#### **Technical Description**

The 20K fiber-optic amplifiers incorporate a perfect balance between the ease of automatic push button setup and the more traditional manual approach. Both methods have advantages. Now you can mix and match these functions in one economical unit.

With a target in range of the fiber-optic sensing tip, a single push of the button is all that is required to setup the sensor. If your application calls for a little addition fine tuning due to target color or position changes, simply increase or decrease the gain using the "+" or "-" keys. This allows you to maintain complete control over the settings.

Using the keys, other operating parameters can be controlled. Two hysteresis settings are provided for high or low contrast targets. Lighton/Dark-on (NO and NC) functions can be changed. Timing functions are also provided. After all parameters have been set, the sensor can - Output is both PNP and be locked to prevent further modification.

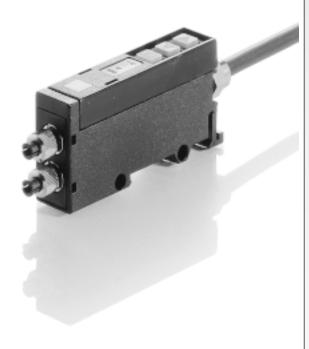
#### **Features**

- Automatic push-button setup
- Manual fine-tuning
- Remote access to setup functions
- Two selectable hysteresis settings
- On or off adjustable delay timing functions
- NPN (Push/Pull)
- Selectable light-on/dark-on operation
- Available in cable out or M8 quick disconnect
- Housing mounts on DIN-rail or through-hole panel mount

### **Applications**

- Small parts detection
- Tight space restrictions
- Checking part features
- Counting tasks (i.e. counting drops)
- Precise parts positioning
- Handling and assembly
- Robotics





# Block Style Optical Sensors

## Plastic fiber amp BOS 20K

Series	BOS 20K, quick disconnect	BOS 20K, cable out
	base unit for plastic fiber optics	
Sensing range  C E	depends on fiber optics used	
	877 LED	60 10 04.1 20 25.4 LED
PNP/NPN	BOS 20K-ZU-1FR-S 75-C	BOS 20K-ZU-1FR-C-PU-02
Supply voltage U <sub>B</sub>	1030 V DC	
Voltage drop U <sub>d</sub> at I <sub>e</sub>	≤ 2 V	
Rated isolation voltage U <sub>i</sub>	75 V	
Rated operational current le	≤ 100 mA	
No-load supply current I <sub>0</sub>	≤ 45 mA	
Short-circuit protected	yes	
Permissible capacitance	0.05 μF	
On/Off delay	≤ 500 µs	
Frequency of operating cycles	1 kHz	
Utilization category	DC 13	
Output	PNP/NPN	
Timing function	on/off switching delay from 40 ms5 sec setable	
Output function	O / ● automatically switched	
Permissible ambient light	10,000 Lux	
Sensitivity adjustment	teach-in or manually using buttons	
Output function indication	LED green	
Operating/Error indication	LED red	
Ambient temperature range Ta	−15+55 °C	
Degree of protection per IEC 529	IP 65	
Housing material	PMMA	
Material of sensing face	depends on fiber optics used	
Connection	M8 connector	2 m cable
No. of wires × conductor cross section		4 × 22 AWG
Weight	50 g	145 g
Recommended connector	BKS-S 74/BKS-S 75*	
Emitter type	red light visible 660 nm	

# Connection Diagrams

Connector orientation

