The information disclosed herein was originated by and is the property of Densitron International. Densitron International reserves all patent, proprietary, design, use, sales, manufacturing and reproduction rights thereto.

REVISIONS								
REV.	DESCRIPTION	DATE	APPROVED					
Α	RELEASED ON ECN #E0197	3/22/95	MA					

- 1. Specification subject to change without notice.
- 2. All dimensions and specifications apply to standard modules. This information may vary for modules with optional features.
- 3. All dimensions are in millimeters.
- Precautions: These precautions apply equally to modules from all makers, not just Densitron. Violation of these
 guidelines may void the warranty and can cause problems ranging from erratic operation to catastrophic display
 failure.

Handling precautions:

♦ This device is susceptible to Electro-Static Discharge (ESD) damage. Observe Anti-Static precautions.

Power supply precautions:

- Identify and, at all times, observe absolute maximum ratings for both logic and LC drivers. Note that there is some variance between models.
- Prevent the application of reverse polarity to VDD and Vss, however briefly.
- Use a clean power source free from transients. Power up conditions are occasionally "jolting" and may exceed the
 maximum ratings of the module.
- The +5V power of the module should also supply the power to all devices which may access the display. Don't allow the data bus to be driven when the logic supply to the module is turned off.
- DO NOT install a capacitor between the Vo (contrast) pin and ground. VDD must, at all times, exceed the Vo voltage level. The capacitor combines with the contrast potentiometer to form an R-C network which "holds-up" Vo, at power-down, possibly damaging the module.

Operating precautions:

- ♦ DO NOT plug or unplug the module when the system is powered up.
- Minimize the cable length between the module and host MPU. (Recommended max. length 30 cm).
- For models with EL backlights, do not disable the backlight by interrupting the HV line. Unloaded inverters produce voltage extremes which may are within a cable or at the display.
- Operate the module within the limits of the modules temperature specifications.

Mechanical / Environmental precautions:

- Improper soldering is the major cause of module difficulty. Use of flux cleaner is not recommended as they may seep under the elastomeric connection and cause display failure. Densitron recommends the use of Kester "245" no-clean solder.
- Mount the module so that it is free from torque and mechanical stress.
- Surface of LCD panel should not be touched or scratched. The display front surface is an easily scratched, plastic
 polarizer. Avoid contact and clean only when necessary with soft, absorbent cotton dampened with petroleum
 benzene.
- ALWAYS employ anti-static procedure while handling the module.
- Prevent moisture build-up upon the module and observe the environmental constraints for storage temperature and humidity.
- ♦ DO NOT store in direct sunlight.

4--- /....l--- - (b-----!-----------!::----)

• If leakage of the liquid crystal material should occur, avoid contact with this material, particularly ingestion. If the body or clothing becomes contaminated by the liquid crystal material, wash thoroughly with water and soap.

Unless otherwise **APPROVALS** DATE DENSITRON INTERNATIONAL PLC. specified: DRAWN Dimensions are mm TITLE Tolerances are: CHECKED 4 LINE X 40 CHARACTERS LCD MODULE X = +0.3 $.XX = \pm 0.05$ ISSUED DWG. NO. $.XXX = \pm 0.005$ LM4857-LV SHEET 1 OF 8 FSCM NO. 62483

1.0 DESCRIPTION

Dot matrix display module consisting of a Liquid Crystal Display, CMOS driver and controller LSI, printed circuit board, metal support frame, and array type Light Emitting Diode (LED) backlight.

Available LC fluids types are: TN (twisted nematic), TN-H (extended temperature range TN), NTN (supertwisted nematic), NTN-H (extended temperature range NTN).

2.0 MECHANICAL CHARACTERISTICS

Item	Specifications	Unit
Package Dimensions	190.0 (W) x 54.0 (H) x 14.6 max. (D)	mm
Display format	4 line x 40 characters	-
Character font format	5 (W) x 7 (H) with attached cursor	dots
Driving method	1/16	duty
Dot size	0.50 (W) x 0.55 (H)	mm
Dot pitch	0.57 (H) x 0.62 (H)	mm
Character Size	2.78 (H) x 4.89 (H)	mm
Active display area	140.45 (W) x 23.16 (H)	mm
Viewing area	147.0 (W) x 29.5 (H)	mm
Weight		g

Notes:W-Width;H-Height;D-Depth.

3.0 ABSOLUTE MAXIMUM RATINGS

Vss=0V;Ta=25°C

Item	Symbol	TN, NTN		TN-H,	Unit	
		Min.	Max.	Min.	Max.	
Logic supply voltage	VDD-VSS	0	7	0	7	V
LC driver supply voltage	VDD-VO	0	6	0	13	V
Operating temperature	Тор	0	+50	-20	+70 (Note 3)	°C
Storage temperature (Note 1)	Tst	-20	+70	-30	+80	
Humidity: Operating (@40°C)	-	-	85%	-	85%	RH (Note 2)
Non-operating (@40°C)	-	-	95%	-	95%	RH (Note 2)

Notes: 1: Tested to 100 hrs.

2: Refers to non-condensing conditions.

3. With backlight off.

4.0 ELECTRICAL CHARACTERISTICS

VDD=5±0.25V;Ta=25°C

Item	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Input "High" voltage	VIH	-	2.2	1	Vdd	V
Input "Low" voltage	VIL	-	-	•	0.6	V
Output "High" voltage	Vон	Iон=0.205mA	2.4	•	-	V
Output "Low" voltage	Vol	IoL=1.2mA	-	-	0.4	V
Power supply current	IDD	VDD=5.0V	-	5.0	-	mA

DWG. NO. LM4857-LV	SHEET 2	OF 8	REV.
--------------------	---------	------	------

5.0 RECOMMENDED LC DRIVE VOLTAGE (VDD-Vo)

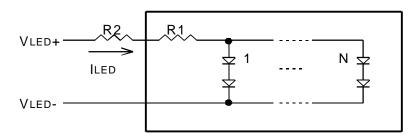
VDD=5.0±0.25V

Temperature	TN	TN-H	NTN	NTN-H
Ta= -20°C	-	9.6	-	8.1
Ta= 0°C	4.8	8.6	4.8	7.6
Ta= 25°C	4.5	8.4	4.5	7.2
Ta= 50°C	4.2	8.0	4.2	6.8
Ta=70°C	-	7.6	-	6.4

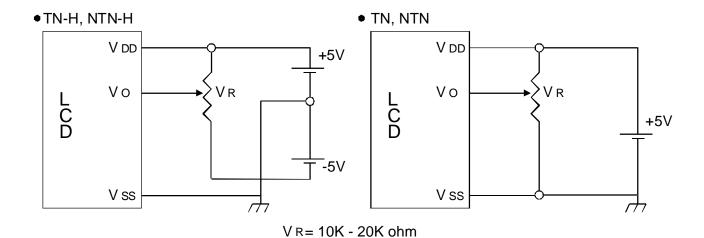
6.0 BACKLIGHT SPECIFICATIONS:

Ta=20°C,60%RH,Darkroom.

Item	Symbol	Тур.	Max.	Unit
LED input voltage	VLED+	5.0	6.0	Vrms
LED input current	ILED	350	375	mA
Built-in current limiting resistor	R1	-	ı	Ohms, W
External current limiting resistor (recommended)	R2	2.3 Ohm, 1W	-	Ohms, W
Number of Nodes	N	70	-	-



7.0 POWER SUPPLY

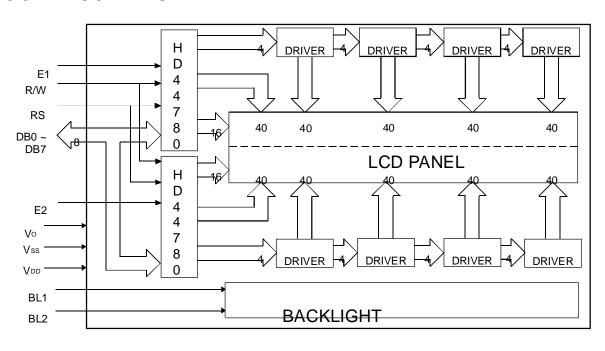


DWG. NO.	1.1.4.0.5.7.1.1.7				REV.
	LIVI4857-LV	SHEET	3	OF 8	A

8.0 INTERFACE DESCRIPTION

Pin No.	Symbol	1/0	Function
1	DB7	I/O	Bi-directional data bus line 7
2	DB6	I/O	Bi-directional data bus line 6
3	DB5	I/O	Bi-directional data bus line 5
4	DB4	I/O	Bi-directional data bus line 4
5	DB3	I/O	Bi-directional data bus line 3
6	DB2	I/O	Bi-directional data bus line 2
7	DB1	I/O	Bi-directional data bus line 1
8	DB0	I/O	Bi-directional data bus line 0
9	E1		Enable Signal 1 Active High (H→L)
10	R/W	I	Read / Write 0: Data Write (Module ← MPU)
			1: Data Read (Module→MPU)
11	RS	I	Register Select 0: Instruction Register
			1: Data Register
12	Vo	-	LC Drive voltage for contrast adjustment
13	Vss	-	Ground (0V)
14	Vdd	-	Logic Supply Voltage (+5V)
15	E2	[Enable Signal 2 Active High (H→L)
16	N/C	-	No Connection
BL1	VLED+	-	Anode (+); LED backlight input voltage
BL2	VLED-	-	Cathode (-); LED backlight input voltage

9.0 BLOCK DIAGRAM:

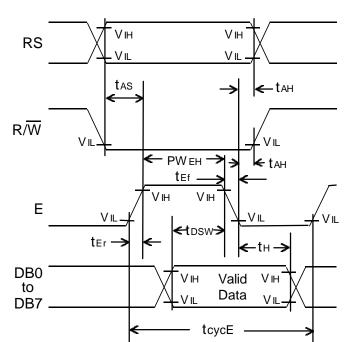


DWG. NO. LM4857-LV SHEET 4 OF 8 REV. A

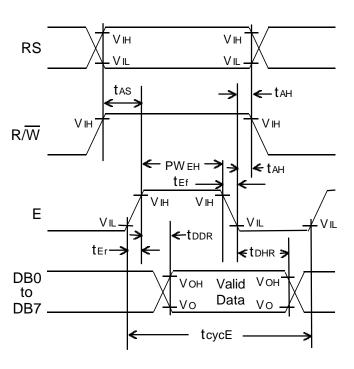
10.0 TIMING CHARACTERISTICS

Item	Symbol	Min.	Тур.	Max.	Unit
Enable cycle time	TcycE	1.0	-	-	μS
Enable pulse width	PWEH	450	-	-	nS
Enable rise / fall time	ter/tef	-	-	25	nS
Address set-up time	tas	140	-	-	nS
Address hold time	tah	10	-	-	nS
Data delay time	tddr	-	-	320	nS
Data hold time (Write)	tohw	10	-	-	nS
Data hold time (Read)	tohr	20	-	-	nS
Data set-up time	tosw	195	-	-	nS

WRITE OPERATION



READ OPERATION



11.0 DD RAM ADDRESS vs. DISPLAY POSITION

Character	1	2	3	4	5	6	7	8	9	10	11	 38	39	40
Line 1 *	00	01	02	03	04	05	06	07	08	09	0A	 25	26	27
Line 2 *	40	41	42	43	44	45	46	47	48	49	4A	 65	66	67
Line 3 **	00	01	02	03	04	05	06	07	80	09	0Α	 25	26	27
Line 4 **	40	41	42	43	44	45	46	47	48	49	4A	 65	66	67

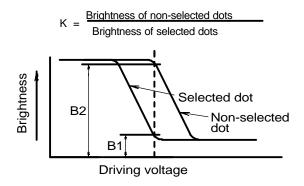
^{* -} Controller 1 (E1)

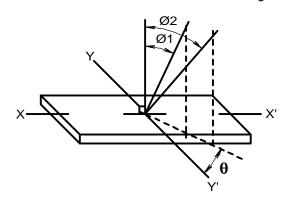
^{** -} Controller 2 (E2)

12.0 OPTICAL CHARACTERISTICS

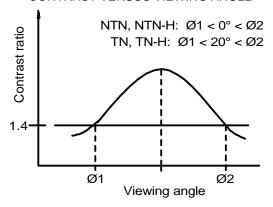
Item	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Contrast ratio TN, TN-H	K	Ø=20° θ=0°	3	-	-	-
Contrast ratio NTN	K	Ø=20° θ=0°	4	-	-	-
Contrast ratio NTN-H	K	Ø=20° θ=0°	5	-	-	-
Viewing angle TN, TN-H	Ø2-Ø1	θ=0° K <u>></u> 1.4	20	-	-	Deg.
	θ	Ø=20° K=14	±30	-	-	Deg.
Viewing angle NTN	Ø2-Ø1	θ=0° K <u>></u> 1.4	40	-	-	Deg.
	θ	Ø=20° K=14	±30	-	-	Deg.
Viewing angle NTN-H	Ø2-Ø1	θ=0° K <u>></u> 1.4	40	-	-	Deg.
	θ	Ø=20° K=14	±40	-	-	Deg.
Response time Rise	tr	Ø=20° θ=0°	-	150	250	mS
Fall	tf	Ø=20° θ=0°	-	150	250	mS

DEFINITION OF CONTRAST RATIO (K)

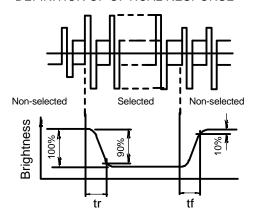


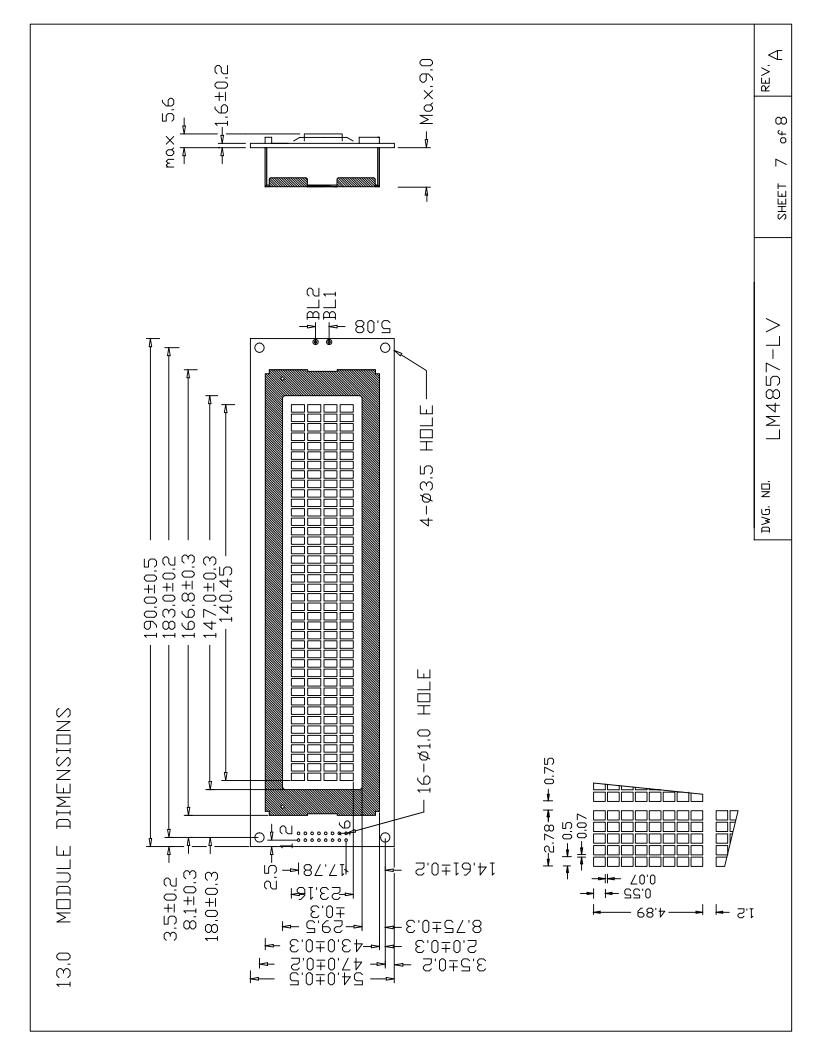


CONTRAST VERSUS VIEWING ANGLE



DEFINITION OF OPTICAL RESPONSE





14.0 PART NUMBER DESCRIPTION FOR AVAILABLE OPTIONS

LM4857@24C403@5-LV

Polarizer Type

B = Transflective: light background with LED backlight E = Transmissive: dark background with LED backlight F = Transmissive: light background with LED backlight.

Backlight Color

G = Yellow-green (standard)

R = Red

Fluid Type and Power Supply

C = TN with +5VDC operation or TH-H with ±5VDC operation

S = NTN with +5VDC operation

H = NTN-H with $\pm 5VDC$ operation

Fluid Type/TN, TNH Viewing Direction

B = TN, TN-H bottom viewing

T = TN, TN-H top viewing

N = NTN, NTN-H

Background Color for NTN

B = Blue background

G = Gray background

Y = Yellow background

H = TN-H

DWG. NO. LM4857-LV SHEET 8 OF 8 REV.