

REFERENCE

TECHNICAL LITERATURE

FOR

Light Emitting Diode

MODEL No.

GM5WT01200A

DATE

24-May-99

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2. When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets, as well as the precautions mentioned below. Sharp assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets, and the precautions mentioned below.

(Precautions)

- (1) This products is designed for use in the following application areas;

* OA equipment * Audio visual equipment * Home appliance
 * Telecommunication equipment (Terminal) * Measuring equipment
 * Tooling machines * Computers

If the use of the product in the above application areas is for equipment listed in paragraphs (2) or (3), please be sure to observe the precautions given in those respective paragraphs.

- (2) Appropriate measures, such as fail-safe design and redundant design considering the safety design of the overall system and equipment, should be taken to ensure reliability and safety when this product is used for equipment which demands high reliability and safety in function and precision, such as ;

* Transportation control and safety equipment (aircraft, train, automobile etc.)
 * Traffic signals * Gas leakage sensor breakers * Rescue and security equipment
 * Other safety equipment

- (3) Please do not use this product for equipment which require extremely high reliability and safety in function and precision, such as ;

* Space equipment * Telecommunication equipment (for trunk lines)
 * Nuclear power control equipment * Medical equipment

- (4) Please contact and consult with a Sharp sales representative if there are any questions regarding interpretation of the above three paragraphs.

3. Please contact and consult with a Sharp sales representative for any questions about this product.

** The technical literature is subject to be changed without notice.

Opto-Electronic Devices Division
 Electronic Components Group
SHARP CORPORATION



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GM5WT01200A technical literature

1. Application

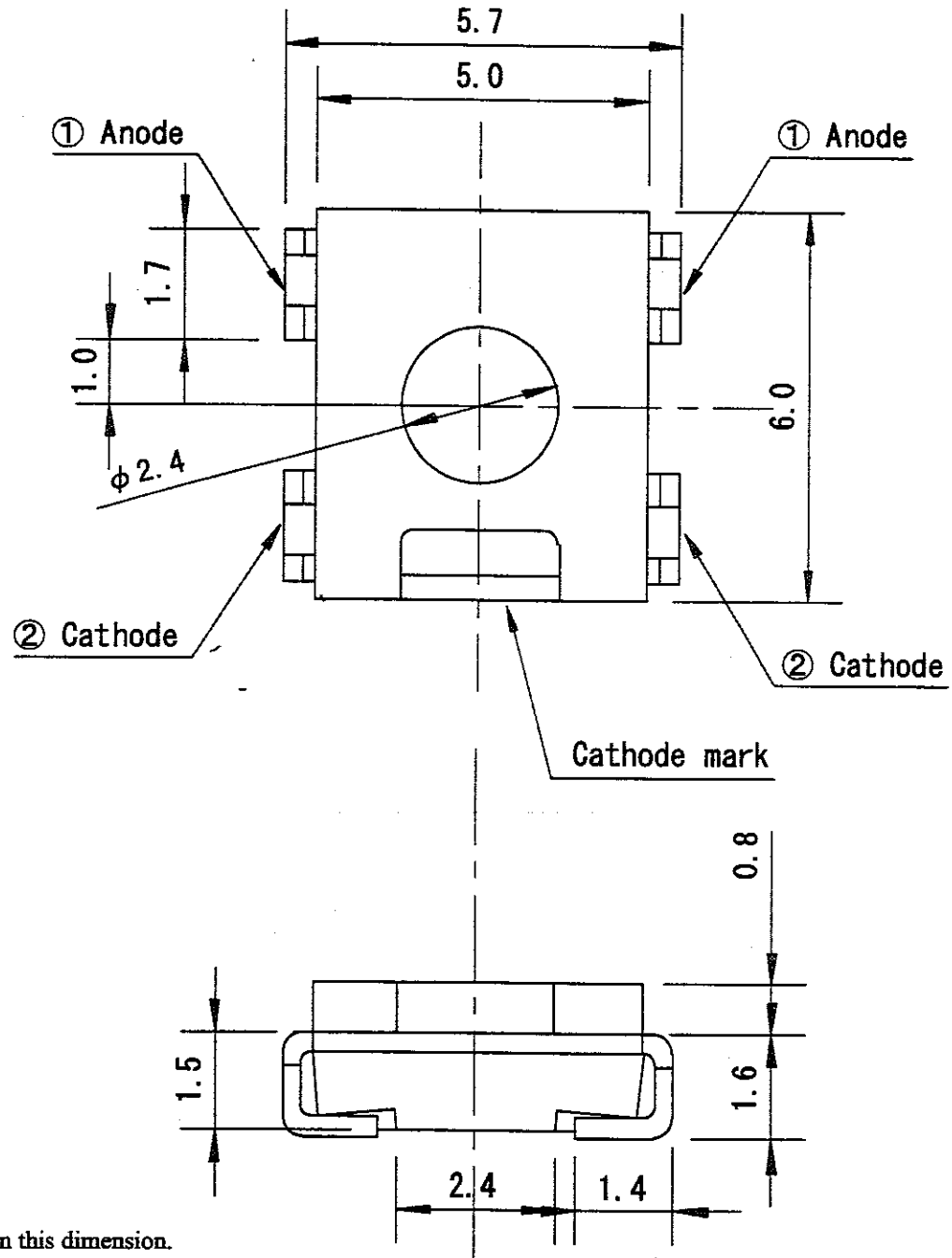
This technical literature applies to the light emitting diode device Model No. GM5WT01200A.

1 Chip type white LED (GaN chip LED device)

2. Outline dimensions and terminal connections Refer to the attached sheet Page 2.
3. Ratings and characteristics Refer to the attached sheet Page 3~5
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2. Outline dimensions and terminal connections



Note.

1. It is not include the flash in this dimension.

2. Pin Connection ① Anode ② Cathode

3. Unspecified tolerance to be ± 0.3



Unit	Scale	Applicable Model	Drawing No.
mm	Free	GM5WT01200A	51011002-2

3. Ratings and characteristics

3-1. Absolute maximum ratings

(Ta=25°C)

Parameter	Symbol	Rating	Unit
Power dissipation	P	288	mW
Continuous forward current	I _F	60	mA
Peak forward current (Note 1)	I _{FM}	60	mA
Derating factor	DC	0.80	mA/°C
	Pulse	0.80	mA/°C
Reverse voltage	V _R	5	V
Operating temperature	Topr	-40 to +100	°C
Storage temperature	Tstg	-40 to +100	°C
Soldering temperature (Note 2)	Tsol	295	°C

(Note1) Duty ratio=1/10,Pulse width=0.1ms

(Note2) Manual soldering Max.3second

3-2. Electro characteristics

(Ta=25°C) ±25°C

ter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Forward voltage	V _F	I _F =50mA	-	4.1	4.8	V
Reverse current	I _R	V _R =4V	-	-	100	μA

3-3. Optical characteristics

(Ta=25°C)

Model No.	Condition	Luminous intensity *3 Iv(mcd)TYP.	luminous intensity rank				Color coordinates ranks		
GM5WT01200A	IF=50mA	400	H	I	J	K	o	p	q

(Note3) Measured by SHARP EG&G MODEL550 (Radiometer/Photometersystem)

3-4. Luminous intensity rank

(Ta=25°C)

Rank : Luminous intensity	Rank : Luminous intensity	Unit	Condition	
A : 10 ~ 19	G : 89 ~ 174	mcd	I _F =50mA	Tolerance: ±15%
B : 14 ~ 28	H : 128 ~ 250			
C : 21 ~ 40	I : 185 ~ 360			
D : 30 ~ 58	J : 266 ~ 518			
E : 43 ~ 84	K : 383 ~ 746			
F : 62 ~ 121	L : 552 ~ 1075			

3-5. Color coordinates ranks

Rank : Color coordinates		
Rank	X	Y
o	0.26 ~ 0.32	0.2 ~ 0.38
p	0.3 ~ 0.36	0.22 ~ 0.40
q	0.34 ~ 0.40	0.26 ~ 0.44

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4. Reliability

The reliability of products shall be satisfied with items listed below.

4-1. Test items and test conditions(in accordance with JIS 7021)

Confidence level: 90%

Test items	Test conditions	Samples (n) Defective (C)	LTPD (%)
temperature cycling	-40°C(30min)~+100°C(30min),100cy	n=22, C=0	10
High temp. and high humidity storage	Ta=+60°C, 90%RH, t=1000h	n=22, C=0	10
High temperature storage	Ta=(Tstg_maximum ratings),t=1000h	n=22, C=0	10
Low temperature storage	Ta=(Tstg_minimun ratings),t=1000h	n=22, C=0	10
Operating test	Ta=25°C,I _F =(I _F _maximum ratings),t=1000h	n=22, C=0	10
Mechanical shock	15 000m/s ² , 0.5ms,3times / ±X,±Y,±Z direction	n=11, C=0	20
Variable frequency vibration	200m/s ² , 100~2 000~100Hz/sweepfor 20min., 4times /X,Y,Z direction	n=11, C=0	20
Soldering heat	Refer to the attached sheet, Page 10/11 1 time	n=11, C=0	20

4-2. Failure judgement criteria (Note1)

Parameter	Symbol	Failure judgement criteria (Note2)
Forward voltage	V _F	V _F > U.S.L. × 1.2
Reverse current	I _R	I _R > U.S.L. × 2.0
Luminous intensity	I _v	I _v > The first stage value × 2.0 or The first stage value × 0.5 > I _v

(Note1)Measuring condition is in accordance with specification.

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5. Incoming inspection

5-1. Inspection method

A single sampling plan, normal inspection level II based on ISO 2859-1 shall be adopted.

5-2. Description of inspection and criteria

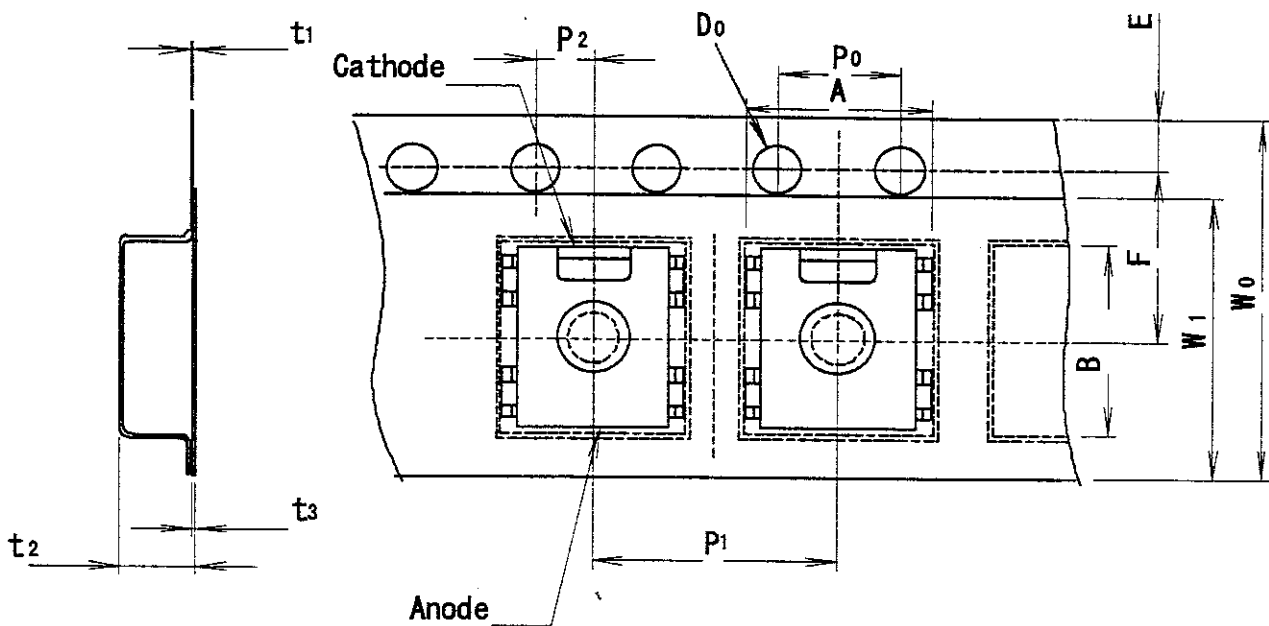
No.	Inspection items	Criteria	Defect	AQL
1	Electro-optical characteristics	Not radiation	Major defect	0.1%
2	Radiation color	Not correct		
3	Taping	Product inserted in reverse direction		
4	Tape peeling	Continuous separation of cover tape causing the product to fall out		
5	Label	Model number is not printed, or misprinted		
6	Mix	Another model is mixing		
7	Quantity wanting	Quantity in package is wanting	Minor defect	0.4%
8	Luminous intensity	Not conforming to the specification		
9	Electro-optical characteristics	Not conforming to the specification		
10	Outline dimensions	Not conforming to the specification		
11	Label	Quantity or Lot No. is misprinted		
12	Dust and flaw	Effect to the specification		
13	Resin flash	0.3mm or greater from the product		

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6. Taping

6-1 Taping

6-1-1. Shape and dimension of tape(TYP.)

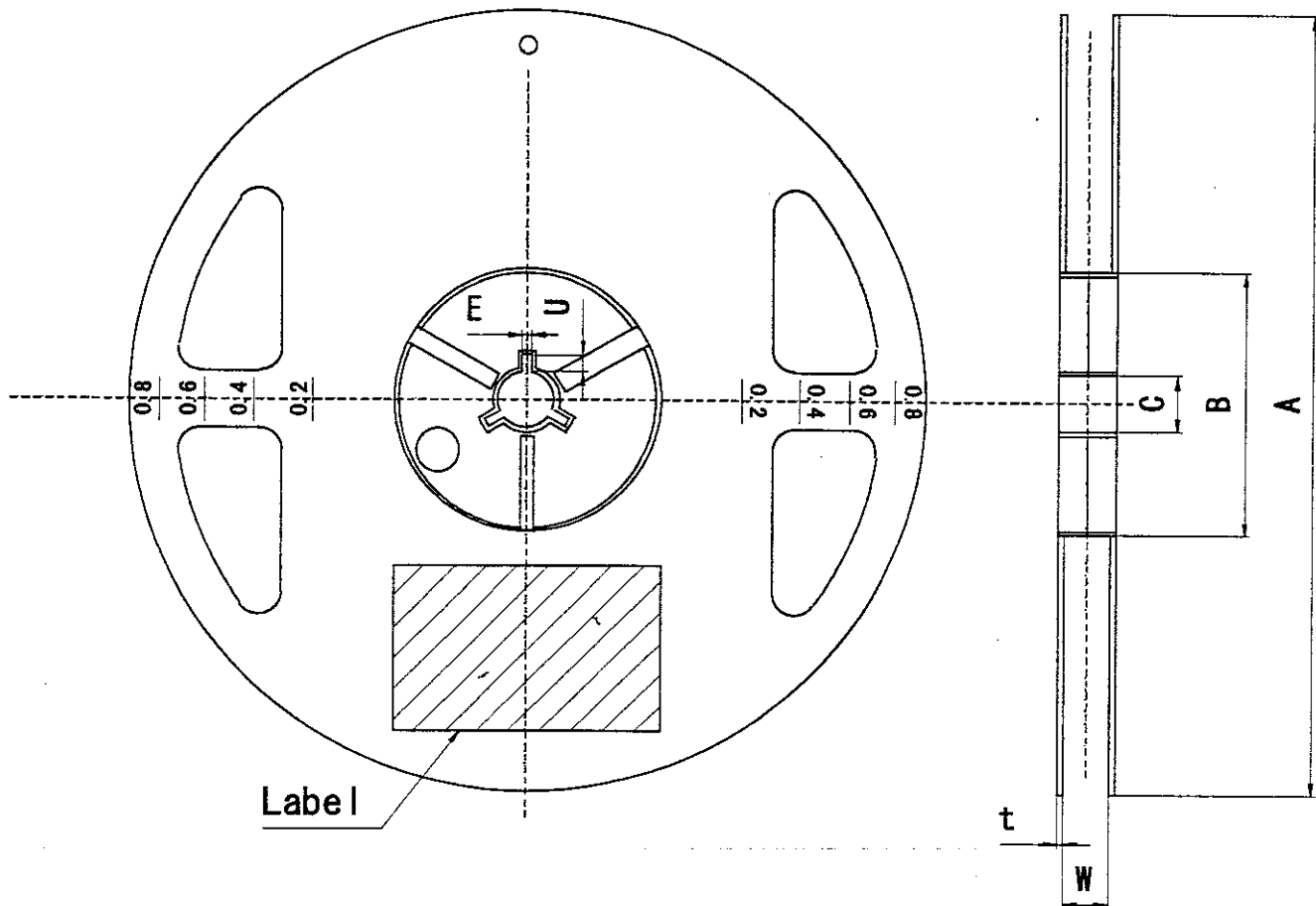


Parameter		Symbol	Dimension [mm](TYP.)	Remarks
Concave square hole for part insertion	Vertical	A	6.1	Dimension excludes corner R at inside bottom
	Horizontal	B	6.4	
	Pitch	P ₁	8.0	
Round sprocket hole	Diameter	D ₀	1.55	
	Pitch	P ₀	4.0	Accumulated error ±0.5mm/10 pitch
	Position	E	1.75	Distance between tape edge and hole center
Center to center dimension	Vert.dire	P ₂	2.0	Center line of the concave square hole and round sprocket hole
	Hori.dire	F	5.65	
Cover tape	Width	W ₁	9.2	
	Thickness	t ₃	0.1	
Carrier tape	Width	W ₀	12.0	
	Thickness	t ₁	0.3	
Thickness of the entire unit		t ₂	3.1	With cover tape and carrier tape combined

※ Material : Carrier tape...PS, Cover tape...Polyester

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6-1-2. Shape and dimension of reel(TYP.)



Parameter		Symbol	Dimension [mm](TYP.)	Remarks
Frange	Diameter	A	$\phi 178$	
	Thickness	t	1.5	
	Inner space direction	W	13.5	Dimension of shaft core
Hub	External diameter	B	$\phi 60$	
	Spindle hole diameter	C	$\phi 13$	
	Key slit			
	Width	E	2.0	
	Depth	U	4.5	
Notation for part name etc.		Labeling on one side of flange.(part name,quantity,lot No.)		

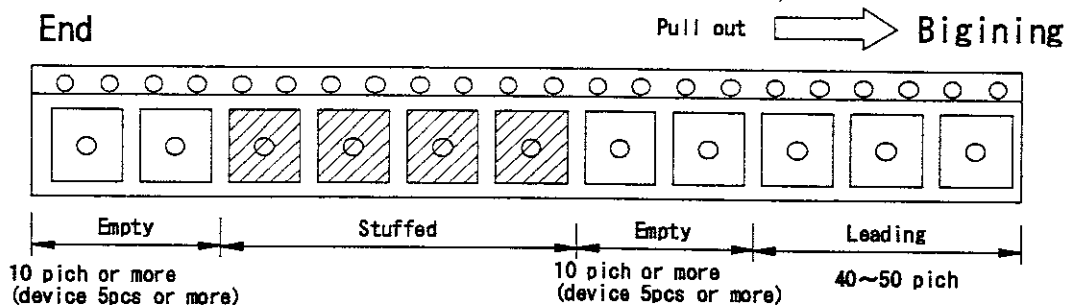
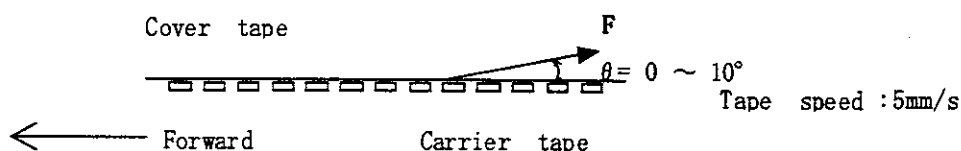
※ Material : Reel...Polystyrene

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6-1-3. Taping specification

(1) Lead tape:

(2) Cover tape strength against peeling: $F=0.1\sim0.8N$ ($\theta=10^\circ$ or less)

(3) Tape strength against bending:

The radius of bending circle should be 30mm or more.

If it is less than 30mm, the cover may peel.

(4) Jointing of tape: There should not be joint of cover tape or carrier tape.

(5) Quantity per reel: Average 800pcs. per reel

(6) Product weight: Approx. 0.17 g

- (7) Others:
- ① Apparent defect of product should not be packed and product should not upset.
 - ② There should not be missing above continuous three products.
 - ③ Products should be easily taken out.
 - ④ Products should not be attached to the cover tape at peeling.

6-2. Label for reel

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PART No.	GM5XX01200A	← Model number
QUANTITY	800	← Quantity of products
		← EIAJ C-3 barcode
		← EIAJ C-3 barcode
Lot number * →	LOT No. KA98H01 RANK AA	← Luminous rank and dominant wavelength rank
	<EIAJ C-3> MADE IN JAPAN	← Production country

*: Lot number indication

□	□	□	□	□	□	□
①	②	③	④	⑤		

① Production plant code(to be indicated alphabetically)

② Production lot(single or double figures)

③ Year of production(the last two figures of the year)

④ Month of production

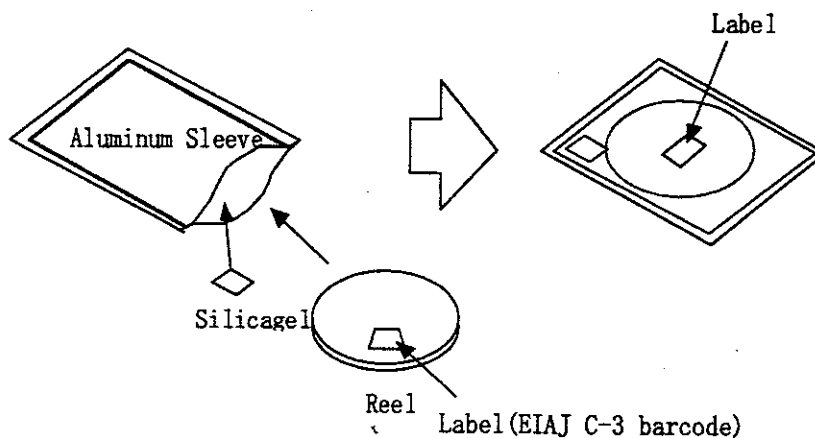
(to be indicated alphabetically with January corresponding to A)

⑤ Date of production(01~31)

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6-3. Dampproof package

In order to avoid the absorption of humidity in transport and storage, the devices are packed in aluminum sleeve.



6-3-1. Storage conditions

Temperature : 5 to 30°C Humidity : less than 60%RH

6-3-2. Treatment after opening

(1) Please make a soldering within 2 days after opening under following condition;

Temperature : 5 to 30°C Humidity : less than 60%RH

(2) In case the devices are not used for a long time after opening, the storage in dry box is recommendable. Or it is better to repack the devices with a desiccative by the sealer and put them in the same storage conditions as 6-3-1. Then they should be used within 2 days.

(3) Please make a soldering after a following baking treatment if unused term should be over the conditions of (2)

Recommendable conditions:

① in taping

Temperature: 60°C to 65°C, Time: 36 to 48 hours

② in individual (on PWB or metallic tray)

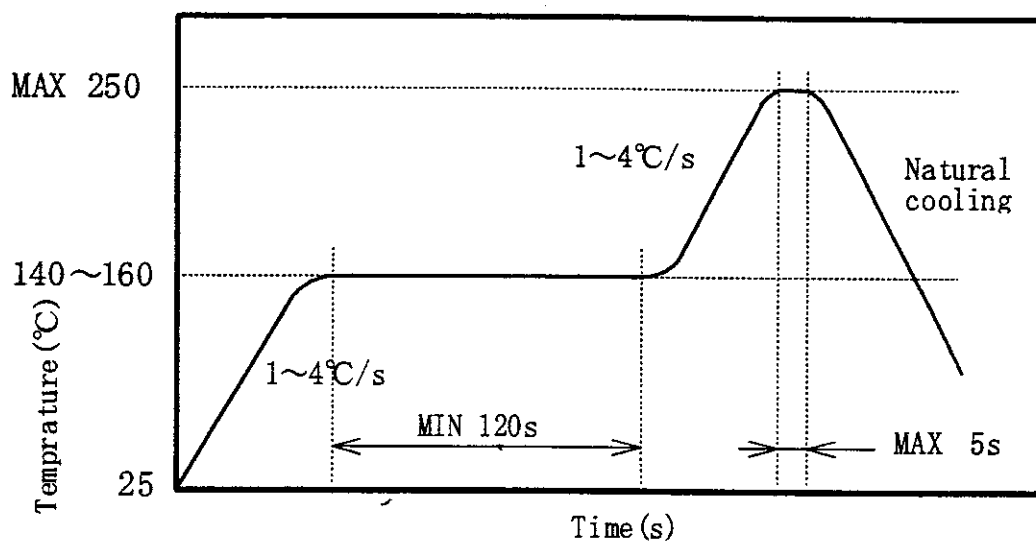
Temperature: 100°C, Time: 2 to 3 hours

SHARP**REFERENCE****7. Soldering****7-1. Reflow soldering**

- (1) It is not recommended to exceed the soldering temperature and time shown below.

Caused by substrate bend or the other mechanical stress during reflow soldering may happen gold wire disconnection etc. Therefore please check and study your solder reflow machine's best condition.

- (2) Reflow soldering temperature profile to be done under the following condition.
to be done under the following condition.

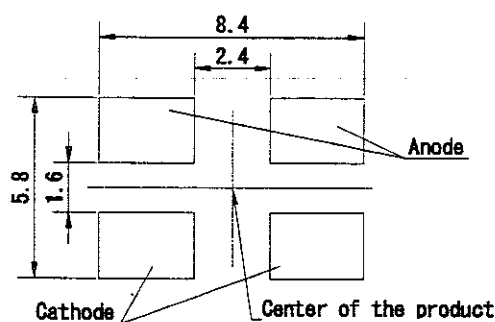


Recommendable Thermal Model

- (4) Recommendable Metal Mask pattern for screen print

Recommend 0.2mm to 0.3mm thickness metal mask for screen print. Caused by solder reflow condition, solder paste, substrate and the other material etc., may change solderability.

Please check and study actual solderability before usage.



Recommended solder pattern

7-2. Manual soldering

- (1) It is recommended to keep the soldering iron temperature at 295°C (soldering iron power consumption 20W) and not to solder more than once or for over 3 seconds.
- (2) When using a soldering iron, care must be taken not to damage the package.
(Pay attention not to allow any under stress or heat on package.)

7-3. Dip soldering method

To be done under the following condition.

Pre-heat temp. : 80 to 120 °C

time : 30 to 120 seconds

Soldering temp. : Max. 260°C

time : within 5 seconds

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8. Precautions for use

8-1. Precautions matters for designing circuit

- (1) This product is not designed as electromagnetic and ionized-particle radiation resistant.
- (2) This LED device applies blue LED & florescent material to emit white light. Therefore, depending on the value of operation current, tone of the color may change slightly. Please check the tone under actual usage condition in advance.

8-2. Cleaning method

(1) Solvent cleaning

Recommend conditions: ① Solvent temperature is not more than 45 °C. ② Immersion up to 3 minutes.

(2) Ultrasonic cleaning

The affect on the device from ultrasonic bath, ultrasonic output, duration, board size and device mounting method. Test the cleaning method under actual conditions and check for abnormalities before actual use.

(3) Solvents

Use only the following types of solvent.

water, alcohol, chlorofluorocarbon-based solvent when cleaning is necessary.

Recommend conditions: R.T. 40KHz, 30W/l, 3 to 5 minutes

9. Environment

9-1. Ozonosphere destructive chemicals.

- (1) The device doesn't contain following substance.
- (2) The device doesn't have a production line whose process requires following substance.
Restricted part: CFCs, halones, CCl₄, Trichloroethane (Methychloroform)

9-2. Bromic non-burning materials

The device doesn't contain bromic non-burning materials (PBBOs, PBBs)