

HL6513FM

Visible High Power Laser Diode for DVD-RAM

HITACHI

ADE-208-1466 (Z)

Rev.0
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Description

The HL6513FM is a 0.65 μm band AlGaInP laser diode (LD) with a multi-quantum well (MQW) structure. Its beam divergence (parallel to the junction) has a small variation to the optical output power. The characteristic makes it possible to suppress the variation of spot size between higher and lower output powers. Therefore, it is suitable as a light source for large capacity rewritable optical disc memories, such as DVD-RAM, and various other types of optical equipment. Hermetic sealing of the small package (ϕ 5.6mm) assures high reliability.

Application

- Optical disc memories
- Optical equipment

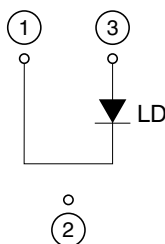
Features

- High output power and Wide operating temperature
: 70 mW (pulse), PW = 100ns, duty = 50%, (T_{opr} = 70°C)
- Small package : ϕ 5.6 mm
- Visible light output : λ_p = 658 nm Typ
- The beam divergence (parallel to the junction) has a small variation to the output power.

Package Type
• HL6513FM: FM



Internal Circuit



Absolute Maximum Ratings

(T_c = 25°C)

Item	Symbol	Value	Unit
Optical output power	P _o	50	mW
Pulse optical output power	P _{o(pulse)}	70 ^{*1}	mW
Laser diode reverse voltage	V _{R(LD)}	2	V
Operating temperature	Topr	−10 to +70 ^{*2}	°C
Storage temperature	Tstg	−40 to +85	°C

Notes: 1. Pulse condition : Pulse width = 100 ns, duty = 50%
2. The value of −10 to +70°C is effective under pulse operation. The value under CW operation is −10 to +60°C.

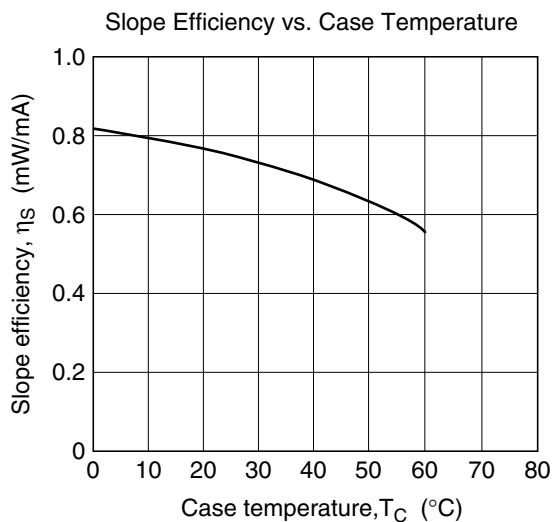
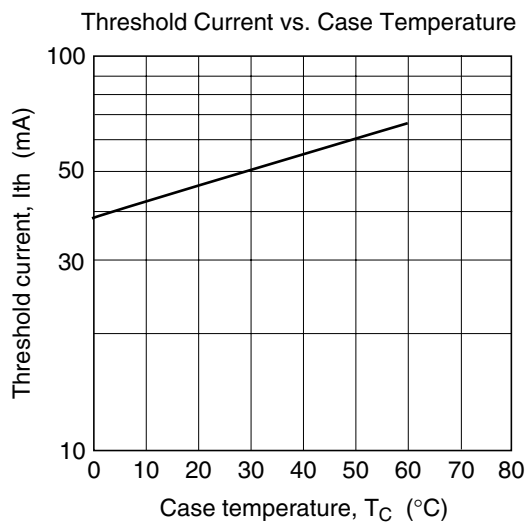
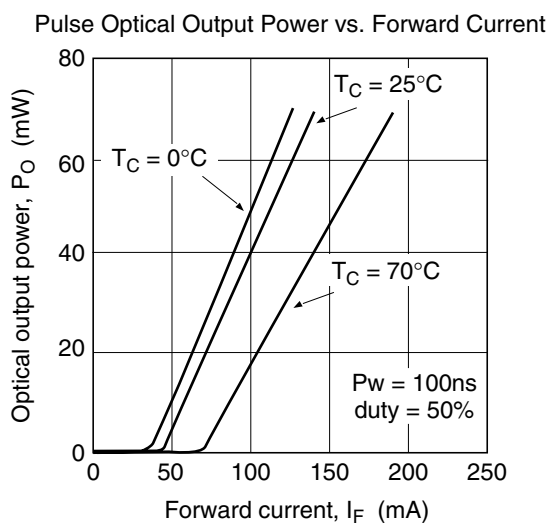
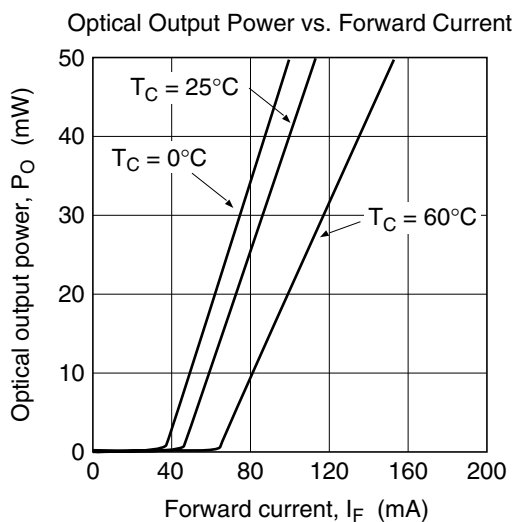
Optical and Electrical Characteristics

(T_c = 25°C)

Item	Symbol	Min	Typ	Max	Unit	Test Conditions
Optical output power	P _o	50	—	—	mW	Kink free *
Pulse optical output power	P _{o(pulse)}	70	—	—	mW	Kink free *
Threshold current	I _{th}	30	45	60	mA	—
Operating current	I _{op}	—	115	135	mA	P _o = 50 mW
Operating voltage	V _{OP}	2.1	2.6	3.0	V	P _o = 50 mW
Beam divergence parallel to the junction	θ//	7	8.5	11	deg.	P _o = 50 mW
Beam divergence parpendicular to the junction	θ⊥	18	21	26	deg.	P _o = 50 mW
Astigmatism	A _s	—	5	—	μm	P _o = 5 mW, NA = 0.55
Lasing wavelength	λ _p	655	658	662	nm	P _o = 50 mW

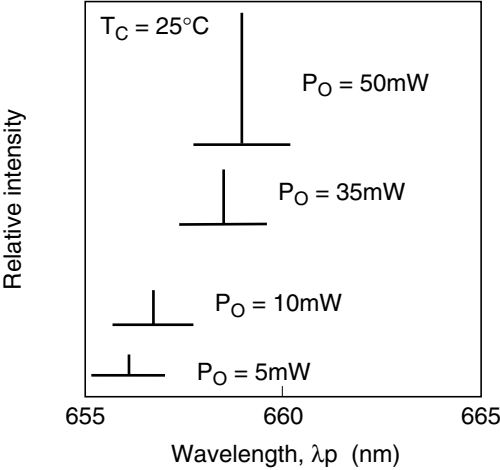
Note: Kink free is confirmed at the temperature of 25°C.

Typical Characteristic Curves

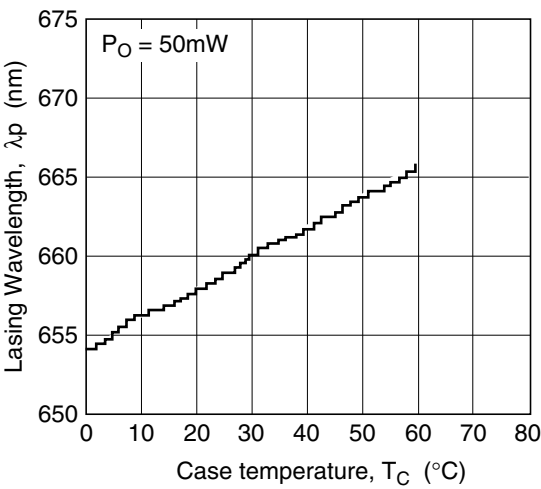


Typical Characteristic Curves (cont)

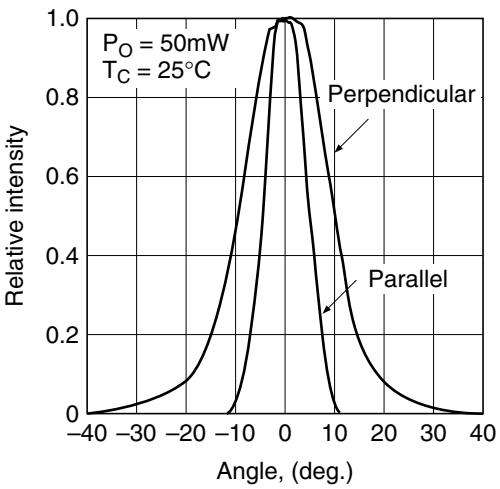
Lasing Spectrum



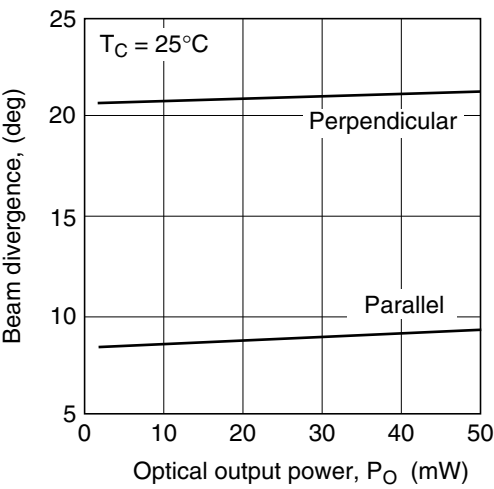
Wavelength vs. Case Temperature



Far Field Pattern

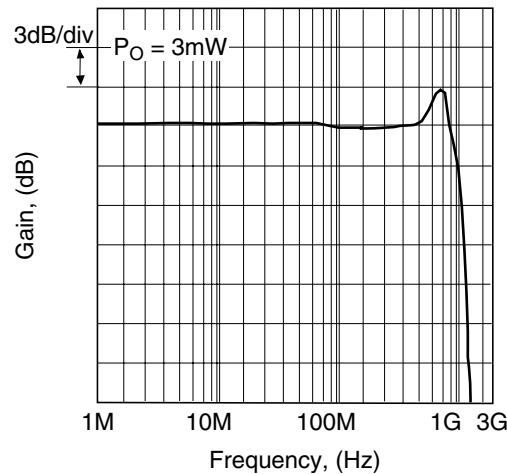


Beam Divergence vs. Optical Output Power

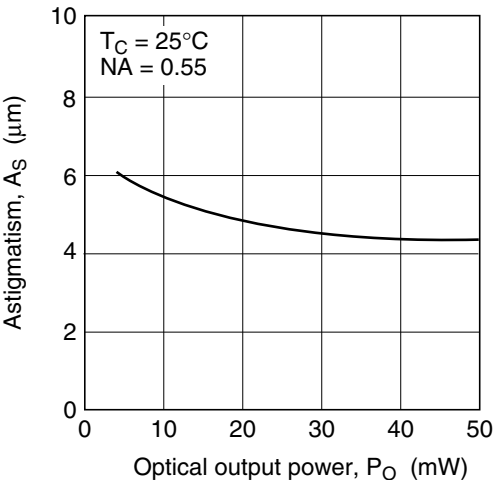


Typical Characteristic Curves (cont)

Frequency Response



Astigmatism vs. Optical Output Power



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1. The laser light is harmful to human body especially to eye no matter what directly or indirectly. The laser beam shall be observed or adjusted through infrared camera or equivalent.

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