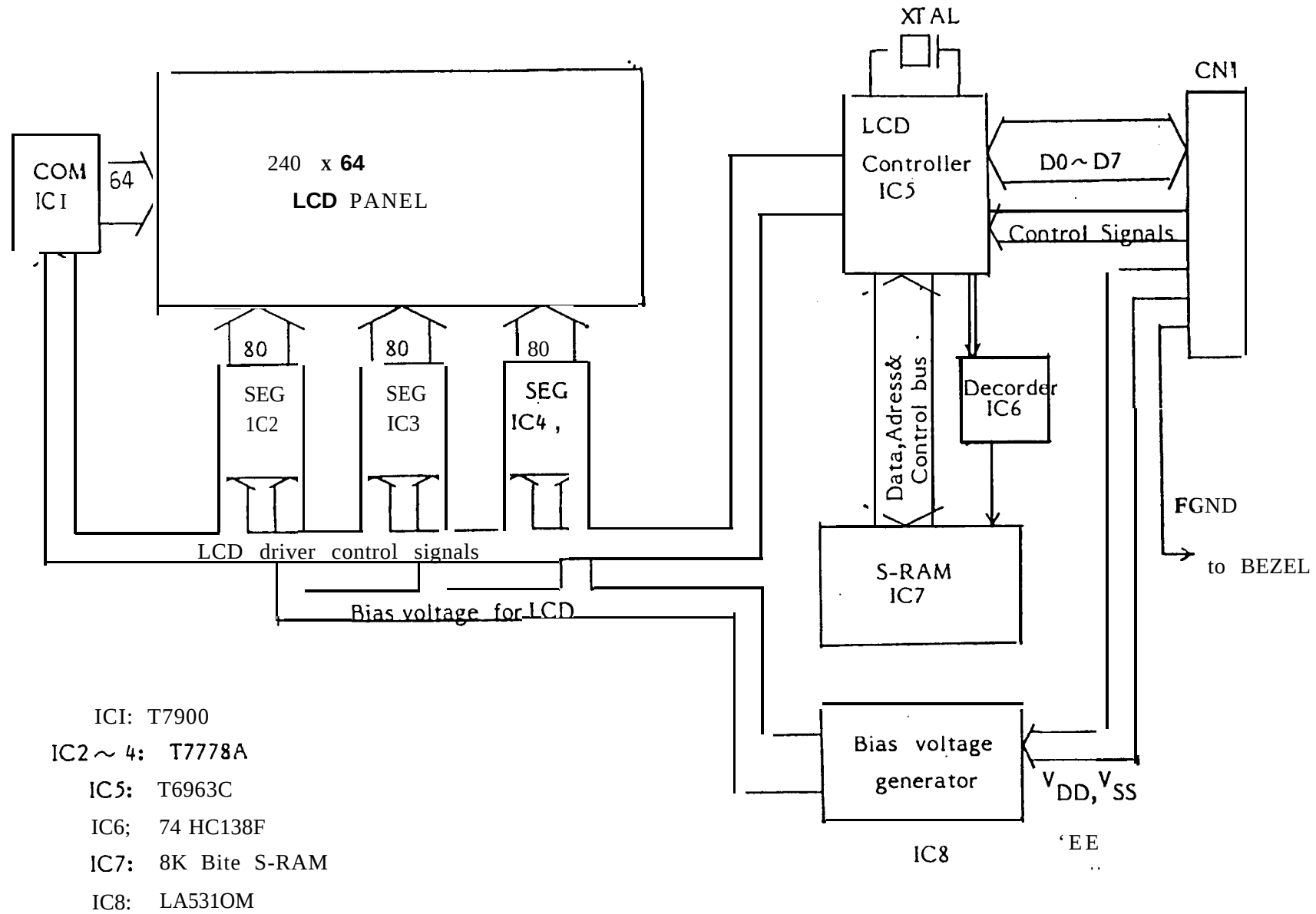
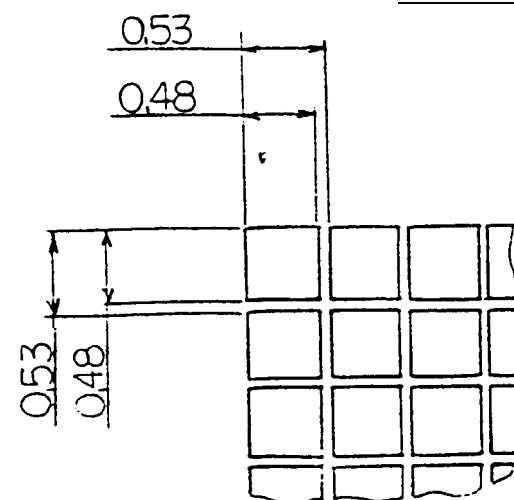


Fig.5 Circuit Block Diagram

出図 19 ISSUE	
設計通報 DRAWING INFO. No. ()	連絡書 INFORMATION 号によ
新設・変更・書換 NEW CHANGE REPLACE	



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8 Precautions

8.1 Anglo when installing the unit

This unit's viewing angle is illustrated in Fig.7.

$$\theta_1 < \text{viewing range} < \theta_2 \quad (\theta_1 < 0^\circ, \theta_2 \geq 0^\circ)$$

(For the specific values of θ_1, θ_2 , refer to the Table 10.)

Please consider the optimum viewing conditions according to the purpose when installing the unit.

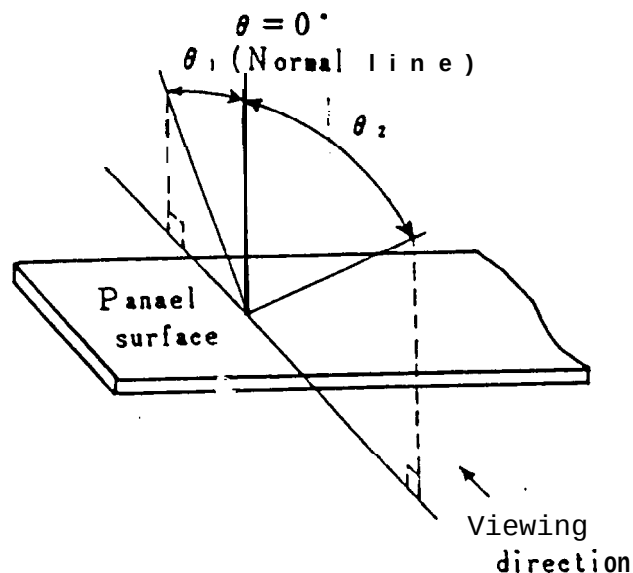


Fig. 7 Dot matrix LCD viewing angle

8.2 Handling cautions

This unit is installed using mounting tabs at the four corners of PCB or bezel.

When installing the unit, pay attention and handle carefully not to allow any undue stress such as twist or bend.

A transparent acrylic resin board or other type of protective panel should be attached to the front of the unit to protect the polarizer, LCD cells, etc.

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8.3 Notes on attachment

- (1) Since the front polarizer is easily **damaged**, please pay attention not to scratch on its face.
- (2) If the surface of the LCD cells needs to be **cleaned**, wipe its swiftly with cotton or other soft cloth. If still not completely **clear**, blow on it and wipe.
- (3) Water **droplets, etc.** must be wiped off immediately since they **may** cause color changes, **staining, etc.** if remained for a long time.
- (4) Since LCD is made of glass plates, dropping the unit or banging it against hard objects may cause cracking or fragmentation.
- (5) CMOS LSIS are equipped in this **unit**, so care must be taken to avoid the **electro static charge**, by earthing human body, etc. Take the following measures to protect the unit from the electric discharge via mounting tabs from the main **system** electrified with static electricity.
 - (1) Earth the metallic case of the main system (contact of the unit and main system) .
 - (2) Insulate the unit and main system by attaching insulating washers made of **bakelite or nylon, etc.**

8.4 Power ON/OFF sequence

Please refer to Fig.8 Power ON/OFF sequence.

8.5 Others

- (1) Avoid to expose the unit to **the direct sun-light, strong ultra-violet light, etc.** for a long time.
- (2) If stored at temperatures below specified storage temperature, the LC may **fleeze** and be deteriorated. If storage temperature exceed the specified rating, the molecular orientation of the LC may change to that of a **liquid**, and they may not. revert to their original state. **As** far as possible always store at normal room temperature.
- (3) If the LCD panel is removed from the LCD **unit**, it **may** cause the poor contact on reinsertion. So please avoid to dismantle the unit.

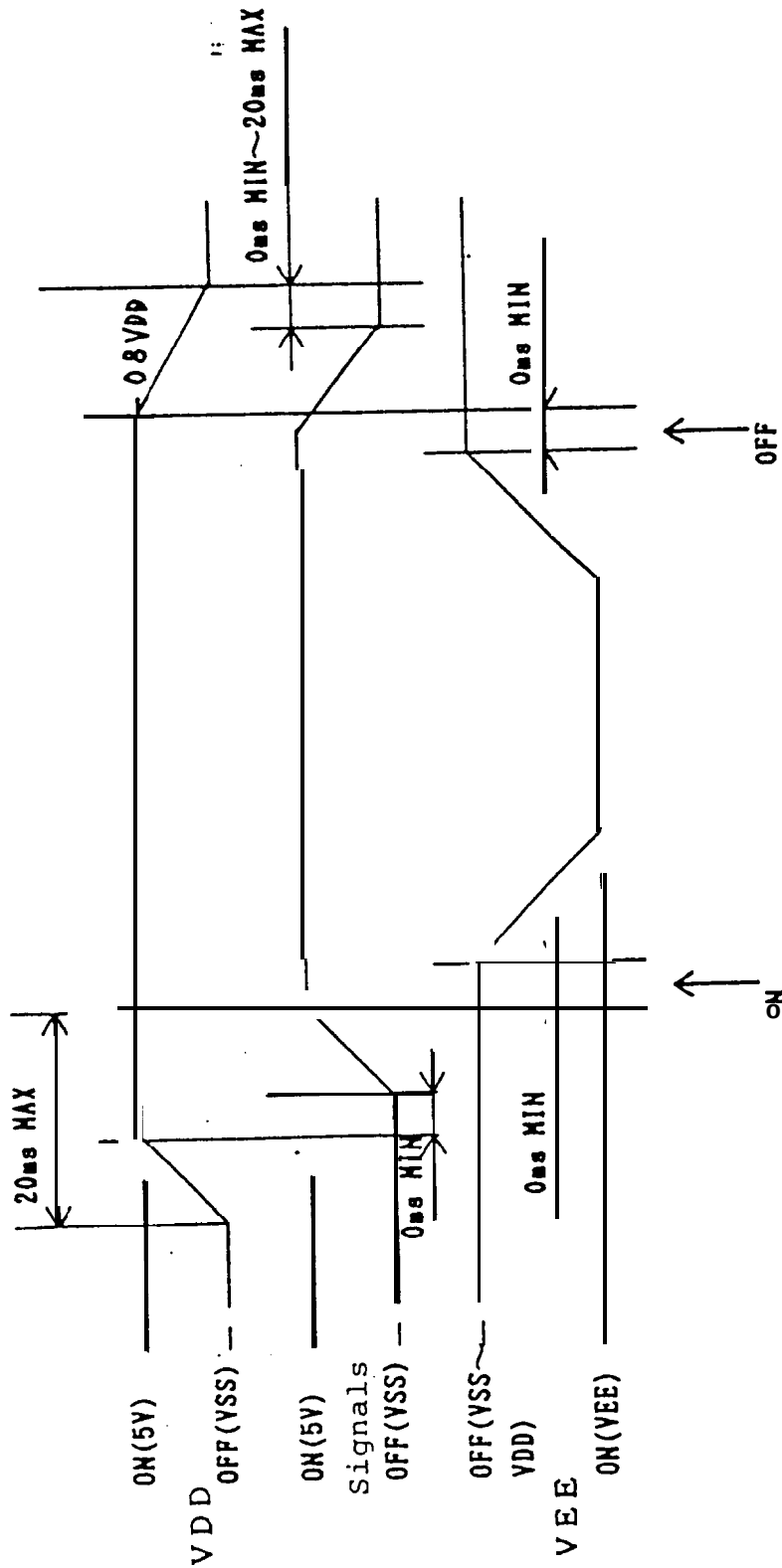


Fig.8 Power ON/OFF sequence.