# **Metal Film Fusing Resistors**

Type: **ERQA ERQZ** 

(0.25 W, 0.5 W, 1 W, 2 W coating type)



#### ■ Features

Accurate fusibility

The accurate fusibility is applicable to safety circuits in a wide range of electronic sets

Small in Size, light in weight

Small in size and light in weight can easily realize to save a PWB space of sets

Uniform Quality

An exclusive automated process developed, built and used only by Matsushita and severe quality control system results in uniform quality and consistent performance in realiability

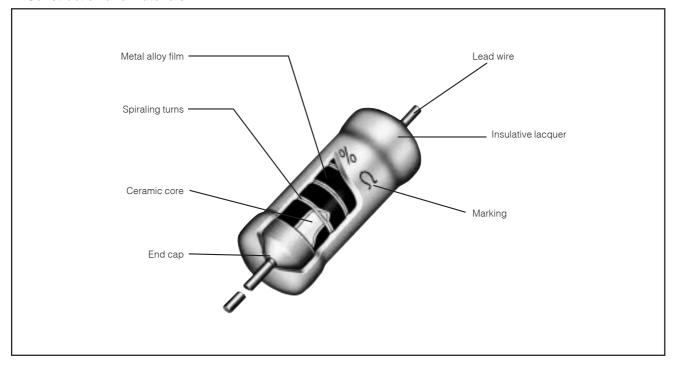
Flame retardant

The exclusively formulated silicon insulative material ensure highly evaluated flame-retardant performance

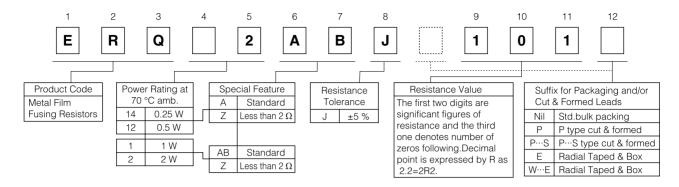
Reference Standard

EIAJ RC-2125

#### Construction and Materials



### ■ Explanation of Part Numbers



The above example shows a standard Metal Film Fusing Resistors, 2 W power rating, resistance value of 100  $\Omega$ , tolerance of ±5 %, and package of standard bulk packing.

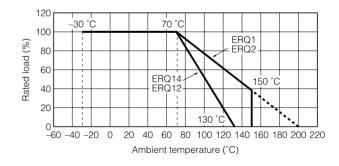
### Ratings

Type	Power Rating	Maximum Open Circuit	Maximum Overload	Dielectric With-Resistance standing Tolerance		Resistance Range (Ω)		T.C.R.	Standard Resistance	Marking Method	Mass (Weight)
Туро	at 70 °C (W)	Voltage <sup>(1)</sup> (V)	Voltage	Voltage (%)		min.	max.	(ppm/°C)]		on Body	[g/pc.]
ERQ14Z	0.25	200		AC 350	AC 350 J (±5)	1.0	1.8	±350	E24	Color	0.24
ERQ14A	0.25	200				2.0	470	±350		code	(0.53 lbs.)
ERQ12Z	0.5	250		A C 250	AC 350 J (±5)	1.0	1.8	±350	E24	Color	0.32
ERQ12A	0.5	250	3 times of	AC 350	J (±5)	2.0	560	±350		code	(0.71 lbs.)
ERQ1Z	4	250	rated	AC 600	1 ( . 5)	1.0	1.8	±350	E24	Stamp	0.64
ERQ1AB	ı	250	voltage(2)	AC 600	) J (±5)	2.0	560				(1.41 lbs.)
ERQ2Z	2	2 250		A C 1000	1 ( . 5)	1.0	1.8	±350	E24	Stamp	1.52
ERQ2AB	-2			AC 1000	J (±5)	2.0	560				(3.35 lbs.)

<sup>(1)</sup> Maximum Open Circuit Voltage: Referring to the maximum value of the voltage applied between terminals of the resistor when the resistor is opened in an electric circuit 1000 times power rating or voltage specified above whichever less is regarded as the maximum open circuit voltage.

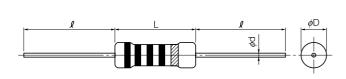
### Power Derating Curve

For resistors operated in ambient temperatures above 70 °C, power rating shall be derated in accordance with the right figure.



<sup>(2)</sup> Rated Continuous Working Voltage (RCWV) shall be determined from RCWV=√Power Rating × Resistance Value

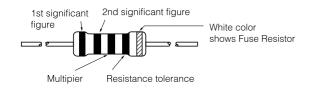
### ■ Dimensions in mm (not to scale)



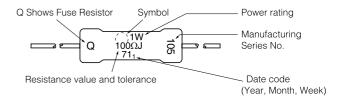
Type	Dimensions (mm)						
Турс	L	$\phi D$	l	φd			
ERQ14	6.3+1.5	2.3 <sup>±0.5</sup>	30.0 <sup>±3.0</sup>	0.65 <sup>±0.05</sup>			
ERQ12	9.0+1:5	2.8 <sup>±0.5</sup>	30.0 <sup>±3.0</sup>	0.65 <sup>±0.05</sup>			
ERQ1	12.0+1.5	4.0 <sup>±1.0</sup>	30.0 <sup>±3.0</sup>	0.80±0.05			
ERQ2	15.0 <sup>±1.5</sup>	5.5 <sup>±1.0</sup>	38.0 <sup>±3.0</sup>	0.80 <sup>±0.05</sup>			

### ■ Explanation of Marking

Type 14, 12



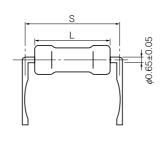
Type 1, 2

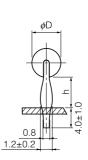


## ■ Cut & Formed Type





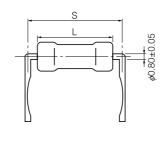


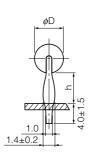


Part No.	Power Rating	Standard Q'ty/Packing	Dimensions (mm)					
	at 70 °C (W)	(pcs.)	L	φD	S	h		
ERQ14_JP	0.25	2000	6.3+1.5	2.3 <sup>±0.5</sup>	10.0 <sup>±1.5</sup>	4.0 <sup>±1.5</sup>		
ERQ12□J□□□P	0.5	2000	9.0+1.5	2.8 <sup>±0.5</sup>	12.5±1.5	4.0 <sup>±1.5</sup>		



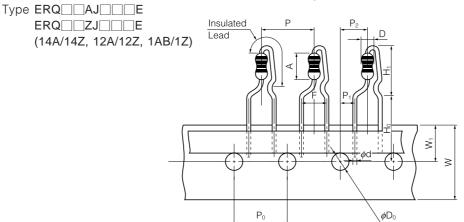






Part No.	Power Rating	Standard Q'ty/Packing	Dimensions (mm)					
	at 70 °C (W)	(pcs.)	L	φD	S	h		
ERQ1JPS	1	1000	12.0+1.5	4.0 <sup>±1.0</sup>	15.0 <sup>±1.5</sup>	6.0 <sup>±1.5</sup>		
ERQ2 JP S	2	1000	15.0±1.5	5.5 <sup>±1.0</sup>	20.0 <sup>±2.0</sup>	6.5 <sup>±1.5</sup>		

## ■ For Panasert Automatic Insertion Machine Radial Tape & Box



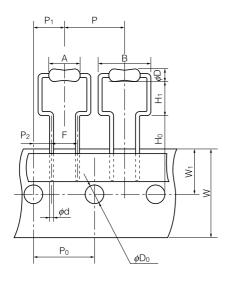
Di	imensions (mm)	Dimensions (mm)		Dimensions (mm)		Dimensions (mm)		Dimensions (mm)				
Р	12.7±1.0	W	18.0±0.5		14A/14Z	12 max.		14A/14Z	6.35+0.65		14A/14Z	2.3±0.5
P <sub>0</sub>	12.7±0.3	W <sub>1</sub>	9.0±0.5	H₁	12A/12Z	15.5 max.	Α	12A/12Z	$9.0^{+1.5}_{-1.0}$	D	12A/12Z	2.8±0.5
P <sub>1</sub>	3.85±0.70				1AB/1Z	19 max.		1AB/1Z	12.0+1.5		1AB/1Z	4.0±1.0
P <sub>2</sub>	6.35±1.00			H₀	16	.0±0.5	φd	0.6	5±0.05			
F	5.0±0.8			φD₀	4	.0±0.2						

### Radial Tape Package Specifications



Part Number	Dime	ensions (	mm)	Standard Quantity (pcs./box)	
	а	b	С	(pcs./box)	
ERQ14AJE	46	130	335	2000	
ERQ14ZJE	46	130	333	2000	
ERQ12AJE	46	130	335	2000	
ERQ12ZJE	40	130	333	2000	
ERQ1ABJ E	49	100	335	1000	
ERQ1ZJ 🗆 🗆 E	49	100	333	1000	

# ■ For Panasart Automatic Insertion Machine Radial Taped & Box Type ERQ A/ZJW E (14A/14Z, 12A/12Z, 1AB/1Z)



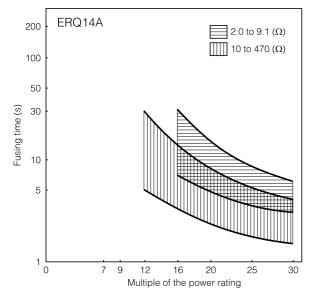
	Dimensions	(mm)		Dimensions	(mm)
Р	14A/14Z 12.7±1.0			14A/14Z	6.5+0.6
٢	12A/12Z, 1AB/1Z	30.0±1.0	H₁	12A/12Z	6.5 <sup>+1.0</sup>
P <sub>0</sub>	14A/14Z	12.7±0.3		1AB/1Z	6.5+1.0
F <sub>0</sub>	12A/12Z, 1AB/1Z	15.0±0.3	$\phi D_0$	4.0±	±0.2
D	14A/14Z	6.35±1.00		14A/14Z	6.35+0.65
P <sub>1</sub>	12A/12Z, 1AB/1Z	7.5±1.0	Α	12A/12Z	9.0+1.5
	14A/14Z	3.85±0.70		1AB/1Z	12.0+1.5
$P_2$	12A/12Z, 1AB/1Z	3.75±0.50		14A/14Z	11.2 max.
F	14A/14Z	5.0+0.6	В	12A/12Z	14 max.
Г	12A/12Z, 1AB/1Z	7.5+0.6		1AB/1Z	17 max.
W	18.0	±0.5		14A/14Z	2.3+0.5
W <sub>1</sub>	9.0±	±0.5	φD	12A/12Z	2.8±0.5
	14A/14Z	16.0±0.5		1AB/1Z	4.0±1.0
$H_{0}$	12A/12Z	18.0±1.0	44	14A/14Z	0.65±0.05
	1AB/1Z	18.0±1.0	φd	12A/12Z, 1AB/1Z	0.80±0.05

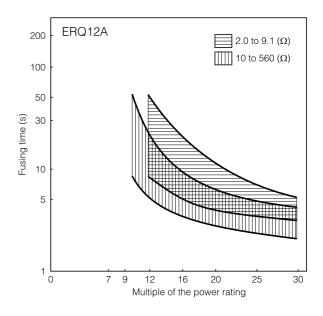
## ■ Performance Specifications

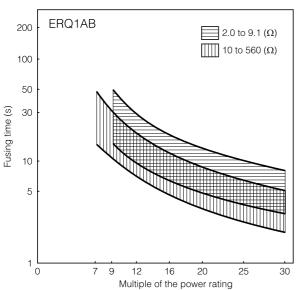
Characteristics	Specifications			Test Methods
	Rated Power	Res. Value (Ω)	Limit	
	0.25 W 0.5 W	- 1 to 1.8	Open within 30 seconds at 30 times the rated power	The test potential shall be preadjusted using a dummy resistor and then be subjected to the test specimens.
Fusing Characteristics	1 W 2 W	1 10 1.0	Open within 30 seconds at 25 times the rated power	The potential shall be readjusted within two seconds reach the exact value of specified current. This to shall be made under the conditions at 20 °C and 65 RH (or at a temperature of 5 °C to 35 °C and 45 PH (or at a temper
	0.25 W 0.5 W 1 W 2 W	2 to 9.1	Open within 30 seconds at 16 times the rated power	85 % RH, only when any doubt may not be caused), and the use of stabilized power source is suggested. Fusing time shall be measured as the duration until the circuit current is decreased to a 1/50 the initial test
	0.25 W 0.5 W 1 W 2 W	10 to 470 10 to 560	Open within 30 seconds at 12 times the rated power	current or less.

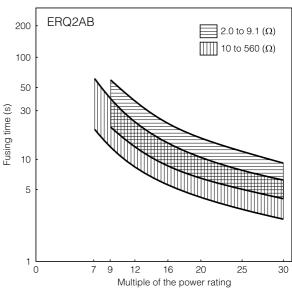
### ■ Fusing Characteristics (Constant Voltage Circuit)

These data are for reference, only specifications are subject to written form of engineering.

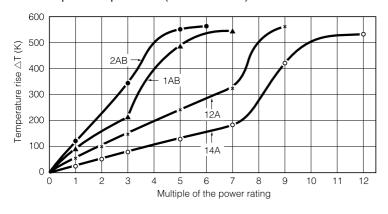


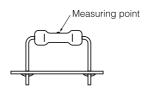






## ■ Hot Spot Temperature (for reference)





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The following are precautions for individual products. Please also refer to the precautions common to Fixed Resistors shown on page ER3 of this catalog.

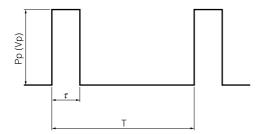
- 1. Checking the fusing conditions
  - 1) Fusing characteristics differ depending on the type, shape, and resistance. Check the fusing conditions before selecting the type of Metal Film Fusing Resistors (hereafter called the Fusing Resistor) to be used.
  - 2) Use the Fusing Resistors under the maximum open circuit voltage. Otherwise, arcing may occur when a voltage much higher than the rated one is applied in the event of an abnormality in the circuit, or when a high voltage is applied after fusing.
  - 3) Under abnormal conditions of a constant voltage circuit, a current of about 2 or 3 times the initial abnormal current passes through, accelerating the speed at which the Fusing Resistors blows. When using a constant current circuit, carefully check the conditions because the Fusing Resistors may not blow in a constant current circuit.
- 2. Checking for pulse voltage, impact voltage, and transient voltage

Make sure to evaluate and check the Fusing Resistors mounted on your product if they are to be mounted on a circuit that generates an impact voltage, or if there is a possibility that the transient phenomenon (significantly high voltage applied in a short time) may occur or that a pulse voltage with a high peak voltage may be applied. Make sure to consult our sales staff before using the Fusing Resistors under special conditions.

- 3. Conditions of use in a steady state
  - Make sure that the load conditions have a sufficient allowance for the power derating curve. The characteristics of the Fusing Resistors are set by using a constant voltage circuit.
- 4. The solvent resistance of the Fusing Resistors is not assured. If you use a solvent for cleaning after soldering or other processes, make sure to consult our sales staff before use and perform a prior test and evaluation to ensure that the solvent will not affect the reliability of the Fusing Resistors.

## (Data for Reference)

### ■ Pulse Characteristics (Usual)



 $\begin{array}{ll} P_{P} & : \mbox{Pulse limit power (W)} \\ V_{P} & : \mbox{Pulse limit voltage (V)} \\ \tau & : \mbox{Pulse continuous time (s)} \end{array}$ 

T : Period (s)

 $\begin{array}{lll} V_R & : \mbox{Rated voltage (V)} \\ P & : \mbox{Rated power (W)} \\ R & : \mbox{Resistance value ($\Omega$)} \end{array}$ 

V<sub>p max</sub>: Max. pulse limit voltage (V)

Withstand pulse limit power is calculated by the next method.

$$P_{P} = K \cdot P \cdot T/\tau$$

$$V_{P} = \sqrt{K \cdot P \cdot R \cdot T/\tau}$$

Reference to the right about a fixed number of  $V_{\text{P}\,\text{max.}}$ 

Туре	К	V <sub>p max.</sub> (V)
ERQ14A	0.6	200
ERQ12A	0.6	250
ERQ1AB	0.6	250
ERQ2AB	0.4	250

- $\bullet$  T>1(s)  $\rightarrow$  T=1(s)
- $\bullet$  T/ $\tau$ >100  $\rightarrow$  T/ $\tau$ =100
- $P_P < P \rightarrow P$  stands for  $P_P$ ( $V_P < V_R \rightarrow V_R$  stands for  $V_P$ )
- P<sub>P</sub> or V<sub>P</sub> is reference value

Conditions: Pulse added time=1000 h, Resistance change=±5 %,

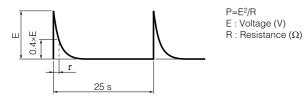
Room temperature

## ■ Pulse Characteristics (Inrush)

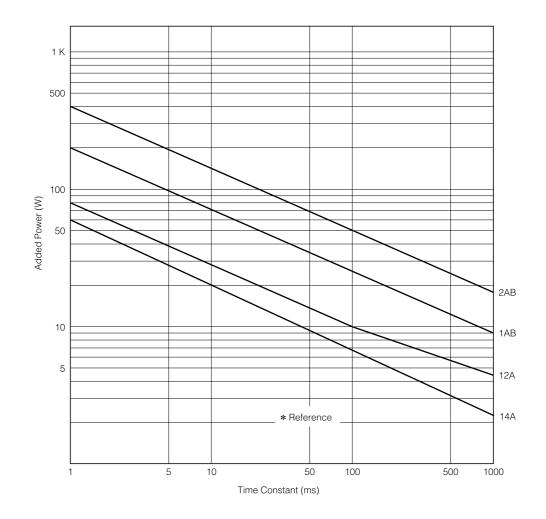
### (Test Methods)

Resistance change  $\leq \pm 5$  % with pulse 10000 cycles as like the figure.

- 1) Added power and added voltage are within the lower teritory of this graph
- 2) Added in normal temperature and humidity



Max. Added Pulse Voltage					
14A	200 V				
12A	250 V				
1AB	250 V				
2AB	300 V				



### 

(Common precautions for Fixed Resistors)

- When using our products, no matter what sort of equipment they might be used for, be sure to make a written agreement on the specifications with us in advance. The design and specifications in this catalog are subject to change without prior notice.
- Do not use the products beyond the specifications described in this catalog.
- This catalog explains the quality and performance of the products as individual components. Before use, check and evaluate their operations when installed in your products.
- Install the following systems for a failsafe design to ensure safety if these products are to be used in equipment where a defect in these products may cause the loss of human life or other significant damage, such as damage to vehicles (automobile, train, vessel), traffic lights, medical equipment, aerospace equipment, electric heating appliances, combustion/gas equipment, rotating equipment, and disaster/crime prevention equipment.
- \* Systems equipped with a protection circuit and a protection device
- \* Systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault

#### (1) Precautions for use

- These products are designed and manufactured for general purpose and standard use in general electronic equip ment (e.g. AV equipment, home electric appliances, office equipment, information and communication equipment)
- These products are not intended for use in the following special conditions. Before using the products, carefully check the effects on their quality and performance, and determine whether or not they can be used.
  - 1. In liquid, such as water, oil, chemicals, or organic solvent
  - 2. In direct sunlight, outdoors, or in dust
  - 3. In salty air or air with a high concentration of corrosive gas, such as Cl2, H2S, NH3, SO2, or NO2
  - 4. In an environment where strong static electricity or electromagnetic waves exist
  - 5. In an environment where these products cause dew condensation
  - 6. Sealing or coating of these products or a printed circuit board on which these products are mounted, with resin or other materials
- These products generate Joule heat when energized. Carefully position these products so that their heat will not affect the other components.
- Carefully position these products so that their temperatures will not exceed the category temperature range due to the effects of neighboring heat-generating components. Do not mount or place heat-generating components or inflammables, such as vinyl-coated wires, near these products.
- Note that non-cleaning solder, halogen-based highly active flux, or water-soluble flux may deteriorate the perfor mance or reliability of the products.
- Carefully select a flux cleaning agent for use after soldering. An unsuitable agent may deteriorate the performance or reliability. In particular, when using water or a water-soluble cleaning agent, be careful not to leave water residues. Otherwise, the insulation performance may be deteriorated.

#### (2) Precautions for storage

The performance of these products, including the solderability, is guaranteed for a year from the date of arrival at your company, provided that they remain packed as they were when delivered and stored at a temperature of  $5\,^{\circ}$ C to  $35\,^{\circ}$ C and a relative humidity of  $45\,^{\circ}$ K to  $85\,^{\circ}$ K.

Even within the above guarantee periods, do not store these products in the following conditions. Otherwise, their electrical performance and/or solderability may be deteriorated, and the packaging materials (e.g. taping materials) may be deformed or deteriorated, resulting in mounting failures.

- 1. In salty air or in air with a high concentration of corrosive gas, such as Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, or NO<sub>2</sub>
- 2. In direct sunlight

### <Package markings>

Package markings include the product number, quantity, and country of origin. In principle, the country of origin should be indicated in English.