

# High Power 53mm Silicon Controlled Rectifier

1000 A Avg. Up To 3200 Volts

C702



The C702 Reverse Blocking Thyristor now has extended voltage blocking capability through unique multi-diffusion processing of 53 mm nominal silicon without sacrificing essential ratings and characteristics.

The C702 is designed specifically for phase control applications like DC motor control, power supplies, cycloconverters and load commutated inverters.

## FEATURES

- Optimized pilot gate for high  $di/dt$  rating
- Excellent withstand to high  $dv/dt$  voltage fronts
- Enhanced surge and  $I^2t$  ratings for fuse coordination
- Glazed-fluted ceramic with metal — metal welded seal 1.0 in., 25.4 mm creepage  
1/4 in., 15.9 mm clearance



THYRISTOR (SCR) PRESSPAK

## MAXIMUM ALLOWABLE RATINGS

| TYPE   | REPETITIVE PEAK OFF-STATE<br>AND REVERSE VOLTAGE<br>$V_{DRM}/V_{RRM}^1$<br>$T_J = -40^\circ\text{C to } +125^\circ\text{C}$ | REPETITIVE PEAK OFF-STATE<br>AND REVERSE VOLTAGE<br>$V_{DRM}/V_{RRM}^1$<br>$T_J = 0^\circ\text{C to } +125^\circ\text{C}$ | TRANSIENT PEAK REVERSE<br>VOLTAGE, $V_{RSM}^1$<br>$T_J = -40^\circ\text{C to } 0^\circ\text{C}$ |
|--------|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| C702CB | 3200 Volts                                                                                                                  | 3300 Volts                                                                                                                | 3300 Volts                                                                                      |
| C702CA | 3100                                                                                                                        | 3200                                                                                                                      | 3200                                                                                            |
| C702CP | 3000                                                                                                                        | 3100                                                                                                                      | 3100                                                                                            |
| C702LT | 2900                                                                                                                        | 3000                                                                                                                      | 3000                                                                                            |
| C702LN | 2800                                                                                                                        | 2900                                                                                                                      | 2900                                                                                            |
| C702LS | 2700                                                                                                                        | 2800                                                                                                                      | 2800                                                                                            |
| C702LM | 2600                                                                                                                        | 2700                                                                                                                      | 2700                                                                                            |
| C702LE | 2500                                                                                                                        | 2600                                                                                                                      | 2600                                                                                            |
| C702LD | 2400                                                                                                                        | 2500                                                                                                                      | 2500                                                                                            |
| C702LC | 2300                                                                                                                        | 2400                                                                                                                      | 2400                                                                                            |
| C702LB | 2200                                                                                                                        | 2300                                                                                                                      | 2300                                                                                            |

|                                                                                        |                                            |
|----------------------------------------------------------------------------------------|--------------------------------------------|
| Average Forward Current, On-State @ $T_{case} = 70^\circ\text{C}$ , $I_T(AV)$ .....    | 1000A                                      |
| Peak One-Cycle Surge On-State Current, $I_{TSM}$ 8.3ms .....                           | 16KA                                       |
| 10.0ms .....                                                                           | 15KA                                       |
| Maximum Repetitive Rate-of-Rise of Anode Current @ 1500V bias .....                    | 100A/ $\mu\text{s}$                        |
| (Switching Rates $\leq 60$ Hz; snubber discharge $\leq 65A$ ; see required gate drive) |                                            |
| $I^2t$ (for fusing) (at 8.3 milliseconds) .....                                        |                                            |
| Peak Gate Power Dissipation, $P_{GM}$ .....                                            | 200 W @ 40 $\mu\text{s}$ pulse             |
| Average Gate Power Dissipation, $P_{G(AV)}$ .....                                      | 20W                                        |
| Peak Reverse Gate Voltage, $V_{GRM}$ .....                                             | 20V                                        |
| Peak Gate Current .....                                                                | 15A                                        |
| Storage Temperature, $T_{STG}$ .....                                                   | $-40^\circ\text{C to } +150^\circ\text{C}$ |
| Operating Temperature, $T_J$ .....                                                     | $-40^\circ\text{C to } +125^\circ\text{C}$ |
| Mounting Force Required .....                                                          | 5000 - 6000 lb.<br>22.4 - 26.7 KN          |

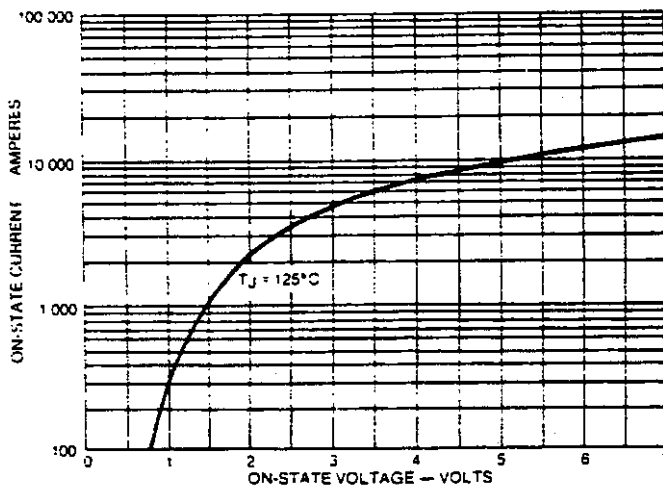
## NOTES:

1. Half sine pulse, 10ms MAXIMUM pulse width, non repetitive
2. Assume presspak mounted to heat dissipator of less than  $0.3^\circ\text{C/W}$
3. All ratings and tests in accordance with NEMA-EIA JEDEC Standard RS-397

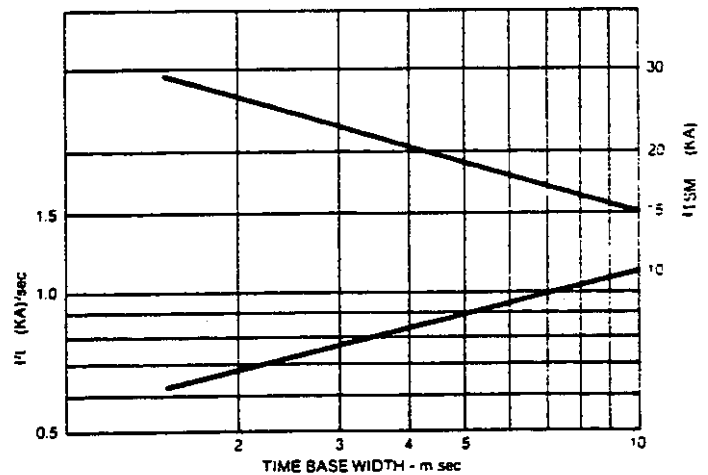
# CHARACTERISTICS

| Characteristic                                                                                                                | Symbol   | Min.              | Typ.              | Max.            | Units            | Test Conditions or Qualifications                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------|----------|-------------------|-------------------|-----------------|------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Peak reverse and off-state leakage current<br>@ $V_{DRM}$ $V_{RRM}$<br>@ $V_{DRM}$ $V_{RRM}$<br>@ $0.8 V_{DRM}$ $0.8 V_{RRM}$ |          |                   |                   | 10<br>200<br>75 | ma               | $T_J = 25^\circ\text{C}$ , opened gate<br>$125^\circ\text{C}$ , opened gate<br>$125^\circ\text{C}$ , opened gate                                                            |
| Critical rate of rise at off-state voltage (higher may cause destructive switching)                                           | $dv/dt$  | 500               | 1000              |                 | V/ $\mu\text{s}$ | $T_J = 125^\circ\text{C}$ opened gate<br>$V_D = 0.8 V_{DRM}$                                                                                                                |
| Delay Time                                                                                                                    | $t_d$    |                   |                   | 2.5<br>1.5      | $\mu\text{s}$    | See gate<br>$V_D = 1500\text{V}$ source<br>$V_D = 500\text{V}$ below                                                                                                        |
| Peak On-State Voltage                                                                                                         | $V_{TM}$ |                   |                   | 1.5             | V                | $I_T = 1000\text{A}$ , $125^\circ\text{C}$<br>Half sine pulse 8.3 msec $V_D = 10\text{V}$                                                                                   |
| DC Gate Trigger Current (not for operational use)                                                                             | $I_{GT}$ |                   |                   | 200             | ma               | $T_C = 25^\circ\text{C}$ , $V_D = 10\text{V}$<br>$T_C = 125^\circ\text{C}$ , $V_D = 0.5V_{DRM}$                                                                             |
| DC Gate Trigger Current (not for operational use) *                                                                           | $V_{GT}$ |                   |                   | 4.5             | V                | $T_C = 25^\circ\text{C}$ , $V_D = 10\text{V}$<br>$T_C = 125^\circ\text{C}$ , $V_D = 0.5V_{DRM}$                                                                             |
| Circuit Commutated Turn-off Time                                                                                              | $t_q$    |                   | 125               | 250             | $\mu\text{s}$    | $T_C = 125^\circ\text{C}$ , $I_T = 1000\text{A}$ , $10\text{A}/\mu\text{s}$ Min.<br>Reverse Voltage = $100\text{V}$<br>Reapplied off-state voltage<br>20 V/ms to 2000 volts |
| Holding Current                                                                                                               | $I_H$    | 50<br>30<br>25    | 100<br>60<br>50   | 200 120<br>100  | ma               | $T_J = 25^\circ\text{C}$ , $di/dt = -0.5\text{ma}/\mu\text{s}$<br>$105^\circ\text{C}$ E = $7.5 V_{rms}$<br>$125^\circ\text{C}$ R = $10 \Omega$<br>Freq = $60 \text{ Hz}$    |
| Latching Current                                                                                                              | $I_L$    | 250<br>175<br>155 | 450<br>315<br>285 | 800 560<br>500  | ma               | $T_J = 25^\circ\text{C}$ , Gate Drive<br>$105^\circ\text{C}$ , $30\text{V}$ $10\Omega$<br>$125^\circ\text{C}$ , duration $15\mu\text{s}$                                    |

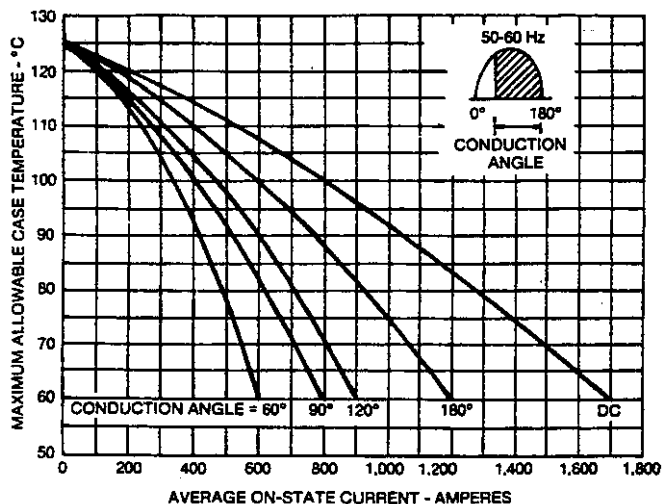
\* DC trigger current and voltage are indicated as a characteristic. Turn-on in this manner will not support rated  $di/dt$ .



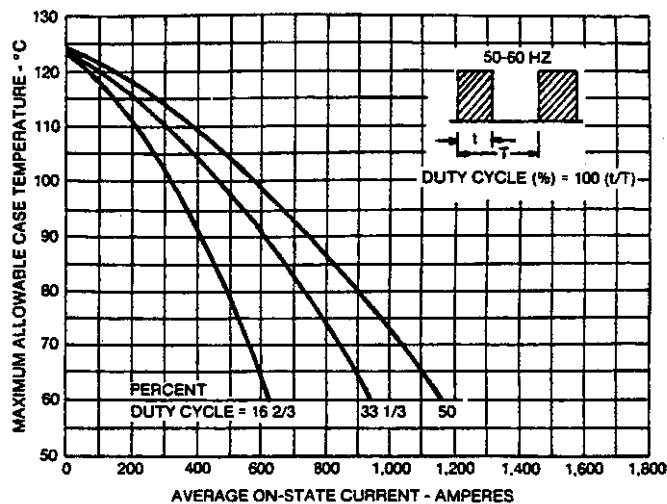
**MAXIMUM FORWARD CONDUCTION CHARACTERISTIC ON-STATE**



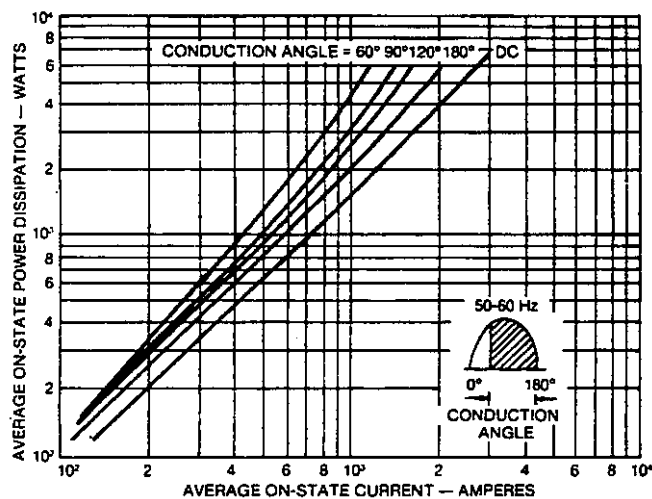
**NON-REPETITIVE  $I_{TSM}$  AND  $I^2t$  CAPABILITY FOR FUSE COORDINATION**



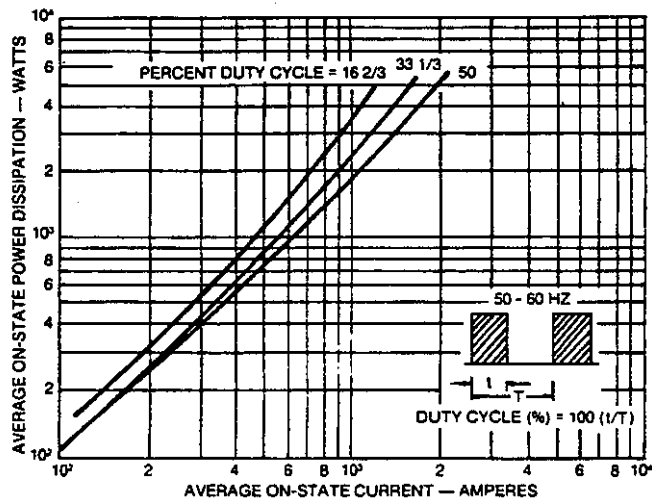
**MAXIMUM ALLOWABLE CASE TEMPERATURES FOR SINUSOIDAL CURRENT WAVEFORM — DOUBLE-SIDE COOLED**



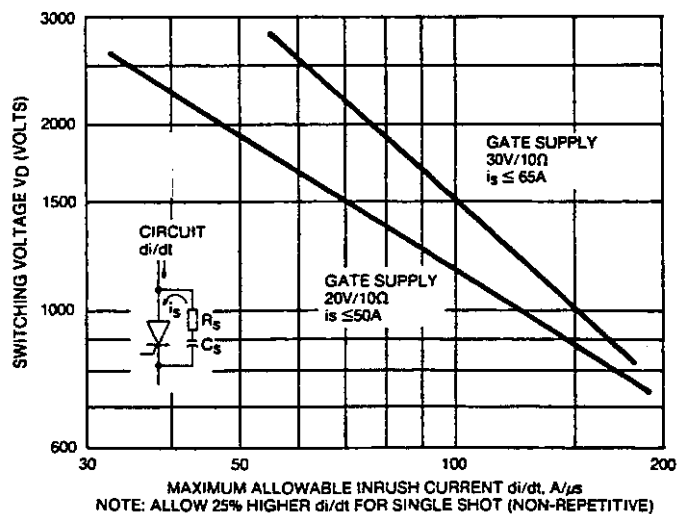
**MAXIMUM ALLOWABLE CASE TEMPERATURES FOR RECTANGULAR CURRENT WAVEFORM — DOUBLE-SIDE COOLED**



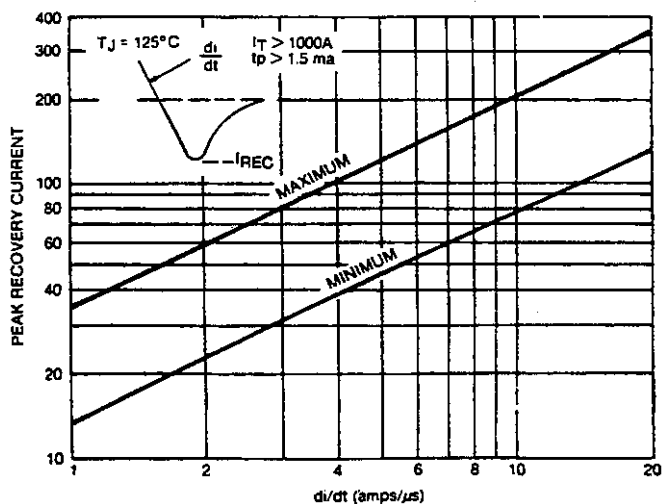
**AVERAGE FORWARD POWER DISSIPATION FOR SINUSOIDAL CURRENT WAVEFORM**



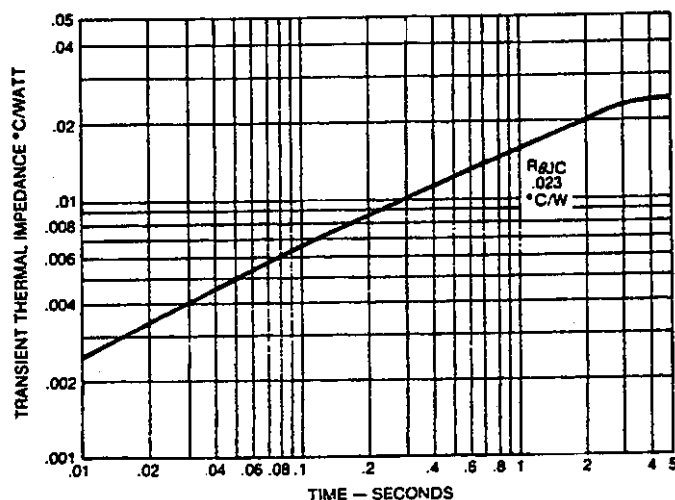
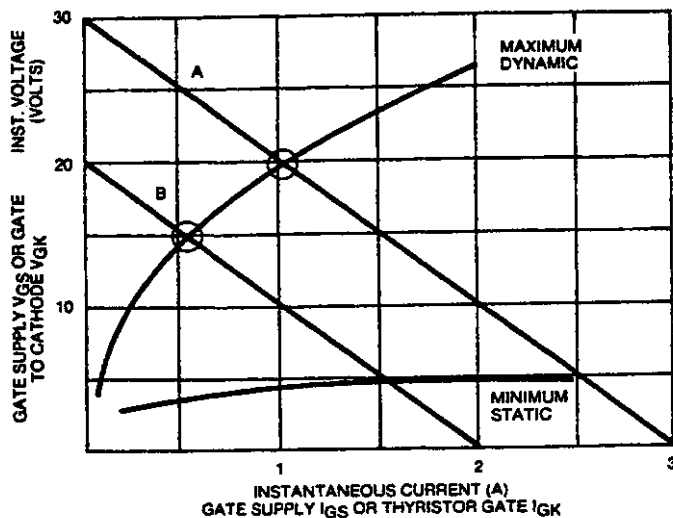
**AVERAGE FORWARD POWER DISSIPATION FOR RECTANGULAR CURRENT WAVEFORM**



**MAXIMUM ALLOWABLE INRUSH CURRENT, CIRCUIT  $di/dt$  AND SNUBBER DISCHARGE IS FOR TWO LEVELS OF GATE DRIVE**



**PEAK RECOVERY CURRENT VERSUS COMMUTATING CIRCUIT  $di/dt$**



#### Thyristor Gate Impedance

- This is enhanced by fast rising gate voltage, increasing anode bias and temperature.
- It is shown at a minimum for dc voltage, zero bias and low temperature.
- It is shown at a maximum for operating bias and recommended gate drive.

#### Gate Supply

- Load lines (A) and (B) are applicable in accordance with  $di/dt$  ratings. The short circuit current rise time should be approximately  $0.5\mu s$  and the duration longer than the delay time expected for the thyristor.

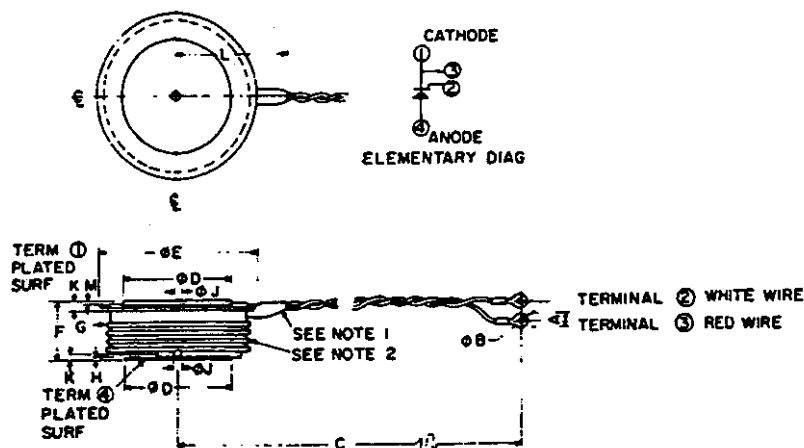
#### Minimum Acceptable Gate Current

- The intersection of load line and gate characteristic (encircled) indicates the minimum value of actual current flowing into the gate that is required during the delay time interval needed for the published  $di, dt$  and snubber discharge ratings.

#### NOTES:

- Add  $.006^{\circ}C/W$  to account for both case to dissipator interfaces when properly mounted; e.g.,  $R_{\theta JS} = .029^{\circ}C/W$ . See Mounting Instructions.
- DC Thermal Impedance is based on average full cycle junction temperature. Instantaneous junction temperature may be calculated using the following modifications:
  - end of conducting portion of cycle
    - $120^{\circ}$  sq. wave add  $.0025^{\circ}C/W$  along entire curve
    - $180^{\circ}$  sq. wave add  $.0018^{\circ}C/W$  along entire curve
    - $180^{\circ}$  sine wave add  $.0010^{\circ}C/W$  along entire curve
  - end of cycle
    - any wave, subtract  $.001^{\circ}C/W$  along entire curve.
- Ask for general mounting instructions.

#### OUTLINE DRAWING



- Anode-Cathode Pole Faces ④ ① Nickel Plated Copper.
- Mating Surface Requirement TIR  $\leq .0005$  inch Finish 32.
- Mounting Force, 5000-6000 Lb., 22.4-26.7 KN.
- Electrical Insulation. Glazed Ceramic, Creepage 1 in. (25.4mm), Strike  $\frac{1}{8}$  in. (15.9mm)
- Gate Leads ③ ① 18 in. #22 Terminated with #8 Ring Terminal. Cathode Wire-Red, Gate Wire-White.

| Symbol   | Inches |        | Millimeters |        | Notes |
|----------|--------|--------|-------------|--------|-------|
|          | Min.   | Max.   | Min.        | Max.   |       |
| A        | 0.200  | 0.240  | 5.08        | 6.10   | 1     |
| $\phi B$ | 0.140  | —      | 3.56        | —      |       |
| C        | 16.000 | 20.000 | 406.40      | 508.00 |       |
| $\phi D$ | 1.700  | 1.900  | 43.18       | 48.26  |       |
| $\phi E$ | —      | 2.960  | —           | 75.18  |       |
| F        | 1.000  | 1.070  | 25.40       | 27.18  |       |
| G        | —      | —      | —           | —      | 2     |
| H        | .005   | .067   | 0.13        | 1.70   |       |
| $\phi J$ | 0.136  | 0.146  | 3.45        | 3.71   |       |
| K        | .070   | .100   | 1.78        | 2.54   |       |
| L        | —      | 2.500  | —           | 63.50  |       |
| M        | .030   | —      | 0.76        | —      |       |

#### NOTES:

- Contour and orientation of term lugs is undefined.
- Glazed ceramic insulator with 1.00 inch (25.40 mm) surface creepage, min.