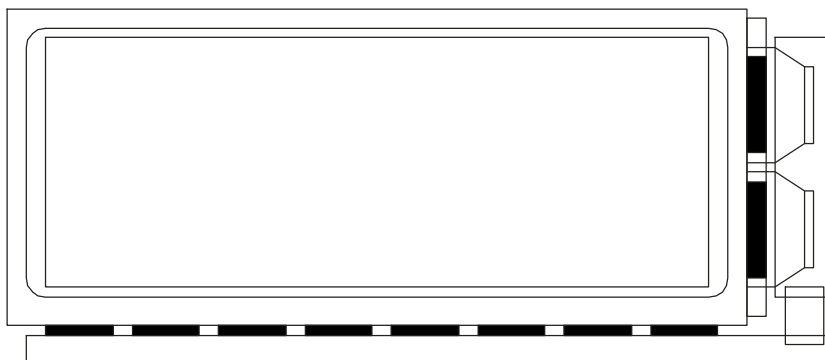




PRODUCT SPECIFICATION

HDM64GS20

640x200 GRAPHICS
LCD DISPLAY MODULE



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MECHANICAL DATA

(1) Product No.	HDM64GS20
(2) Module Size	210.6 (W)mm x 89.9 (H)mm x 2.8 (D)mm
(3) Dot Size	0.24 (W)mm x 0.30 (H)mm
(4) Dot Pitch	0.27 (W)mm x 0.33 (H)mm
(5) Number of Dots	640 (W) x 200 (H)Dots
(6) Duty	1/200
(7) LCD Display Mode	FSTN: Black and White(Normally White/Positive Image) Rear Polcrizer: Reflective
(8) Viewing Direction	6 O'clock
(9) Backlight	Without
(10) Controller	Excluded
(11) DC/DC Converter	Excluded
(12) Weight	approx. 100g

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ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS=0 V Standard

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	6.5	V	
Input Voltage	VDD-V5	0	27	V	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.			
	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	0	50	-20	70
Humidity (Without Condensation)	Note 2,4		Note 3,4	

Note 2 $T_a \leq 50^\circ\text{C}$: 85%RH max

$T_a > 50^\circ\text{C}$: Absolute humidity must be lower
than the humidity of 85%RH at 50°C

Note 3 T_a at -20°C will be $< 48\text{hrs}$, at 70°C will be $< 120\text{hrs}$

Note 4 Background color will change slightly depending on ambient temperature.
That phenomenon is reversible.

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ELECTRICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT
Power Supply for Logic	VDD-VSS	-		2.7	3.0	3.3	V
				4.75	5.0	5.25	V
Input Voltage	VIL	L level		VSS	-	0.2VDD	V
	VIH	H level		0.8VDD	-	VDD	V
LCM Recommend LCD Module Driving Voltage	VDD-V5	Duty=1/200 Bias=1/13	0°C	22.0	22.4	22.8	V
			25°C	21.3	21.7	22.1	
			50°C	19.5	19.9	20.3	
Power Supply Current for LCM	IDD	VDD=3~5V VDD-V5=21.7V FLM=70Hz		-	9.6	-	mA
	I5	PATTERN : □ ■ □ ■ □ ■ ■ □ ■ □ ■ □		-	7.0	-	

OPTICAL CHARACTERISTICS

AT Vop

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	J	4	8	—	50	—	40
NOTE		FIG6		FIG5			

AT $\phi=0^\circ$ $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	0℃	—	340	680	ms	FIG 2
		25℃	—	120	240		
		50℃	—	90	180		
Response Time (fall)	Tr	0℃	—	370	710	ms	FIG 2
		25℃	—	170	290		
		50℃	—	80	170		

NOTE :

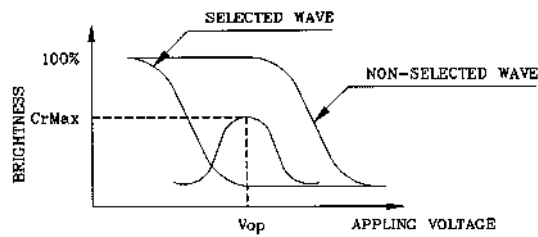
R: REFLECTIVE

J: NORMALLY WHITE

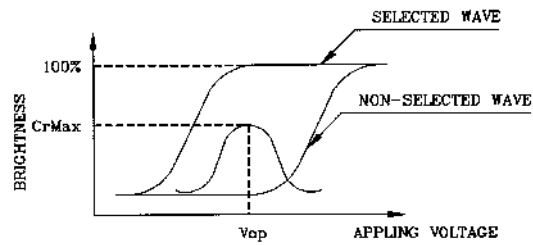
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(FIG 1)

Definition of Operation Voltage(Vop)



(positive type)



(negative type)

*Conditions

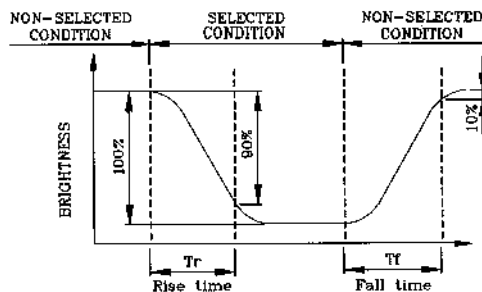
Viewing Angle : 0

Frame Frequency : 70Hz

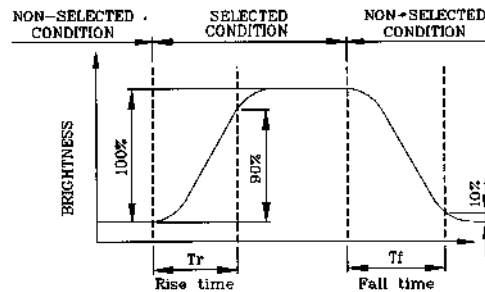
Applying Waveform : 1/N duty 1/a bias

(FIG 2)

Definition of Response Time(T_r , T_f)



(positive type)



(negative type)

*Conditions

Operating Voltage : V_{op}

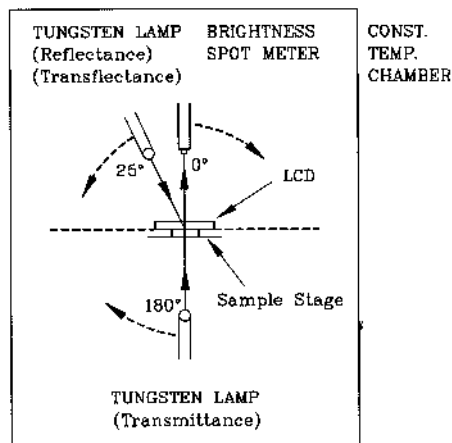
Viewing Angle (θ, ϕ) : (0,0)

Frame Frequency : 70Hz

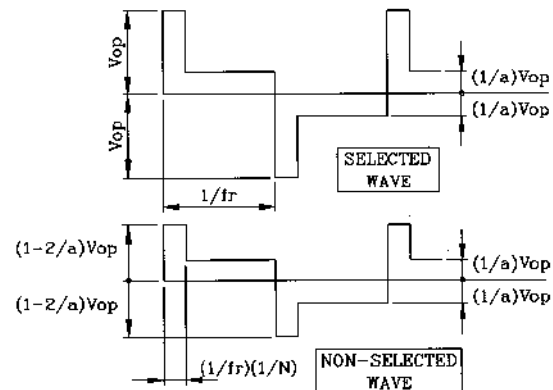
Applying Waveform : 1/N duty 1/a bias

(FIG 3)

Description of Measuring Equipment and Driving Waveforms

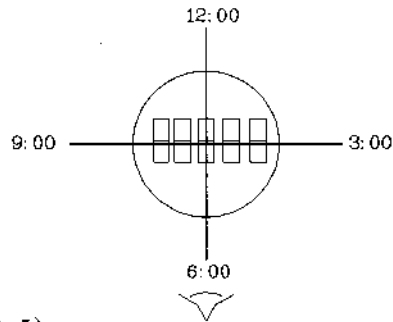


Multiplex Driving (1/N duty 1/a bias)



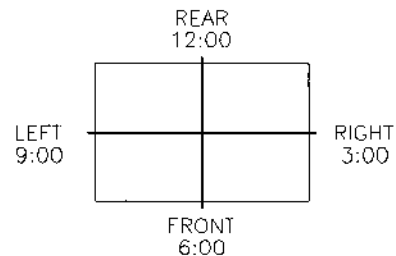
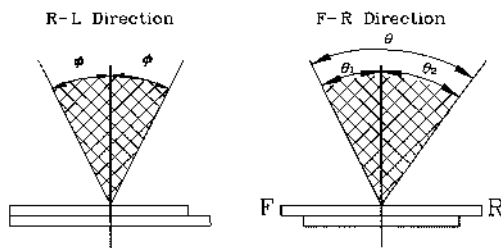
(FIG 4)

Definition of Viewing Direction



(FIG 5)

Definition of Viewing Angle



*For This Product

The Viewing Direction Is 6 O'clock
So $\theta_1 > \theta_2$

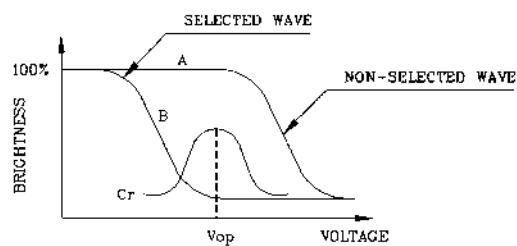
$$\theta = \theta_1 + \theta_2$$

*Conditions

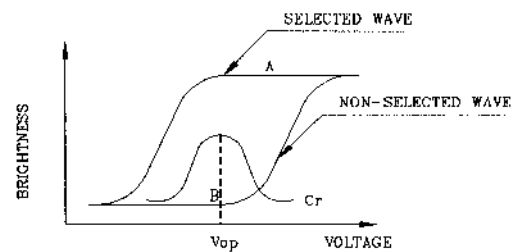
Operating Voltage : V_{op}
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias
Contrast Ratio : larger than 2

(FIG 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

$$\text{Contrast Ratio : } Cr = A/B$$

*Conditions

Viewing Angle : 0
Frame Frequency : 70Hz
Applying Waveform : 1/N duty 1/a bias

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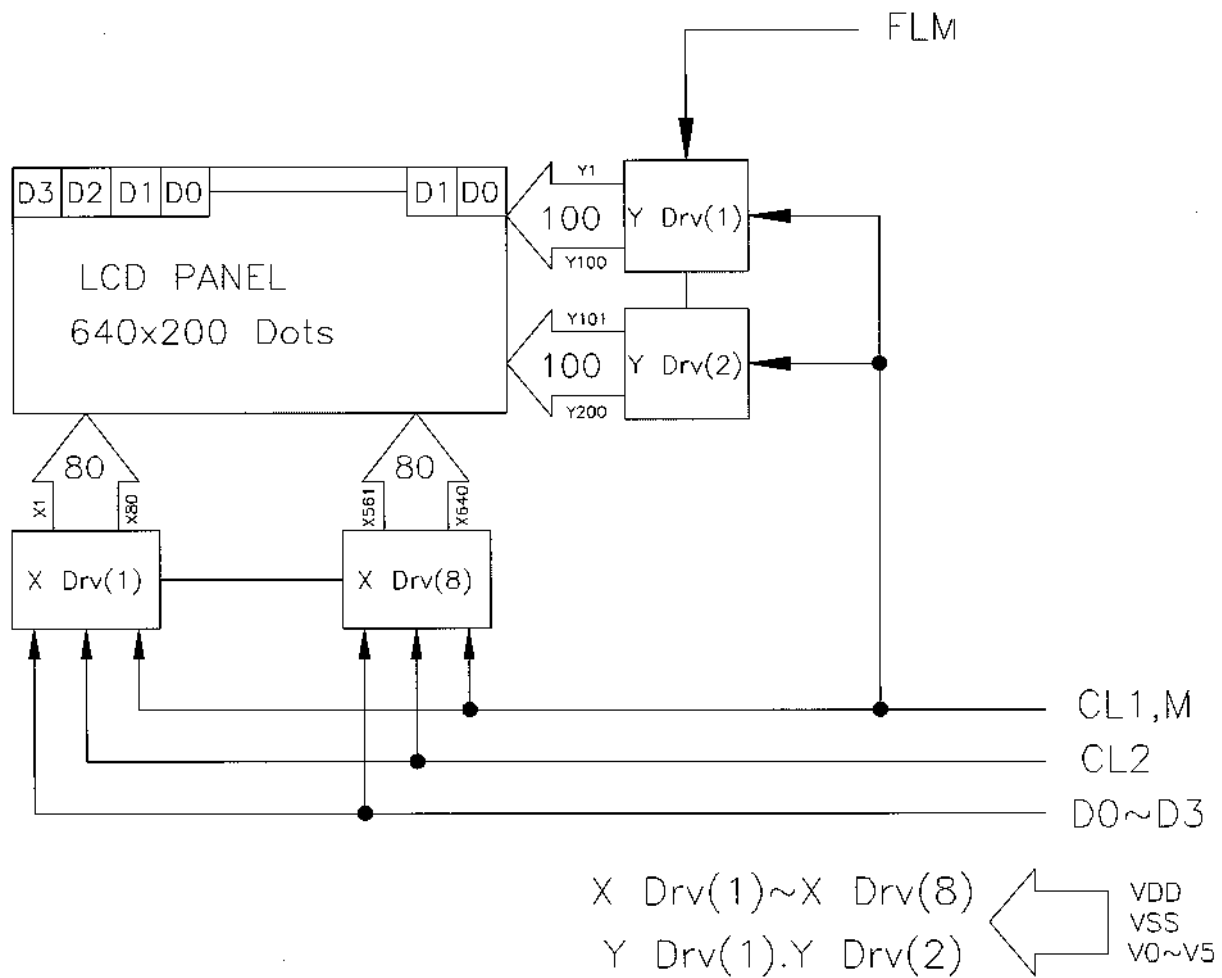
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BLOCK DIAGRAM

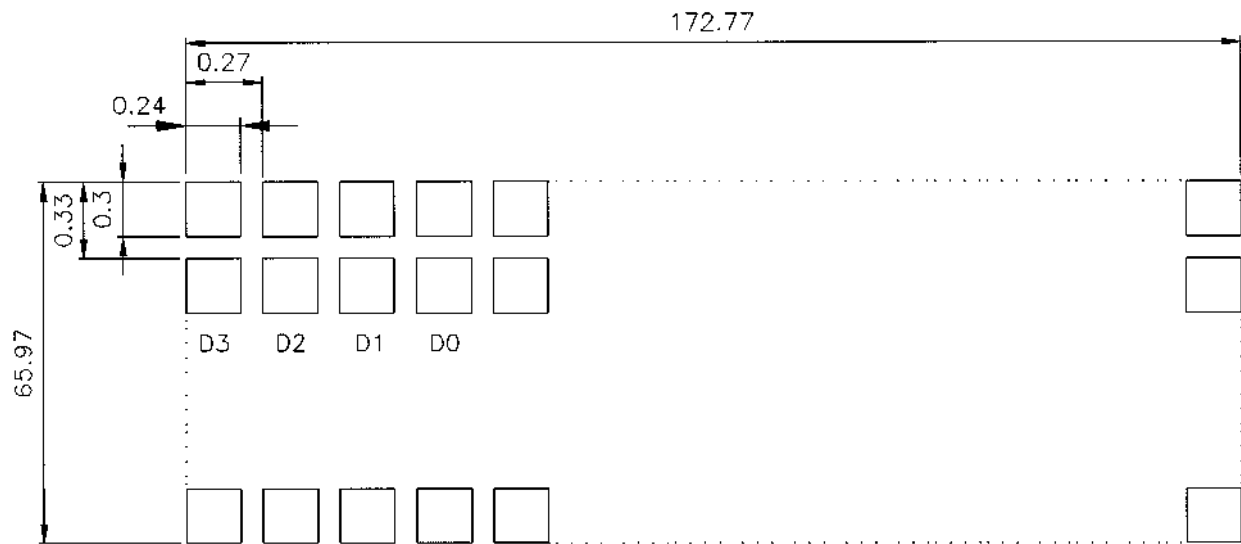


INTERNAL PIN CONNECTION

Pin No.	Symbol	Function	Level
1	VDD	Power supply for logic (+2.5~+5.5V)	
2	VSS	Power supply (GND)	
3	FLM	First line marker	H
4	CL1	Display data latch clock	H → L
5	CL2	Display data shift clock	H → L
6	M	Control signal for AC driving	H/L
7	D0	Display data	H/L
8	D1	Display data	H/L
9	D2	Display data	H/L
10	D3	Display data	H/L
11	V0	Power supply for LCD(COM,SEG selected level)	
12	V1	Power supply for LCD(COM non-selected level)	
13	V2	Power supply for LCD(SEG non-selected level)	
14	V3	Power supply for LCD(SEG non-selected level)	
15	V4	Power supply for LCD(COM non-selected level)	
16	V5	Power supply for LCD(COM,SEG selected level)	

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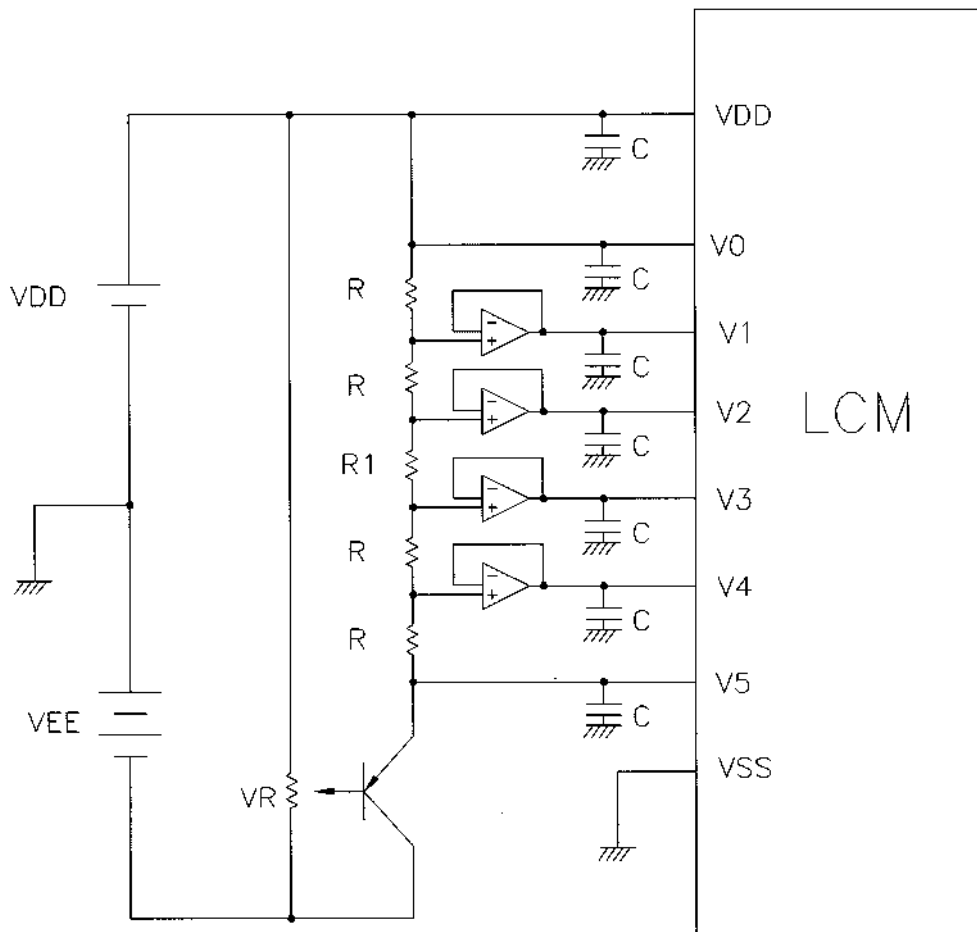
DISPLAY PATTERN



Unit:mm

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POWER SUPPLY



RECOMMENDED :

$$R1 = 9R$$

$$C = 3.3\mu F$$

$$VR = 10K \sim 20K$$

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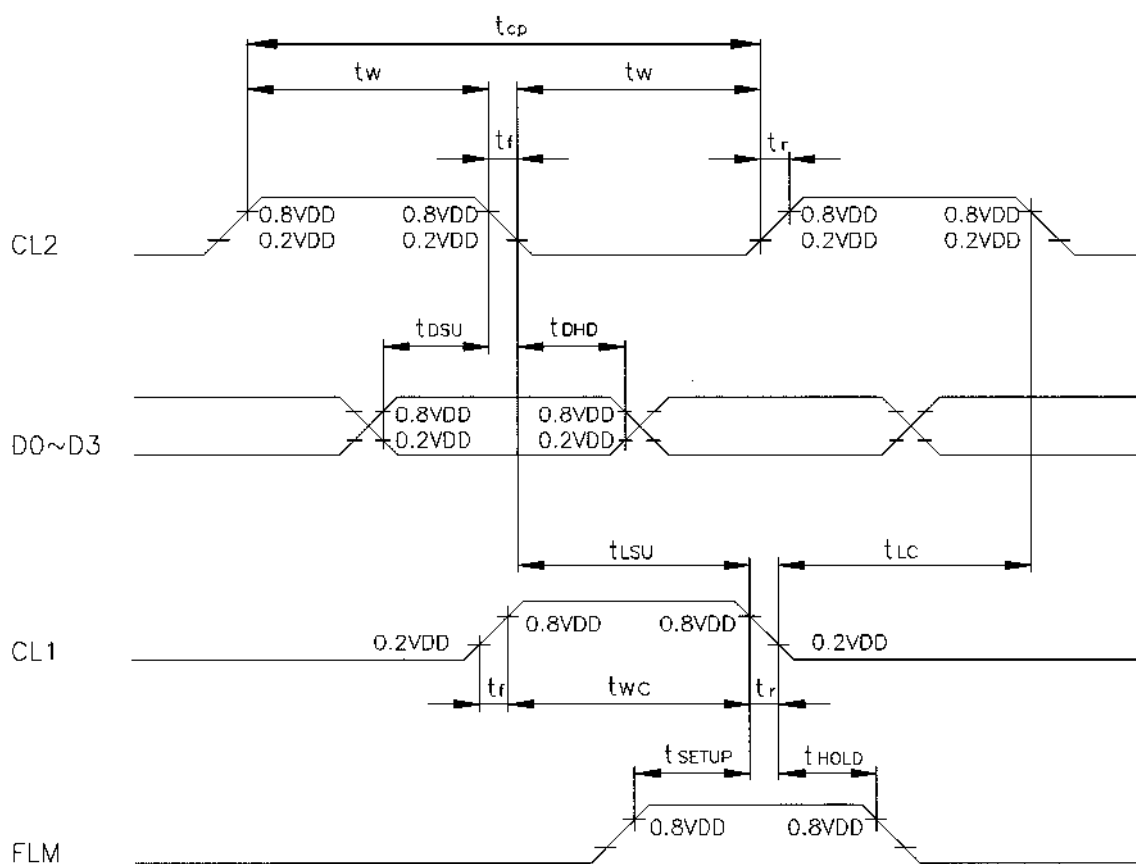
DATE:
2-8-01

TIMING CHARACTERISTICS

INTERFACE TIMING

@VDD=2.5~5.5V

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Shift Clock Period	t_{cp}	152	—	—	ns
"CL2" PULSE WIDTH	t_w	65	—	—	ns
CLOCK RISE, FALL TIME	t_r, t_f	—	—	50	ns
DATA SETUP TIME	t_{dsu}	50	—	—	ns
DATA HOLD TIME	t_{dhd}	40	—	—	ns
"CL2" → "CL1" FALL TIME	t_{lsu}	65	—	—	ns
"CL1" → "CL2" FALL TIME	t_{lc}	65	—	—	ns
"FRAME" SETUP TIME	t_{setup}	100	—	—	ns
"FRAME" HOLD TIME	t_{hold}	100	—	—	ns
"CL1" PULSE WIDTH	t_{wc}	65	—	—	ns



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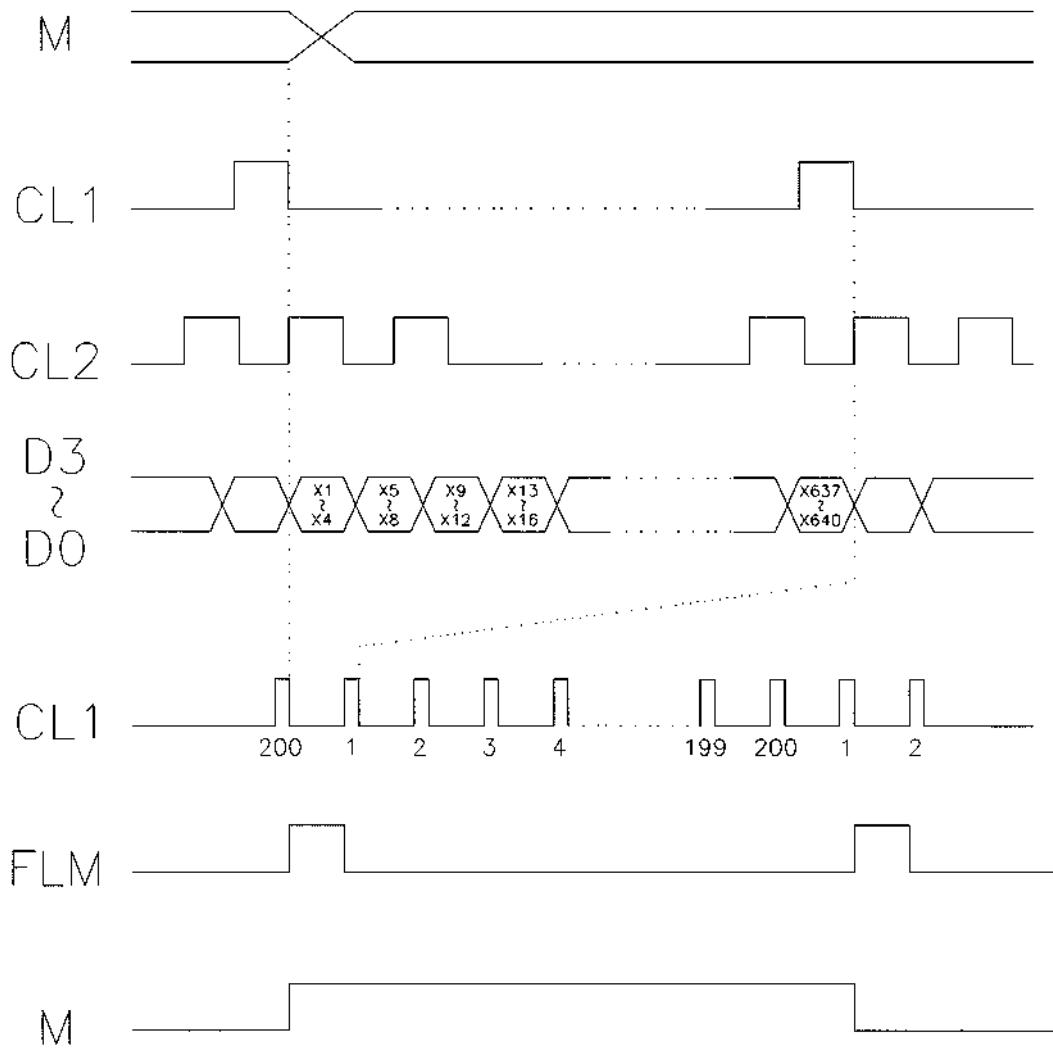
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INTERFACE TIMING CHART



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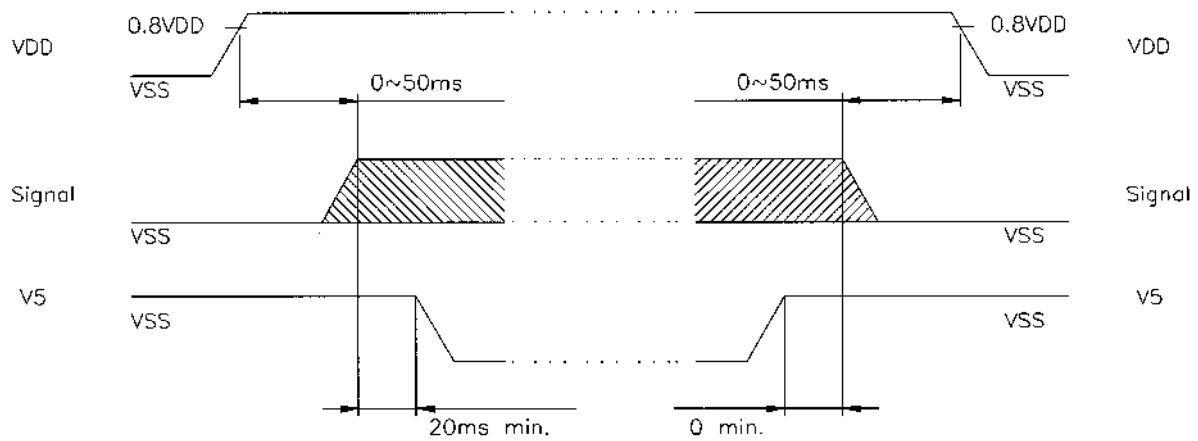
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POWER ON/OFF TIMING



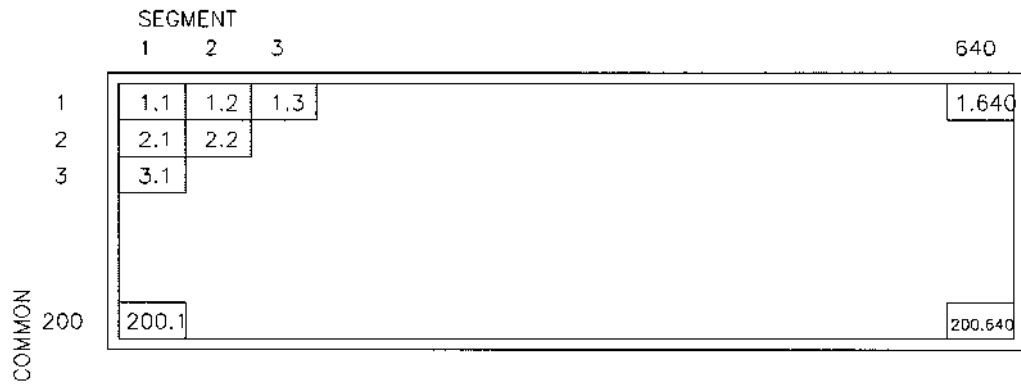
POWER ON

POWER OFF

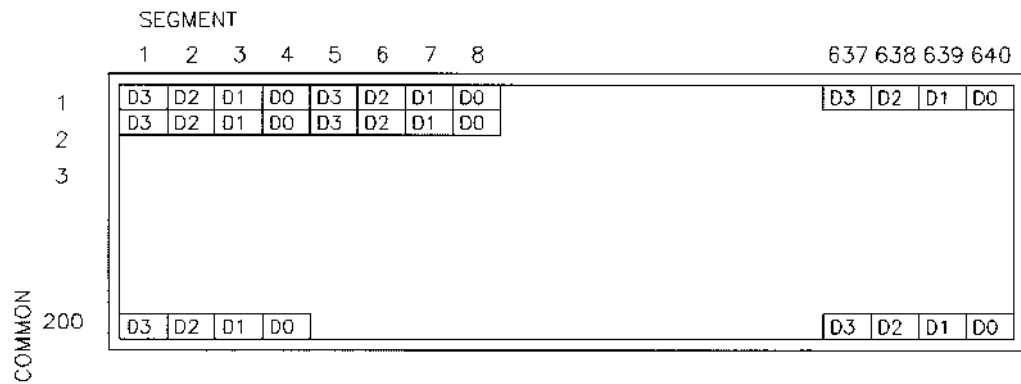
The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

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DISPLAY PATTERN



NOTE : 1.1 MEANS 1ST COMMON 1ST SEGMENT DOT



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RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120HR		Appearance without defect	
2	Low Temp. Storage	-25°C	120HR		Appearance without defect	
3	High Temp. & High Humi. Storage	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C,30min→25°C.5min →60°C,30min→25°C.5min (1cycle)			Appearance without defect	5 cycles

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NOTE:

- SAFETY

- 1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

- HANDLING

- 1.Avoid static electricity which can damage the CMOS LSI.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate of the display is very fragile. So, please handle it very carefully.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

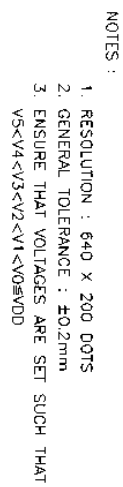
- STORAGE

- 1.Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

- TERMS OF WARRANT

- 1.Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- 2.Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.

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