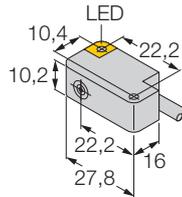


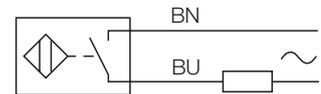
## Inductive sensor

### Bi2-Q10S-AZ31X



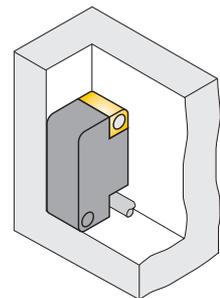
- rectangular, height 10,2 mm
- side active face
- cable outlet to all sides possible
- plastic, PA12-GF20
- 2-wire AC, 20...250 VAC
- 2-wire DC, 10...300 VDC
- normally open
- cable connection

#### Wiring diagram



#### Function principles

Inductive proximity switches are designed for wear-free non-contact detection of metal objects. For this they use a high-frequency electro-magnetic AC field that interacts with the target. With inductive sensors, this field is generated by an LC resonant circuit with a ferrite core coil.



<b>Type</b>	Bi2-Q10S-AZ31X
Ident-No.	1309100
<b>Rated operating distance <math>S_n</math></b>	2 mm
Mounting mode	flush
Hysteresis (switching distance)	3... 15 %
Min. repeat accuracy	≤ 2 %
Temperature drift	≤ ± 10 %
Operating temperature	-25 ... + 70 °C
<b>Rated operational voltage (AC) <math>U_B</math></b>	20... 250 VAC
Rated operational voltage (DC) $U_B$	10... 300 VDC
Rated operational current (AC) $I_e$	≤ 100 mA
Rated operational current (DC) $I_e$	≤ 100 mA
Line frequency	50... 60 Hz
Max. OFF-state current	≤ 1,7 mA
Max. switching frequency	≤ 0,06 kHz
Rated insulation voltage	≤ 1,5 kV
Surge Current	≤ 1 A (≤ 10 ms max. 5 Hz)
Output function	2-wire, normally open
Max. voltage drop at $I_e$	≤ 6 V
Min. operational current $I_m$	≥ 3 mA
<b>Housing style</b>	rectangular; Q10S
Dimensions	27,8 x 16 x 10,2 mm
Housing material	plastic, PA12-GF20
Active face	plastic, PA12-GF20
Wiring	cable
Cable	Ø 4, LifYY-11Y, PUR, 2 m
Cable cross section	2 x 0,25 mm <sup>2</sup>
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 x g (11 ms)
Degree of protection	IP67
<b>Switching status indication</b>	LED red

## Inductive sensor

### Bi2-Q10S-AZ31X

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<b>Mounting instructions</b>	minimum gap
Gap D	2 x B
Gap W	3 x Sn
Gap S	1 x B
Gap G	6 x Sn

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<b>Width of active face B</b>	10,2 mm
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